

Dealership:
Technician:
Customer Name:
Model:
Serial #:
Estimated Setup Time: 2 hours



Specs:

- ☐ Have the correct options been installed on the unit as per the order?

Safety:

- ☐ Owner's manual located in the designated holder.
- ☐ Ensure all safety decals are in place and legible.
- ☐ Safety locks are functional and in place.
- ☐ Safety chain inspection (refer to manual).
- ☐ Safety lights and slow moving vehicle sign are functional and visible.

Tire Assembly:

- ☐ Tire pressure of the front castor wheel (40 psi).
- ☐ All wheel bolt torques are set to 170 lbf (230 Nm).
- ☐ Walking axles move freely.

General:

- ☐ Hydraulic cylinder pins are fastened correctly.
- ☐ There are no leaking or damaged hoses.
- ☐ All pins and retaining bolts are tightened.
- ☐ Front and Rear tables are clear of debris.

Operational Check:

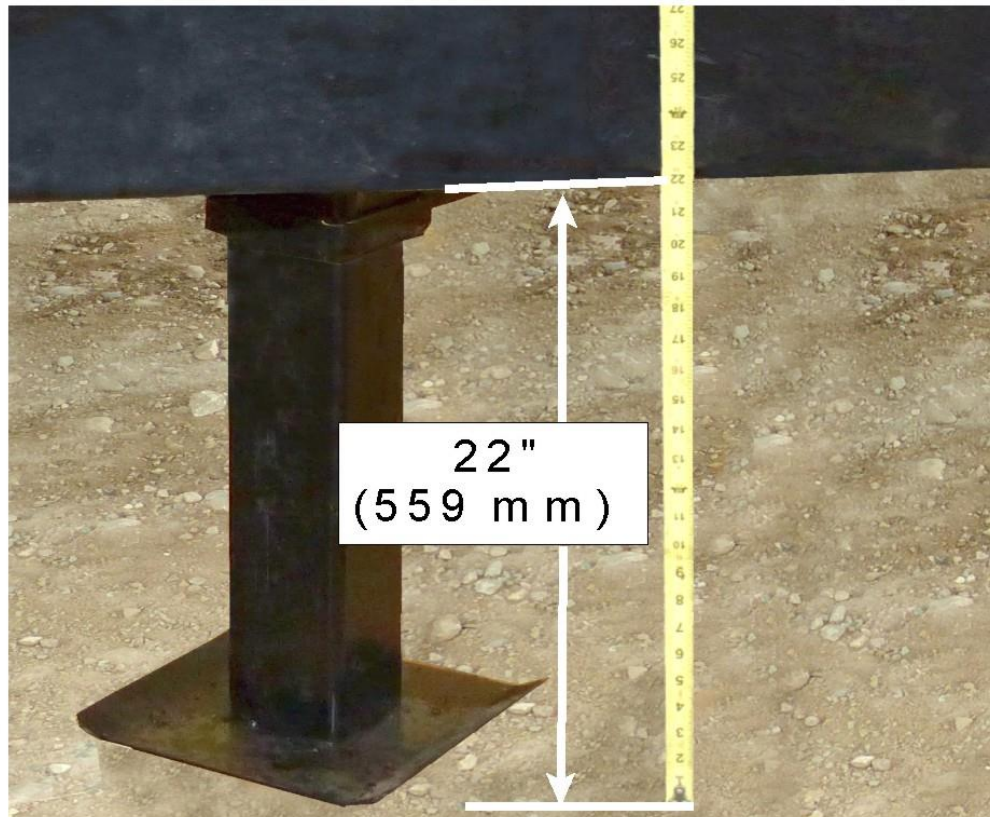
- ☐ Connect to Customer Tractor that will be operating the FaStack due to hydraulic settings
- ☐ Set hitch height to 22 inches (Refer to Adjustment 1)
- ☐ All Joystick functions are operating normally
- ☐ Adjust Trolley Pressure (refer to adjustment 2)
- ☐ Adjust Rear table Boost Pressure (refer to adjustment 3)
- ☐ Adjust Picking arm for proper bale size (Refer to adjustment 4)
- ☐ Adjust front table bale stops (refer to adjustment 5)
- ☐ Check for oil leaks.

Comments:

Completed:	Signature:	Date:

Adjustment 1 (hitch Height)

- Adjust frame height to be 22 inches from bottom of frame to ground while connected to tractor. Adjustable hitch on stacker allows the height to be changed



Adjustment 2 (Trolley Pressure)

1. Bring the bale Trolley to the front of the rear table (leave tractor hydraulics engaged)
2. Loosen locking nut and turn adjustment valve all the way in (see below)
3. Raise the rear table to vertical
4. Turn adjustment valve out until the trolley moves down slowly
5. When completed, retighten the locking nut



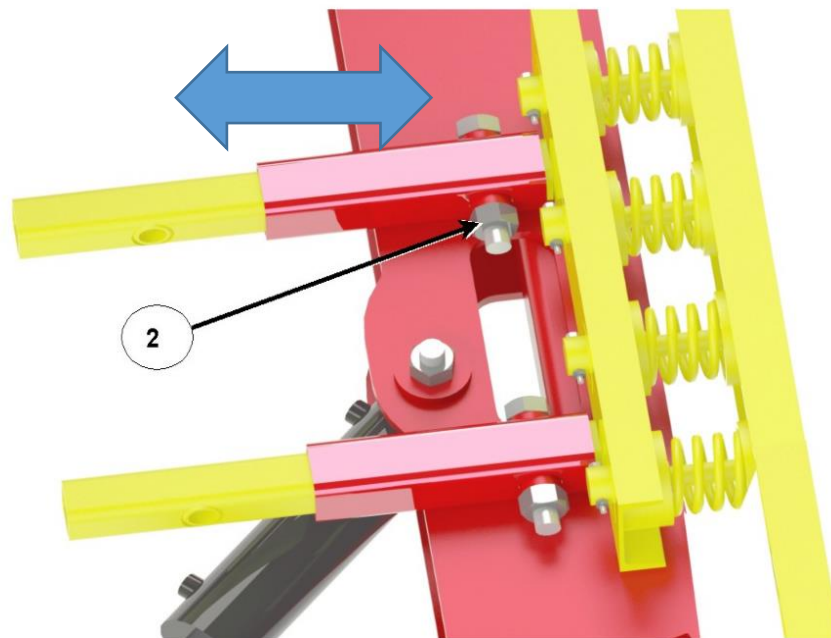
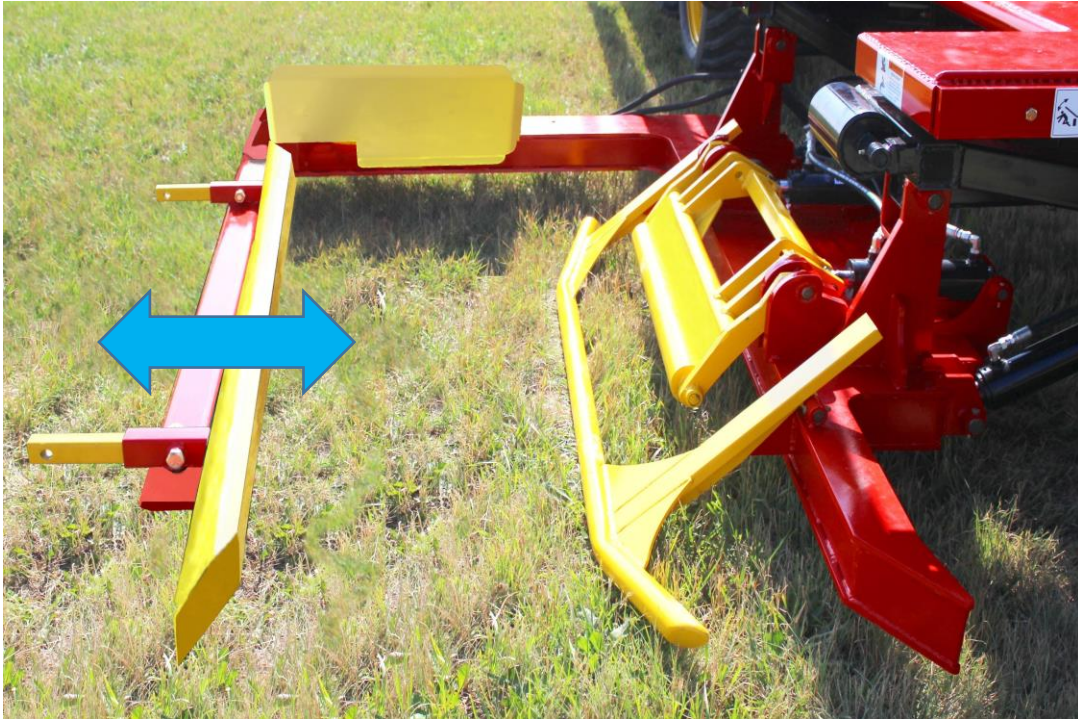
Adjustment 3 (Rear Table Boost Adjustment)

While the tractor hydraulics are activated, if the rear table 'creeps' upward, adjust the valve clockwise slowly until the rear table stops moving. (see below)



Adjustment 4 (picking arm)

Adjust the side bumper and rear bumper to accommodate the correct size of bale. The pictures have a setting for 4x4 and 4x3 8' bales. Move bumpers in for 3x3 and 6' length.



Adjustment 5 (Bale stops)

Adjust the Front table bale stops so that the bales load onto the rear table evenly.

