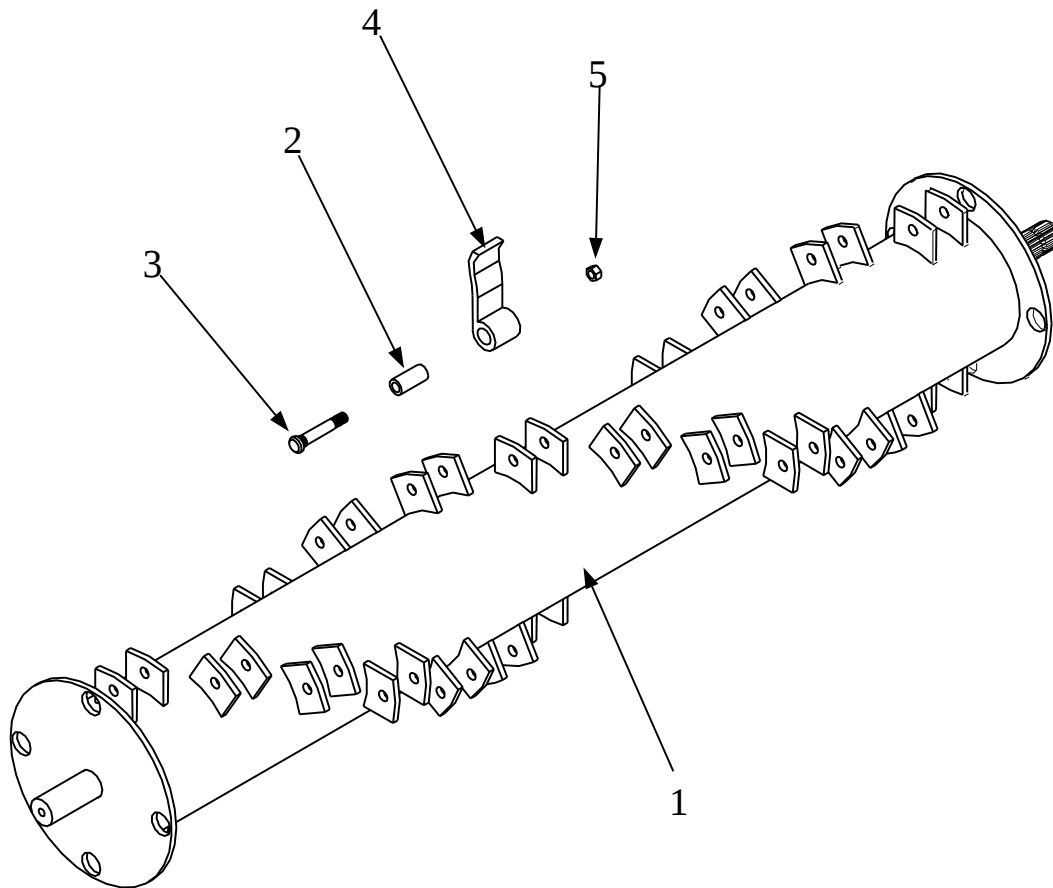


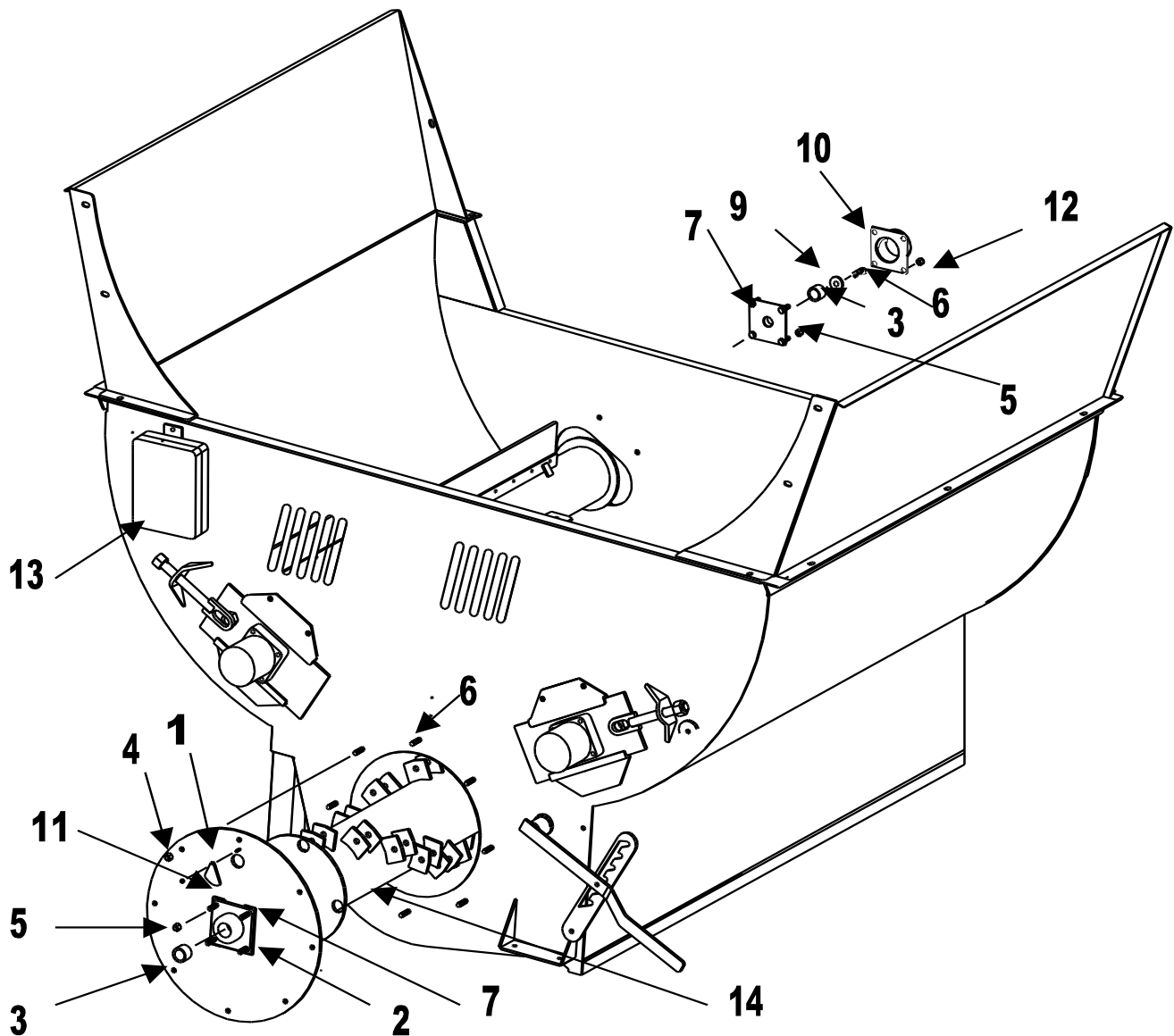
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Notes:

B. Assembly & Installations**1. Flail Drum Assembly**

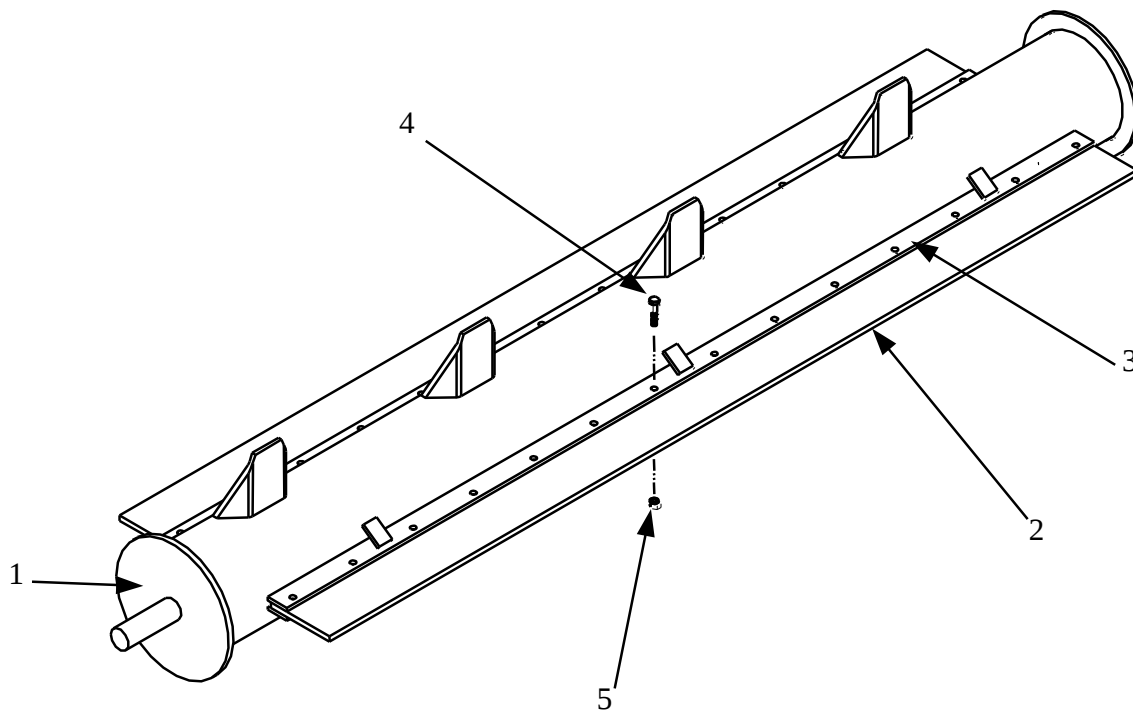
Item No.	Part No.	Description	Qty
1	49009H	Flail Drum (no flails)	1
2	E2083H	Flail Bushing	26
3	45099H	5/8" x 3-3/4" UNF Gr. 8 Stud	26
4	E3694H	Flail	26
5	31170H	5/8" UNF Stover Lock Nut	26
	49008H	Flail Drum Complete (flails installed)	1



2. Flail Drum Installation

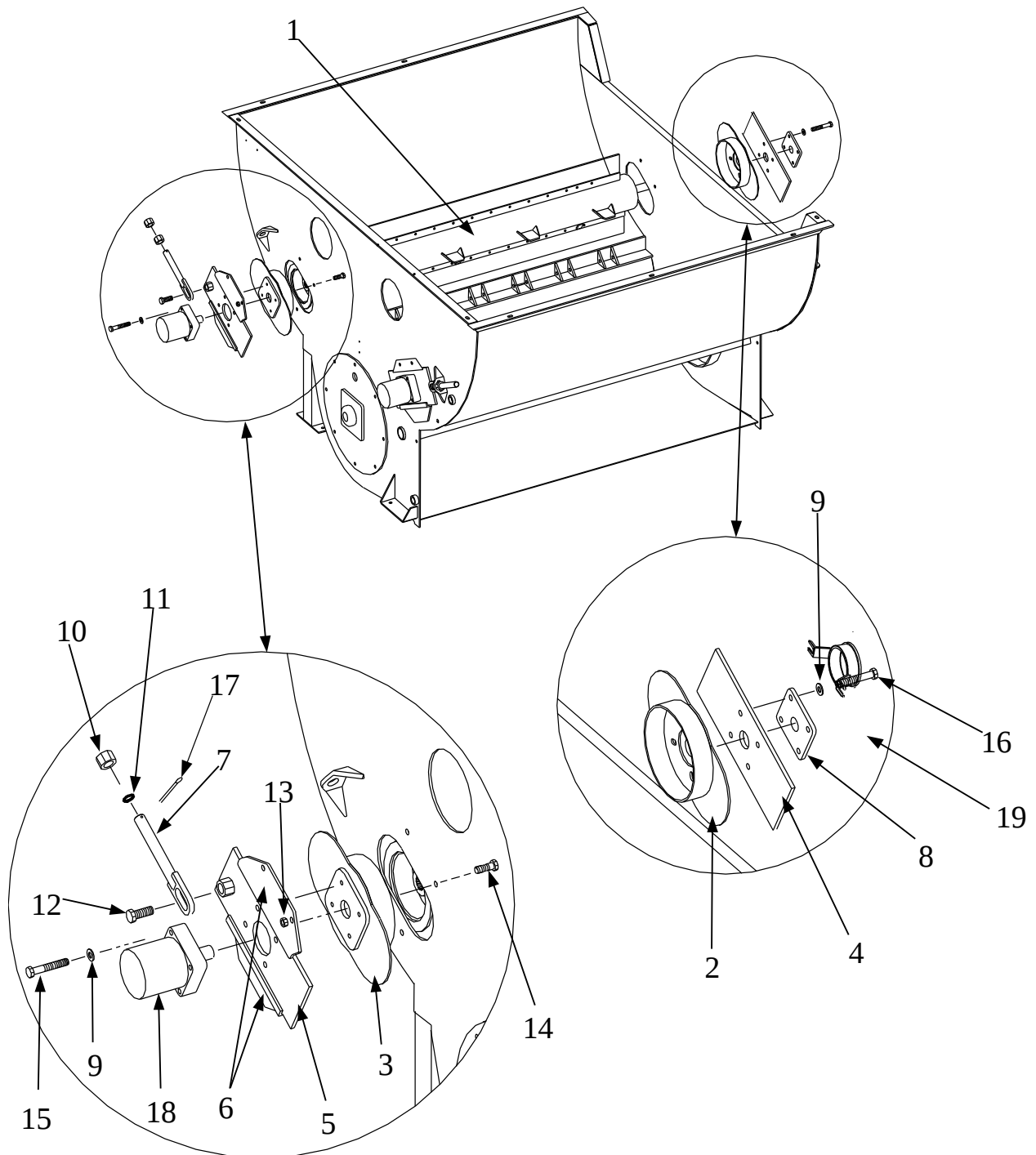
Item No.	Part No.	Description	Qty
1	49057H	Front Bearing Plate	1
2	92091H	1-3/4" Flange Bearing	2
3	E3646H	Spacer Bushing	2
4	31173H	1/2" Lock Nut	8
5	31178H	5/8" Lock Nut	8
6	31016H	1/2" x 1-1/2" UNC Gr. 5 Bolt	9
7	31014H	5/8" x 3" UNC Gr. 5 Carr. Bolt	4
9	92081H	2" x 9/16" x 3/16" Washer	1
10	49054H	Guard, Drum, Flail	1
11	E3722H	Cover	2
12	31168H	Nut, Jam, Nylock, 5/8	4
13	30528H	Box, Manual	1
14	49008H	Complete Flail Drum	1

3. Feed Roller Assembly



Item No.	Part No.	Description	Qty
1	49017H	Feed Roller Complete	2
2	E3581H	3/8" x 4-1/2" x 62" Belting	2
3	E3582H	3/8" x 1-1/2" x 62" Back Plate	2
4	31047H	5/16" x 1 3/4" UNC Gr. 5 Bolt	28
5	31177H	5/16" UNC Lock Nut	28

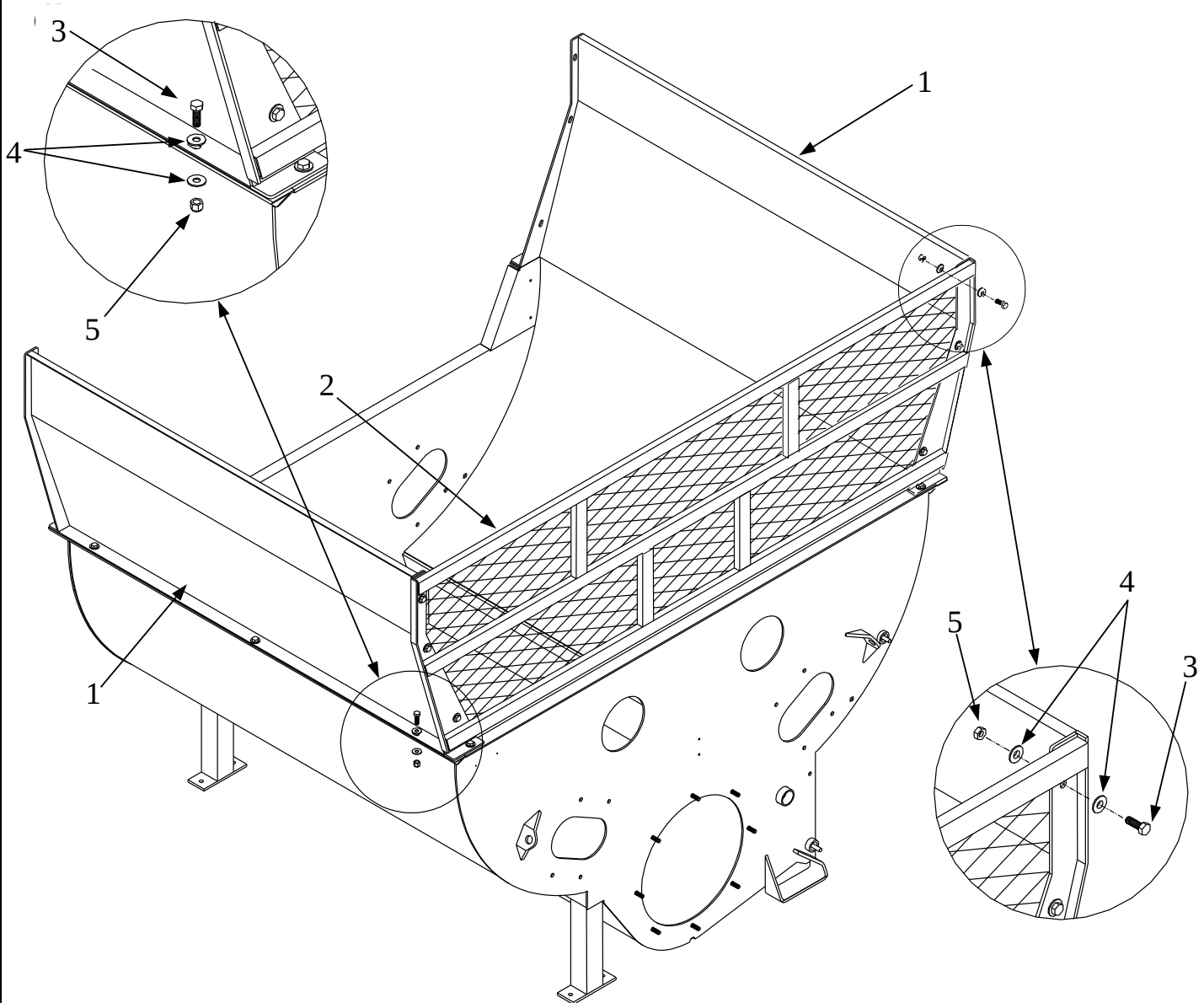
4. Feed Roller Installation



Feed Roller Installation Table

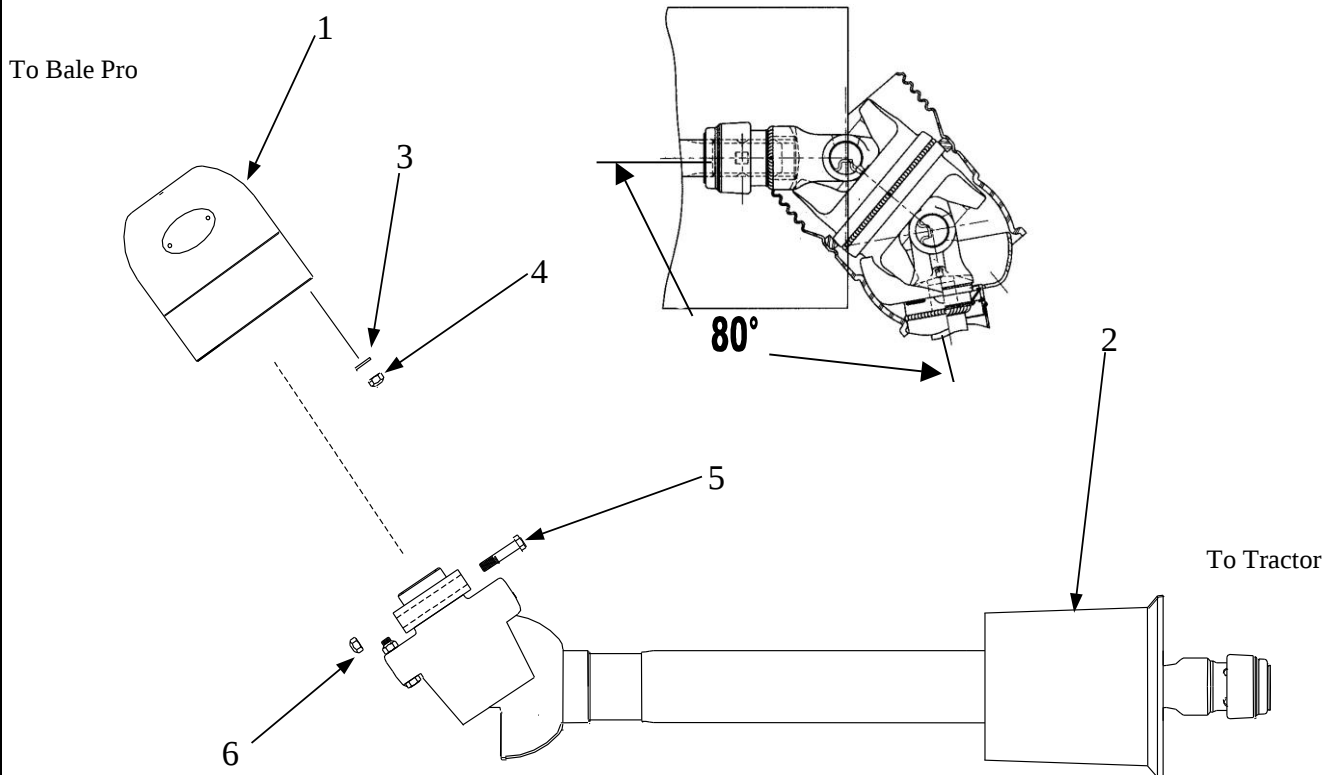
Item No.	Part No.	Description	Qty
1	49017H	Feed Roller (complete)	2
2	47012H	Rear Twine Guard	2
3	47019H	Front Twine Guard	2
4	49015H	Rear Slide Plate	2
5	49016H	Front Slide Plate	2
6	E3227H	Slide Plate Retainer	8
7	45127H	Feed Roller Adjusting Rod	4
8	92094H	1-3/8" Flange Bearing	2
9	31244H	1/2" Lock Washer	16
10	31159H	1" ACME Right Hand Nut	8
11	31243H	1" Lock Washer	4
12	31037H	1" x 1-1/2" UNC Gr. 5 Bolt	4
13	31173H	1/2" Lock Nut	16
14	31016H	1/2" x 1-1/2" UNC Gr. 5 Bolt	16
15	31059H	1/2" x 2-1/2" Socket Head Cap Screw	8
16	31017H	1/2" x 1-3/4" UNC Gr. 5 Bolt	8
17	31183H	3/16" x 2" Cotter Pin	4
18	92045H	Hydraulic Motor	2
19	49053H	Guard, Roller, Feed	2

5. Screen and Bale Deflector Installation



Item No.	Part No.	Description	Qty
1	49014H	Bale Deflector	2
2	49007H	Spill Screen	1
3	31016H	1/2" x 1-1/2" UNC Gr. 5 Bolt	16
4	31236H	1/2" Flat Washer	32
5	31173H	1/2" Lock Nut	16

6. CV Installation

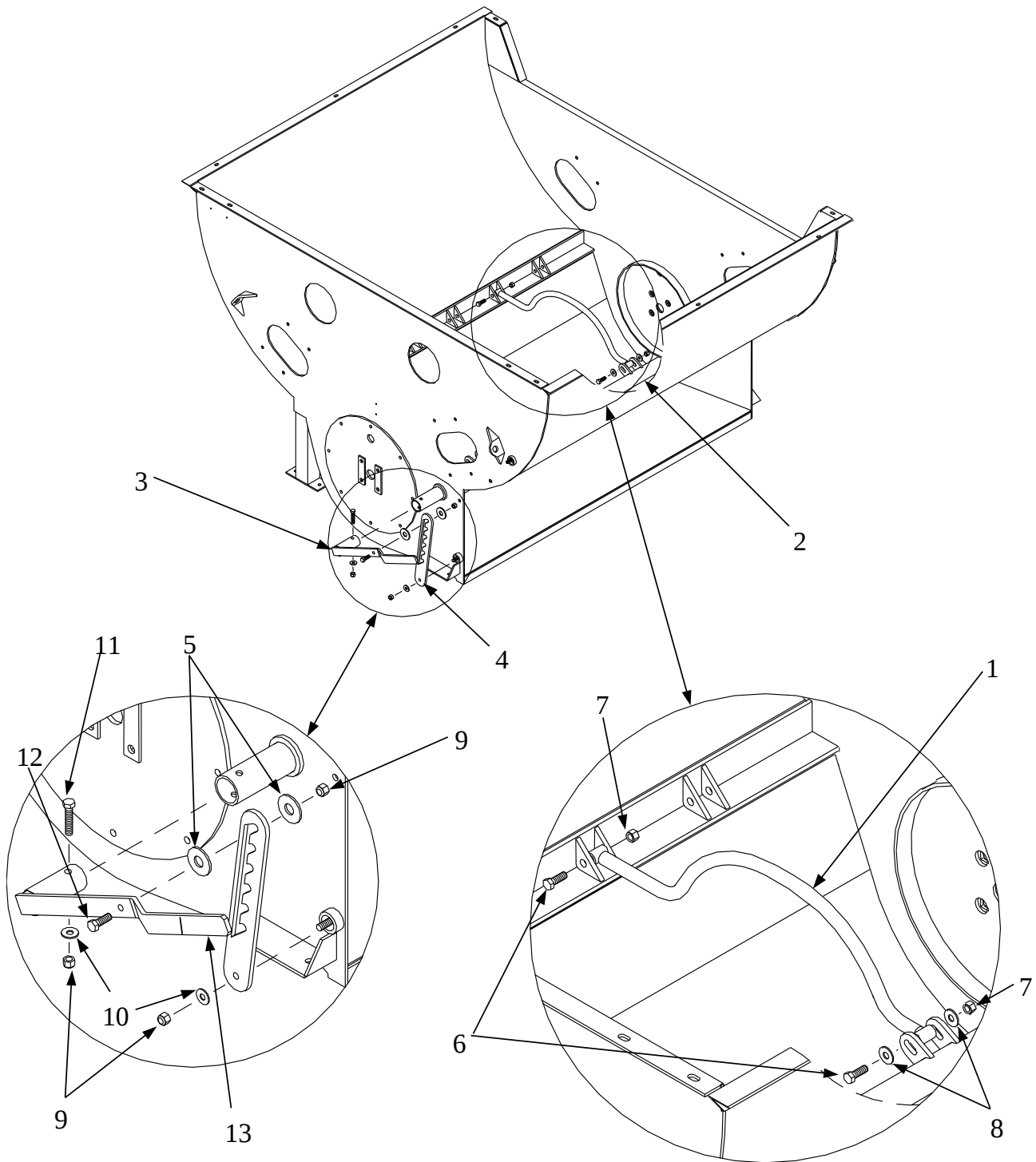


NOTE: EXCEEDING AN 80 DEGREE CV ANGLE WILL VOID CV WARRANTY AND MAY CAUSE SERIOUS INJURY

CV NOT TO BE USED ON THE FRONT OF BI-DIRECTIONAL TRACTOR, OTHERWISE WARRANTY WILL BE VOID

Item No.	Part No.	Description	Qty
1	30284H	CV Shield	1
2	30524H	CV	1
3	31240H	5/8" Flat Washer	8
4	31168H	5/8" Locking Jam Nut	4
5	31056H	5/8" x 3-1/2" UNC Gr. 5 Bolt	2
6	31178H	5/8" Lock Nut	2

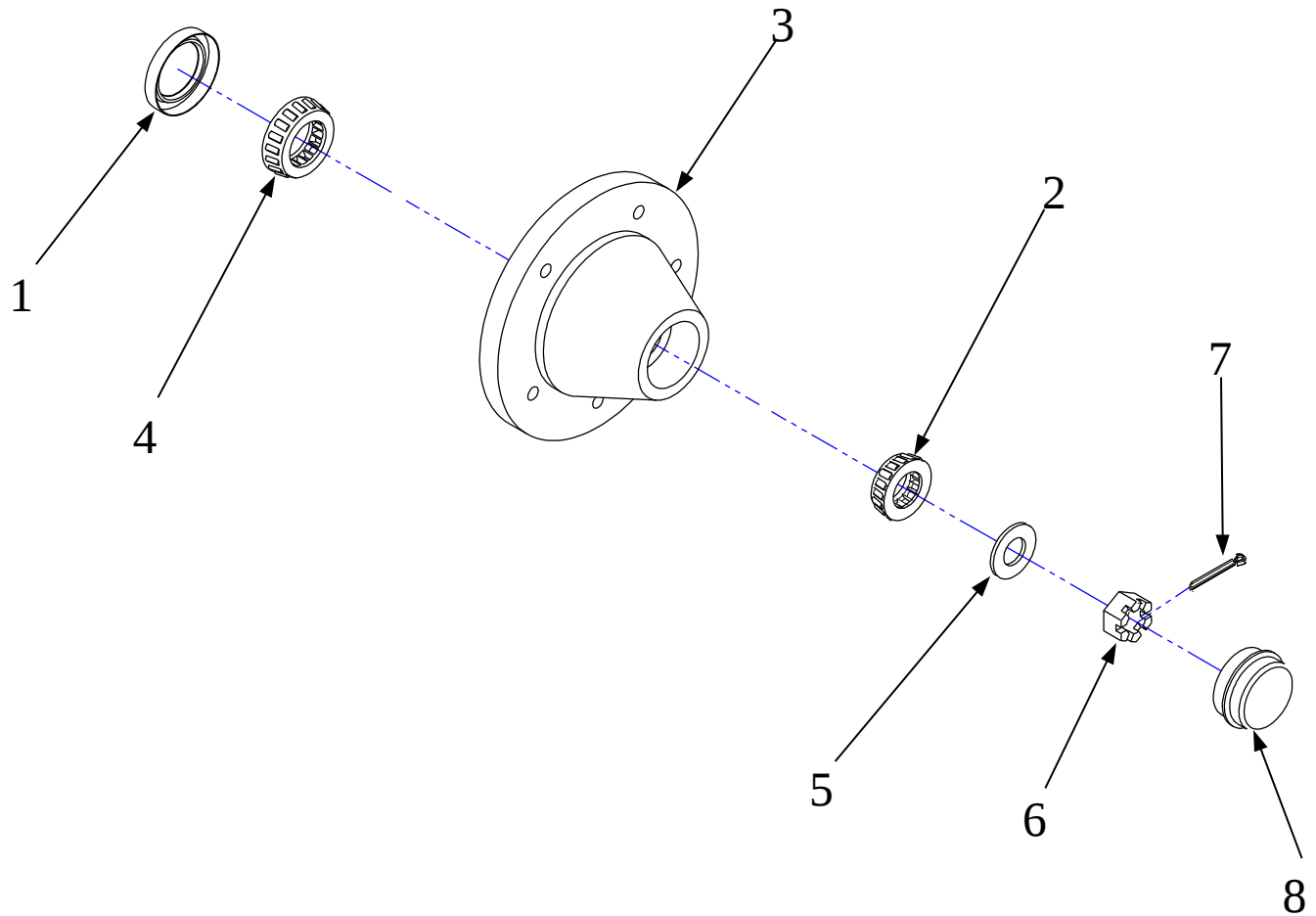
7. Flail Guard Rod Installation



Flail Guard Rod Installation Table

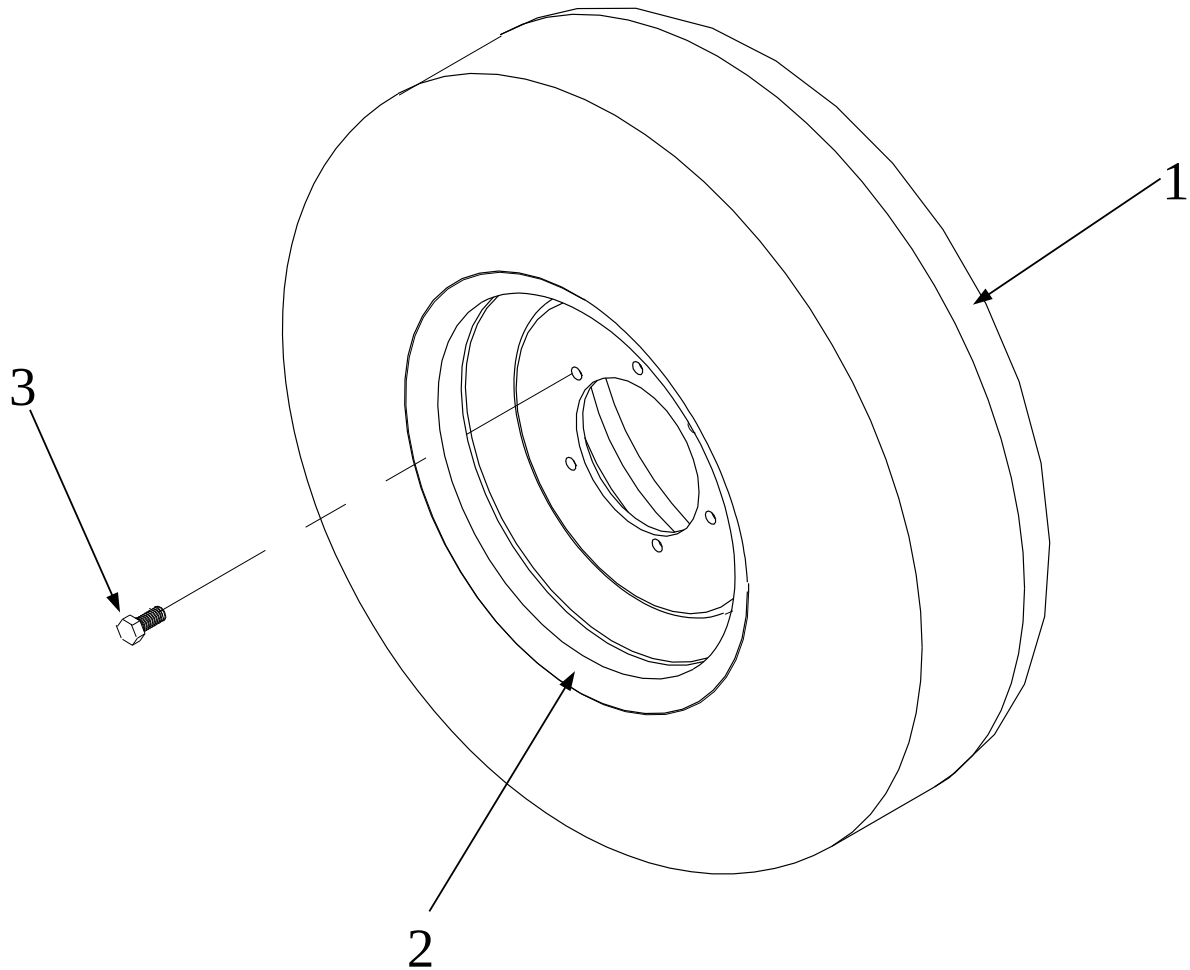
Item No.	Part No.	Description	Qty
1	49011H	Flail Guard Rod	6
2	49010H	Flail Guard Rod Adjusting Bar	1
3	47006H	Flail Guard Adjusting Handle	1
4	E3695H	Adjusting Bar	1
5	92081H	2" x 9/16" x 3/16" Washer	2
6	31058H	9/16" x 3/1/2" UNC Gr. 5 Bolt	12
7	31179H	9/16" Lock Nut	12
8	31242H	9/16 Flat Washer	12
9	31173H	1/2" Lock Nut	3
10	31236H	1/2" Flat Washer	2
11	31023H	1/2" x 3-1/2" UNC Gr. 5 Bolt	1
12	31018H	1/2" x 2-1/2" UNC Gr. 5 Bolt	1
13	92127H	Rubber Handle Grip	1

8. Hub Assembly



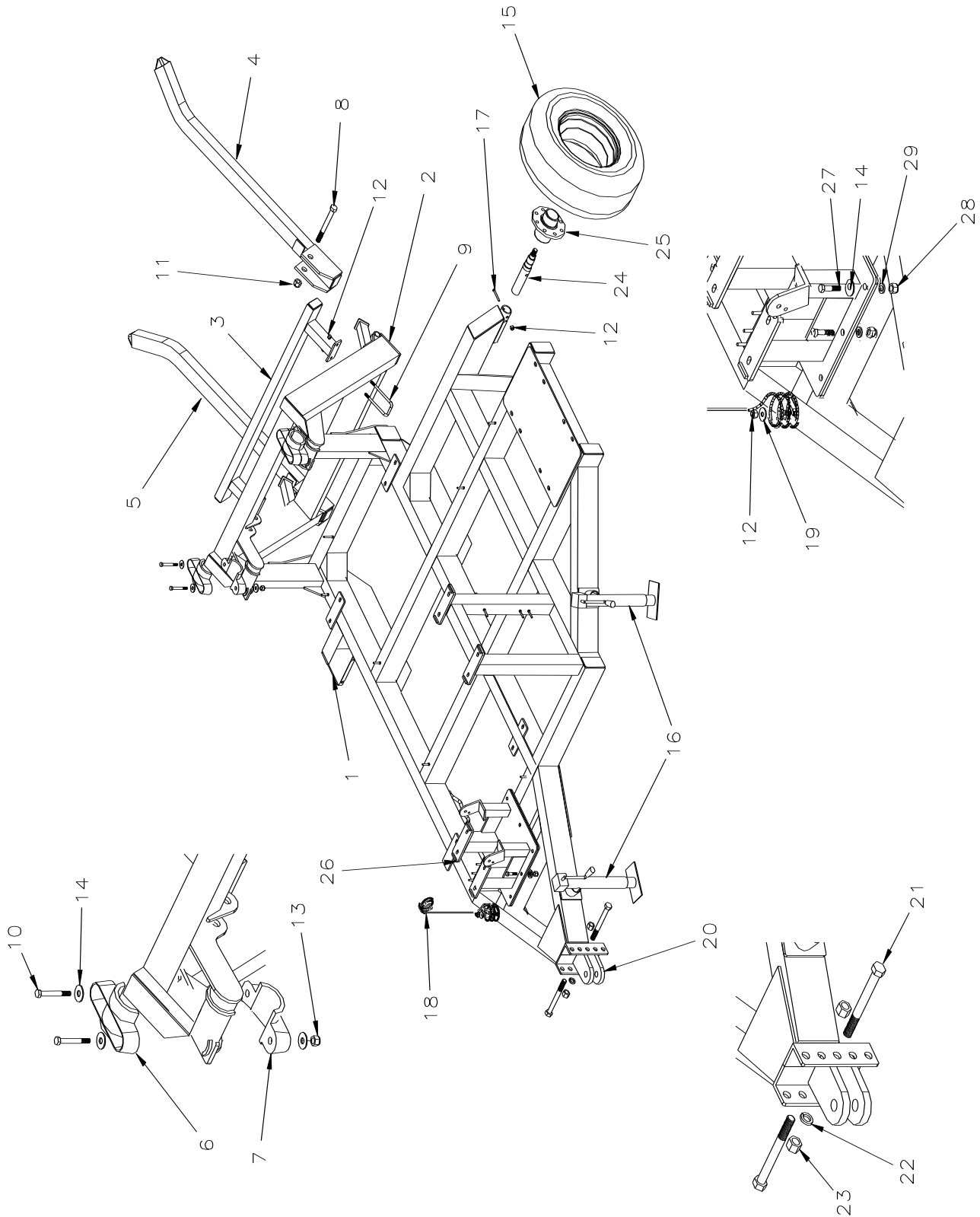
Item No.	Part No.	Description	Qty
1	32306H	Oil Seal	1
2	32305H	Bearing, 1-1/4" Bore	1
3	32312H	Hub	1
4	32300H	Bearing, 1-1/2" Bore	1
5	32298H	Washer	1
6	32297H	Slotted Nut	1
7	31183H	3/16" x 2" Cotter Pin	1
8	32269H	Dust Cap	1
	45228H	H614 Hub Complete	

9. Wheel Assembly



Item No.	Part No.	Description	Qty
1	45226H	12.5 – 15FI D Ply Tire	1
2	45227H	15 x 10lb, 3800lb Rim	1
3	32301H	Wheel Bolt	6
Not Shown	92005H	Valve Stem	1

10. Cart Assembly



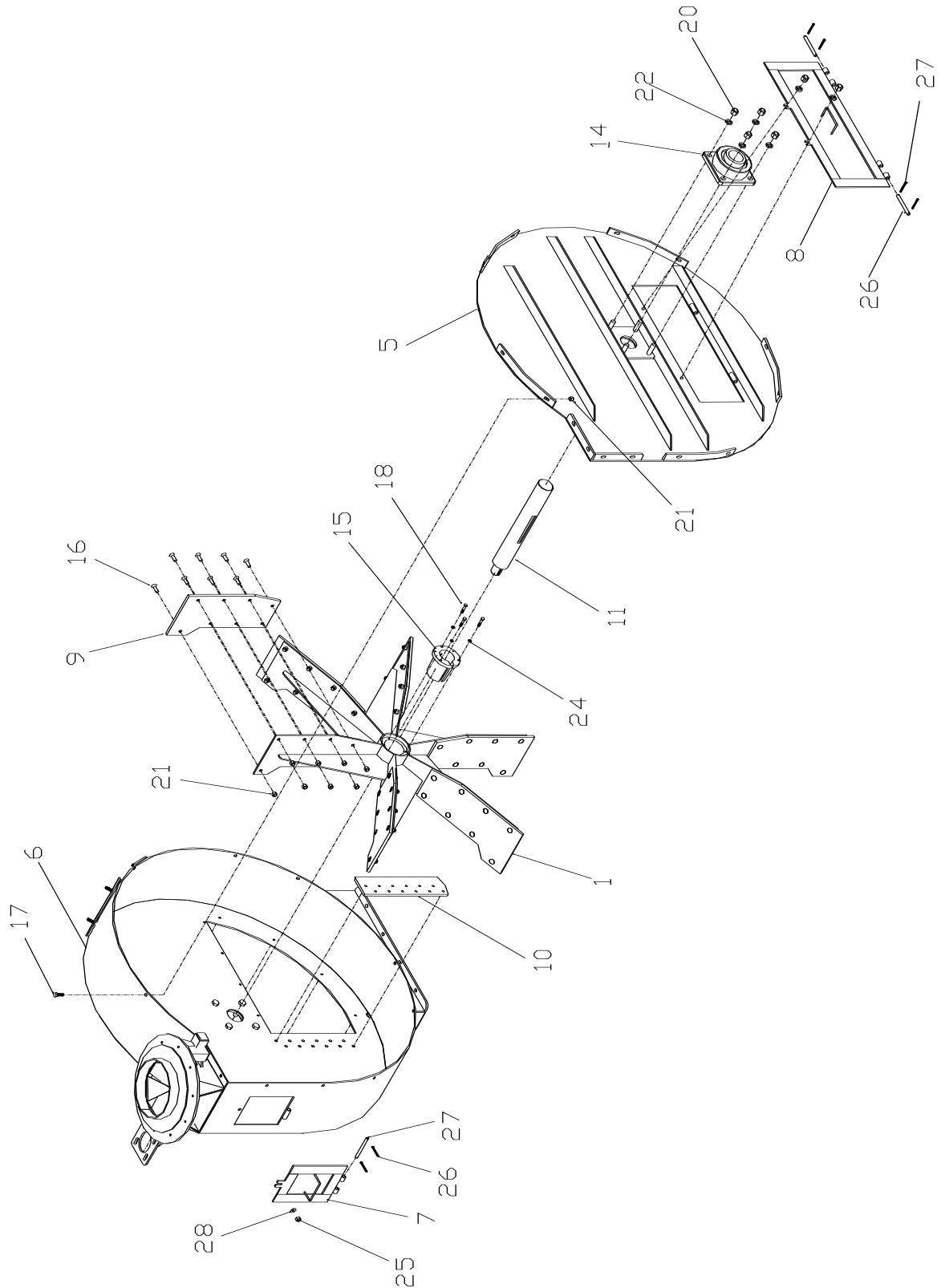
Cart Assembly Table

Item No.	Part No.	Description	Qty
1	48029H	Frame	1
2	45192H	Fork, Loading, Bale	1
3	45087H	Bumper	1
4	45142H	Left Fork	1
5	45143H	Right Fork	1
6	30230H	Clamp, Pipe, Top	2
7	30231H	Clamp, Pipe, Bottom	2
8	31034H	Bolt, Hex, 1-1/4 x 6,UNC,Gr5	2
9	31294H	Bolt, U, 1/2 x 3 x 7	2
10	31057H	Bolt,Hex,5/8x4-1/2,UNC,Gr5	4
11	31171H	Nut, Nylock, 1-1/4, UNC	2
12	31173H	Nut, Nylock, 1/2, UNC	6
13	31178H	Nut, Nylock, 5/8, UNC	4
14	31240H	Washer, Flat, 5/8	14
15	49045H	Wheel, Complete	2
16	92095H	Jack, 5000lb x 15	2
17	31026H	Bolt, Hex, 1/2x4, UNC, Gr5	2
18	30206H	Hyd, Hose, Holder, 1/2	1
19	31236H	Washer, Flat, 1/2	1
20	40142H	Hitch, Tongue, Double	1
21	31038H	Bolt, Hex , 1x7-1/2, UNC, Gr5	2
22	31243H	Washer, Lock, 1	2
23	31162H	Nut, Hex, 1	2
24	E4187H	Susp, Spindle, S614	2
25	45228H	Susp, Hub, H614, 5000lbs	2
26	48082H	Frame, Drive	1
27	31055H	Bolt, Hex, 5/8x2-1/2, UNC, Gr5	8
28	30236H	Nut, Hex, 5/8, UNC	8
29	31218H	Washer, Lock, 5/8	8
30	31590H	Safety Chain*	1
32	31235H	Washer, Flat, 1*	1
33	31172H	Nut, Nylock, 1*	1
34	31471H	Bolt. Hex, 1 x 3*	1
35	31423H	Washer, Lock, 1*	1

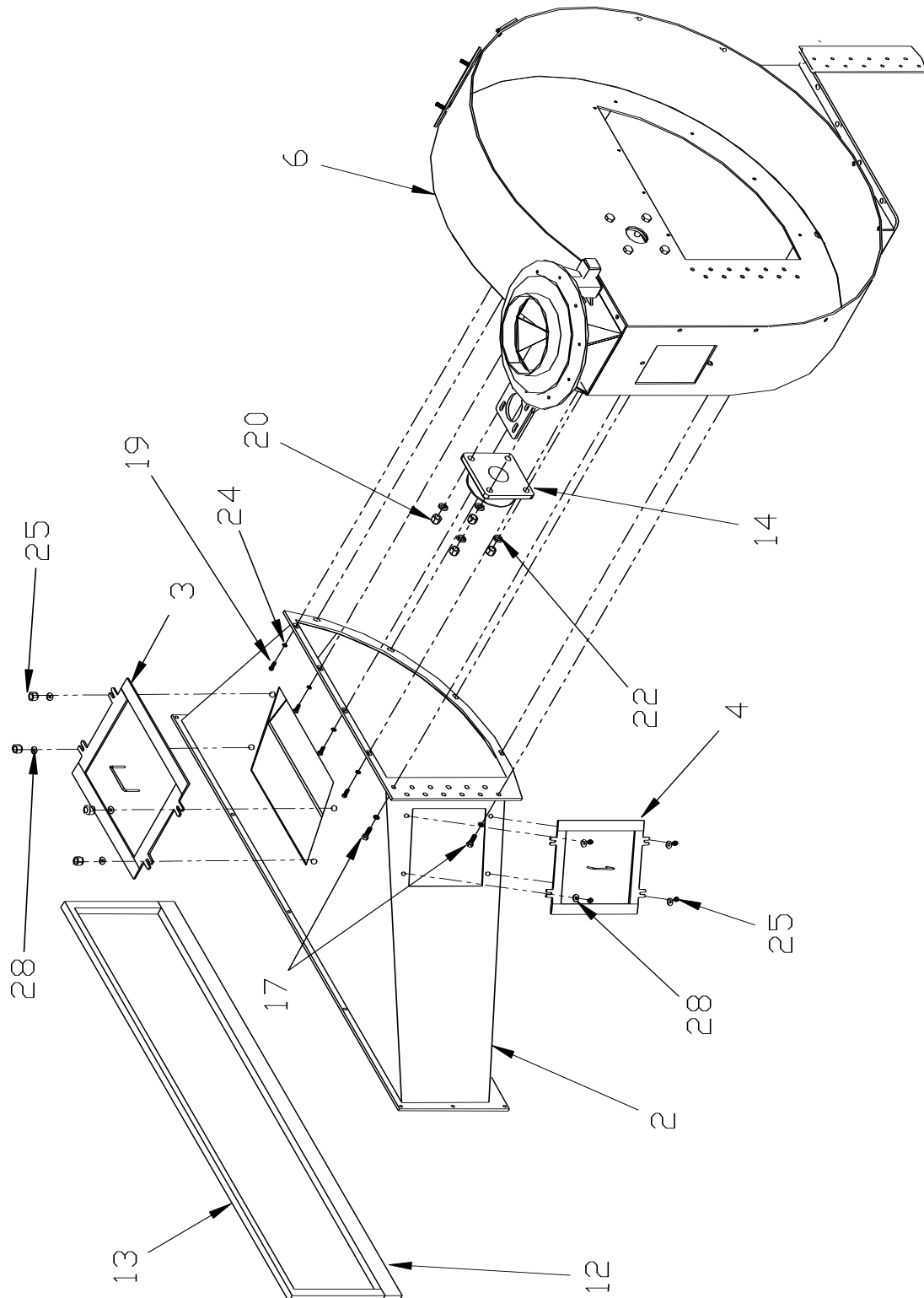
*** Not Shown**

11. Housing Complete

a) Front Section



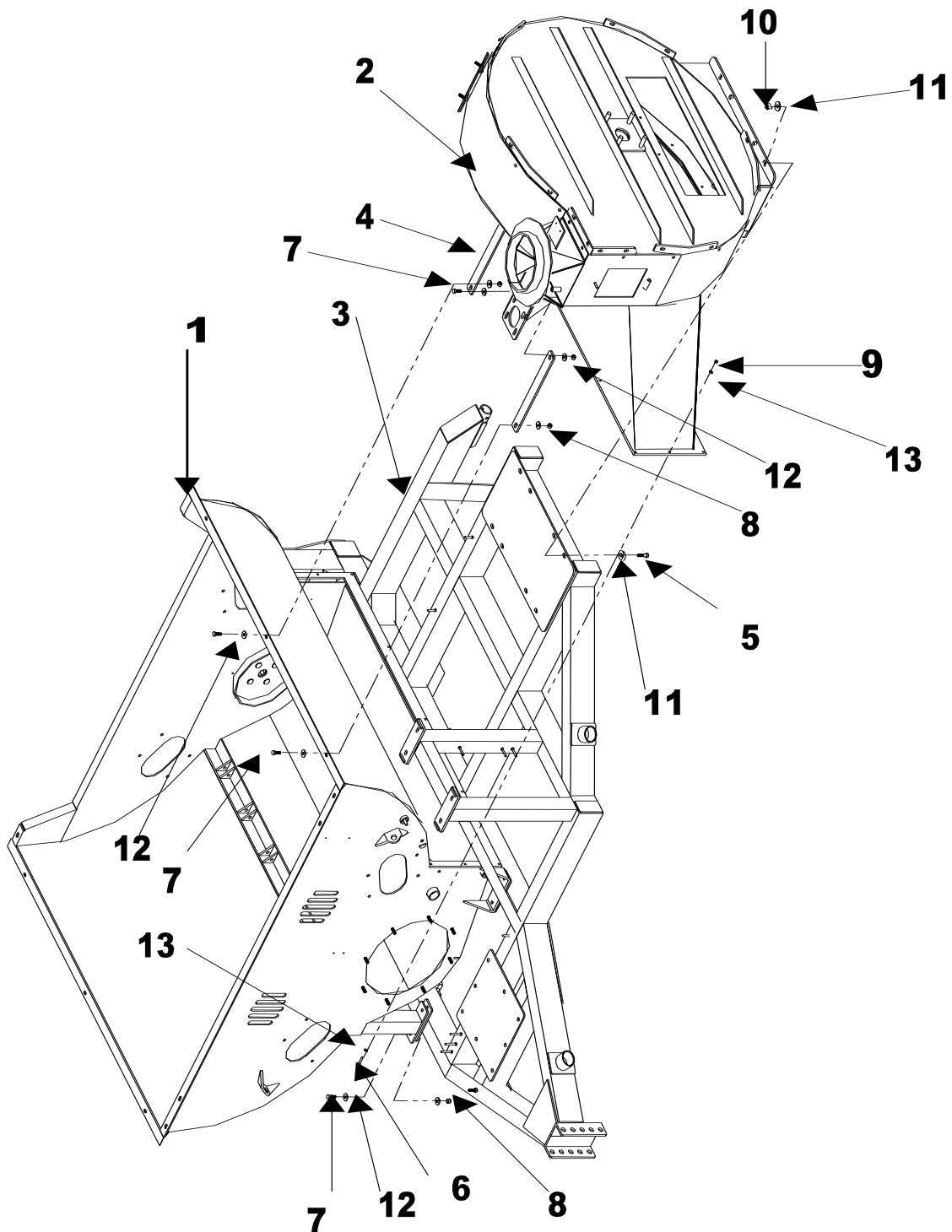
b) Back Section



Housing Complete Table

Item No.	Part No.	Description	Qty
1	48010H	Fan	1
2	48008H	Transition, Assembly	1
3	48098H	Door, Transition, Large	1
4	48097H	Door, Transition, Small	1
5	48035H	Plate, Face, Housing, Fan	1
6	48050H	Housing, Fan	1
7	48096H	Door, Inspection, Small	1
8	48095H	Door, Inspection, Large	1
9	E3300H	Plate, Blade, Fan	6
10	E3386H	Plate, Cutting	1
11	E3421H	Shaft, Fan	1
12	E3427H	Stripping, Foam, Wide	1
13	E3429H	Stripping, Foam	1
14	31211H	Bearing, Flange, 3"	2
15	31312H	Bushing, Split, Taper, QD, R2	1
16	31519H	Bolt, Fshcs, 1/2x1-1/2, UNC, Gr. 5	48
17	31016H	Bolt, Hex, 1/2x1-1/2, UNC, Gr. 5	26
18	31066H	Bolt, Hex, 3/8x1-3/4, UNC, Gr5	3
19	31345H	Bolt, Hex, 3/8x1, UNC, Gr. 5	8
20	31167H	Nut, Hex, 3/4, UNC	8
21	31173H	Nut, Nylock, 1/2, UNC	62
22	31246H	Washer, Lock, 3/4	8
24	31319H	Washer, Lock, 3/8	19
25	31176H	Nut, Nylock, 3/8	11
26	31450H	Pin, Cotter, 1/8x1	6
27	E3779H	Pin, Hinge, 1/2x5	3
28	31351H	Washer, Flat, 3/8	11

12. Top Gun Assembly to Cart

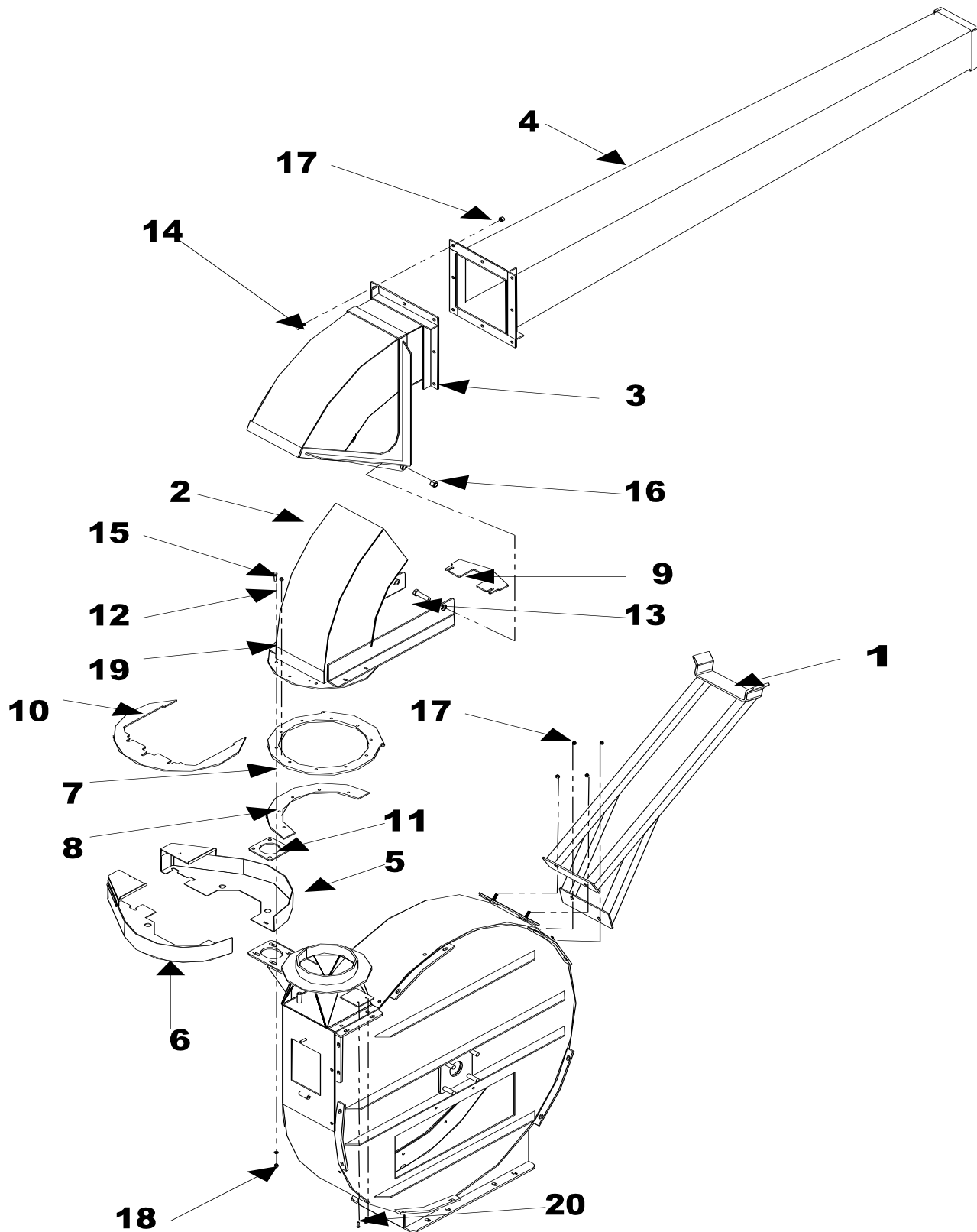


Topgun Assembly To Cart Table

Item No.	Part No.	Description	Qty
1	48083H	Tub, Top Gun (Simplified)	1
2	48093H	Housing, Top Gun (Simplified)	1
3	48094H	Cart, Top Gun (Simplified)	1
4	E3449H	Plt, Support, Housing	2
5	31054H	Bolt, Hex, 5/8x2-1/2, UNC, Gr5	8
6	31453H	Bolt, Hex, 5/16x2, UNC, Gr5	12
7	31016H	Bolt, Hex, 1/2x1-1/2, UNC, Gr5	8
8	31173H	Nut, Nylock, 1/2, UNC	12
9	31177H	Nut, Nylock, 5/16, UNC	12
10	31178H	Nut, Nylock, 1/2, UNC	12
11	31240H	Washer, Flat, 5/8	16
12	31236H	Washer, Flat, 1/2	16
13	31239H	Washer, Flat, 5/16	24
14	31017H	Bolt, Hex, 1/2x1 3/4, UNC, Gr5*	2

* Not Shown

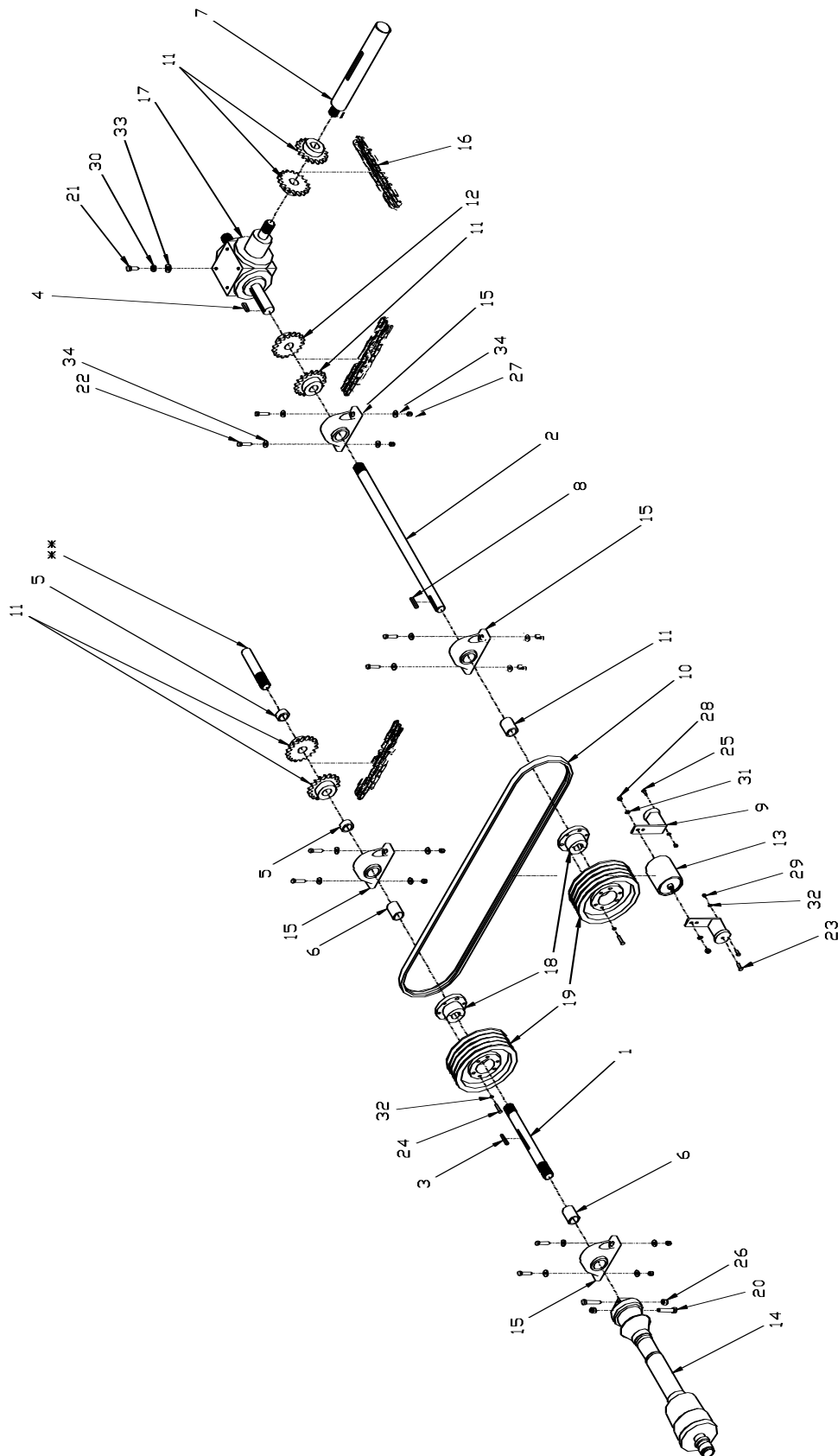
13. Spout Assembly



Spout Assembly Table

Item No.	Part No.	Description	Qty
1	48017H	Support, Spout	1
2	48040H	Pivot, Spout, Bottom	1
3	48045H	Pivot, Spout, Top	1
4	48070H	Spout, Assembly	1
5	48084H	Shield, Motor, Complete, Right	1
6	48085H	Shield, Motor, Complete, Left	1
7	E3400H	Plt, Bolt, Chain, Pivot	1
8	E3448H	Plt, Support, Chain	1
9	E3753H	Shield, Motor, Cyl	1
10	E3755H	Shield, Chain	1
11	E3772H	Plt, Space, Guard	1
12	30207H	Zerk, ¼-28, GF641, Straight	2
13	31041H	Bolt, Hex, 3/4x3, UNC, Gr5	2
14	31016H	Bolt, Hex, ½x1-1/2, UNC, GR5	8
15	31067H	Bolt, Hex, 3/8x2, UNC, Gr5	10
16	31175H	Nut, Nylock, ¾	2
17	31173H	Nut, Nylock, ½	12
18	31176H	Nut, Nylock, 3/8	10
19	31351H	Washer, Flat, 3/8	10
20	31033H	Bolt, Hex, 1/4x3/4, UNC, Gr5	2

14. Drive Assembly



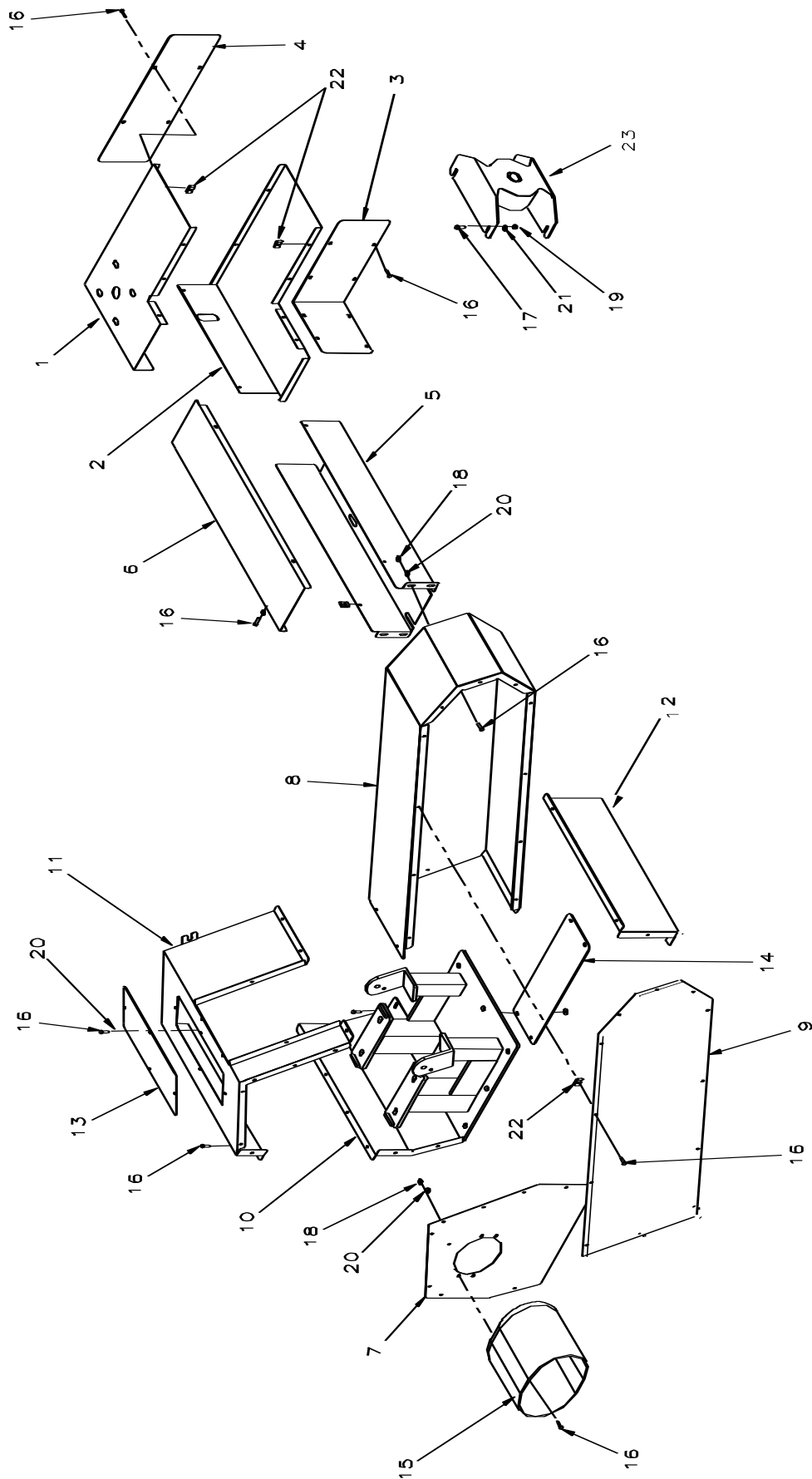
Drive Assembly Table

Item No.	Part No.	Description	Qty
1	E3315H	Shaft, Drive, Drum, Flail	1
2	E3329H	Shaft, Drive, Gearbox	1
3	E3375H	Key, Drive, 3/8x2-1/2	1
4	E3389H	Key, Drive, Coupler, 2"	1
5	E3404H	Spacer, Shaft, Short	1
6	E3409H	Spacer, Shaft, Long	3
7	E3421H	Shaft, Fan	1
8	E3482H	Key, Step, Drive, 1/2x3/8x2-1/2	1
9	30055H	Drv, Belt, Tensioner	2
10	30056H	Drv, Belt, V, C136	4
11	30070H	Drv, Couple, 80B18, 1-3/4 Spl	5
12	30071H	Drv, Couple, 80B18, 2 Keyed	1
13	30429H	Drv, Roll, 5x5-1/2, 1, 1/2 UNC	1
14	30524H	Drv, DL, Cv, 44R/CAT5/80, Nr	1
15	92031H	Brg, Pillow, 1-3/4	4
16	92100H	Chain, Coupler, #80-2, ASSY	3
17	92211H	Gearbox, Comer, T279A	1
18	92213H	Bushing, Taper, 1-3/4	2
19	92214H	Sheave, 4 V-belt	2
20	31056H	Bolt, Hex, 5/8x3-1/2, UNC, Gr5	2
21	31053H	Bolt, Hex, 5/8x1-3/4, UNC, Gr5	4
22	31018H	Bolt, Hex, 1/2x2-1/1, UNC, Gr5	8
23	31543H	Bolt, Metric, M12x40, UNC, Gr8	2
24	31544H	Bolt, Hex, 3/8x2-3/4, UNC, Gr5	6
25	31044H	Bolt, Hex, 3/8x1-1/2, UNC, Gr5	2
26	31178H	Nut, Nylock, 5/8, UNC	3
27	31173H	Nut, Nylock, 1/2, UNC	10
28	31163H	Nut, Hex, 1/2, UNC	2
29	31485H	Nut, Hex, 3/8, UNC	2
30	31218H	Washer, Lock, 5/8	4
31	31244H	Washer, Lock, 1/2	2
32	31319H	Washer, Lock, 3/8	8
33	31240H	Washer, Flat, 5/8	4
34	31236H	Washer, Flat, 1/2	16

** Flail Drum Shaft

Note: Sheave Bolts Torque = 60 ft-lbs.

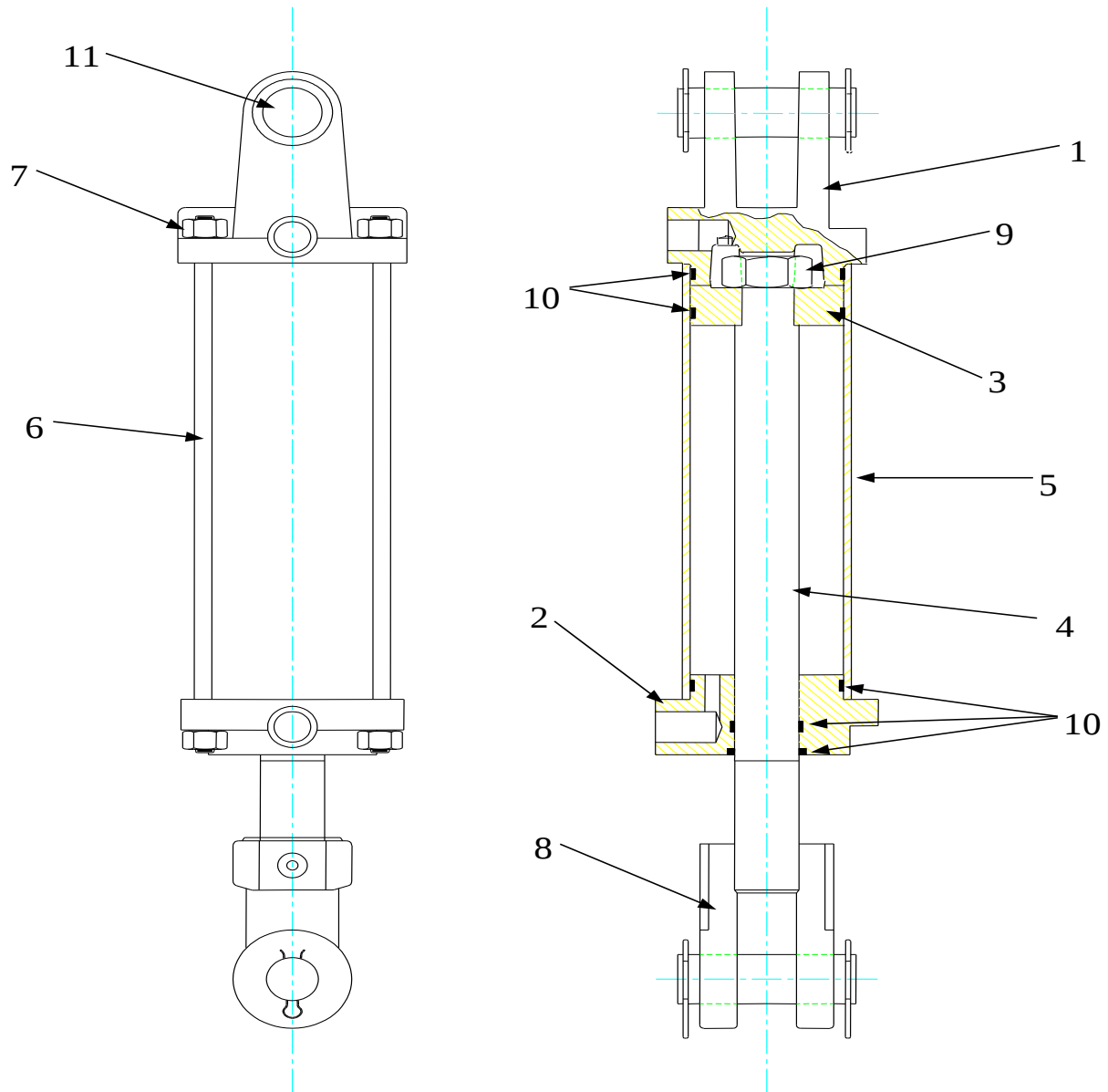
15. Shield Installation



Shield Installation Table

Item No.	Part No.	Description	Qty
1	E3657H	Shield, Safety, Gearbox, Top	1
2	E3658H	Shield, Safety, Gearbox, Bottom	1
3	E3659H	Shield, Access, Chain	1
4	E3729H	Shield, Access, Chain, Back	1
5	E3730H	Shield, Shaft, Bottom	1
6	E3731H	Shield, Shaft, Top	1
7	E3732H	Shield, Drive, Front	1
8	E3733H	Shield, V-Belt, Back	1
9	E3734H	Shield, V-Belt, Front	1
10	E3735H	Shield, Drive, Left	1
11	E3736H	Shield, Drive, Top	1
12	E3737H	Shield, Drive, Right	1
13	E3738H	Shield, Drive, Access	1
14	E3745H	Shield, Drive, Access, Bottom	1
15	E3775H	Drv, DL, Guard, CV	1
16	31033H	Bolt, Hex, 1/4x3/4, UNC, Gr5	63
17	31062H	Bolt, Hex, 5/16x1, UNC, Gr5	4
18	31174H	Nut, Nylock, 1/4, UNC	19
19	31177H	Nut, Nylock, 5/16, UNC	4
20	31237H	Washer, Flat, 1/4	24
21	31239H	Washer, Flat, 5/16	8
22	31593H	Clip, Automotive, 1/4, Gr5	45
23	48051H	Guard, Shaft, Housing, Fan	1

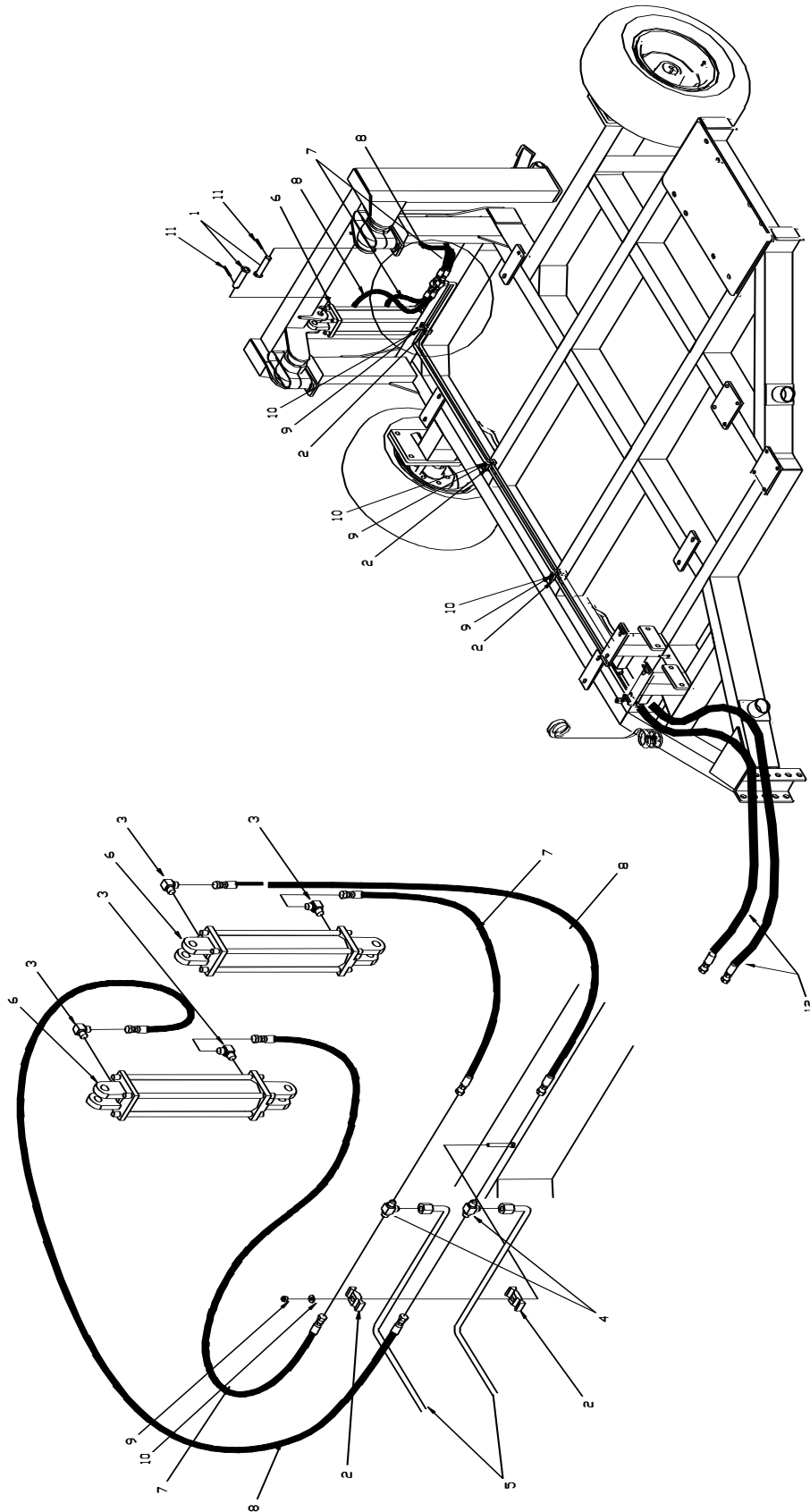
17. Cylinder Assembly Forks



Cylinder Assembly Forks Table

Item No.	Part No.	Description	Qty
1	90991H	Clevis Cap	1
2	90992H	Rod Cap	1
3	90706H	Piston	1
4	90846H	1-1/2" Rod	1
5	90993H	Cylinder Tube	1
6	90994H	1/2" Tie Rod	4
7	90800H	1/2" UNF Nut	4
8	90849H	Rod Clevis	1
9	90722H	1-14 UNF Nut	1
10	90676H	Seal Kit	1
11	45185H	Top Cylinder Pin	1
	90133H	3" x 16" – 1-1/2" Rod Cylinder	2

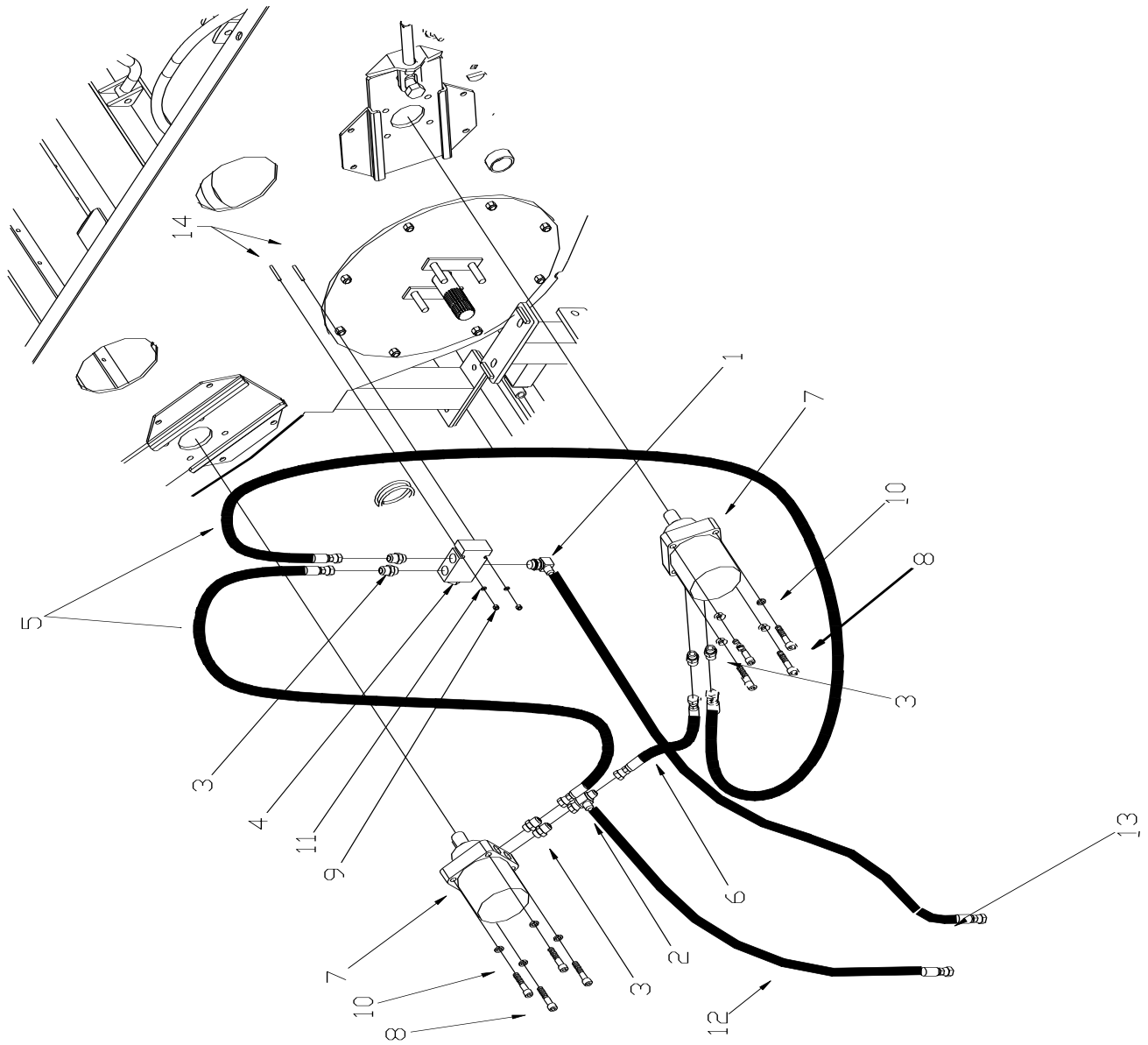
18. Fork Hydraulics



Fork Hydraulics Table

Item No.	Part No.	Description	Qty
1	45185H	Short Bottom Cylinder Pin	2
2	30210H	½" Hose Clamp	6
3	30212H	8MP – 8MJ90 Elbow Fitting	4
4	30313H	8MJ Tee Fitting	2
5	30275H	3/8 Hydraulic Steel Line 8FJ	2
6	90133H	3" x 16" – 1-1/2" Rod Hydraulic Cylinder	2
7	90332H	3/8" x 20" 8FJX Hose	2
8	90333H	3/8" x 28" 8FJX Hose	2
9	31177H	5/16" Nylock Nut	3
10	31239H	5/16 Flat Washer	3
11	31183H	Pin, Cotter, 3/16 x 2	2
12	32050H	3/8" x 24" 8FJX – 8MJ Hose	2

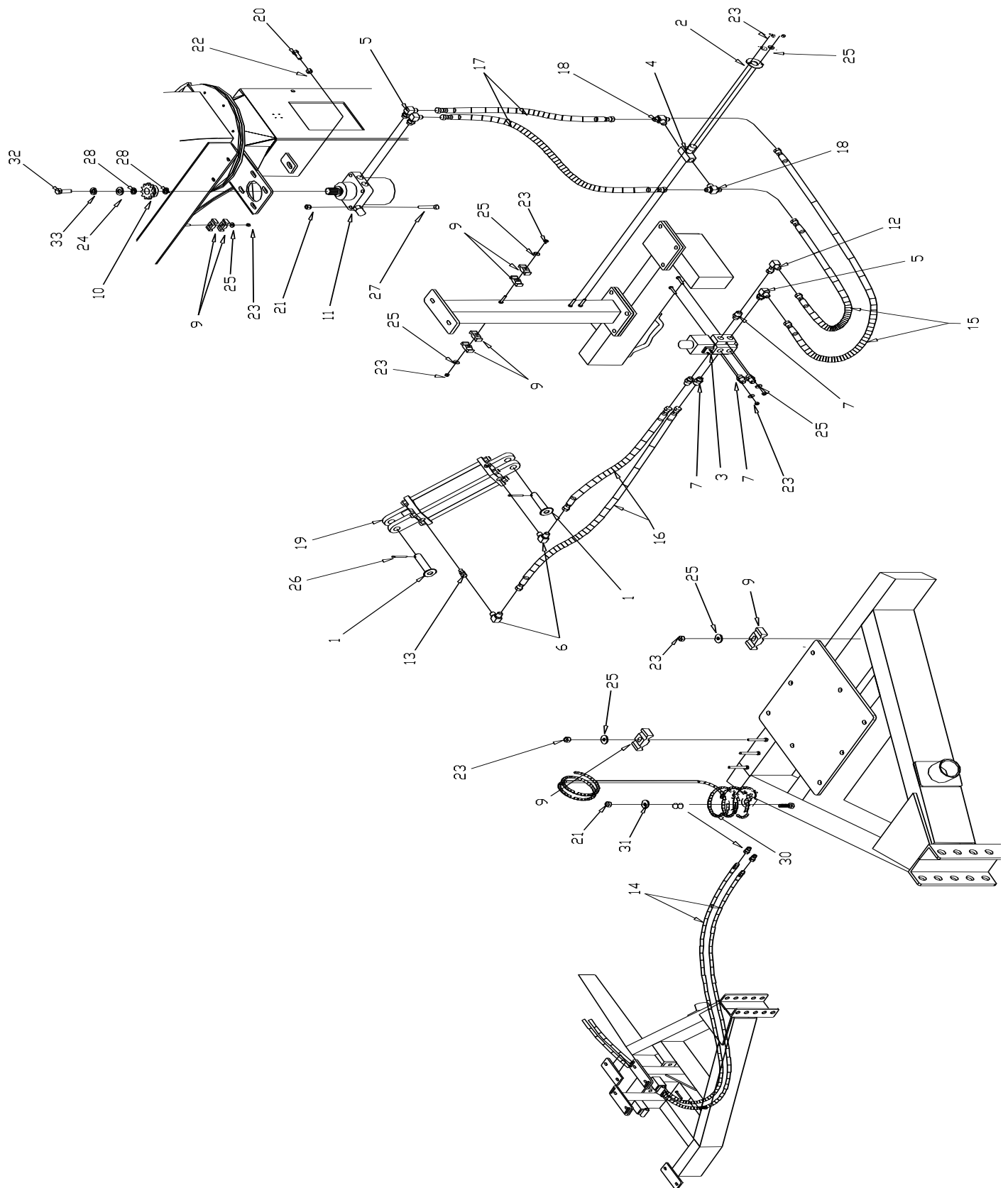
19. Motor Hydraulics



Motor Hydraulics Table

Item No.	Part No.	Description	Qty
1	30145H	Hyd, Fit, Elbow, 10MBX-8MJ90	1
2	30150H	Hyd, Fit, Tee, 8FJX-8MJ-8MJ	1
3	30204H	Hyd, Fit, Adapter, 10MB-8MJ	6
4	45232H	Hyd, Valve, Divider,	1
5	90240H	Hyd, Hose, 3/8x36, 8FJX-8FJX	2
6	90271H	Hyd, Hose, 3/8x42, 8FJX-8FJX	1
7	92145H	Hyd, Motor, RE3207050	2
8	31059H	Bolt, SHCS, 1/2x2-1/2, UNC, Gr5	8
9	31174H	Nut, Nylock, 1/4, UNC	2
10	31244H	Washer, Lock, 1/2	8
11	31237H	Washer, Flat, 1/4	2
12	32048H	Hyd, Hose, 1/2x36, 8FJX	1
13	30437H	Hyd, Hose, 1/2x42, 8FJX	1
14	31032H	Bolt, hex, 1/4x2-1/4, UNC, Gr5	2

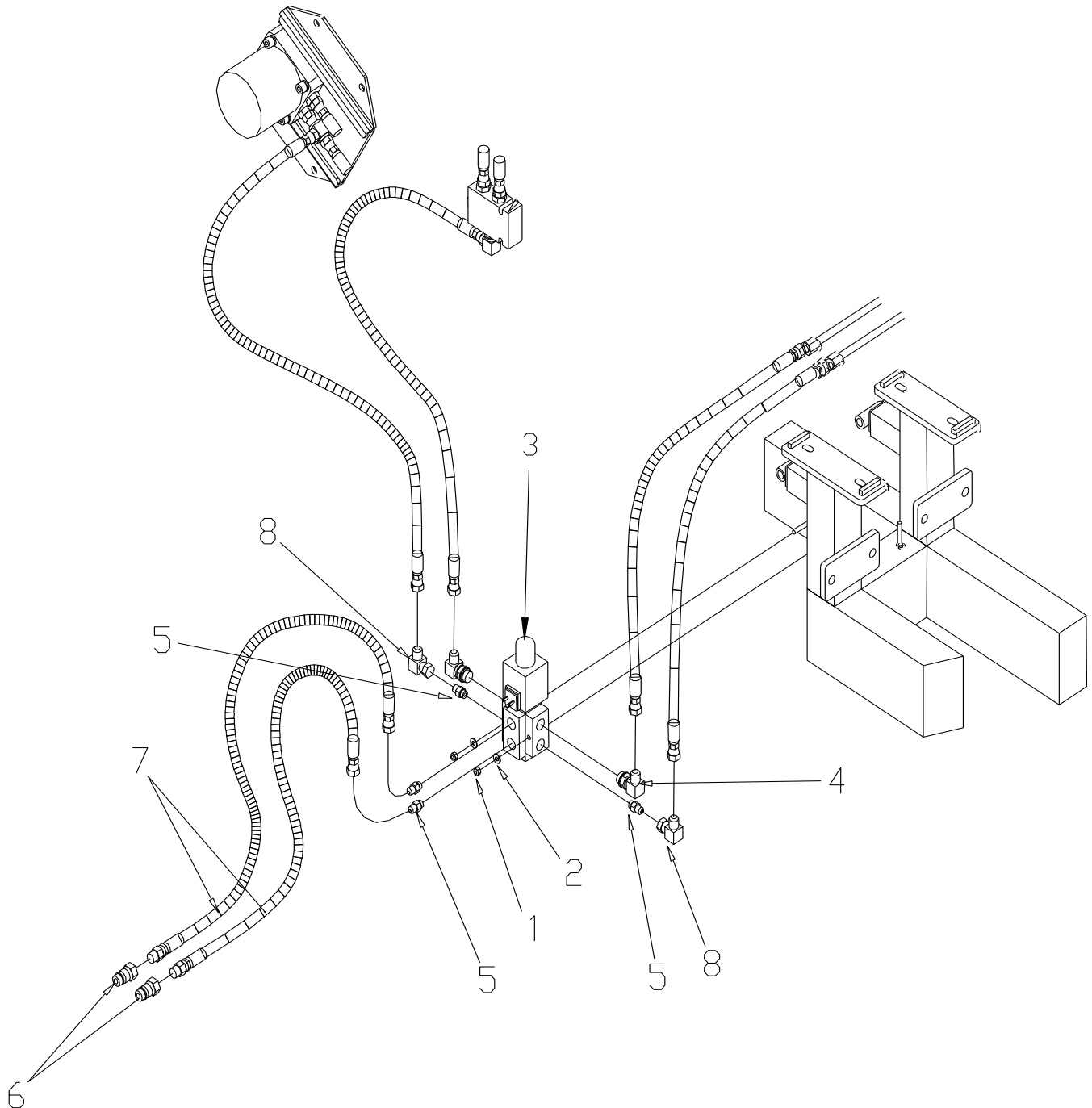
20. Spout Hydraulics



Spout Hydraulics Table

Item No.	Part No.	Description	Qty
1	48024H	Pin, Cyl	2
2	E3478H	Plt, Holder, Control, Flow	1
3	30052H	Hyd, Valve, Divider, Solenoid	1
4	30395H	Hyd, Valve, Control, Flow	1
5	30145H	Hyd, Fit, Elbow, 10MBX-8MJ90	3
6	30202H	Hyd, Fit, Elbow, 6MP-8MJ90	2
7	30204H	Hyd, Fit, Adapter, 10MB-8MJ	5
8	30209H	Hyd, Fit, Pioneer, Male, 8FP	2
9	30210H	Hyd, Clamp, Hose, ½	8
10	30431H	Drv, Sprocket, 60, 11, 1-1/4x14, B	1
11	30432H	Hyd, Motor, 32.7,177,2000,R1000	1
12	30436H	Hyd, Fit, Elbow, 8FJX-8MJ90	1
13	30516H	Hyd, Fit, Orifice, 1/32, 6MP-6FPX	1
14	32051H	Hyd, Hose, 3/8x156, 8FJX-8MP	2
15	90240H	Hyd, Hose, 3/8x36, 8FJX	2
16	32613H	Hyd, Hose, 3/8x144, 8FJ-8FJ	2
17	32054H	Hyd, Hose, 3/8x54, 8FJX	2
18	30517H	Hyd, Fit, Tee, 6MPL-8MJ	2
19	32220H	Hyd, Cyl, 2-1/2x8	1
20	31515H	Bolt, Hex, 1/2x2, UNC, GR5,FT	1
21	31173H	Nut, Nylock, ½, UNC	5
22	31163H	Nut, Hex, ½, UNC	1
23	31177H	Nut, Nylock, 5/16, UNC	9
24	31240H	Washer, Flat, 5/8	1
25	31239H	Washer, Flat, 5/16	9
26	31183H	Pin, Cotter, 3/16x2	2
27	31540H	Bolt, SCHS, 1/2x3, UNC, Gr5	4
28	32071H	Washer, Flat, 1-1/4 ID x 1-7/8 OD	4
30	30206H	Hyd, Hose, Holder, ½	1
31	31236H	Washer, Flat, ½	1
32	31545H	Bolt, Hex, 5/8x1, UNF, Gr5	1
33	31218H	Washer, Lock, 5/8	1

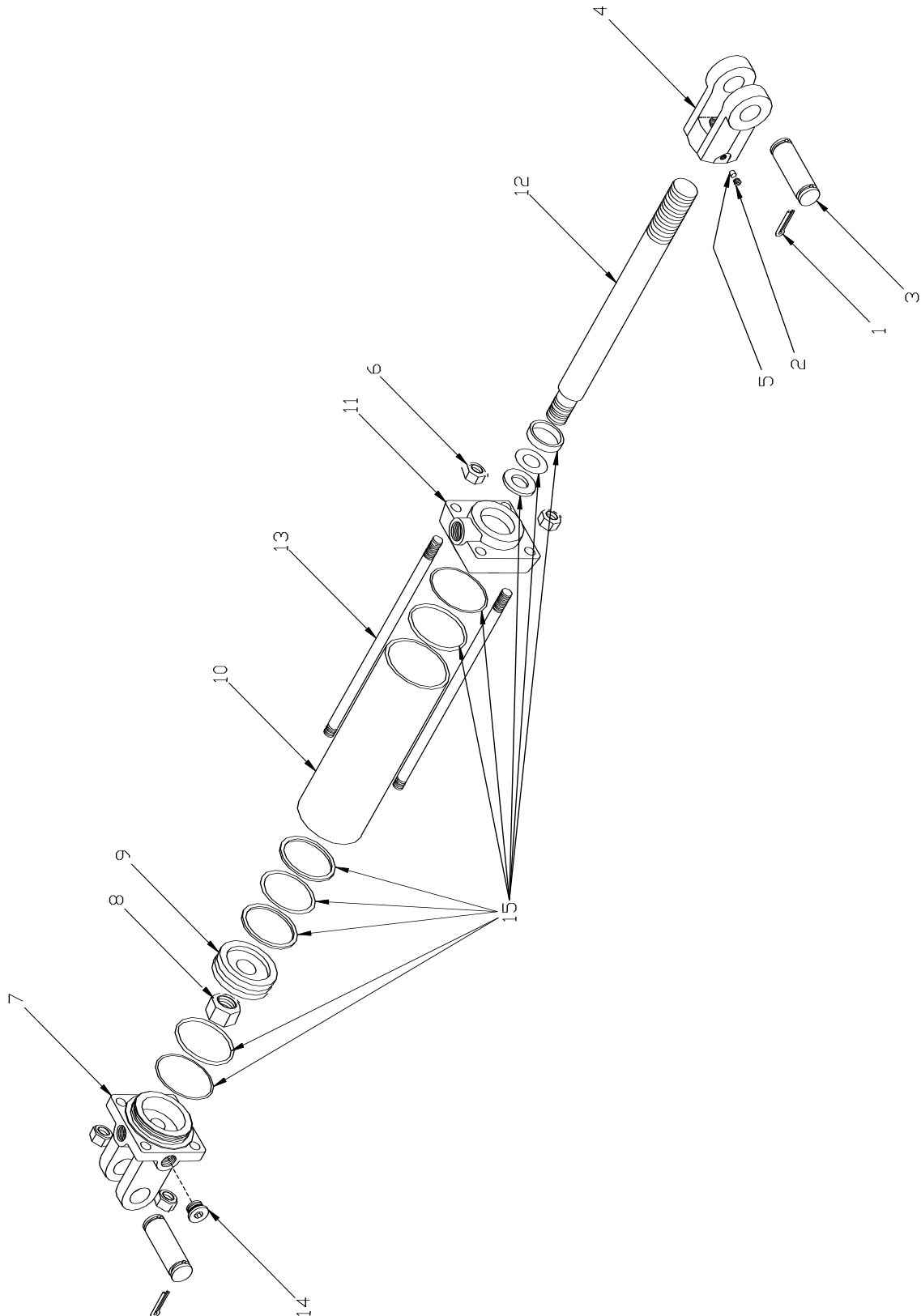
21. Motor to Fork Hydraulics



Motor To Fork Hydraulics Table

Item No.	Part No.	Description	Qty
1	31177H	Nut, Nylock, 5/16, UNC	2
2	31239H	Washer, Flat, 5/16	2
3	30052H	Hyd, Valve, Divider, Solenoid	1
4	30145H	Hyd, Fit, Elbow, 10MBX-8MJ90	2
5	30204H	Hyd, Fit, Adapter, 10MB-8MJ	4
6	30209H	Hyd, Fit, Pioneer, Male, 8FP	2
7	30281H	Hyd, Hose, 1/2x96, 8MP-8FJX90	2
8	30436H	Hyd, Fit, Elbow, 8FJX-8MJ90	2

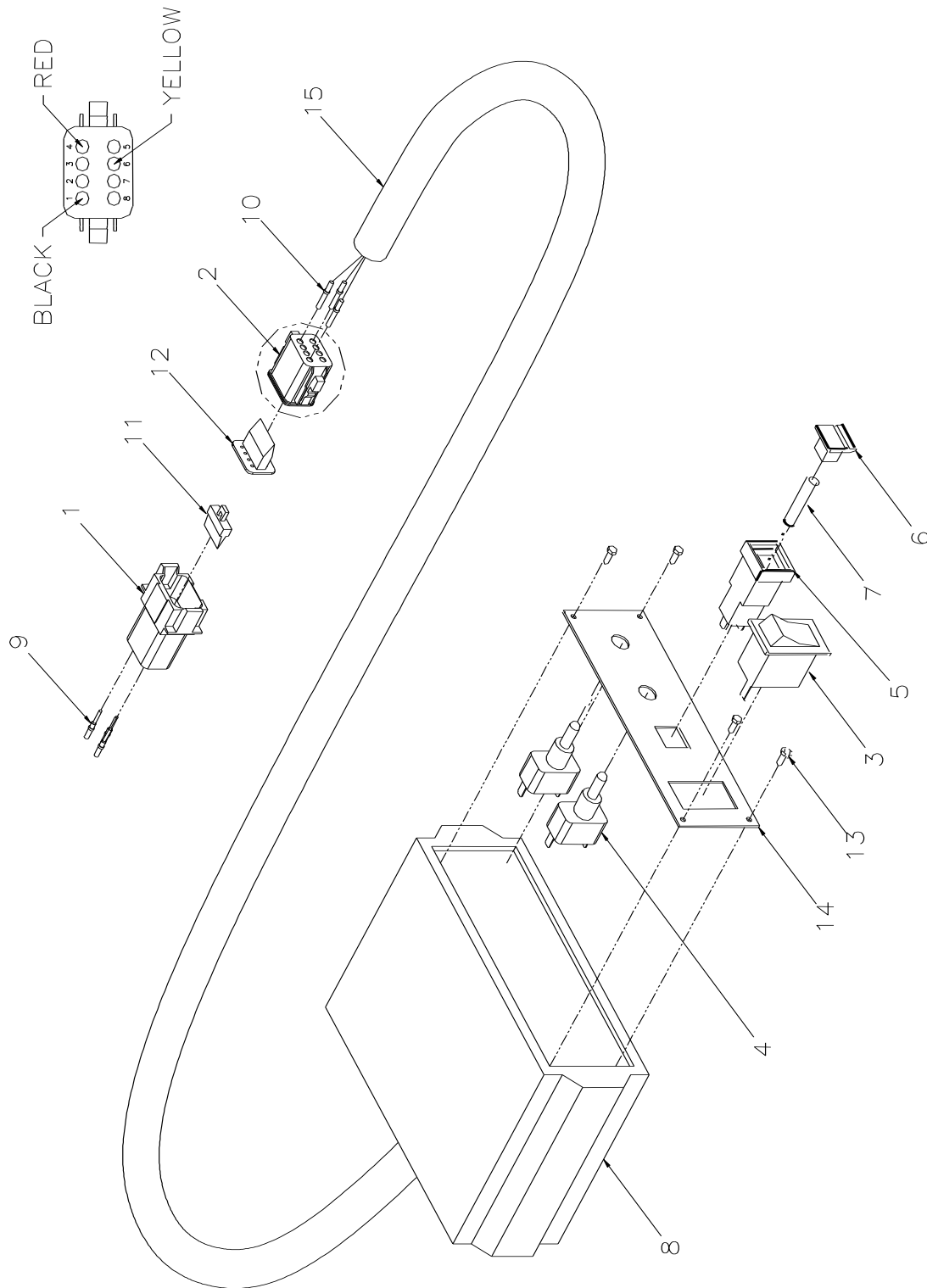
22. Spout, Cylinder



Spout Cylinder Table

Item No.	Part No.	Description	Qty
1	30238H	Pin, Cotter, 3/16x1-1/2	4
2	30239H	Screw, Set, Scat, 3/8 UNCx1/2 Knurl	1
3	30241H	Pin, 1" Dia, H5552	2
4	30253H	Rod, Clevis, 1-1/4, 1 Pin	1
5	30261H	Lock, Thread, Nylon	1
6	31485H	Nut, Hex, 3/8, UNC, Gr5	8
7	32221H	Cap, Clevis, 2-1/2, 6FP	1
8	32222H	Nut, Hex, 3/4, UNF, Gr5	1
9	32223H	Piston, 2-1/2x1-1/4, NPTF	1
10	32224H	Hyd, Cyl, Tube	1
11	32225H	Hyd, Cyl, Cap, Rod, 2 1/2, 1 1/4, 6FP	1
12	32226H	Rod, 1-1/4x8, ASAE	1
13	E2227H	Rod, Tie, 3/8	4
14	32776H	Fitting, Plug, 6MP, Dry Seal	1
15	E2229H	Kit, Repair, 2-1/2 Cyl, 1-1/4 Rod	1

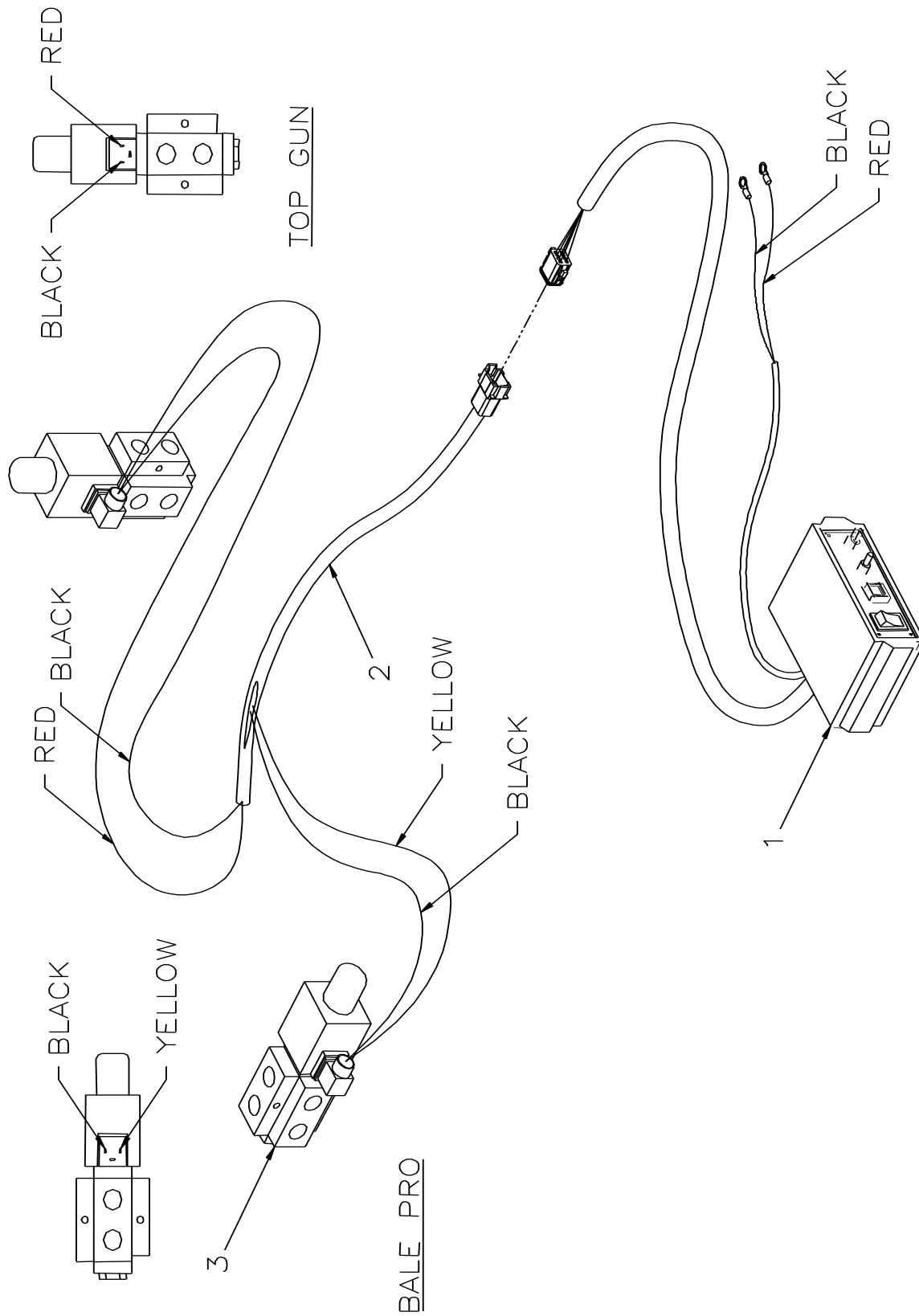
23. Control Box and Wiring Harness



Control Box And Wiring Harness Table

Item No.	Part No.	Description	Qty
1	92104H	Electrical, Plug, Male	1
2	92106H	Electrical, Plug, Female	1
3	92107H	Switch, On/Off	1
4	92136H	Switch, Toggle	2
5	92138H	Fuse, Body	1
6	92139H	Fuse, Cap	1
7	92140H	Fuse, 20 Amp	1
8	92146H	Enclosure, Plastic	1
9	92157H	Pin, Male Plug	3
10	92158H	Socket, Female Plug	3
11	92161H	Wedge, Locking, Male Plug	1
12	92162H	Wedge, Locking, Female Plug	1
13	92164H	Screw, Tapping, #4 x ¼	4
14	92220H	Plt, Face, Box, Control	1
	48099H	Box, Control	1

24. Electrical Schematic

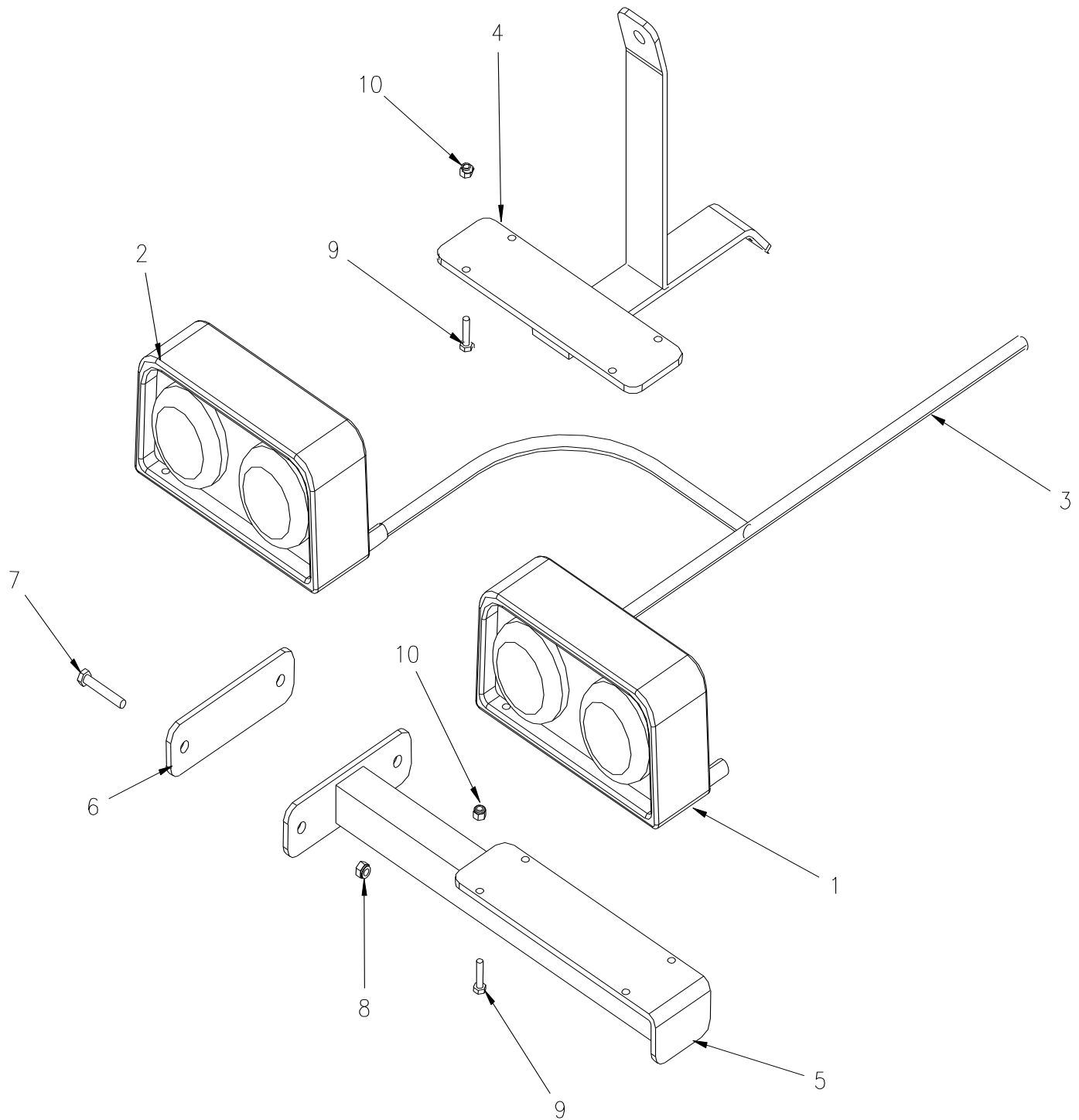


Electrical Schematic Table

Item No.	Part No.	Description	Qty
1	48099H	Box, Control	1
2	48019H	Harness, Extension, Top Gun	1
3	92089H	Valve	2

Note: Black Wire from control box to tractor ground
Red wire from control box to tractor ignition accessory

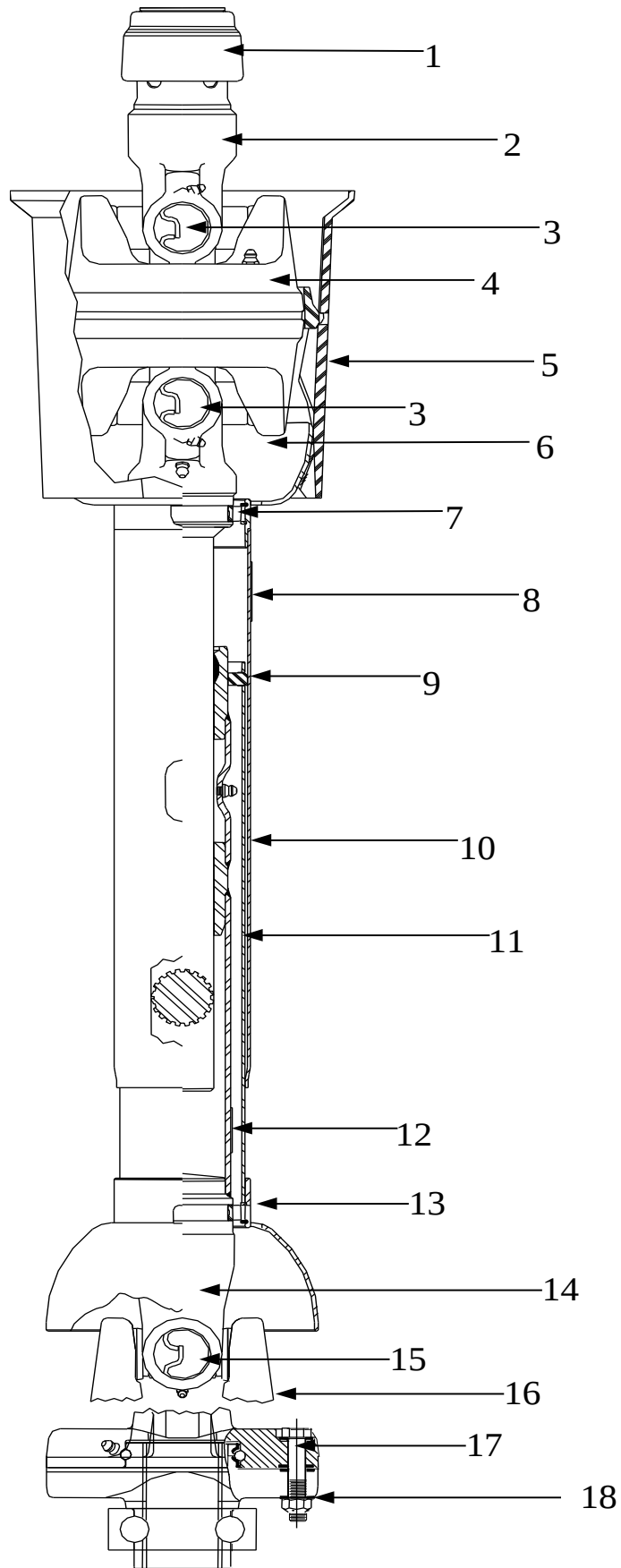
25. Lighting Kit



Lighting Kit Table

Item No.	Part No.	Description	Qty
1	30526H	Elec, Light, Red&Amber, Right	1
2	30527H	Elec, Light, Red&Amber, Left	1
3	48100H	Elec, Harness, Lights	1
4	48088H	Bracket, Light, Left	1
5	48087H	Bracket, Light, Right	1
6	E3759H	Plt, Mount, Light	1
7	31050H	Bolt, 5/16x3, Unc, Gr5	2
8	31177H	Nut, Nylock, 5/16	2
9	31029H	Bolt, Hex, 1/4x1, Unc, Gr5	8
10	31174H	Nut, Nylock, 1/4, Unc	8

25. Non Rotating CV Assembly



Non Rotating CV Assembly Table

Item No.	Part No.	Description	Qty
1	31247H	Auto Lock Repair Kit	1
2	31248H	Auto Lock Assembly	1
3	31249H	Cat 5 Cross and Bearing	2
4	31250H	Bell Extension (With Centralizer)	1
5	31251H	CV Center Housing Assembly	1
6	31623H	Yoke and Shaft	1
7	31624H	Nylon Repair Kit – Non Rotating	1
8	31254H	Safety Sign	1
9	31255H	Centralizer	1
10	31625H	Outer Guard	1
11	31626H	Inner Guard	1
12	31258H	Safety Sign	1
13	31627H	Guard Repair Kit – Non Rotating	1
14	31628H	Yoke, Tube and Slip Sleeve	1
15	31261H	44R Cross and Bearing	1
16	31262H	Ball Shear Assembly	1
17	31453H	5/16-18 x 2 Bolt Gr.5	2
18	31177H	5/16 – 18 Lock Nut	2

Notes: