

Dealership:	
Technician:	
Customer Name:	
Model:	
Serial #:	
Estimated Setup Time:	2 hours

***Feed Chopper™ equipped model shown**



Safety:

- Operator's manual located in the designated holder.
- Ensure all safety decals are in place and legible.
- Safety locks are functional and in place.
- Safety chain inspection (refer to manual).
- Safety lights and slow moving vehicle sign are functional and visible. Note: Slow moving vehicle sign will need to be reversed.

Check List:

(Refer to operator's manual for instructions).

- Remove shipping blocks. (Shipping wheels on GT models).
- Wash the unit, removing all road debris (road salt and other material).
- Check for aesthetic defects and shipping damage – replace damaged items or touch up paint as required.
- Check wheel bolts, as per operator manual specifications.
- Check tire pressure and adjust as required.
- Check oil level in gearbox.
- Verify machine has been greased as per operator manual specifications.
- Remove the forks and install, retain lock nut and bolt (Fig.1). Discard shipping brackets and nut. Remove safety lock and driveline from shipping position. Install PTO and safety lock (Fig.2).

- Remove the shipping bracket, retain bolts, nuts and reinstall (Fig. 3). Shipping bracket can be discarded.
- Unbolt door shipping lock, **OR for top-deck-shipped units:** follow the reverse of the instructions on the last page – remove front & rear upper shipping bracket bolts on door-side, allow door to fold down slightly to align hinge, reinstall bolts into top hinge holes, then remove shipping brackets fully. When finished, should look like (Fig 4) for reference. **NOTE: Leave side curtains strapped until delivered to end customer.**
- Fold side shields into place and fasten. Install front screen and bale fork indicator. (This may be already done depending on shipping configuration, see photo on last page).
- Ensure all manual operated adjustments function properly and freely.
- Verify drive belt tension.
- Verify feeder chain is at correct tension (1 inch of lift in center).

Optional Equipment

- Verify Feed Chopper™ deflector door and latch operation. Ensure door sits flush with bottom door. (FC equipped models).
- Verify belt tension (FC equipped models).
- Remove Grain Tank controller from shipping location located on bale dump. (GT equipped models).
- Visually inspect Grain Tank drive components (GT equipped models).

Completed:	Signature:	Date:
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Operational Check:

- Cycle all hydraulic functions. Verify all functions operate correctly. Check for any leaks.
- Ensure driveline anti-rotational chains are secured during operation.
- Engage PTO, ensure operation.
- Verify Feed Chopper™ clutch operation. (FC equipped models).
- Verify operation of Grain Tank hydraulic components using the manual override feature. Instructions listed in operator's manual under section 5-3. (GT equipped models)

Customer Review:

- Review with the customer the understanding and operation of the machine.
- Review with the customer the safety section of the operator's manual.

Comments:**Support Pictures:**

Figure 1.



Figure 2.



Figure 3.



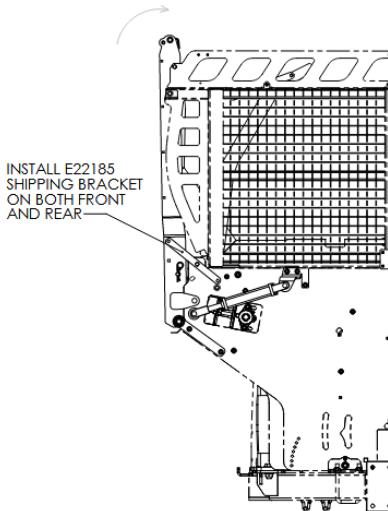
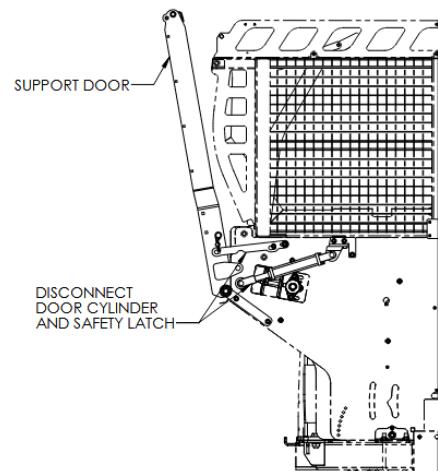
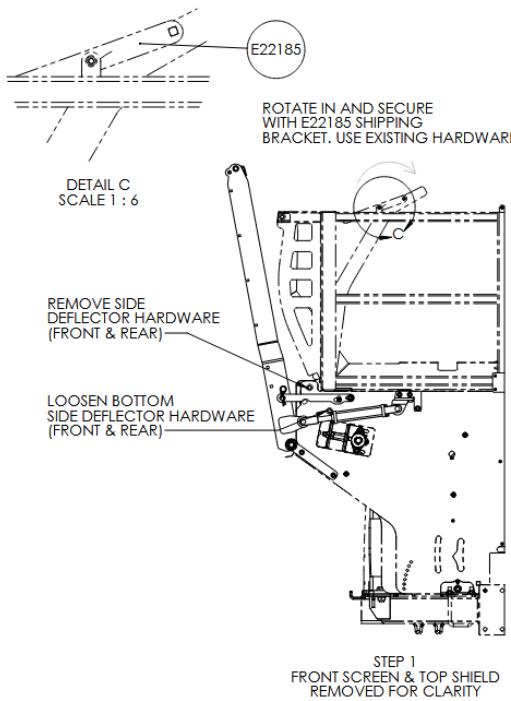
Figure 4.



NOTE: STANDARD SHIPPING ON BP661 GRAIN TANK UNITS ONLY

HARDWARE NEEDED TO SECURE DOOR:

1/2" FLANGE NUT 35236 X4
1/2" CARRIAGE BOLT 33678 X4

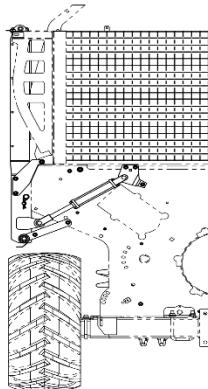
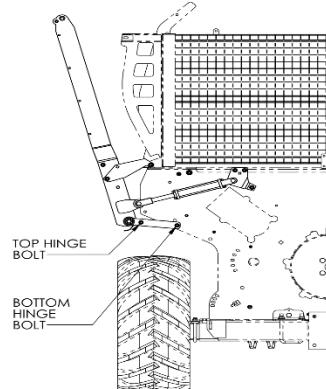
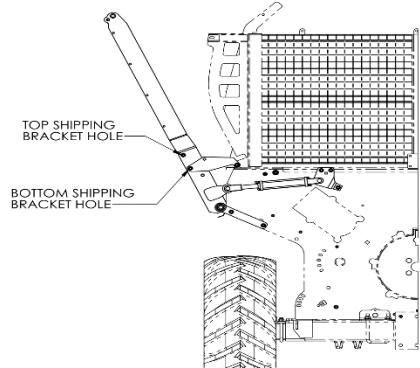
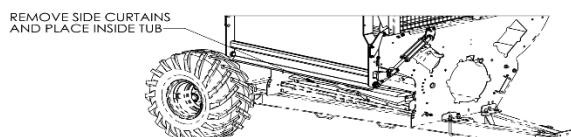
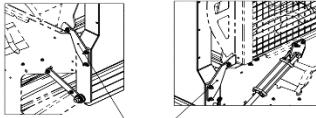


BP661GT SHIPPING PROCEDURE:

1. TILT RIGHT HAND SIDE DEFLECTOR IN USING SIMILAR PROCEDURE SHOWN ON SHEET 2.
2. **SUPPORT DISCHARGE DOOR** AND DISCONNECT DOOR CYLINDER & SAFETY LOCK.
3. INSTALL SHIPPING BRACKET E22185 TO BOTH FRONT AND REAR TUB WALL/DISCHARGE DOOR.
4. VERIFY THAT DISCHARGE DOOR IS VERTICAL AND DOES NOT EXTEND PAST REAR TIRE.

E	UPOATED DESCRIPTION TO 050/051	13 OCT 22	DCB	NCB	OTHERWISE UNSPECIFIED DIMENSIONS ARE IN INCHES AND TOLERANCES ARE +/- .005"	DRAWN BY BAA	DATE DRAWN 2 SEPT 16	Highline MANUFACTURING
D	ADDED SHIPPING INSTRUCTIONS. FIXED BOM TO REFLECT XA.	24 MAY 22	MLO	25/355		REV-A BAA	DATE APPROVED 26 MAY 22	
C	REMOVED PTO BRACKETS AND HARDWARE DIFFERENT SHIPPING LOCATION	14 MAY 19	BMB	19/255	FRAMING: 1/2" X 1" X 1/8" V-GROOVE HARDWARE: 1/4" X 1/2" SCREWS 1/4" X 1/2" X 1/8" V-GROOVE 1/4" X 1/2" X 1/8" V-GROOVE 1/4" X 1/2" X 1/8" V-GROOVE	REV-B BAA	DATE APPROVED 26 MAY 22	
B	ADDED HARDWARE	14 MAY 19	BMB	19/255		REV-C BAA	DATE APPROVED 26 MAY 22	
A	INITIAL RELEASE	2 SEP 15	BAA	14/102	DO NOT SCALE FROM DRAWING	REV-D BAA	DATE APPROVED 26 MAY 22	
REV	DESCRIPTION	DATE	MADE BY	APPROVAL	REND RADIUS EQUAL TO .150", THICKNESS WELD ALL AROUND (UNLESS INDICATED OTHERWISE) WELD THICKNESS (.1) THICKNESS (.1) MIN. WELD SIZE	DESCRIPTION MATERIAL SPECIFICATION	DESCRIPTION	
	The information in this document is the property of Highline Manufacturing - a Division of Bourgault Industries, LLC. It is to be used only by the company or its agents. Any reproduction or disclosure to third parties, in whole or part, without the written permission of the manufacturer is prohibited. Any reproduction or disclosure to third parties, in whole or part, without the written permission of the manufacturer is prohibited. Any reproduction or disclosure to third parties, in whole or part, without the written permission of the manufacturer is prohibited. Any reproduction or disclosure to third parties, in whole or part, without the written permission of the manufacturer is prohibited. Any reproduction or disclosure to third parties, in whole or part, without the written permission of the manufacturer is prohibited.				1.5" X 5/8" 1.5" X 5/8" 1.5" X 5/8"	TS-3/8" T-3/8" T-3/8"	RAW MATERIAL PART NO MANUFACTURED	SIZE FILE D 43176
					1.5" X 5/8" 1.5" X 5/8" 1.5" X 5/8"	1/4" 1/4" 5/16"		PART NO 43176
							SCALE 1.20 WEIGHT 825.71 LB	RE COLOR NA SHEET 4 OF 4

NOTE: DOOR SHIPPING BRACKETS
ATTACH TO FRONT & REAR



**DISCHARGE DOOR SHIPPING BRACKET
PROCEDURE (TOP DECK ONLY):**

1. LOWER DISCHARGE DOOR UNTIL SHIPPING BRACKET LINES UP WITH BOTTOM DISCHARGE DOOR SHIPPING BRACKET HOLE. INSTALL HARDWARE, ENSURE BRACKET IS FREE TO ROTATE.
2. REMOVE TOP HINGE/TUB WALL BOLT, LOOSEN BOTTOM HINGE/TUB WALL BOLT.
3. CONTINUE TO LOWER DOOR UNTIL SECOND SHIPPING BRACKET HOLE ALIGNS WITH DOOR.
4. INSTALL SHIPPING BRACKET HARDWARE AND TIGHTEN.

NOTE:

