



H-2190 BALE MOVER

ASSEMBLY • OPERATOR • PARTS MANUAL



Box 307
VONDA, Saskatchewan
SOK 4N0
306-258-2233

TO THE OWNER:

Congratulations on the purchase of your new LAURIER 7 BALE MOVER.

Constructed of the finest quality materials, your LAURIER 7 BALE MOVER is engineered and designed to do normal operations effectively and efficiently, and to provide you with years of dependable service.

Be sure to read the instructions in this manual for adjusting and operating your LAURIER 7 BALE MOVER. A few moments to acquaint yourself with the LAURIER 7 BALE MOVER and its maintenance requirements will save you precious time in the field and protect your machinery investment. Should you in time, need replacement parts, please consult the parts list in this manual, and contact your LAURIER DEALER.

HIGH LINE MFG. INC.

It is the policy of HIGH LINE MFG. INC. to improve its products whenever it is possible and practical. We reserve the right to make changes or add improvements, at any time, without incurring any obligation to make such changes on machines previously sold.

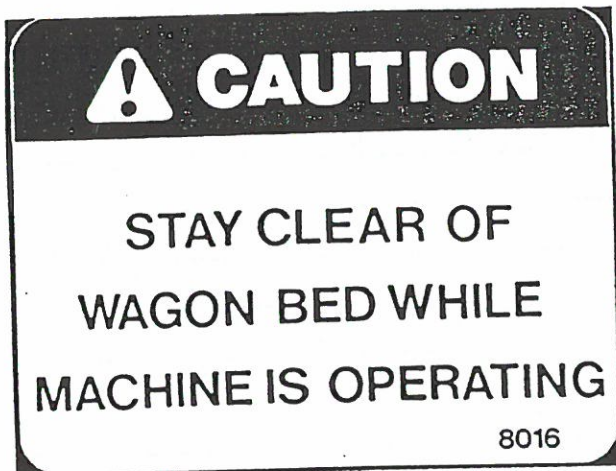
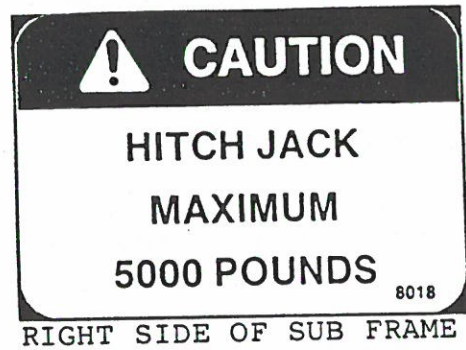
NOTES

Lined paper for notes, featuring horizontal ruling lines across the page.

SAFETY



OUTSIDE BED RAILING



FRONT SIDE OF SUPPORT

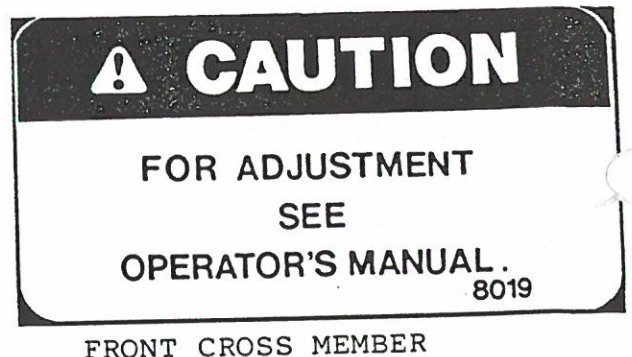


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SPECIFICATION

SHIPPING WEIGHT----- 3600 lbs.

TOTAL LENGTH----- 41 feet

BED LENGTH----- 37 feet

TOTAL WIDTH----- 8 feet

BED WIDTH----- 2'11"

TOTAL HEIGHT ----- 9'2"

BED HEIGHT----- 2'8"

GROUND CLEARANCE----- 14"

MAXIMUM CAPACITY----- 7 - 5 foot Bales

CONVEYOR CHAIN----- Heavy Duty ASA 2062 1½ Pitch

TIRES----- 4 - 9.5L x 15 x 8 ply c/w tube & 40 PSI Highway Service

UNDERCARRIAGE----- 2 - 2 Wheel Walking Axle

HORSE POWER REQUIRED ----- 60 Horse Power

HYDRAULIC OUTLETS ----- 2

ASSEMBLY

1. SITE SELECTION

Prior to assembly, select an area which is clean, level and large enough to accomodate assembled Bale Mover.

2. ORIENTATION

Left and right are determined when standing behind the machine facing the direction of travel.

3. REQUIRED TOOLS AND EQUIPMENT

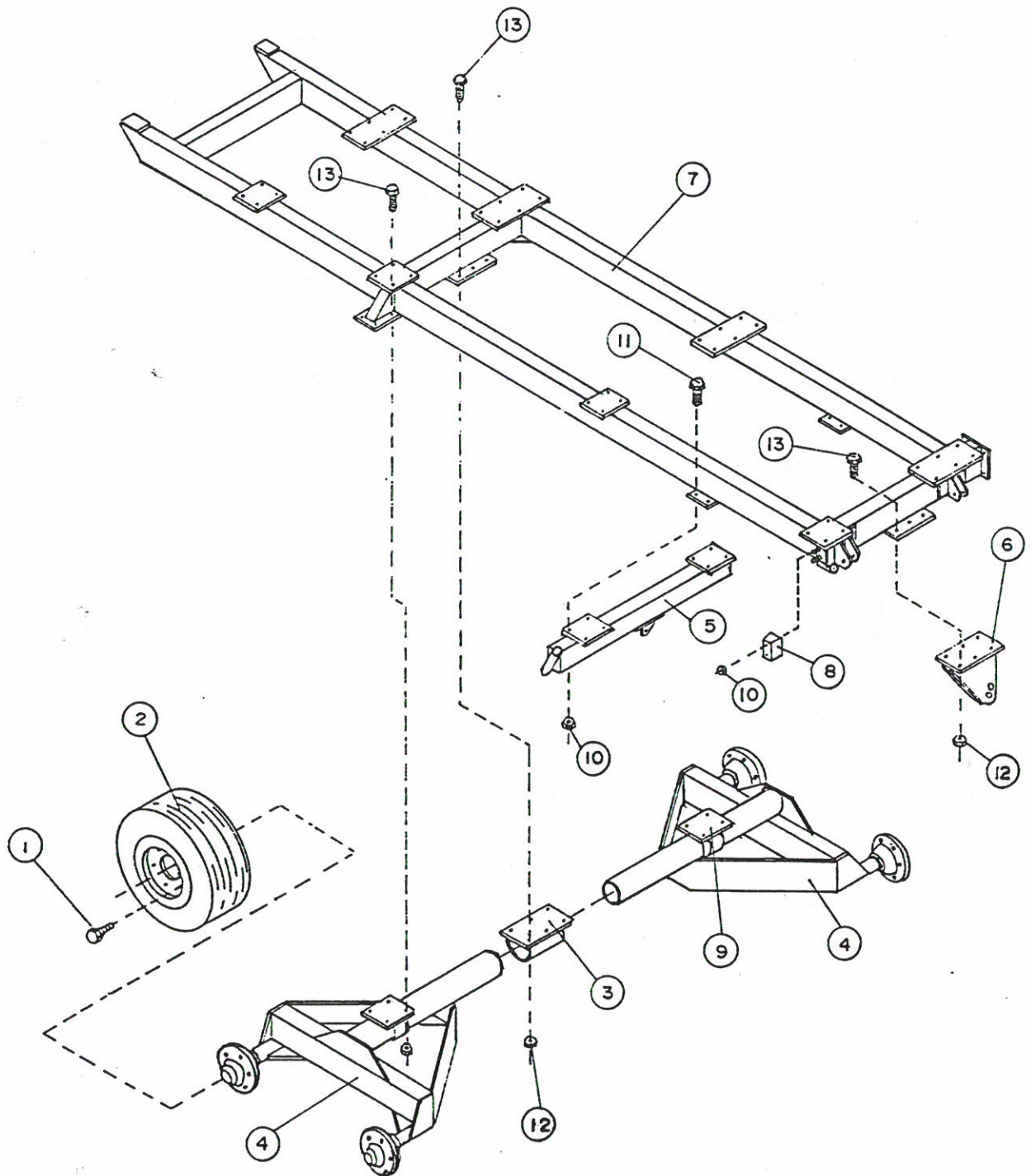
Before beginning assembly of the Bale Mover, have the following equipment on hand:

1. Fork lift or hoisting equipment with lifting capacity of 500 lbs.
2. Wrenches: 1/2, 9/16, 3/4, 7/8, 15/16, 1, 1 1/4".
3. Wire cutters
4. Pliers
5. Ball peen hammer
6. Pry Bar
7. Aligning bar

CAUTION: SOME BALE MOVER COMPONENTS ARE EXTREMELY HEAVY. HAVE HOISTING EQUIPMENT AVAILABLE WITH A LIFTING CAPACITY OF 500 POUNDS FOR ASSEMBLY OF PARTS.

4. Open packing case and check contents against parts list in this book.
5. Before beginning to assemble Bale-Mover ensure that all parts are accounted. Check against parts list in this book.

Main Sub Frame

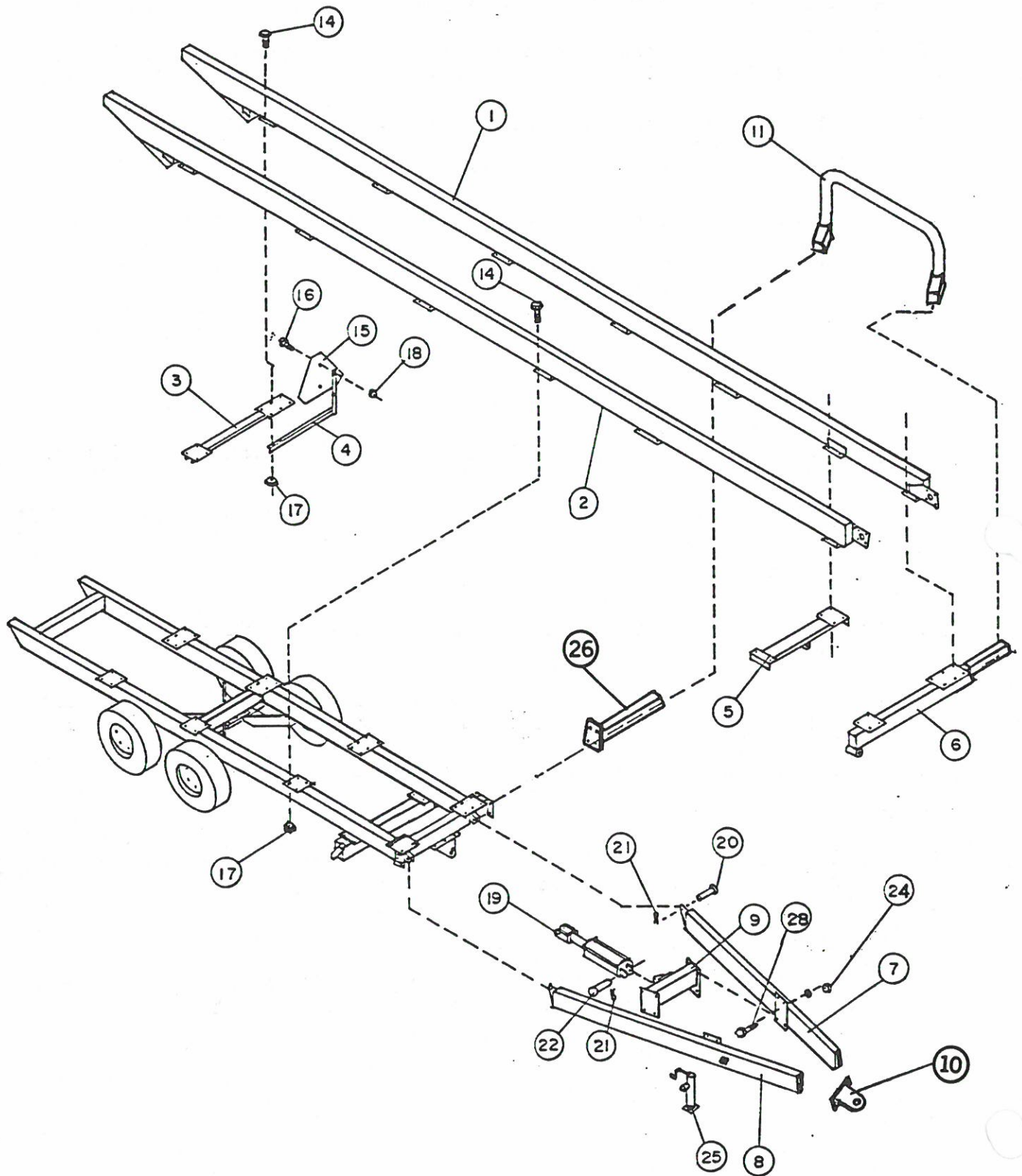


MAIN SUB FRAME

NOTE: DO NOT TIGHTEN BOLTS UNTIL ASSEMBLY IS COMPLETE.

1. Bolt centre pocket #3 to sub-frame #7 with 5/8" x 1 3/4" bolt.
2. Position the centre pocket #3 and the walking beam end #4 and bolt side pockets #9 to sub-frame #7 with 5/8" x 1 3/4" bolt #19.
3. Mount wheels to walking beam #4 with 1/2" wheel bolt #1.
4. Install #6 cylinder bracket complete with 5/8" x 1 3/4" bolt #13.
5. Bolt rubber bumper #8 to sub-frame #7 with 7/16" locknut #10.
6. Install stabelizer cross member #5 to sub-frame #7 with 1/2 x 1 1/2" bolts #11.

A-Frame Hitch and Rail Assembly



A-FRAME HITCH and RAIL ASSEMBLY

A-FRAME HITCH TO SUB FRAME

1. Position right #8 and left #7 A-frame hitch to sub frame. Secure with pins 1 1/4" x 3" #20.
2. Assemble hitch cross member #9 left and right hitch with 1/2" x 1 1/2" bolts #28.
3. Install hitch plate #10 in lower holes to hitch with 1 x 7 1/2" bolt .
4. Tighten bolts on hitch cross member.

INSTALLATION OF RAILS

1. With hoisting equipment, place rails on sub-frame and fasten with 1/2 x 1 1/2" bolt

CAUTION: Due to length of rail, to avoid damage and personal injury, caution should be exercised when lifting member into place.

INSTALLATION OF CROSS MEMBER

1. Attach front cross member #12 to right and left rails with 1/2 x 1 1/2" bolts.
2. Attach tilt cylinder cross member #5 to the underside of left and right rails with 1/2 x 1 1/2" bolts.
3. Bolt rear cross member #3 to back of the rails.

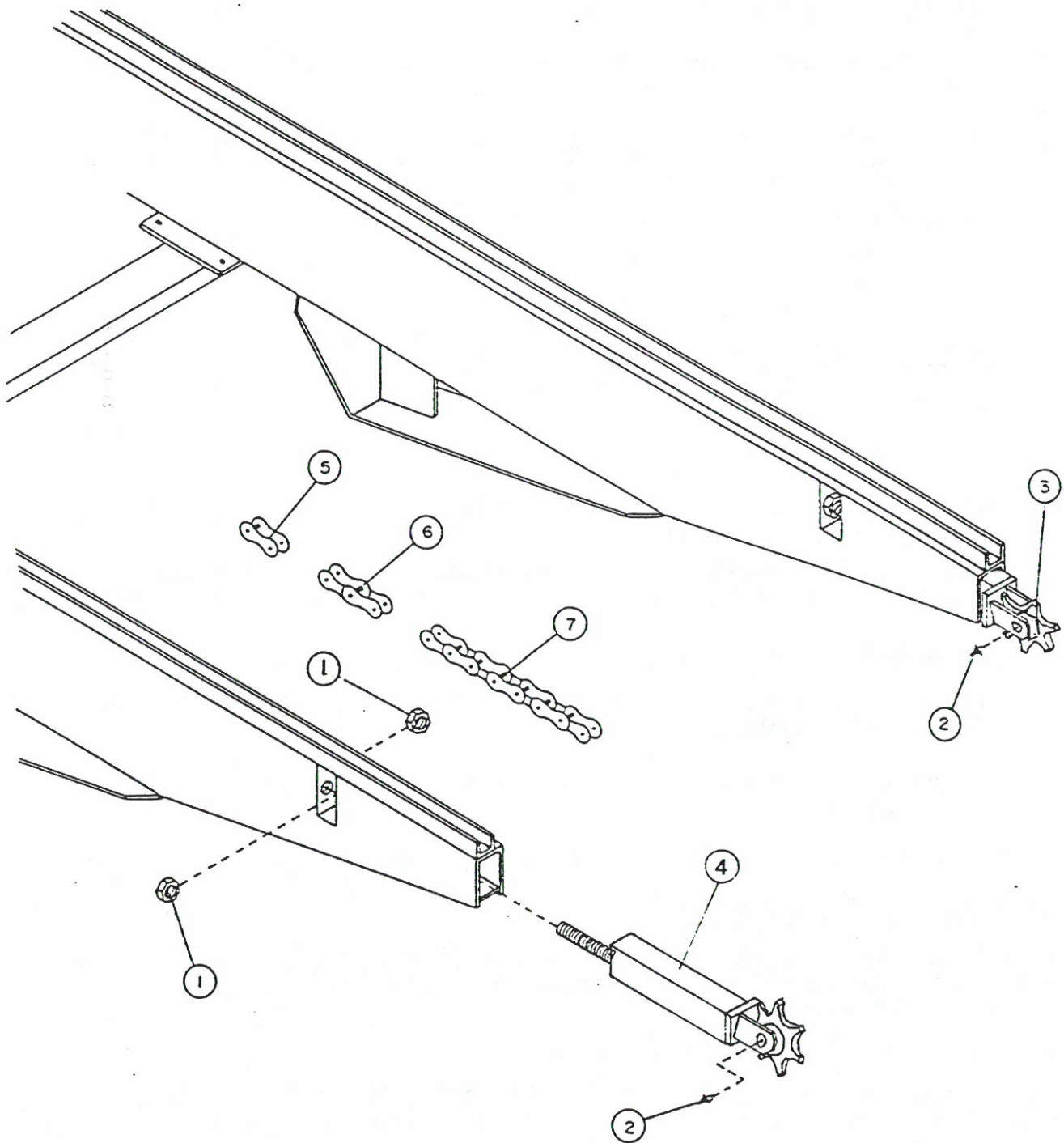
INSTALLATION OF BALE STOP

Bolt bale stop attachment plate #26 to the sub frame with 1/2 x 1 1/2" bolts and 1/2" locknuts, then slip #11 onto #26 and #6. 1/2 x 1 1/2" bolt

INSTALLATION OF SLOW MOVING SIGN

Bolt slow moving sign to bracket #4 with 1/4" x 3/4" bolts #16. Attach slow moving sign to rear cross member #3 with 1/2 x 1 1/2" bolt #14.

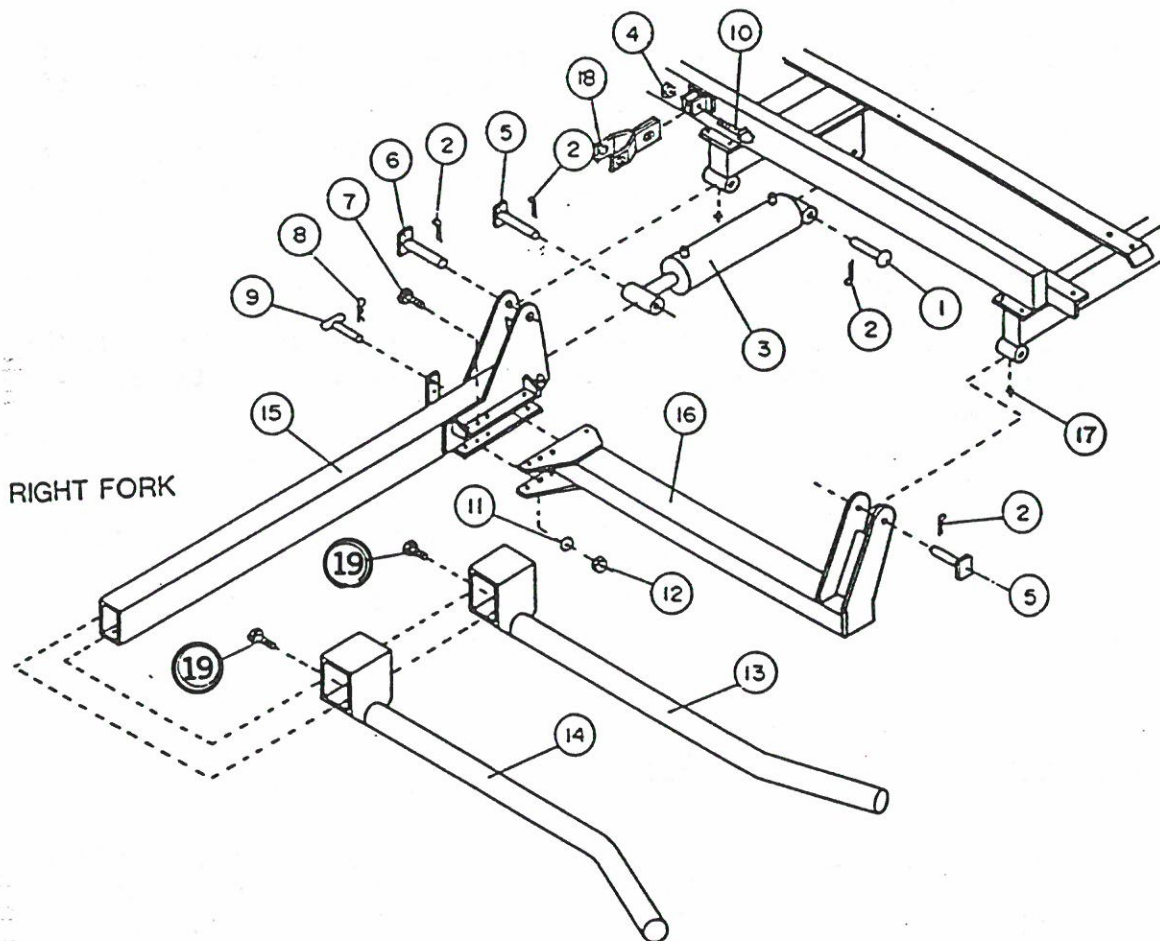
Chain Tightener



ROLLER CHAIN INSTALLATION

1. To install roller chains, refer to drawing on opposite page.
2. Thread all chain tighteners into rail and tighten with 5/8" nut #1 to other side of plate.
3. Insert into entire length of rail either fish line or 1/4" rod. Unroll chain length #7 on the rail channel from the rear, unrolling towards the front. Fasten the roller chain to the fish line and proceed to pull chain through. Unroll #7 roller chain on top of rails. Secure both ends with a connecting link #6 or half link #5.
4. To adjust the roller chain on each rail, grasp the chain on centre and lift. The chain should have an 8" lift, or check inside tubing and chain should be lifted about 2" from bottom of tube. To adjust, move chain tightener in direction which is needed.

Fork Assembly



NOTICE TO LAURIER BALE MOVER OWNERS

Pins #5 and #6 might be longer than they require to be. They can pull back past the stop allowing them to turn in the side plates, thus causing premature wear. If this situation exists on your bale mover, shims should be added between cotter pin and side plate to prevent pin from pulling back.

INSTALLATION OF BALE FORK TO SUB FRAME

1. Place pivot slide arm right #15 under 4 x 6 cross member. Secure slide arm to cross member with 1 1/4" x 6 3/4" pin #6 and cotter pin #2. Secure bolt fork lock end #18 with 3/4" x 2 1/2" bolt #10.
2. Place pivot arm right #16 under front cross member. Secure pivot arm to cross member with 1" x 6 3/4" pin #5 and cotter pin #2. Secure right slide arm to right pivot arm with 5/8" x 1 1/2" bolt #7, lock washer #11 and nut #12.

INSTALLATION OF FORK TEETH

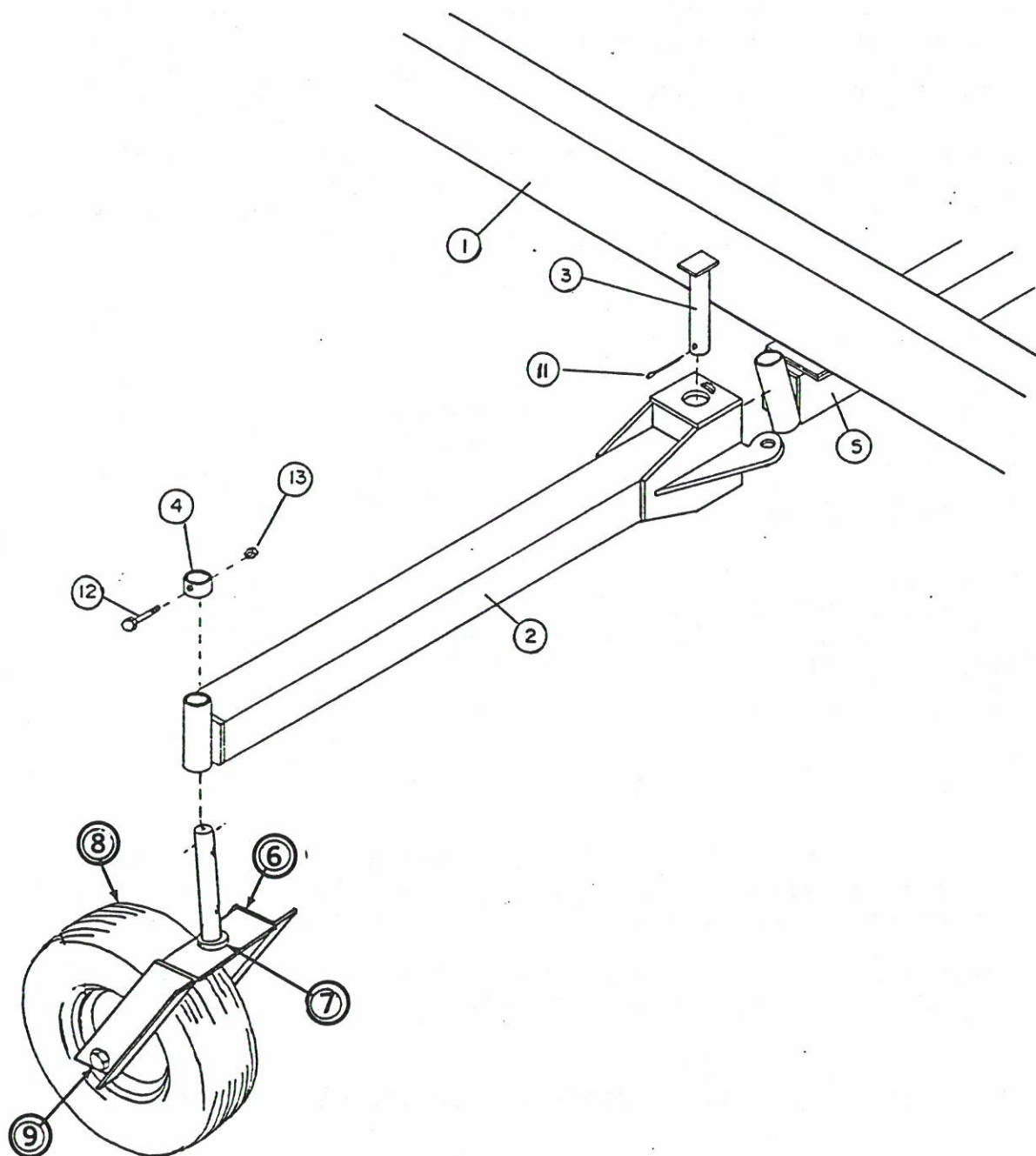
1. Lift and block pivot slide arm about four to six inches above the ground. Slide left fork #13, part #40023 onto the frame. Tighten with 1 x 2" bolt #19. Next slide front fork #14, part #40022 onto the frame. Tighten with 1 x 2" bolt #19.
2. To adjust fork teeth, place fork in locked transport position. Adjust inside fork tooth higher than outside rail. Tighten bolts. Depending on bale size and condition, adjust outside fork tooth to suit round bale.

FORK CYLINDER INSTALLATION

1. Secure 3 1/2" x 13" cylinder #3, base plate of cylinder in cylinder gussets on 4 x 6 cross member. Secure with 1" x 6" pin #1 and cotter pin #2. Ports to be upward.
2. Install cylinder to pivot slide arm and secure with 1" x 6 3/4" pin #5 and cotter pin #2.

NOTE: INSTALL RESTRICTED ELBOW TO ROD END OF CYLINDER.

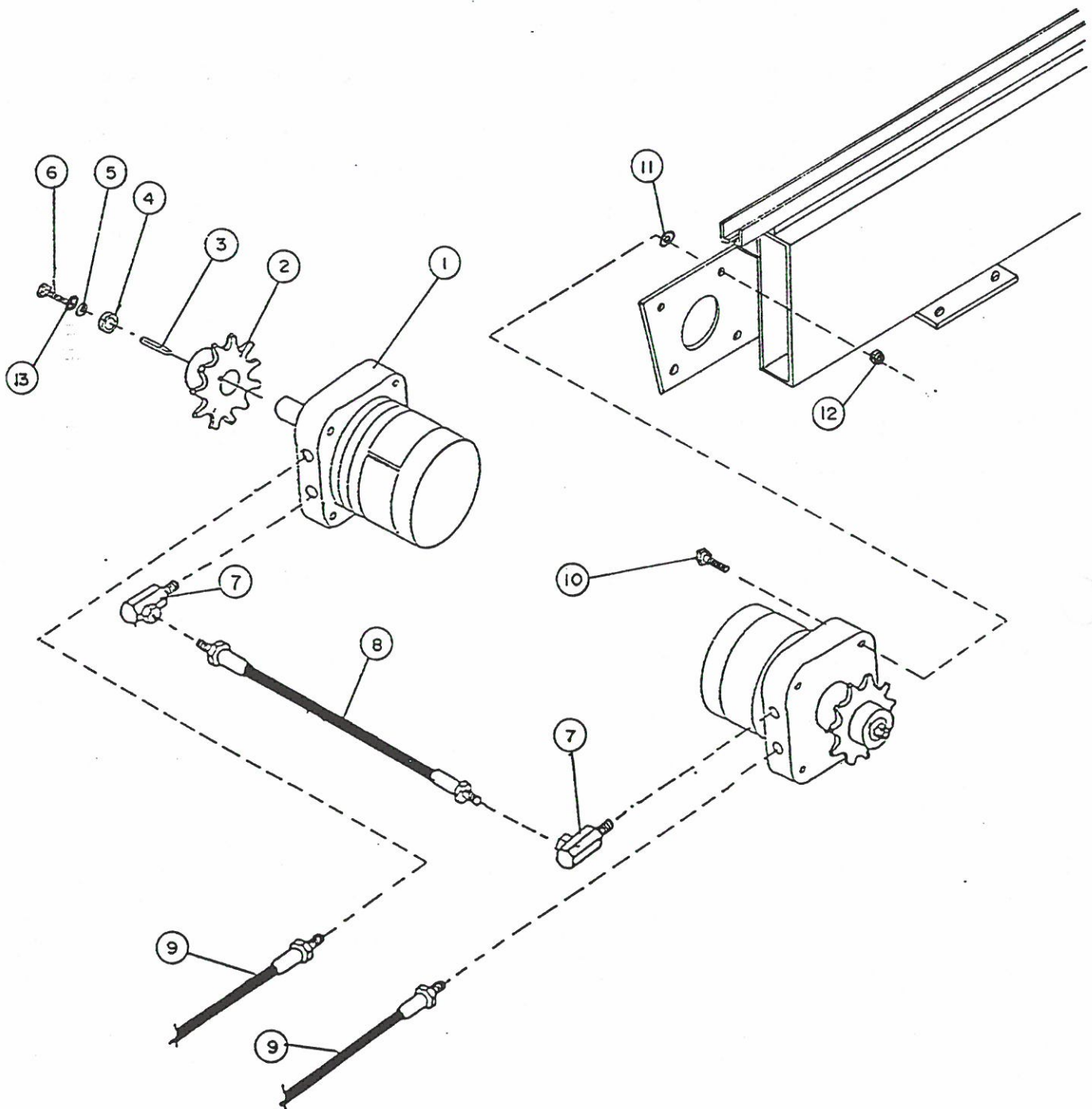
Support Arm Assembly



INSTALLATION OF SUPPORT ARM

1. Drop pin #3 in hole at the rear of the support arm #2, and put in cotter pin #11.
2. Attach support arm wheel bracket #6 to the end of the support arm #2. Put collar on to end of shaft and put bolt 1/4" x 2 1/2" in with locknuts.
3. Attach supplied wheel to castor fork with a 1 X 9" unc bolt.

Hydraulic Motors



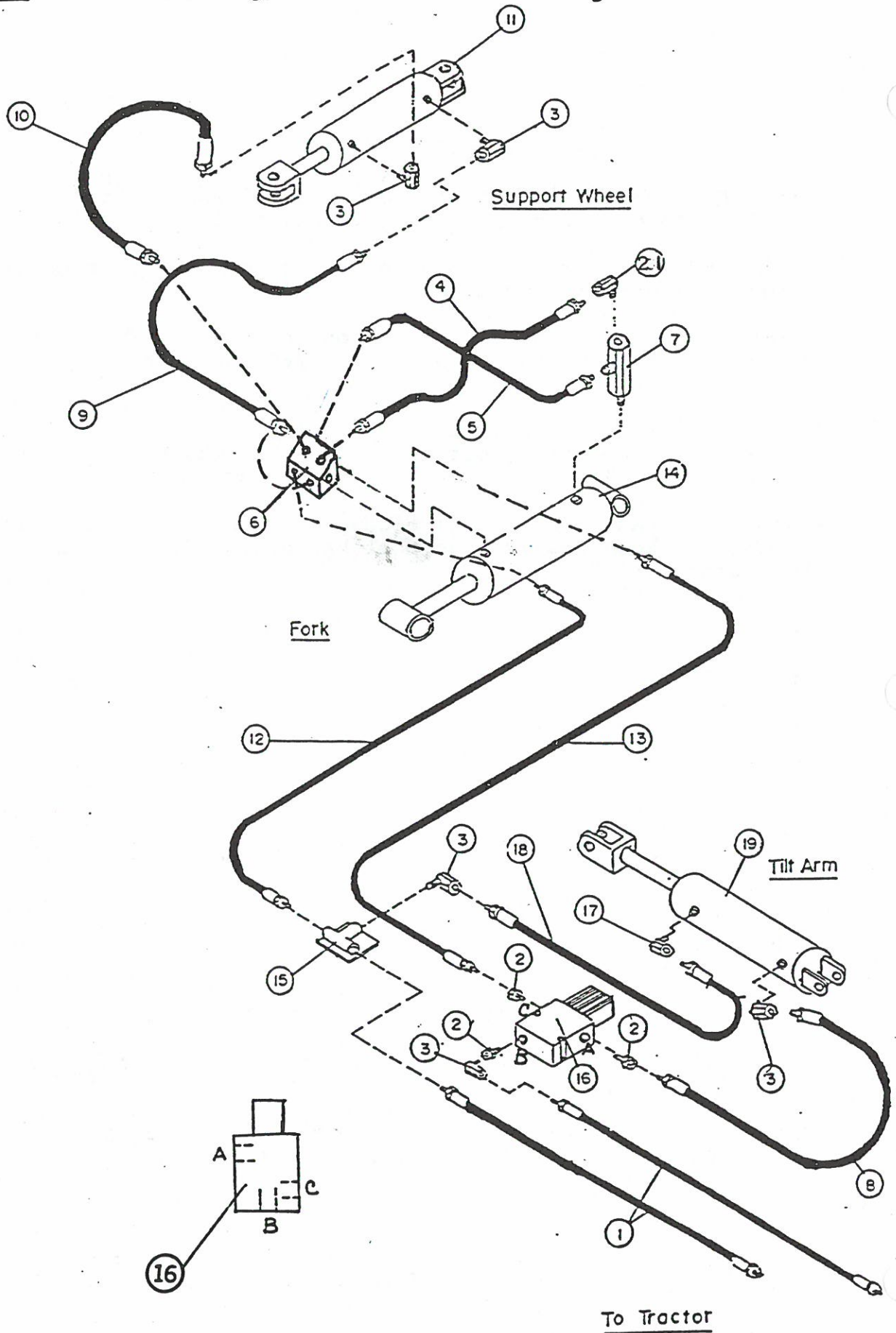
HYDRAULIC MOTORS

1. Secure hydraulic motors #1 to rails #45051 and #45052, as shown on page 3, complete with 1/2" x 2 1/2" bolts #10, and 1/2" locknut #12.

NOTE: The 1/2" washers #11 are supplied to shim motor to centre sprocket with channel, if required.

2. Place sprocket #2 and keystock #3 on shaft of hydraulic motor. Install end washer #4, 5/8" flatwasher #13, 5/8" lockwasher #5 and bolt with 5/8" x 1" NF #6.
3. Left motor has a 90° swivel elbow #7 in the top port and is attached to hose #8. The bottom port has a hose #19 which attached to the tractor.
4. Right motor has a 90° swivel elbow #7 in the bottom port and is attached to hose #8. The top port has a hose #9 which attaches to the tractor.

Hydraulic Assembly



INSTALLATION of HYDRAULIC HOSE

IMPORTANT: All hoses are different lengths, so refer to lengths on Page 34

NOTE: When finished installing hydraulic hoses to preassembled valve assembly, make sure to follow set-up as shown on opposite page.

1. Install tilt cylinder #19. Secure swivel elbow #3 and #17 to the cylinder. Attach #8 hose to the swivel elbow #3 and it to Port A on the cartridge valve. Attach #8 hose to the restrictor swivel elbow #17 and at the opposite end a standard swivel elbow #3. It goes into the tee with a welded plate #15.
2. The hose to tractor #1 is attached to a swivel elbow #3 and to adaptor fitting #2 to Port B on the cartridge valve #16. Second hose is attached to the tee with a welded plate #15.
Hose #13 is attached to port C of the cartridge valve #16 and
3. the opposite end is attached to the side front port on block #6
Hose #12 is attached to the side back port of block #6 and the other end is attached to the lower tee #15.
4. Install fork cylinder #14. Attach pilot check valve #7 to cylinder then attach block #6 to cylinder using end port of block #6.
5. Secure hose #4 to the top of the pilot check valve #7 with a swivel elbow #21 and the top front port port of block #6.
Secure hose #5 to the bottom of the check valve #7 and the opposite end to the back side port of block #6.
6. Install support arm cylinder #11 in cylinder ports. Secure swivel elbow #3.
7. Hose #10 attaches to the cylinder #11 and the opposite end in the top port of block #6. Hose #9 attached to cylinder #11. Opposite end attaches to the front side port of block #6.

PRE OPERATION ASSEMBLY

CAUTION: To fill hydraulic hoses and cylinders with oil, proceed as follows:

1. Install fittings to hoses ends, connect hose to tractor.
2. With fork still in down position, carefully operate controls allowing oil to flow to fork cylinder.
3. Before disconnecting hydraulic hoses, raise bale fork to the transport position. Install safety pins.

IMPORTANT NOTE!!!

Double check all hose attachments, hoses #12, #10, #5 are attached to the 3 ports on back half of block #6 . Hoses #13, #9, #4 along with the cylinder are attached to the front half of the block #6

NOTES



Lined area for notes, consisting of multiple horizontal lines.

OPERATION

OPERATION

- A. Operate Bale Mover only from tractor.
- B. The model H-2190 LAURIER BALE MOVER is designed for maximum work efficiency with minimum operator fatigue. An unfamiliar operator should spend time to learn the operating characteristics of the machine. A period of careful practice is recommended which will reward you with safe and efficient operation.
- C. The tractor should be of 60 H P class or larger and must have a good hydraulic working system, 2000 PSI with 15-20 gallons per minute.

MODE OF OPERATION

The 2190 LAURIER BALE MOVER is able to pick up and transport 7 - 1500 pound bales. Follow the mode of operation below.

CAUTION: BEFORE OPERATING HYDRAULICS, REMOVE LIFT FORK SAFETY PIN.

1. Approach the round bale with the right fork in the lowered position. Advance till the bale rests firmly between the lift fork teeth. Raise the fork, until the bale falls onto the mover bed.
2. Roll back 1 loaded bale just far enough to make space to load next bale. The lift forks may have to be lowered slightly for larger bales.

UNLOADING BALES

IMPORTANT: Depending on Bale size, in some cases, to enable the loaded bale to move past the fork, the fork may have to be lowered slightly.

1. To activate cartridge valve simply switch up toggle switch. The toggle switch in the down position activates the fork arm.
2. With the conveyor down, advance tractor at same speed as chain.

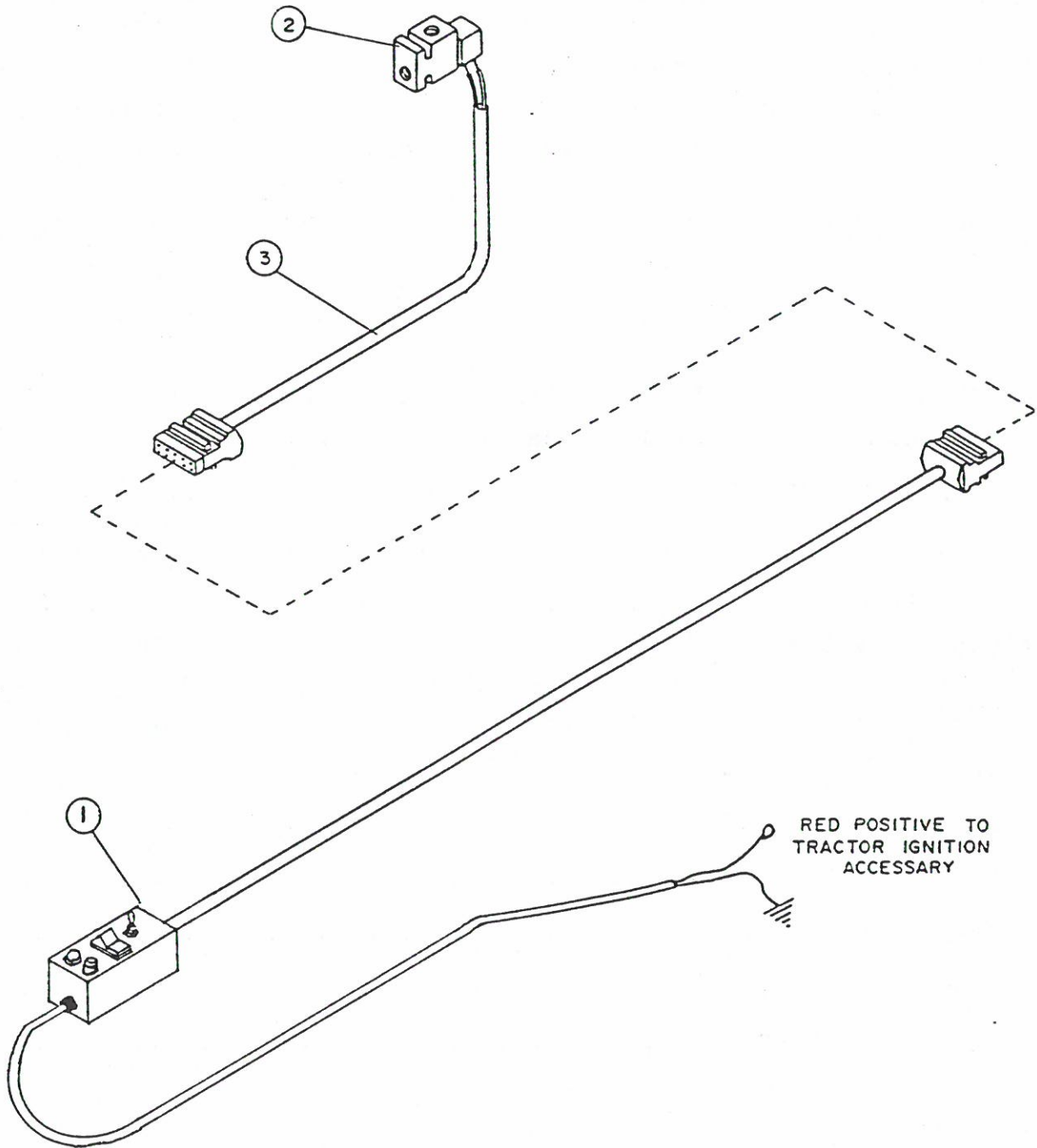
IMPORTANT: THE SPEED OF TRACTOR ADVANCEMENT AND CHAIN SPEED MUST BE KEPT CONSTANT, OTHERWISE THE DRIVE CHAIN WILL CUT BALE STRINGS OR CAUSE IMPROPER BALE SPACING.

TROUBLE SHOOTING



<u>SYMPTON</u>	<u>PROBABLE CAUSE</u>	<u>REMEDY</u>
1. Strings cut when unloading	*Tractor chain speed uneven *Inside lift fork too low	*Keep tractor & chain speed constant. *Raise fork accordingl
2. Chain falls from track	*Chain not tight *Forks too close to mover bed	*Tighten chain as on Page 5. *Raise inside lift for
3. Chains twist or lean	*Pressure from bales caused by side loading	*Straighten with bar *Raise lower fork so bale will clear side rail.
4. Bed deck does not raise	*Low oil *Poor electrical connection *Needs seal kit	*Check tractor reservo *Check wiring *Replace kit

Electrical System



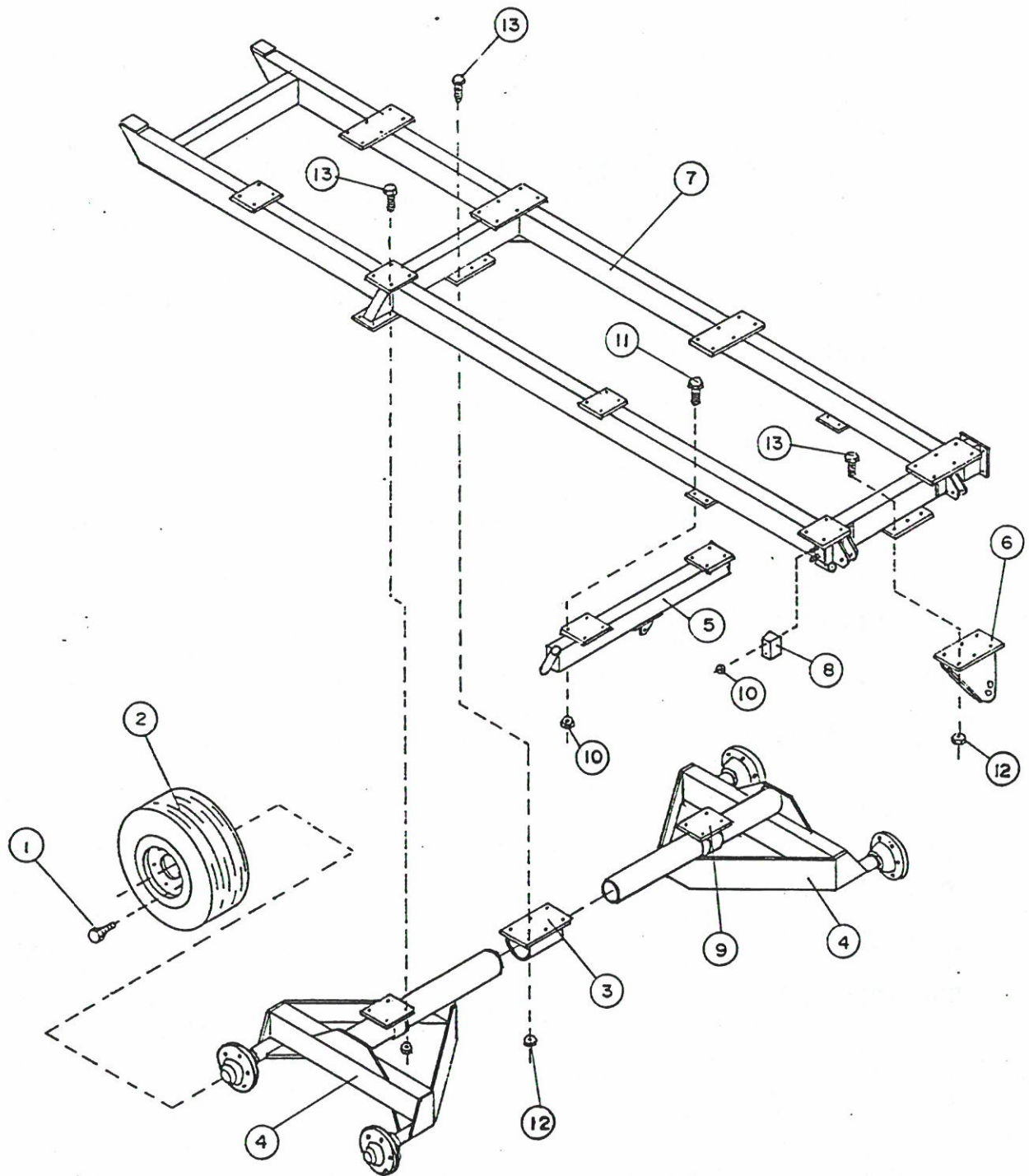
PARTS CATALOGUE

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SUPPORT ARM ASSEMBLY	29
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611 HUB & SPINDLE	35
211 HUB & SPINDLE	37
3 1/2" x 13" CYLINDER	39
3" x 8" CYLINDER	41
3" x 10" CYLINDER	43
ELECTRICAL SYSTEM	45

NOTE: 5 BALE MOVER PARTS ARE THE SAME AS A 7 BALE MOVER WITH THE EXCEPTION OF THE FOLLOWING LIST:

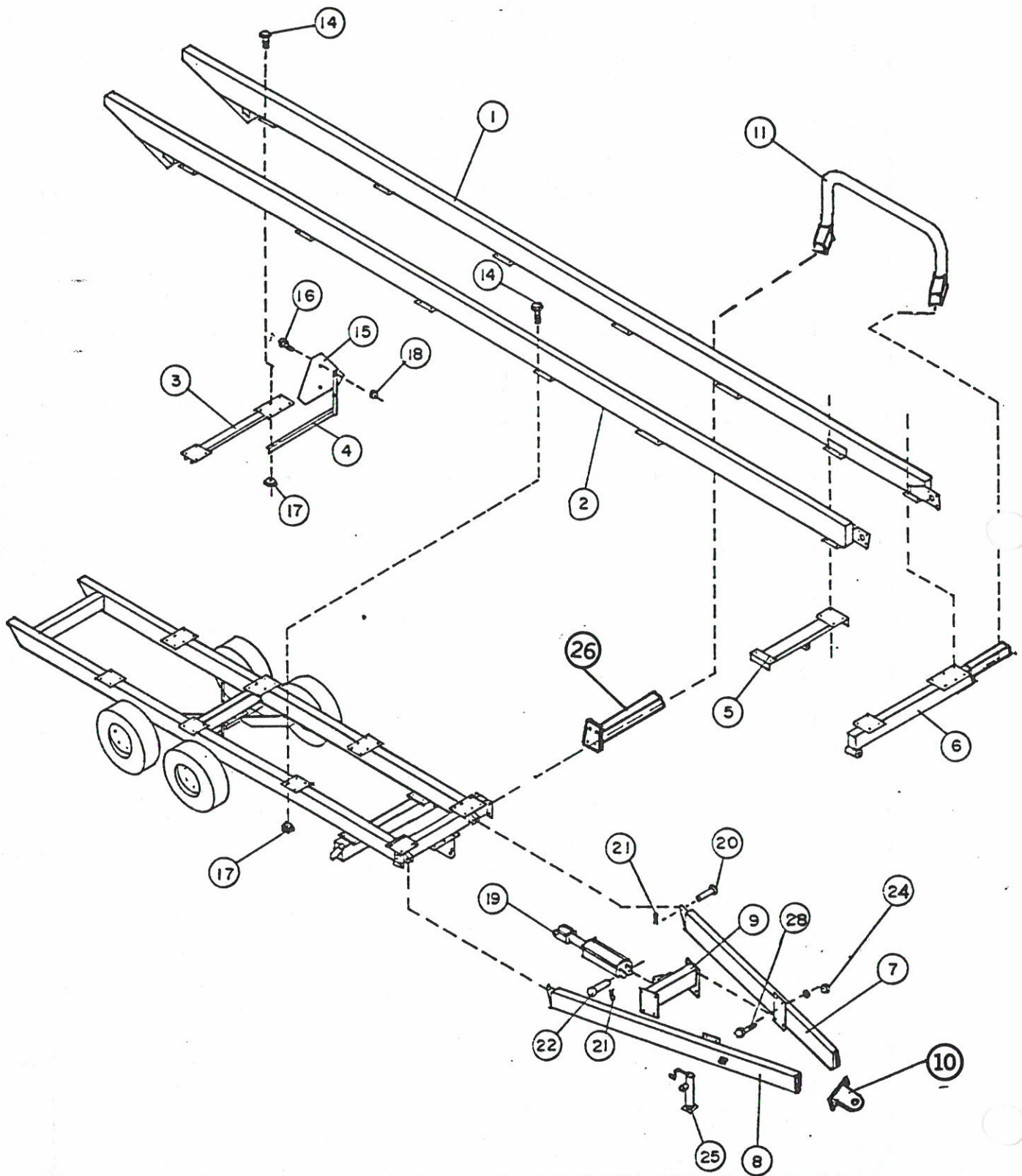
- 91514 5 BALE MOVER 25' CHAIN
- 45063 5 BALE MOVER LEFT RAIL
- 45064 5 BALE MOVER RIGHT RAIL

Main Sub Frame



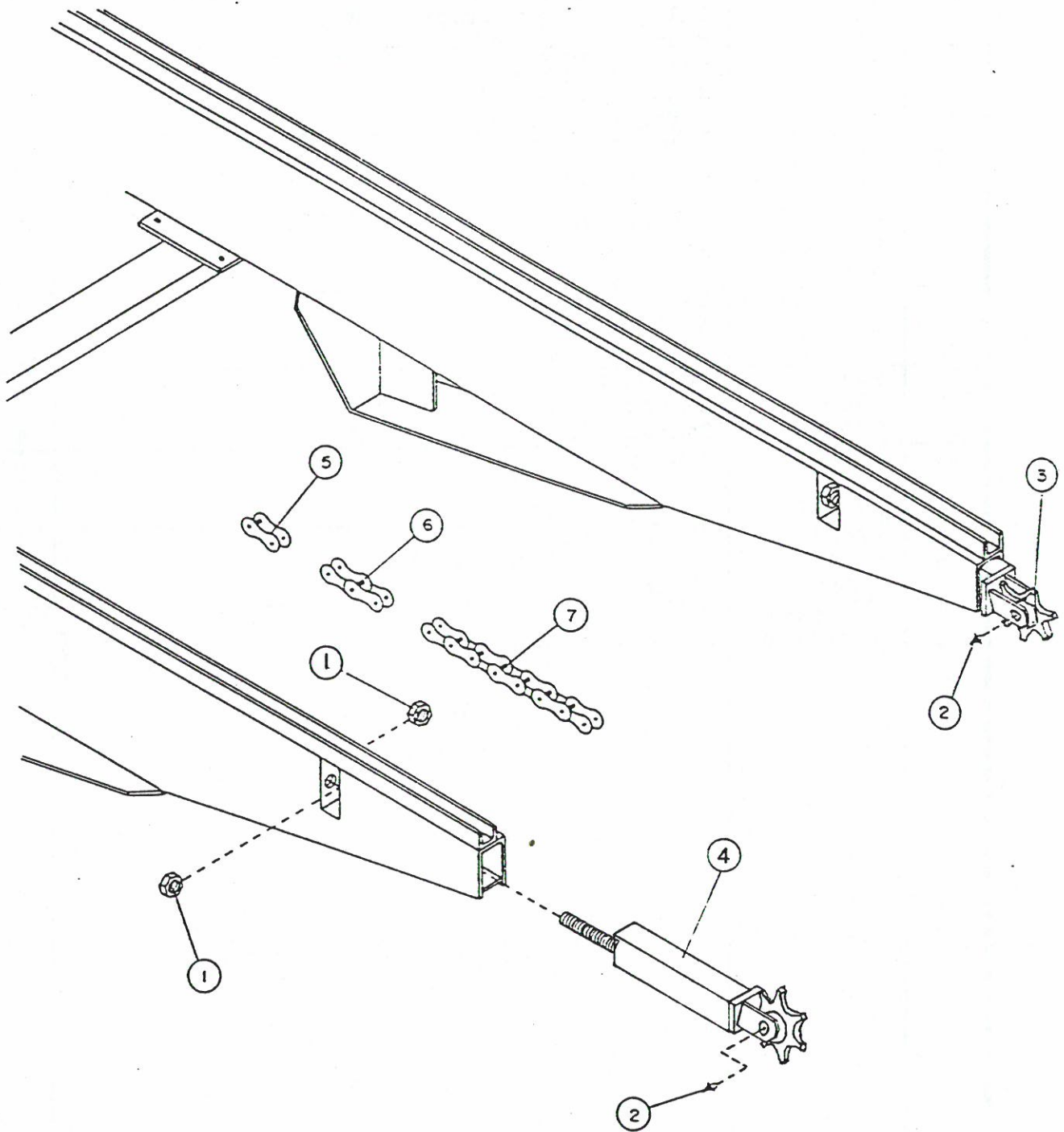
ITEM	PART NUMBER	DESCRIPTION	QTY
1	91060	Wheel Bolt 1/2"	24
2	91008	11-15lt 8ply Farm Hiway service tire	4
3	45006	Centre Pocket	1
4	45004	Walking Beam	2
5	45002	Stabelizer Mount	1
6	45033	Cylinder Bracket	1
7	45047	Main Sub Frame	1
8	92061	Rubber Bumper	1
9	45007	Side Pockets	2
10	LNC08P	Locknut 1/2"	10
11	B5C0824P	1/2 X 1 1/2" bolt	8
12	LN5C10P	Locknut 5/8"	20
13	B5C1024P	Bolt 5/8" x 1 1/2"	20

A-Frame Hitch and Rail Assembly



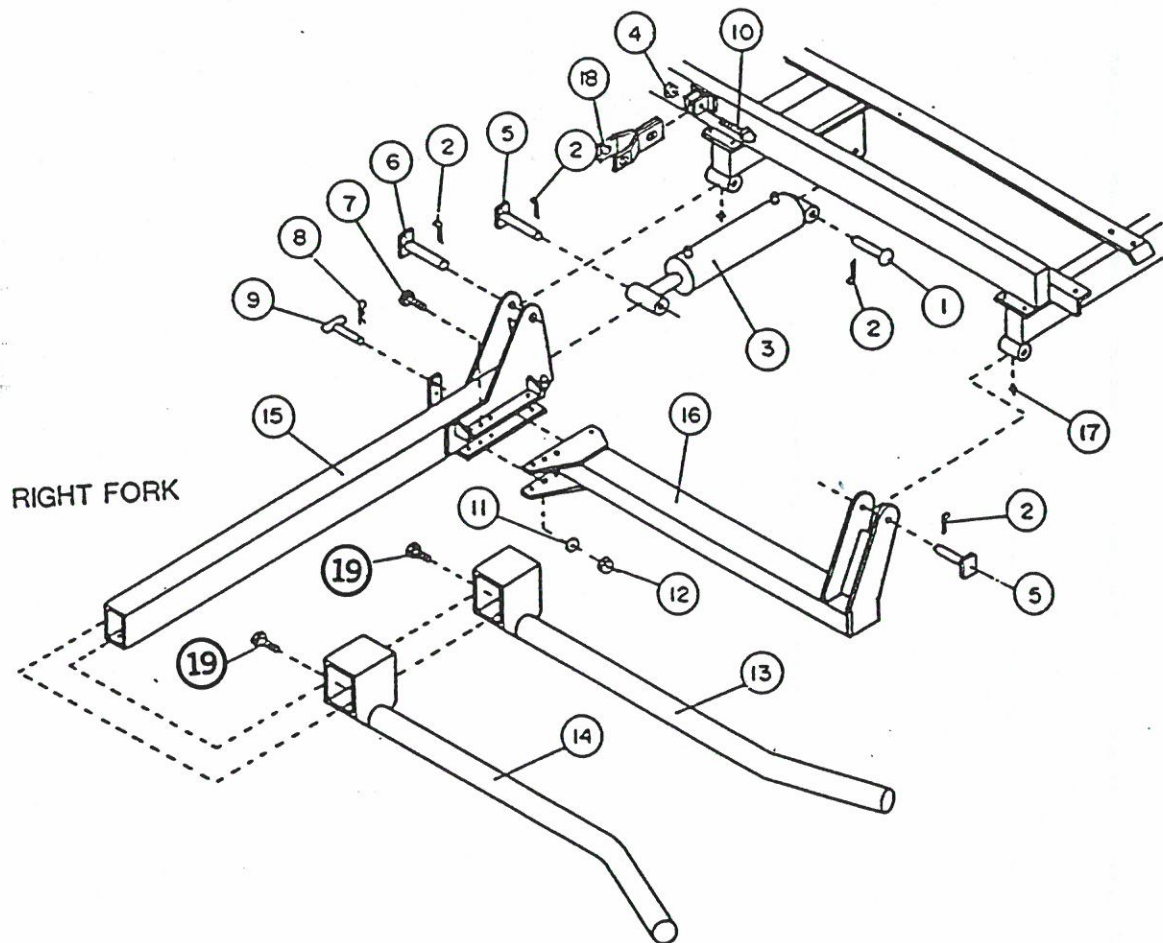
ITEM	PART NUMBER	DESCRIPTION	NO
1	45051	Left Outside Rail	1
2	45052	Right Outside Rail	1
3	45008	Rear Cross Member	1
4	45022	Slow Moving Sign	1
5	45013	Tilt Cylinder Cross Member	1
6	45021-A	Front Cross Member	1
7	45011	Left A-Frame Tube	1
8	45010	Right A-Frame Tube	1
9	45012	A-Frame Cross Member	1
10	45058	HITCH TONGUE	1
11	45016-A	Bale Stop	1
13	W10P	Lockwasher 5/8"	6
14	B5C0824P	BOLT 1/2 X 1 1/2"	88
15	92040	Slow Moving Sign	1
16	B5C0412P	Bolt 1/4" x 3/4"	2
17	LNC08P	Locknut 1/2"	88
18	LN5C04P	Locknut 1/4"	2
19	90712	Cylinder 3" x 10"	1
20	40003	A-Frame Pin 1 1/4" x 3"	2
21	CPO440	Cotter Pin 1/4" x 2 1/2"	4
22	91603	Pin Cylinder	2
24	LN5C08P	Locknut 1/2"	1
25	92033	Hitch Jack	9
26	45059	Bale Stop Mounting Arm	1
27	LNC16P	1" Locknut	1
28	B5C0824P	Bolt 1/2" x 1 1/2"	2
29	B5C16120P	1 x 7 1/2" UNC BOLT	1
10	45060	Double Hitch Tongue (optional)	

Chain Tightener



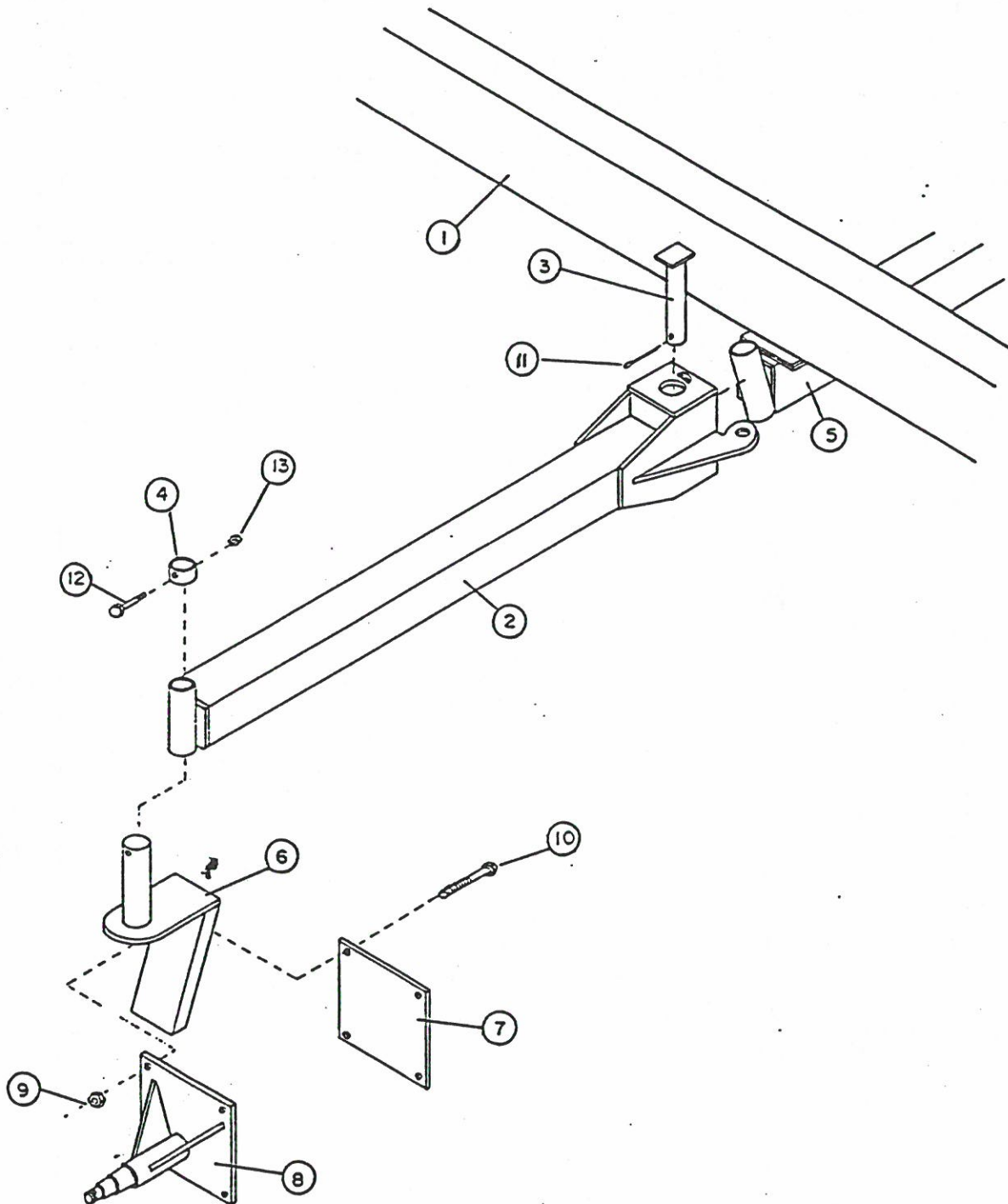
ITEM	PART NUMBER	DESCRIPTION	QTY
1	N5C10P	Nut 5/8"	4
2	91700	Grease Nipple 1/8" NPT Straight	4
3	40073	Right Chain Tightener	2
4	40074	Left Chain Tightener	2
5	91511	2062 Half Link	*
6	91510	2062 Connecting Link	*
7	91508	2062 Chain c/w Connecting Link	8
* As Required			

Fork Assembly



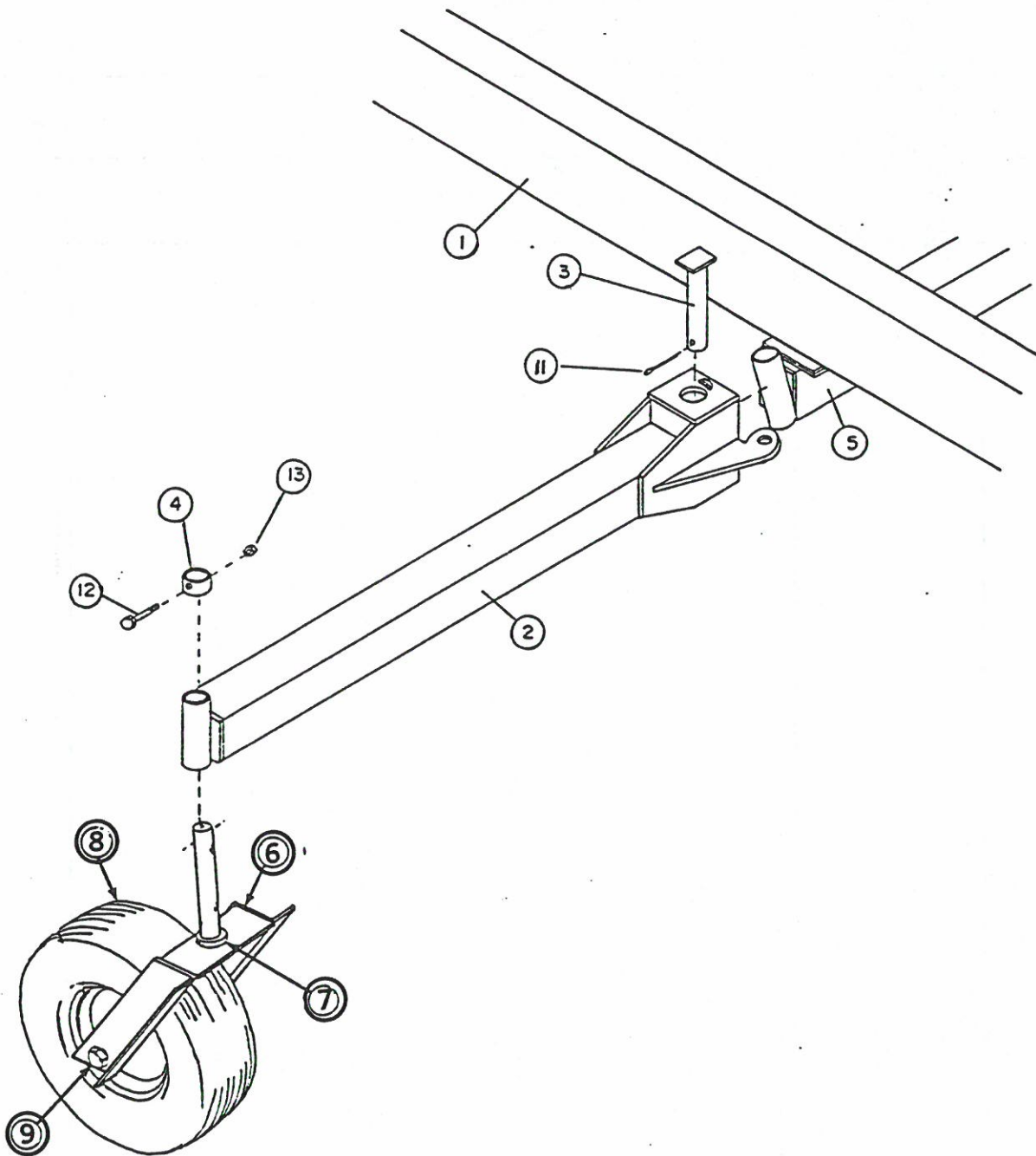
ITEM	PART NUMBER	DESCRIPTION	Nº
1	40009	Cylinder Bracket Pin	1
2	CP0440	Cotter Pin 1/4" x 2 1/2"	4
3	90711	Cylinder 3 1/2" x 13"	1
4	LN5C12P	Locknut 3/4"	1
5	40008	Front Pivot Arm Pin	2
6	40010	Pivot Slide Arm Pin	1
7	B5C1024P	5/8 x 1 1/2" bolt	1
8	HP40	Hair Pin Clip 2 1/2"	10
9	40019	Pivot Slide Arm Lock Pin	1
10	B5C1240P	Bolt 3/4" x 2 1/2"	1
11	W10P	Lock Washer 5/8"	8
12	N5C10P	Nut 5/8"	8
13	40022	Right Fork Tooth	1
14	40023	Left Fork Tooth	1
15	40018	Right Pivot	1
16	40012	Right Pivot Arm	1
17	91700	Grease Nipple 1/8" NPT Straight	2
18	45023	Fork Locking Extention	1
19	B5C1632P	1 x 2" bolt	

Support Arm Assembly 1990



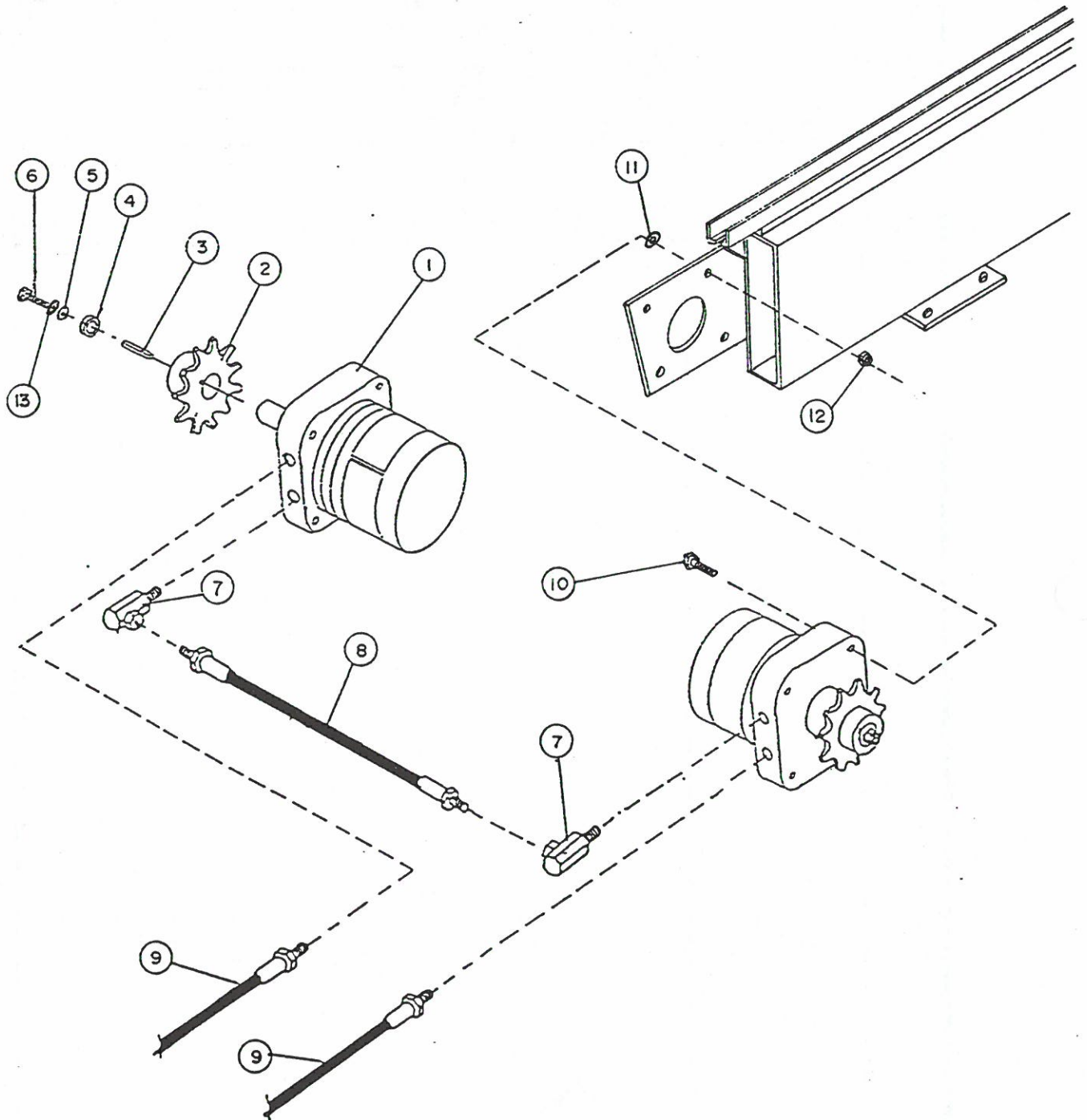
ITEM	PART NUMBER	DESCRIPTION	QTY
1	45047	Main Sub Frame	*
2	45003	Support Arm	1
3	45025	Support Arm Pin	1
4	45026	Support Arm Collar	1
5	45002	Support Arm Bracket	1
6	45005	Support Arm Wheel Bracket	1
7	45035	Back Plate	1
8	45028	Support Arm Wheel	1
9	LN5C07P	Locknut 7/16"	4
10	B5C0748P	Bolt 7/16" x 3 1/2"	4
11	CPO440	Cotter Pin 1/4" x 2 1/2"	1
12	B5C0540P	Bolt 5/16" x 2 1/2"	1
13	LN5C05P	Locknut 5/16"	3

Support Arm Assembly



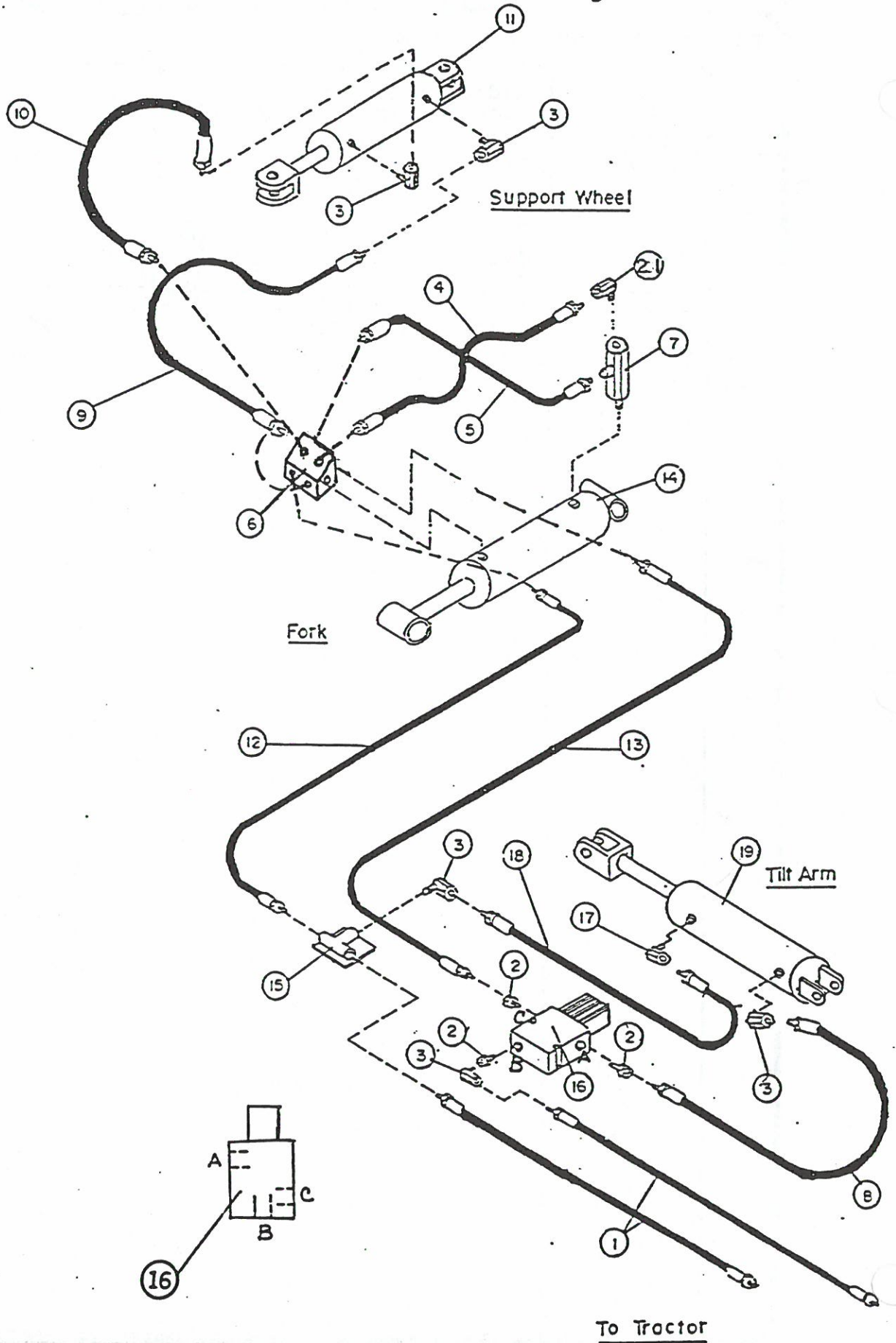
ITEM	PART NUMBER	DESCRIPTION	NO
1	45047	Main Sub Frame	*
2	45003	Support Arm	1
3	45025	Support Arm Pin	1
4	45026	Support Arm Collar	1
5	45002	Support Arm Bracket	1
6	500007	Castor Fork	1
7	45061	Castor Fork Spacer	1
8	301210	Castor Tire And Rim	1
9	B5C16144P	1 X 9" Bolt "	4
11	CPO440	Cotter Pin 1/4" x 2 1/2"	1
12	B5C0540P	Bolt 5/16" x 2 1/2"	1
13	LN5C05P	Locknut 5/16"	3

Hydraulic Motors

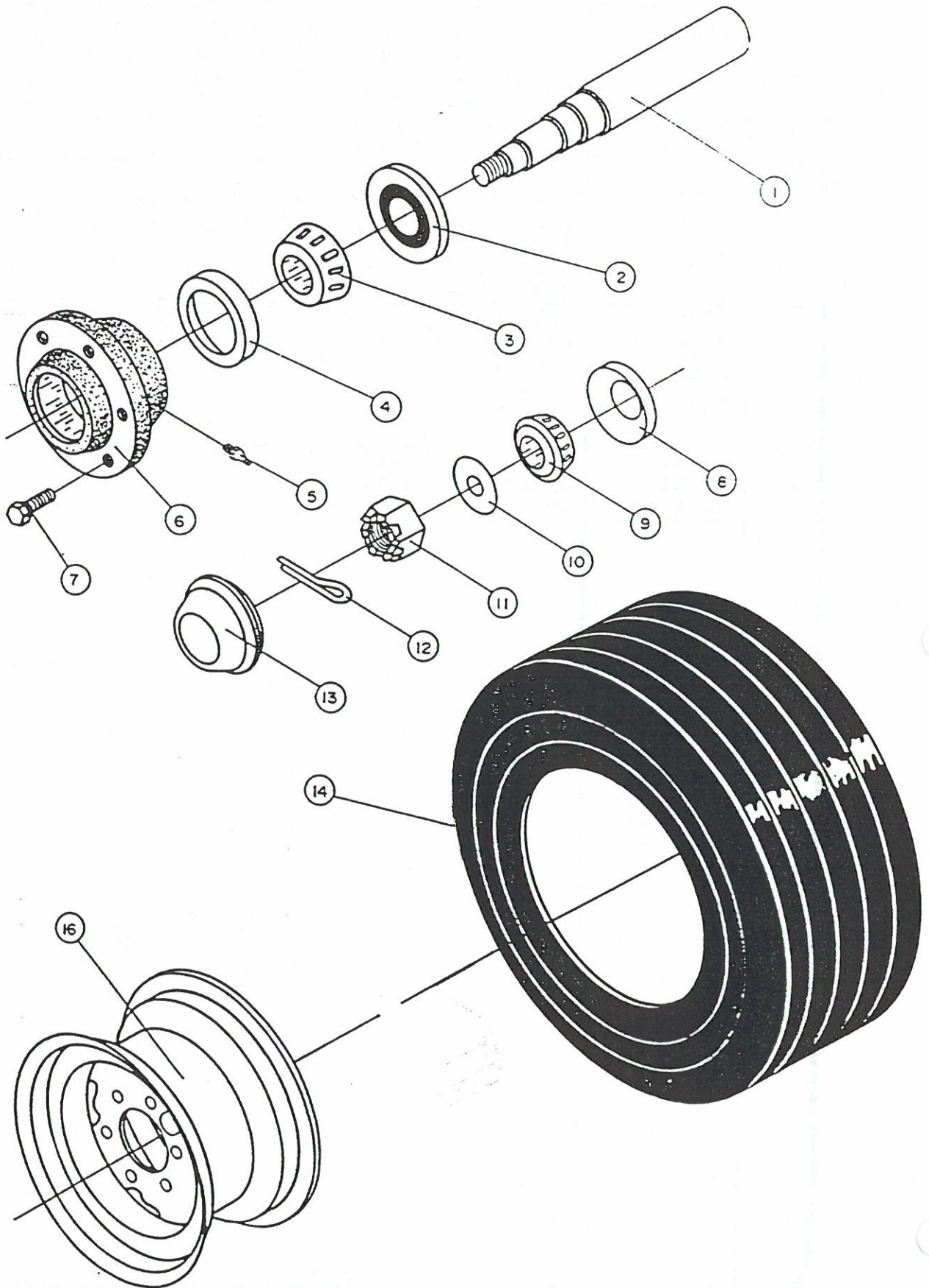


ITEM	PART NUMBER	DESCRIPTION	QTY
1	92066	Hydraulic Motor	2
2	92063	C-2062 - 10 Tooth Sprocket	2
3	40078	5/16" Keystock	2
4	40077	End Washer	2
5	W10P	5/8" Lockwasher	2
6	92067	5/8" x 1" Bolt N.F.	2
7	90507	90° Swivel Elbow 60MB08MB	2
8	60MB08MB	1/2" Hose 1 Wire x 30" 08MB08MB	1
9	90310	1/2" Hose 1 Wire x 96" 10MB08MB	2
10	B5C0840P	Bolt 1/2" x 2 1/2"	8
11	FW08P	Flat Washer 1/2"	8
12	LN5C08P	Locknut 1/2"	8
13	W10P	Flatwasher 5/8"	4

Hydraulic Assembly



611 Hub Sprindle



91090 real 611
91170 LM29749
91150 LM29710
91130 LM670010
91110

Fed ID#

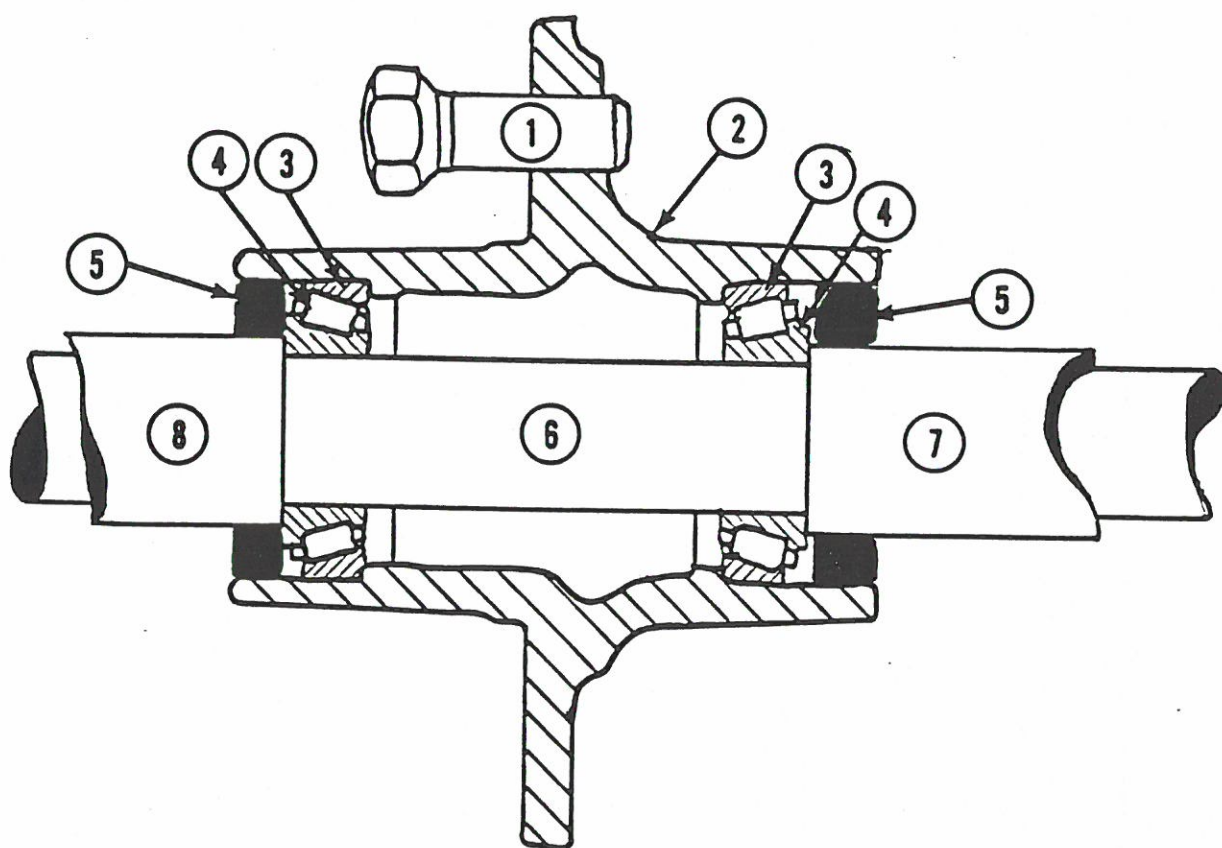
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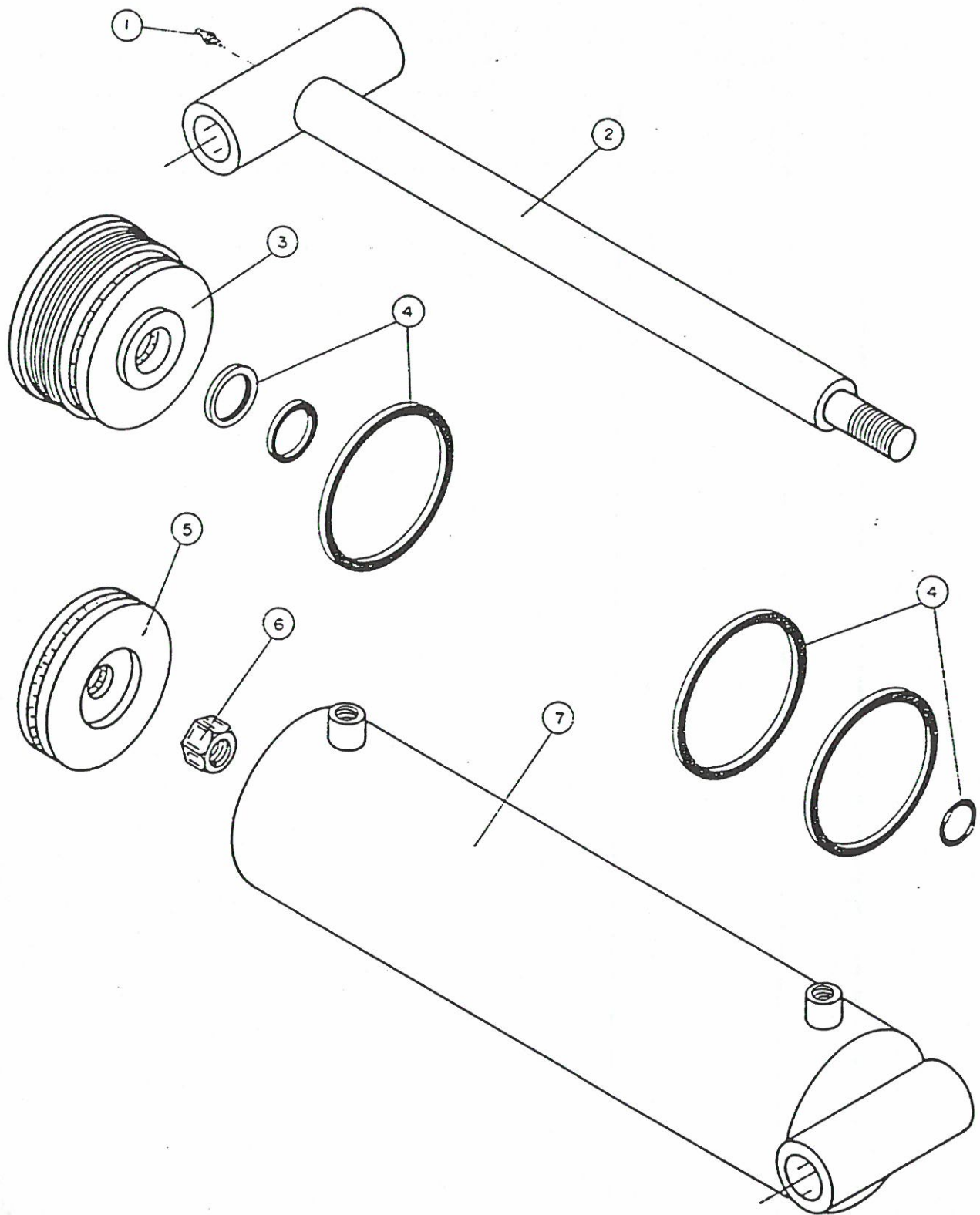
ITEM	PART NUMBER	DESCRIPTION	Nº
1	91250	611 Spindle 2" x 10"	1
2	91090	611 Seal	1
3	91170	611 Inner Cone LM29749	1
4	91150	611 Inner Race LM29710	1
5	91700	Grease Nipple 1/8" NPT Straight	1
6	91070	611 Hub	1
7	91060	Wheel Bolt 1/2"	6
8	91130	611 Outer Race LM67010	1
9	91110	611 Outer Cone LM67048	1
10	91190	Washer	1
11	91210	Castelated Nut	1
12	CP0324	Cotter Pin 3/16" x 1 1/2"	1
13	91230	611 Dust Cap	1
14	91008	11L-15LT 8PLY Farm Hiway Serv	1
16	91050	15" x 8" x 6" Wheel Rim	1

4-BOLT HD211



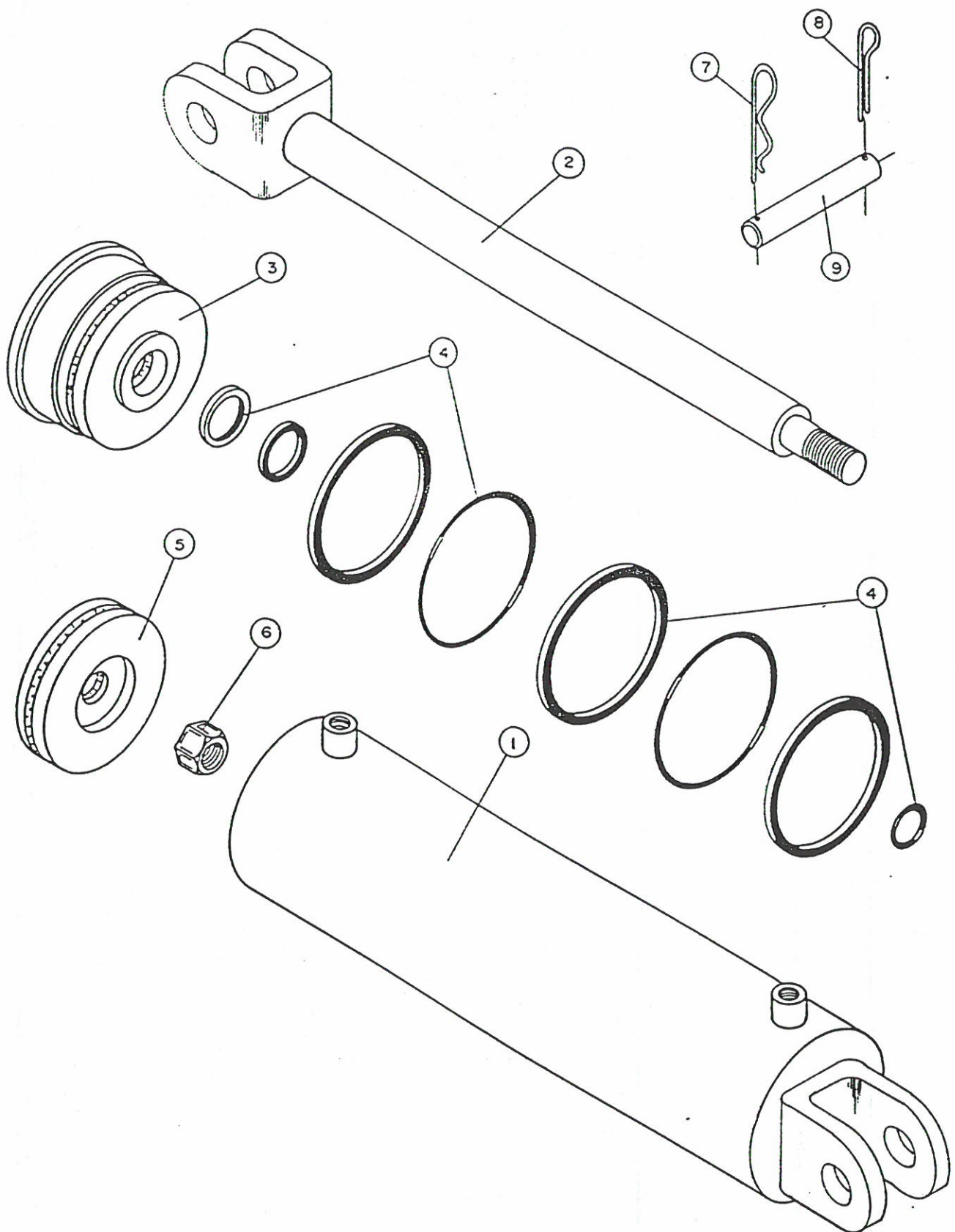
ITEM	PART NUMBER	DESCRIPTION	QTY
1	301204	1/2" WHEEL BOLT	1
2	301203	HD211 WHEEL HUB	1
3	301205	L44610 RACE	1
4	301206	L44643 BEARING	1
5	301207	SE10 SEAL	1
6	B5C16144P	1 X 9 UNC GR5 PLTD	1
	LNC16	1" UNC LOCK NUT	1
7	301208	1" I.D. X 2" L SPACER	1
8	301209	1" I.D. X 1 1/2" SPACER	1
			4
			1
			1
			1

3 1/2" X 13" Cylinder



ITEM	PART NUMBER	DESCRIPTION	Nº
1	91700	Grease Nipple 1/8" NPT Straight	1
2	90645	Cylinder Shaft c/w Tube End	1
3	90662	3 1/2" Cylinder Screw on End Cap	1
4	90680	Seal Kit 3 1/2"	1
5	90700	Piston 3 1/2" Cylinder	1
6	90720	Piston Nut	1
7	90746	3 1/2" x 13 Cylinder Screw on Tube	1
	90108	3 1/2" x 13 Cylinder Complete (Tube Ends)	*
*As Required			

3" x 8" Cylinder



ITEM	PART NUMBER	DESCRIPTION	NO
1	90748	3" x 8" Cylinder Complete (Tube End)	1
2	90647	3" x 8" Cylinder Shaft c/w end	1
3	90666	3" Cylinder Screw on End Cap	1
4	90684	Seal Kit 3"	1
5	90705	Piston 3" Cylinder	1
6	90720	Piston Nut	1
7	HP52	Hair Pin Clip 3 1/4"	2
8	CPO324	Cotter Pin 3/16" x 1 1/2"	2
9	91605	Pin Cylinder 1" x 3 1/4"	2
	90710	3" x 8" Cylinder Complete (Tube End)	*

red

4502

31861

31862

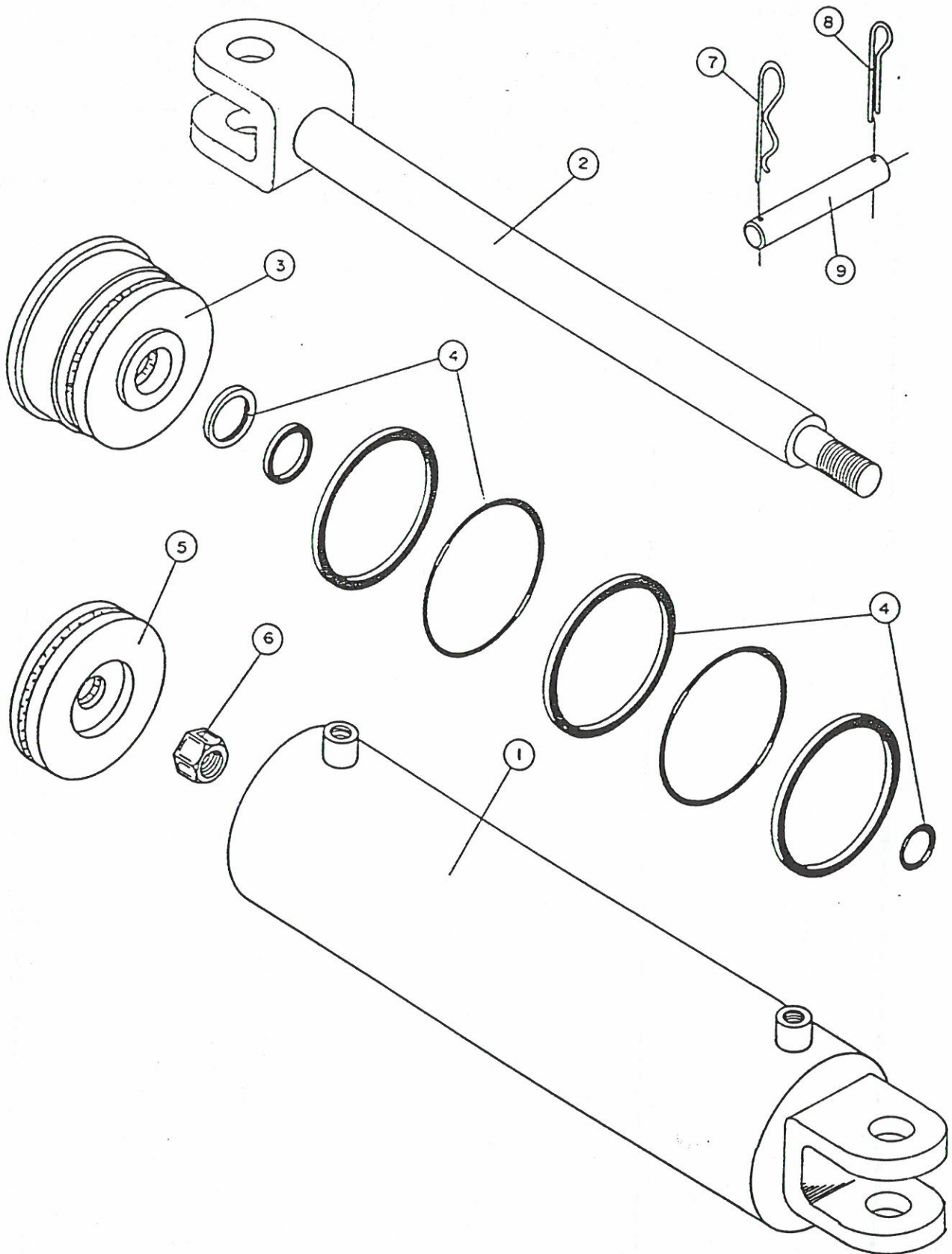
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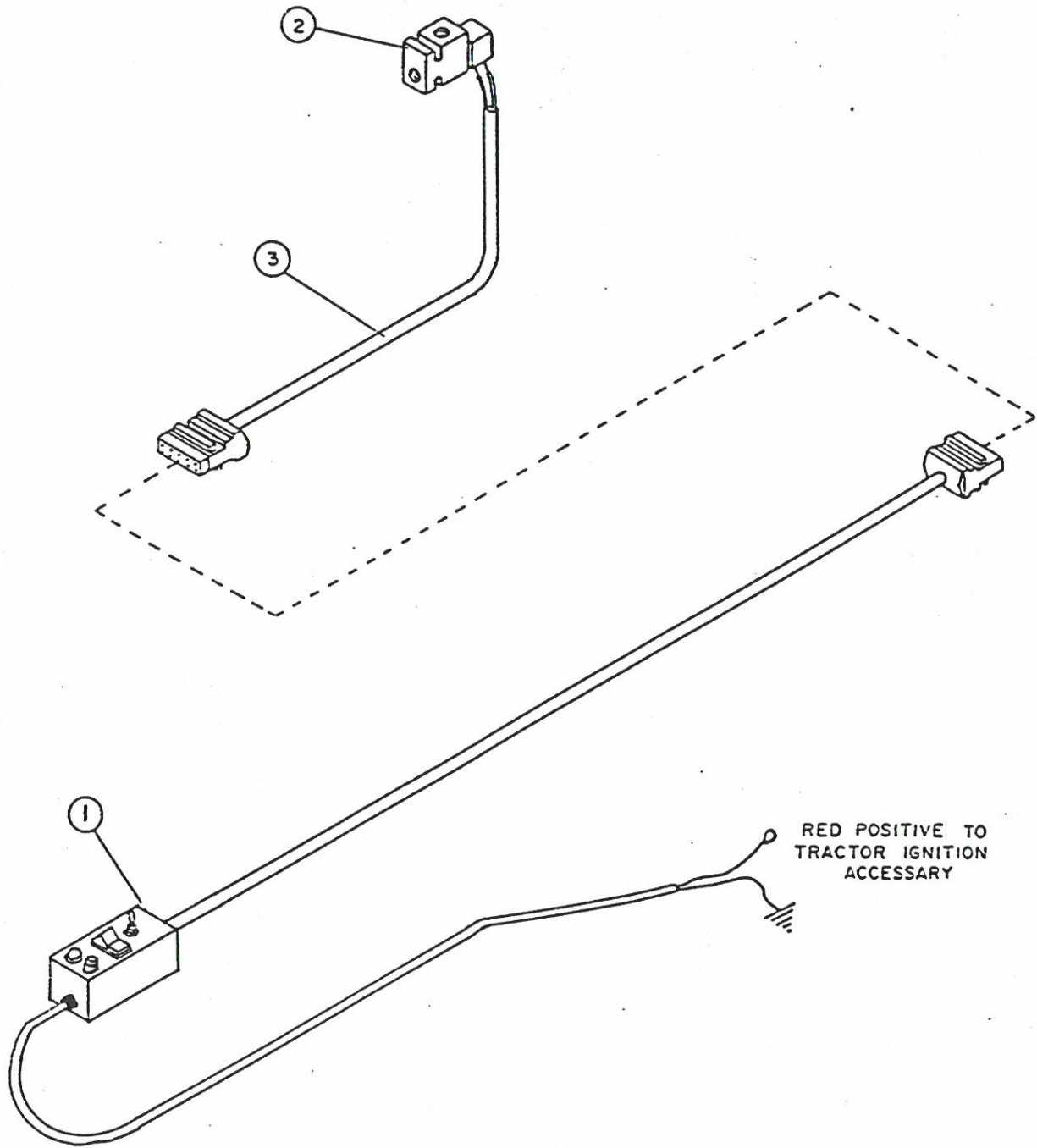
3" x 10" Cylinder



ITEM	PART NUMBER	DESCRIPTION	NO
1	90749	3" x 10" Cylinder Screw Tube	1
2	90648	3" x 10" Cylinder Shaft c/w Tube End	1
3	90666	3" Cylinder Screw on end Cap	1
4	90684	Seal Kit 3"	1
5	90705	Piston 3" Cylinder	1
6	90720	Piston Nut	1
7	HP52	Hair Pin clip 3 1/4"	2
8	CPO324	Cotter Pin 3/16" x 1 1/2"	2
9	91605	Pin Cylinder 1" x 3 1/4"	2
	90711	3" x 10" Cylinder Complete (Tube End)	*

Electrical System

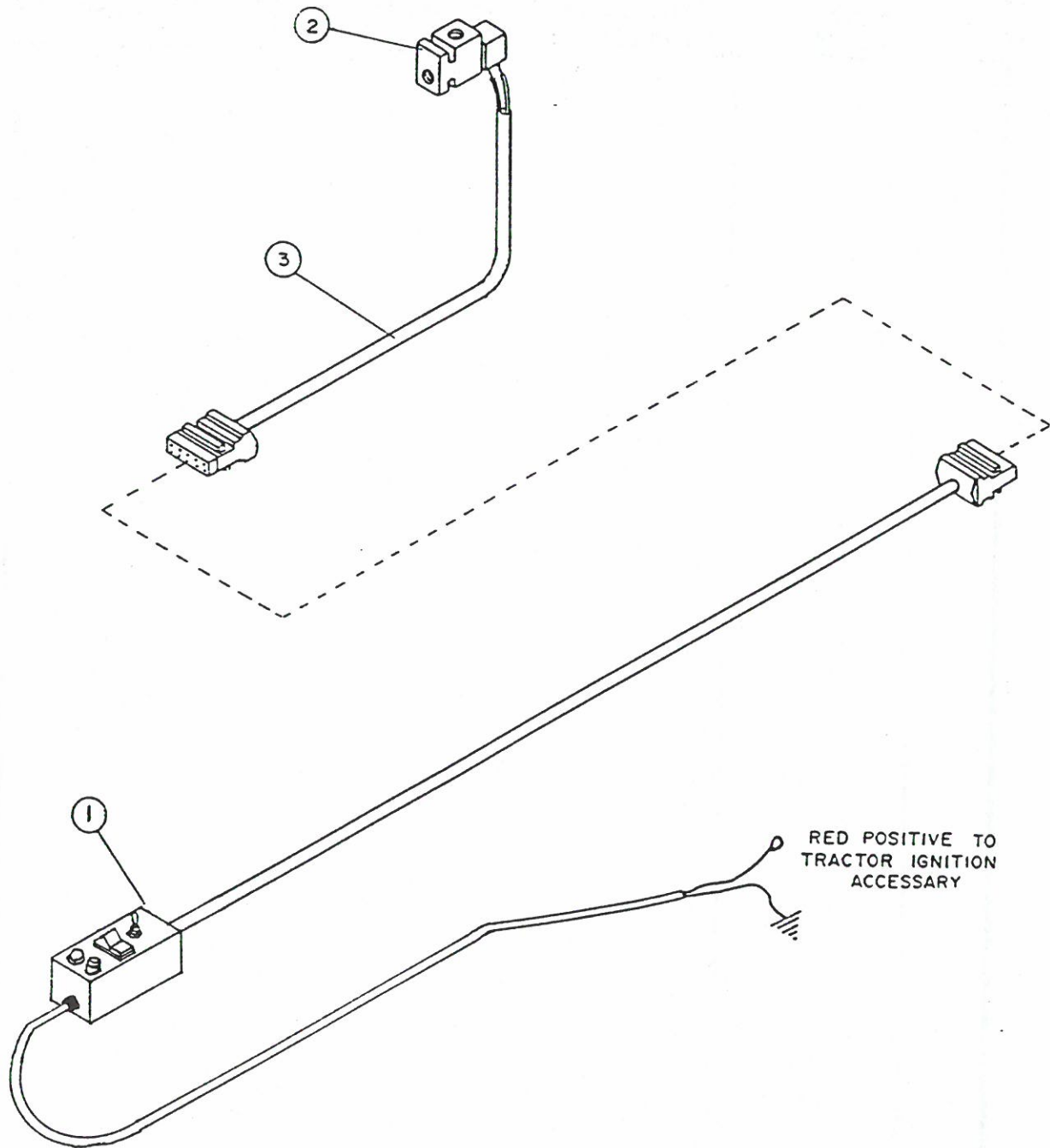
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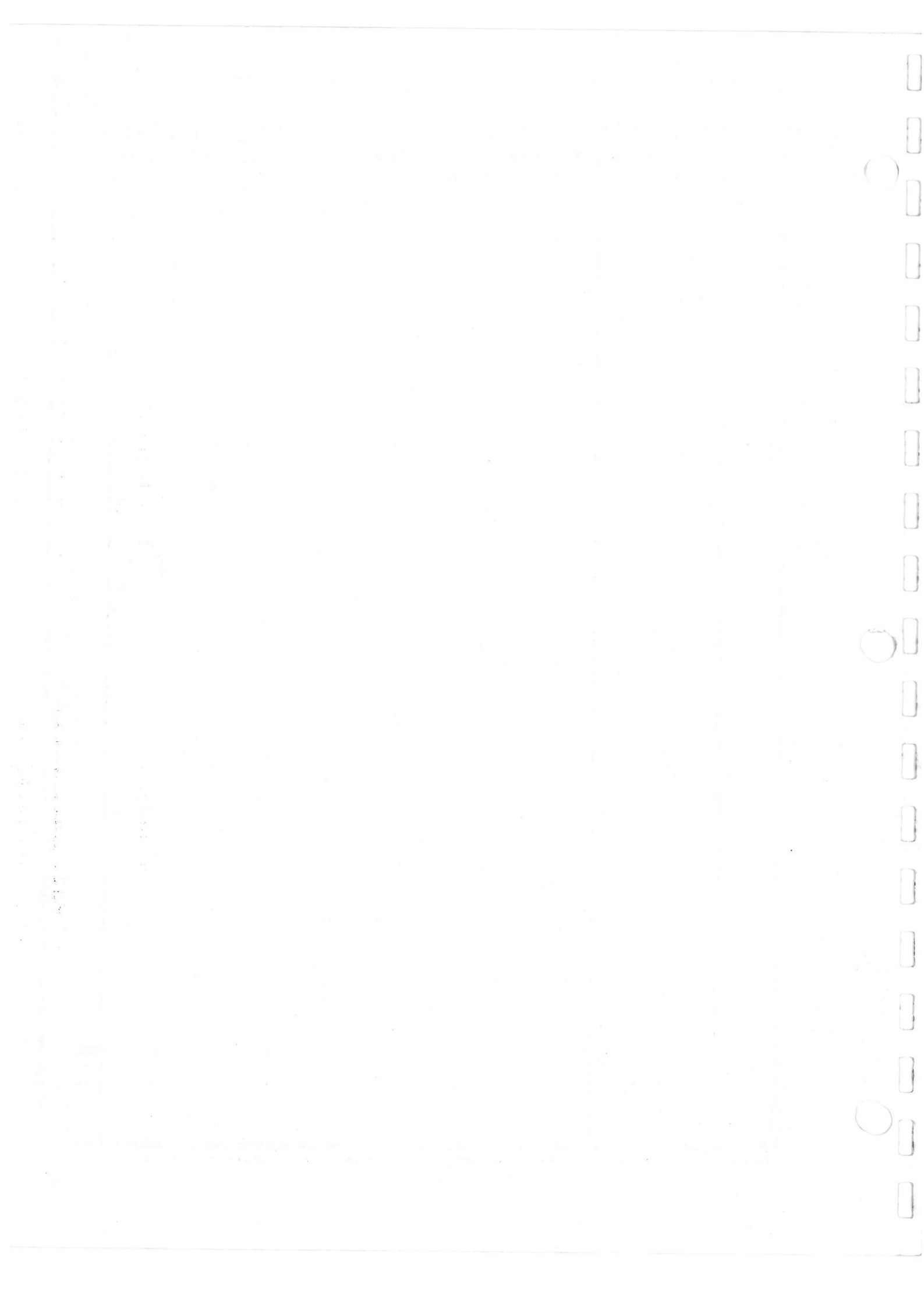
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Electrical System

1991



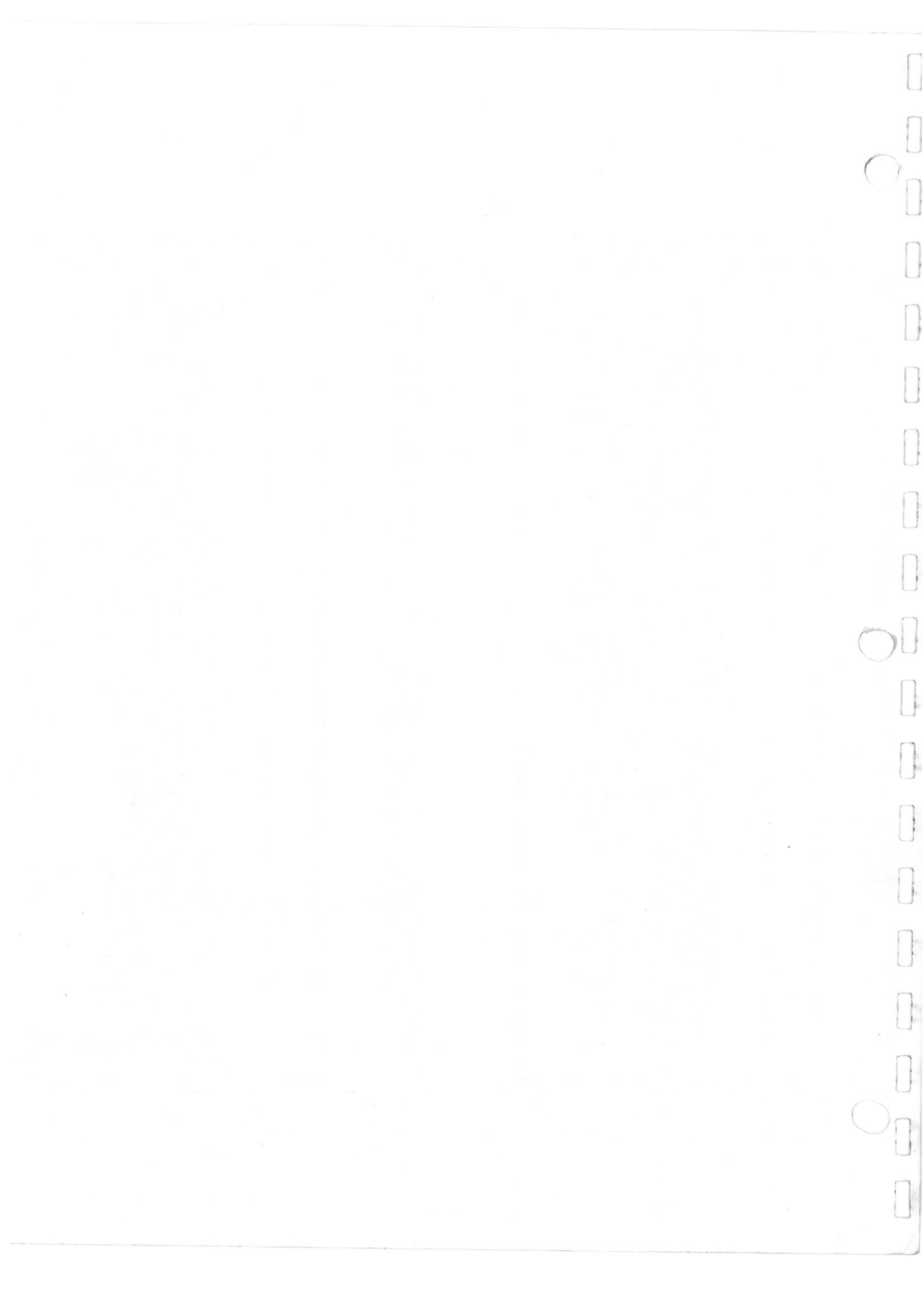
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PARTS INDEX

PART #	PAGE	ITEM	DESCRIPTION
40003	24	20	A-FRAME PIN 1 1/4" X 3"
40008	28	5	FRONT PIVOT ARM PIN
40009	28	1	CYLINDER BRACKET PIN
40010	28	6	PIVOT SLIDE ARM PIN
40012	28	16	RIGHT PIVOT ARM
40018	28	15	RIGHT PIVOT
40019	28	9	PIVOT SLIDE ARM LOCK PIN
40022	28	13	RIGHT FORK TOOTH
40023	28	14	LEFT FORK TOOTH
40074	26	4	LEFT CHAIN TIGHTENER
40073	26	3	RIGHT CHAIN TIGHTENER
40077	32	4	END WASHER
40078	32	3	5/16" KEYSTOCK
45002	22	5	STABILIZER BRACKET
45002	30	5	STABILIZER BRACKET
45003	30	2	SUPPORT ARM
45004	22	4	WALKING BEAM
45006	22	3	CENTER POCKET
45007	22	9	SIDE POCKET
45008	24	3	REAR CROSS MEMBER
45010	24	8	RIGHT A-FRAME TUBE
45011	24	7	LEFT A-FRAME TUBE
45012	24	9	A-FRAME CROSS MEMBER
45013	24	5	TILT CYLINDER MEMBER
45016	24	11	BALE STOP
45021	24	6	FRONT CROSS MEMBER
45021	24	4	SLOW MOVING MEMBER
45021	28	18	FORK LOCKING EXTENSION
45025	30	3	SUPPORT ARM PIN
45026	30	4	SUPPORT ARM COLLAR
45027	34	15	WELDED TEE
45033	22	6	CYLINDER BRACKET
45047	22	7	MAIN SUB FRAME
45047	22	1	MAIN SUB FRAME
45051	24	1	LEFT OUTSIDE RAIL
45052	24	2	RIGHT OUTSIDE RAIL
45058	24	10	HITCH TONGUE
45059	24	26	BALE STOP MOUNTING ARM
45060	24	10	DOUBLE HITCH TONGUE
45061	30	7	CASTOR FORK SPACER
45062	34	6	DOUBLE TEE BLOCK
901204	38	1	1/2" WHEEL BOLT
901203	38	2	HD211 WHEEL HUB
901205	38	3	L44610
901206	38	4	L44643 BEARING
901207	38	5	SE10 SEAL
901208	38	7	1"ID X 2"L SPACER
901209	38	8	1"ID X 1 1/2"L SPACER
901210	30	8	CASTOR TIRE AND RIM
900007	30	6	CASTOR FORK
90108	40		3 1/2 X 13 CYLINDER
90235	32	8	1/2" HOSE X 30"
90301	34	1	3/8" HOSE X 120"
90302	34	5	3/8" HOSE X 15"
90303	34	4	3/8" HOSE X 15 1/2"

PART #	PAGE	ITEM	DESCRIPTION
90304	34	8	3/8" HOSE X 17 1/2"
90305	34	9	3/8" HOSE X 30 1/2"
90306	34	10	3/8" HOSE X 22 1/2"
90307	34	12	3/8" HOSE X 51"
90308	34	13	3/8" HOSE X 50"
90309	34	18	3/8" HOSE X 23"
90310	32	9	3/8" HOSE X 96"
90503	34	3	60UA0606
90505	34	21	60UA0404
90507	32	7	60MB08MB
90552	34	17	61UA0606
90645	40	2	CYLINDER SHAFT
90647	42	2	3 X 8 CYLINDER SHAFT
90648	44	2	3" CYLINDER END CAP
90662	40	3	3 1/2" CYLINDER CAP
90666	42	3	3" CYLINDER END CAP
90680	40	4	SEAL KIT 3 1/2"
90684	42	4	SEAL KIT FOR 3"
90690	34	2	60UA0606
90691	34	7	PIVOT CHECK VALVE
90700	40	5	PISTON 3 1/2"
90705	42	5	PISTON 3"
90710	34	11	3 X 8" CYLINDER
90711	28	3	3 1/2 X 13" CYLINDER
90712	24	19	3 X 10" CYLINDER
90720	40	6	PISTON NUT
90746	40	7	3 1/2" X 13 TUBE
90748	42	1	3 X 8" TUBE
90749	44	1	3 X 10" TUBE
91008	22	2	11-15LT 6PLY TIRE
91050	36	16	15 X 8 X 6" WHEEL RIM
91060	22	1	WHEEL BOLT 1/2"
91062	38	10	WHEEL BOLT 5/8"
91070	36	6	611 HUB
91110	36	9	611 OUTER CONE
91130	36	8	611 OUTER RACE
91150	36	4	611 INNER RACE
91170	36	3	611 INNER CONE
91210	36	11	CASTELLATED NUT 3/4"
91230	36	13	611 DUST CAP
91233	38	8	DUST CAP
91250	36	1	611 SPINDLE
91508	26	7	2062 CHAIN
91510	26	6	2062 CONNECTING LINK
91511	26	5	2062 HALF LINK
91603	24	22	PIN CYLINDER
91605	42	9	1" X 3 1/4" PIN
91700	26	2	GREASE NIPPLE
92033	24	25	HITCH JACK
92040	24	15	SLOW MOVING SIGN
92061	22	8	RUBBER BUMPER
92063	32	2	2062 10T SPROCKET
92066	32	1	HYDRAULIC MOTOR
92067	32	6	5/8 X 1" MOT
92076	46	1	7BM CONTROL
92078	46	3	ELECTRICAL CORD(FIELD)



WARRANTY

High-line Mfg. Inc., as manufacturer, warrants to the original retail purchaser of its products, that they are free from defective material and workmanship. The obligation of High-line Mfg. Inc. under this warranty is limited to the repair or replacement of defective parts or correction of improper workmanship of any part(s) of such machine(s) which shall, within one year from date of original delivery to original retail purchaser, be returned to a High-line Mfg. Inc. factory or designated preauthorized dealer location, transportation charges prepaid, and which High-line Mfg. Inc. will determine to its satisfaction upon examination thereof to have been defective.

This warranty covers the replacement of any defective part for which a standard Laurier warranty claim report has been made out and approved.

This warranty shall not apply to any machine or component thereof which shall have been repaired or altered outside High-line Mfg. Inc. factory or authorized dealer location in any manner contrary to High-line Mfg. Inc. specifications and instructions, or which, has been subjected to misuse, abuse, negligence or accident, or which has not been properly set up and operated in accordance with the recommendations set forth in High-line Mfg. Inc. Owners Manual.

High-line Mfg. Inc. reserves the right to make improvements in design or change in specifications at any time, without incurring any obligation to owners of units previously sold.

This warranty is only effective when the Laurier "Warranty Card" has been completed and returned within 20 days from the time of sale to the original retail purchaser.



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