

# **Bale Pro 7000HD-3 2003 Owner's Manual**

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## **Warranty**

### **Highline New Agricultural Equipment Limited Warranty**

*Effective July 1, 2000 Two (2) Year / 24 Months  
1st Year Parts and Labour –2nd Year Parts Only*

Highline Mfg. Inc (hereinafter "Highline") warrants each new Agricultural product of Highline's manufacturer to be free from defects in material and workmanship, under normal use and service for two (2) full years after initial purchase/retail sale. Highline will warrant its product for one (1) year parts and labour, if performed by a qualified Dealer and on the second year parts only. This Limited Warranty shall apply only to complete machines of Highline's manufacture, parts are covered by a separate Limited Warranty.

**EQUIPMENT AND ACCESSORIES NOT OF HIGHLINE'S MANUFACTURE ARE WARRANTED ONLY TO THE EXTENT OF THE ORIGINAL MANUFACTURER'S WARRANTY AND SUBJECT TO THEIR ALLOWANCE TO HIGHLINE ONLY IF FOUND DEFECTIVE BY SUCH MANUFACTURER.**

During the Limited Warranty period specified above, any defect in material or workmanship in any warranted item of Highline Agricultural Equipment not excluded below shall be repaired or replaced at Highline's option without charge by any authorized independent Highline Dealer. An authorized Dealer must make the warranty repair or replacement. Labour in accordance with Highline's labour reimbursement policy. Highline reserves the right to supply remanufactured replacement parts as it deems appropriate.

**RETAIL PURCHASER RESPONSIBILITY:** This Limited Warranty requires proper maintenance and periodic inspections of the Agricultural Equipment as indicated in the Operator's Manual furnished with each new Agricultural Equipment. The cost of routine or required maintenance and services is the responsibility of the retail purchaser. The retail purchaser is required to keep documented evidence that these services were performed. This Highline New Agricultural Equipment Limited Warranty may be subject to cancellation if the above requirements are not performed.

**EXCLUSIONS AND LIMITATIONS**

The warranties contained herein shall **NOT APPLY TO:**

- (1) Any defect which was caused (in Highline's sole judgement) by other than normal use and service of the Agricultural Equipment, or by any of the following: (i) accident (ii) misuse or negligence (iii) overloading (iv) lack of reasonable and proper maintenance (v) improper repair or installation (vi) unsuitable storage (vii) non-Highline approved alteration or modification (viii) natural calamities (ix) vandalism (x) parts or accessories installed on Agricultural Equipment which were not manufactured or installed by Highline authorized Dealers (xi) the elements (xii) collision or other accident.
- (2) Any Agricultural Equipment whose identification numbers or marks have been altered or removed.
- (3) Any Agricultural Equipment which any of the required or recommended periodic inspection or services have been performed using parts not manufactured or supplied by Highline or meeting Highline Specifications including, but without limitation, lubricants (oil, grease), belt lacings, and hydraulic fluids.
- (4) Equipment used for rental, custom work, industrial and construction or if equipment is used for any other purpose than the intended agricultural application.
- (5) Any Agricultural Equipment used in demonstrations not performed by a Highline Dealer. Warranty will be at the discretion of Highline for all other demonstration warranty.
- (6) **New Agricultural Equipment delivered to the retail purchaser in which the warranty registration has not been completed and returned to Highline within ten (10) days from the date of purchase.**
- (7) Any defect that was caused (in Highline's sole judgement) by operation of the Agricultural Equipment not abiding by standard operating procedures outlined in the Operator's Manual.
- (8) Tire Limited Warranties and support are the responsibility of the respective product's manufacturer.
- (9) Transportation costs, if any, of transporting to the Highline Dealer.
- (10) In no event shall Highline's liability exceed the purchase price of the product.
- (11) Highline shall not be liable to any person under any circumstances for any incidental or consequential damages (including but not limited to, loss of profits, out of service time and damage to equipment which this equipment may be attached) occurring for any reason at any time.
- (12) Diagnostic and overtime labour premiums are not covered under this Limited Warranty Policy.
- (13) Depreciation damage caused by normal wear, lack of reasonable and proper maintenance, failure to follow operating instructions, misuse, and/or lack of proper protection during storage.
- (14) Accessory systems and electronics not of Highline's manufacture are warranted only to the extent of such manufacturer's respective Limited Warranty if any.
- (15) Wear items which are listed by product group below:

**COMMON WEAR ITEMS:** roller chain, sprockets, clutches, shear bolts, clutch components, chains, gearbox housings bolts/torqued parts, flails, feed roller belting, coupler chain, DRV couplers, bogie wheels, apron tines and hoses.

**PARTS WARRANTY**

Parts replaced in the warranty period will receive the balance of the two year New Agricultural Equipment Limited Warranty. Replacement parts after the original machine warranty are warranted to be free from defects of material for ninety (90) days or the part will be repaired or replaced, without labour coverage for removal and reinstallation.

**EXCLUSION OF WARRANTIES.** UNLESS OTHERWISE REQUIRED BY LAW, AND EXCEPT FOR THE WARRANTIES EXPRESSLY AND SPECIFICALLY MADE HEREIN, HIGHLINE MAKES NO OTHER WARRANTIES, AND ANY POSSIBLE LIABILITY OF HIGHLINE HEREIN UNDER IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS, IMPLIED, OR STATUTORY, INCLUDING, BUT NOT LIMITED TO, ANY WARRANTIES OF MERCHANT ABILITY OR FITNESS FOR A PARTICULAR PURPOSE. HIGHLINE RESERVES THE RIGHT TO MODIFY, ALTER AND IMPROVE ANY PRODUCT WITHOUT INCURRING ANY OBLIGATION TO REPLACE ANY PRODUCT PREVIOUSLY SOLD WITH SUCH MODIFICATION. NO PERSON IS AUTHORIZED TO GIVE ANY OTHER WARRANTY, OR TO ASSUME ANY ADDITIONAL OBLIGATION ON HIGHLINE'S BEHALF.

## **President's Message**

**Congratulations on your purchase of the *Bale Pro 7000 HD-3*!** Bale Pro, a proven name in livestock feed handling equipment, is manufactured by Highline Mfg. Inc. Highline Mfg. Inc. is a company with over 25 years experience in the farm implement industry.

This operator's manual has been prepared to provide information necessary for safe and efficient operation of your *Bale Pro 7000 HD-3*. In this manual you will find safety procedures, maintenance routines and detailed parts diagrams. This bale processor model was designed for controlled, aggressive processing with less bunching. A little time and effort spent following the recommended maintenance procedures will increase the performance and durability of your bale processor.

In order to maintain our high standards, improvements are made from time to time. Highline Mfg. Inc. reserves the right to make such changes and improvements when practical to do so without incurring any obligation to make those changes and improvements on previously sold machines.

Should the need arise, this manual will assist you in acquiring replacement parts. If your dealer does not have the parts you require in stock, they will be happy to order them for you. Also, if you find that you require information not covered in this manual, feel free to consult you local dealer or Highline Mfg. Inc.

Highline Mfg. Inc. thanks and congratulates you for choosing the *Bale Pro 7000 HD-3* as the livestock feed handling equipment for your needs.

*Chuck LePage, President  
Highline Mfg. Inc.*

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Phone 1-800-665-2010 Fax (306) 258-2010  
Internet Address: <http://www.highlinemfg.com>*

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## **Safety Precautions**

### **WORK SAFELY – FOLLOW THESE INSTRUCTIONS**

***CAREFUL OPERATION IS THE BEST INSURANCE AGAINST AN ACCIDENT!***

- Keep children and adults away from discharge area while processing.
- Know the controls and what they do.
- Check the machine to ensure nothing restricts moving or rotating parts.
- Ensure PTO is disengaged before starting tractor.
- Never leave tractor while PTO is engaged.
- Lower forks to ground after operation.
- Never attempt to manually remove debris while the PTO is activated.
- Do not transport Bale Pro on highway with CV extension shaft on machine or with bales in tub or on the forks.
- Disconnect CV before unplugging or adjusting processor.
- Always keep safety shields in place.
- Relieve pressure in hydraulic lines before disconnecting lines or performing other work on the hydraulic system.
- Never allow anyone to stand behind the processor while loading bales.
- Ensure the discharge door is raised completely with transport lock installed to lock it to the tub when transporting machine.
- Use twine cutter tool only as directed. The blade is very sharp and could cause serious injury if handled improperly.



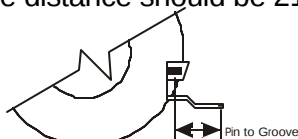
**Before operating the Bale Pro 7000 HD-3, be sure to review *all* of the instructions and familiarize yourself with its features.**

## 1.0 Operating Instructions

### 1.1 General Operating Instructions

Successful operation of the Bale Pro 7000 HD-3 is dependent upon the quality of the bale, the height of the feed rollers and flail guard rod and also upon the operator. The following steps ensure proper and efficient operation. Please read them all carefully before operating your new BP7HD-3.

1. Ensure that the drawbar on the tractor is extended so that the pin is 17" from the groove on the PTO on the tractor for the standard 1-3/8" diameter, 1000 rpm yoke. If you have the 1-3/8" diameter, 540 rpm optional yoke, the distance should be 15-1/2". If you have the 1-3/4" diameter, 1000 rpm optional yoke, the distance should be 21-1/2".



2. It is recommended that the hitch tongue be placed so that the Bale Pro 7000 HD-3 frame is level. This will ensure that the bale forks are low enough to load a bale. Ensure adequate clearance to the PTO shaft.
3. Ensure that the machine stays properly greased at all recommended locations (See Maintenance Instructions).
4. The top discharge deflector door has a transport lock that must be released before the door can be lowered. Pull the handle of the transport lock towards the hitch end of the bale processor and rotate the pin of the transport lock out of the slot in the door to a position between the door and the tub body. The top discharge deflector door is operated by a hydraulic cylinder, which is linked to either the feed roller hydraulic circuit or has its own hose hookup to the tractor. The deflector door stroke has been preset at the factory to bring the door up to the fully up position. The cylinder can be adjusted as necessary by removing the rod pin and turning the clevis in or out to adjust the stroke. *If your machine has the **Mechanical Valve Option** then the selection of door function is determined by the position of the bale forks. The normal mode is for the feed roller to be operational, the door operation is enabled only when the bale forks are in the fully down position (a "fork down indicator" has been provided and is placed on the front of the hydraulic selector valve). With the selector valve shifted by the down position of the bale forks, the tractor hydraulic valve will control the door position cylinder.*

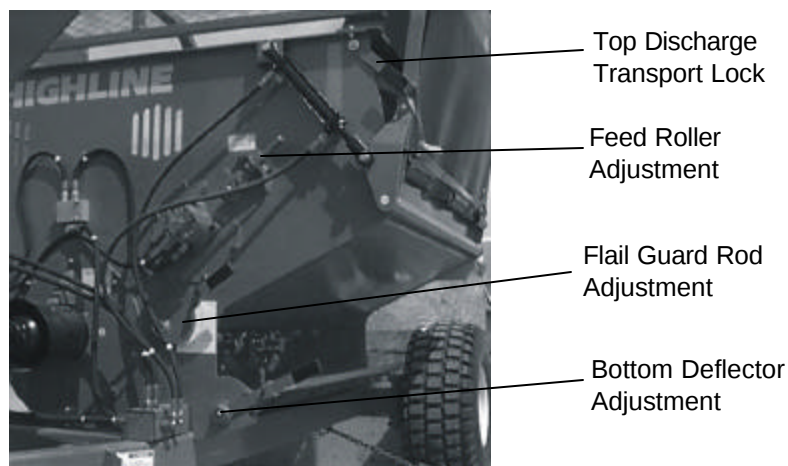
*Note: The feed rollers should not operate with the bale forks in the full down position. If the feed rollers move while the door is actuated see Section 1.2 - Selector Valve Assembly Adjustment. The door cylinder and selector valve circuit are not "zero leakage" components and the weight of the door will cause the cylinder to slowly leak down over a long period of time. Use the door transport lock to prevent door leak down.*

*The door may drop a small amount (1/4") as the bale forks are brought to the fully down position and up again even if the door is not adjusted. This is caused by cross leakage inside the selector valve and should not be a problem except for repeated actuation of the selector valve. This leakage can be compensated for by noting the position of the door before raising the bale forks and adjusting the door height as required.*

5. To adjust the bottom deflector, simply stand in front of the machine, pull the handle toward yourself, and raise or lower the door as required.
6. The adjustment of the flail guard rods is similar to the bottom deflector adjustment. Pull the handle towards yourself and raise or lower the handle. Raising the handle will make the Bale Pro more aggressive while lowering the handle will make it less aggressive. There are five different settings for the flail guard rods as shown on the decal by the handle. If less aggressive

- settings are required, the flail guard rods can be adjusted to the top holes on the right hand side of the tub. If the processor is operated too aggressively, the flails will slap back on the flail drum. Continued 'backslap' can cause damage and unnecessary wear to the flail drum, flails, and flail bushings. Therefore, avoid excessive and prolonged 'backslap' whenever possible by adjusting the flail guard rods to a slightly less aggressive setting.
7. Adjust the feed roller position with the feed roller adjusting rods to accommodate the bale size. Generally the feed rollers should be raised for larger bales and lowered for smaller bales. Major adjustments may affect the aggressiveness of the processor.
  8. The feed roller speed should be set at approximately 40 rpm. This can be done by adjusting the flow control on the tractor (if it is equipped with a flow control). If you do not have a flow control on your tractor, a flow control kit can be purchased from your Highline dealer.
  9. Before loading the bale, engage the PTO to ensure that the flail drum is operating properly. Start feed rollers using the hydraulic controls and check to ensure the feed rollers turn in both directions. If your tractor has a hydraulic flow control, alter the flow so the feed rollers rotate at an equal speed for the condition of your bales.
  10. To load bales, lower the forks **completely** (fork indicator) and back up to the bale **slowly** until the forks are completely under the bale. Raise the forks until the bale falls into the processor. Another bale may be loaded onto the forks while a bale is in the processor. *If you have selected the **Mechanical Valve Option**, a "fork down indicator" has been provided to show when the forks are fully down. The indicator plate is located on the non-discharge frame member in front of the tub. The normally vertical indicator pops out 45° when the bale forks are fully down and can be seen from the tractor seat.* If a bale is loaded onto the forks while one is being shredded, raise the forks as high as possible, making sure the bale on the forks does not interfere with the bale already in the tub. Raising the forks will reduce the pressure on the hydraulic lift assembly. Orientation of the bale during loading causes the hay/straw to discharge from the processor differently. If the bale is shredded in the same direction in which it was baled, the hay/straw tends to come off in layers. If the bale is shredded in the opposite direction, feeding may be uneven.
  11. **Do not dislodge frozen bales with forks. Damage to the lift mechanism may result. Likewise, do not use the twine cutter tool to dislodge jammed material.**
  12. When ready, engage the tractor PTO at an idle. Increase the PTO speed until it reaches 1000 rpm. Make sure that before the PTO is engaged, the forks are not interfering with the bale in the tub. To process bales, rotate the bale using the feed rollers. If the bale stops moving, reverse the direction of the feed rollers.
  13. Before stopping the PTO, idle down (tractors with PTO brakes) to reduce flail 'backslap'.

**WARRANTY WILL BE VOID IF ANY COMPONENT OF THIS MACHINE IS ALTERED OR MODIFIED IN ANY WAY WITHOUT WRITTEN PERMISSION FROM HIGHLINE MFG. INC.**



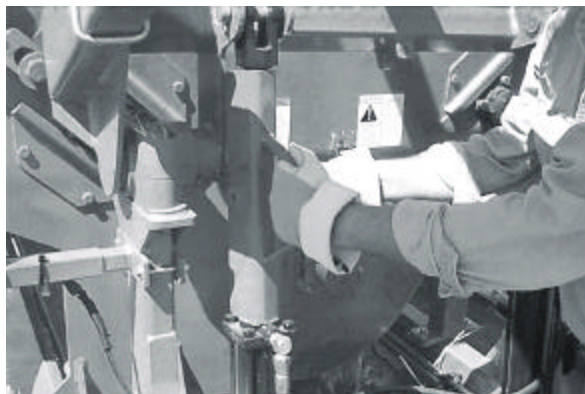
## 1.2 Twine Removal Procedure

IT IS RECOMMENDED TO REMOVE THE TWINE FROM THE FLAIL DRUM EVERY 25 BALES. PREMATURE BEARING FAILURE CAN OCCUR IF TWINE IS ALLOWED TO BUILD UP ON THE FLAIL DRUM.



**SHUT OFF THE TRACTOR ENGINE AND LET THE FLAIL ROTATION COME TO A COMPLETE STOP BEFORE ATTEMPTING TO REMOVE THE TWINE FROM THE FLAIL DRUM.**

1. Ensure the forks are in the fully raised position. Lock the forks in the raised position with the cylinder lock.



2. Ensure the flail guard rod adjustment lever is NOT in position #5. Failure to do so will result in damage to the twine cutter blade.



3. Engage the flail drum lock and rotate the flail drum slowly from the discharge side until the flail drum is locked into position. If it is not possible to rotate the flail drum, the PTO must be disconnected from the tractor.



4. Ensure that no flails are obstructing the path of the knife on the flail drum. Failure to do so will result in damage to the twine cutter blade.



5. Lower the extension guide.



6. Remove the twine cutter from the storage position on the non-discharge side of the Bale Pro.

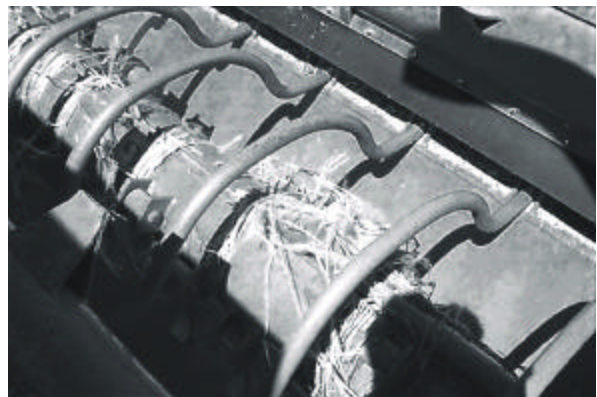


7. Align the twine cutter with the groove on the extension guide (Figure A). Slide the tool into the groove and cut through the twine in a saw-like action (Figure B).

Figure A



Figure B



8. After cutting through all of the twine wrapped around the entire length of the drum, remove the twine cutter and place it back into the storage position. Ensure the handle is locked into the spring clips.
- 9(a). Unlock the flail drum. Failure to do this will result in damage to the machine during start up.
- 9 (b). Lock the extension guide in the upright position.



10. Remove the twine from the flail drum on the discharge side of the Bale Pro.



11. Remove the hydraulic cylinder lock and store on the bale forks. Install the pin from the bottom side.



## **2.0 Maintenance Instructions**

***Please follow these maintenance procedures to ensure years of trouble free operation of your Bale Pro 7000 HD-3.***

Twine must be removed from the flail drum *at least* every 25 bales. Premature bearing failure can occur if twine is allowed to build up on the flail drum.

Flail bolts should be tightened after the first ten bales and rechecked after approximately 200 bales.

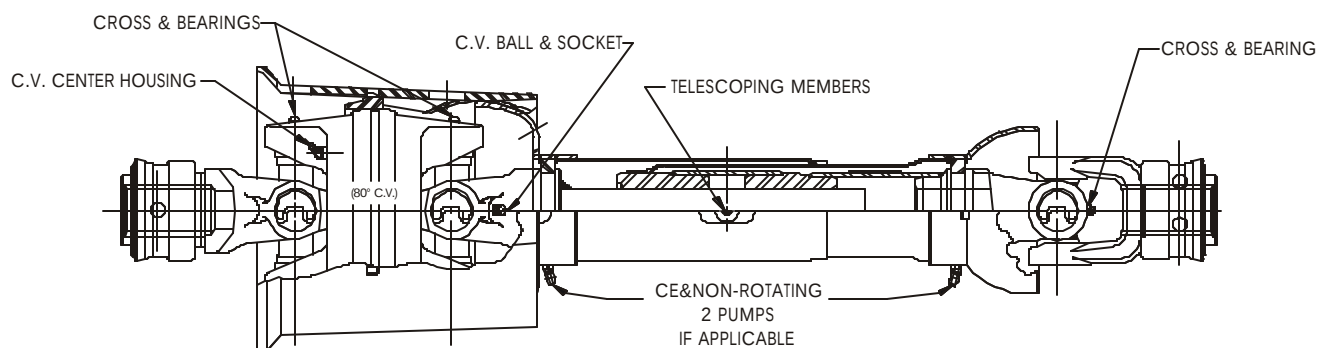
Casted pipe clamps for the bale forks should be checked every 50 bales and tightened if necessary.

Maintaining proper lubrication of the Bale Pro 7000 HD-3 is crucial for proper operation. Lubricate all fittings with a good quality lithium soap base E.P. grease meeting the N.L.G.I. #2 specifications and containing no more than 1% molybdenum disulfide. An E.P. grease meeting the N.L.G.I. #2 specifications and containing 3% molybdenum disulfide may be substituted in the telescoping, CV Ball and socket, and CV centre housing member only. For applications operating below 0°F (-18°C) a good quality polyurea grease, meeting the N.L.G.I. #2 specifications and containing no more than 1% molybdenum disulfide, may be substituted for lubricating all fittings. Below is a list of the points and the frequency with which these points should be greased. Also shown are figures indicating the points that require lubrication. The first lube interval should be 16-24 hours of operation after initial start-up then follow the schedule below.

### **USE LEVER TYPE GREASE GUN**

| <b>INTERVAL</b> | <b>LOCATION</b>     | <b>AMOUNT</b> |
|-----------------|---------------------|---------------|
| 8 HRS**         | CROSS AND BEARINGS  | 2-3 PUMPS     |
| 8 HRS           | TELESCOPING MEMBERS | 8-10 PUMPS    |
| 8 HRS**         | CV BALL & SOCKET    | 4-6 PUMPS     |
| 24 HRS**        | CV CENTER HOUSING   | 12-15 PUMPS   |

\*\*Constant angle applications must have a lube interval of 4 hours.



**CAUTION: REPLACEMENT PARTS ARE NOT LUBRICATED**

Replacement parts must be lubricated at time of assembly. Use amount listed above per location then follow lube recommendations outlined above for lubing intervals.

1. Flail Drum Bearings (Front and Rear): Every 8 hrs.
2. Casted Pipe Clamps (Left and Right): Every 16 hrs.
3. Wheel Hub Bearings (Left and Right): Every 16 hrs.
4. Forks (Left and Right): Every 16 hrs.

**For more details on location see Section 3.1 - Grease Zerk Locations.**

**\*Use low temperature grease when the temperature reaches below 0° Celsius (32° Fahrenheit).**



### **3.0 Decal Location (Part No. 49296)**

| ITEM NO. | PART NO. | DESCRIPTION                  | QTY. |
|----------|----------|------------------------------|------|
| 1        | 30208    | PLT,SERIAL#                  | 1    |
| 2        | 30271    | DECAL,DANGER,ROTATING DRIVE  | 1    |
| 3        | 30285    | DECAL,DANGER,TO PREVENT      | 2    |
| 4        | 30577    | DECAL,RED REFL,2X9           | 3    |
| 5        | 30578    | DECAL,AMBER REFL,2X9         | 2    |
| 6        | 32981    | DECAL,PIMA                   | 1    |
| 7        | 92028    | SIGN,SLOWMOVING,S276.5       | 1    |
| 8        | 92558    | DECAL,WARNING,FOR ADJUSTMENT | 2    |
| 9        | 92562    | DECAL,WARNING,HITCH,JACK     | 1    |
| 10       | 92573    | DECAL,DANGER,OCTAGON         | 1    |
| 11       | 92579    | DECAL,HIGHLINE,4X30          | 1    |
| 12       | E3265    | DECAL,GREASEZERK,8H          | 2    |
| 13       | E3266    | DECAL,GREASEZERK,16H         | 6    |
| 14       | E3834    | DECAL,DANGER,DO NOT STAND    | 1    |
| 15       | E5057    | DECAL,HIGHLINE,71X10         | 2    |
| 16       | E5857    | DECAL,TWINE CUTTER           | 1    |
| 17       | E5868    | DECAL,LOCK,CYLINDER          | 1    |
| 18       | E6105    | DECAL,WARNING,CV ANGLE       | 1    |
| 19       | E6258    | DECAL,BALE_PRO_7000HD        | 2    |
| 20       | E6402    | DECAL,ROD ADJ,HD             | 1    |

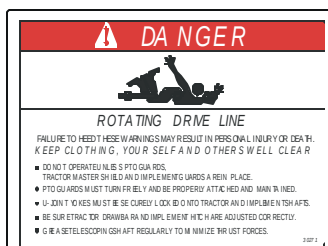
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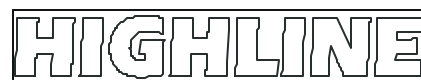
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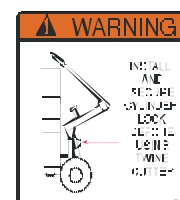
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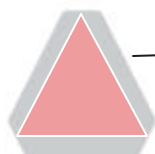
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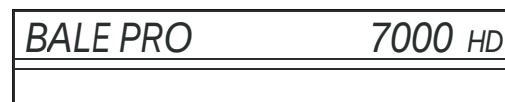
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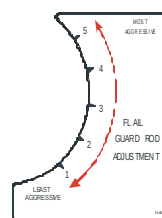
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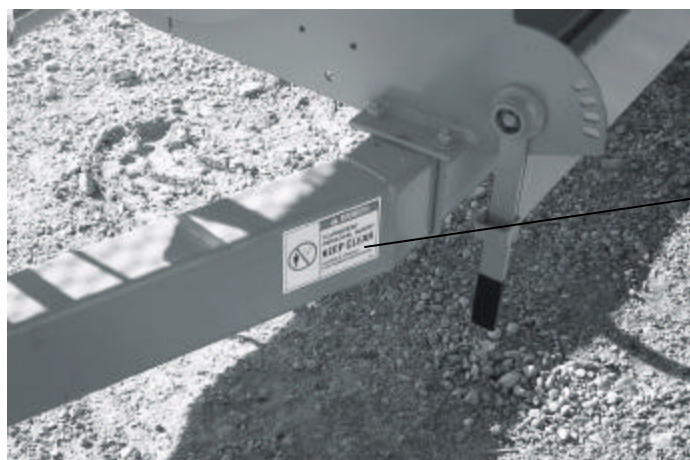
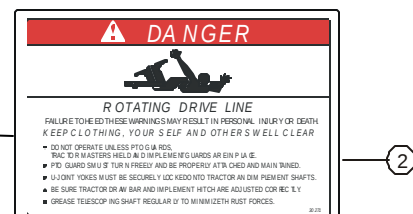
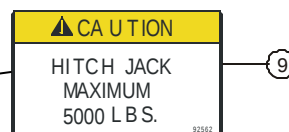
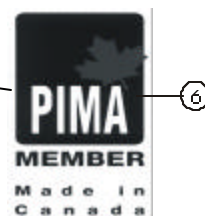


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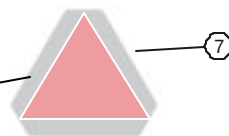
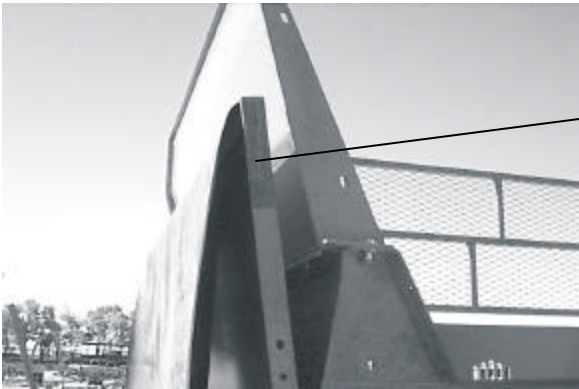


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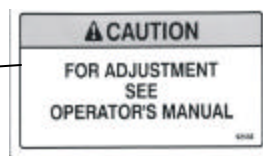
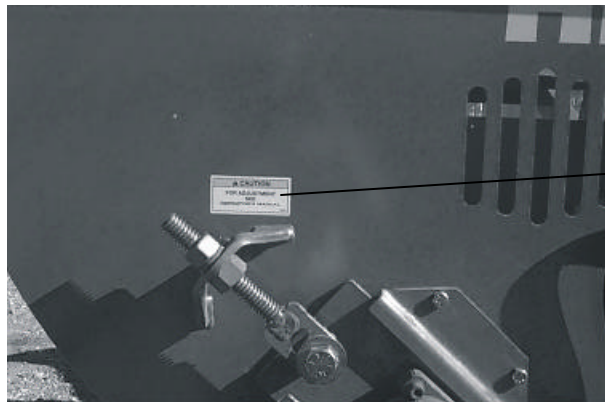
### 3.0 Decal Location (cont'd)



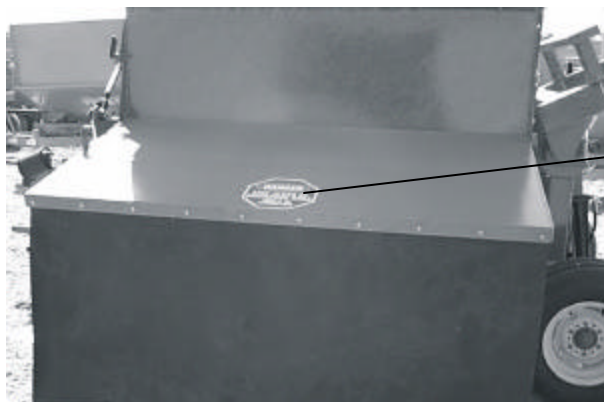
### 3.0 Decal Location (cont'd)



### 3.0 Decal Location (cont'd)



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11

### 3.0 Decal Location (cont'd)



18



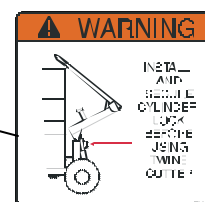
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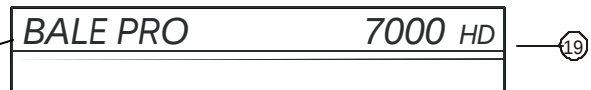


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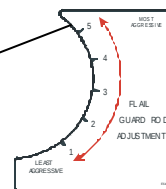
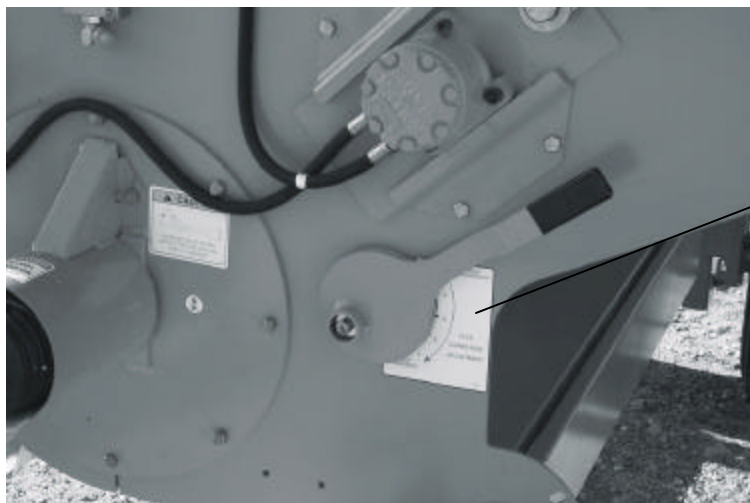


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### 3.0 Decal Location (cont'd)



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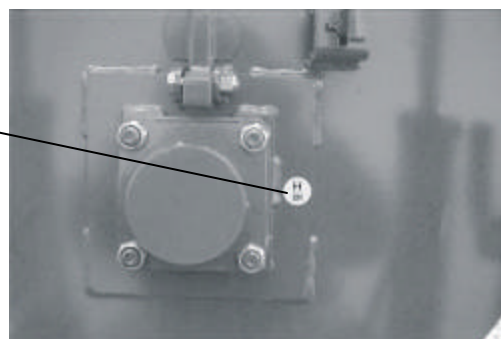
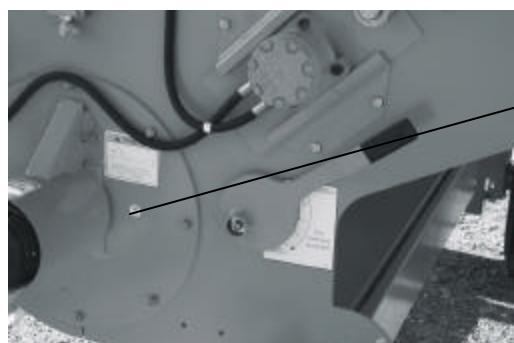


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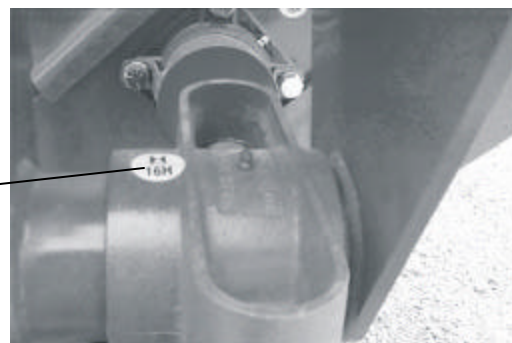
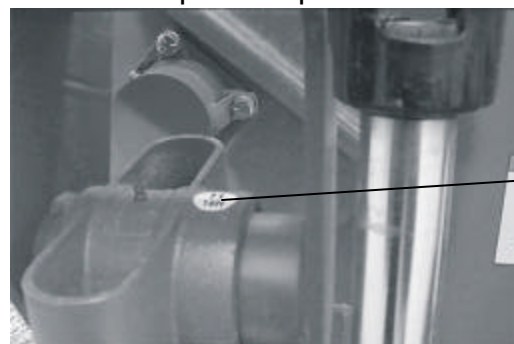
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### 3.1 Grease Zerk Locations

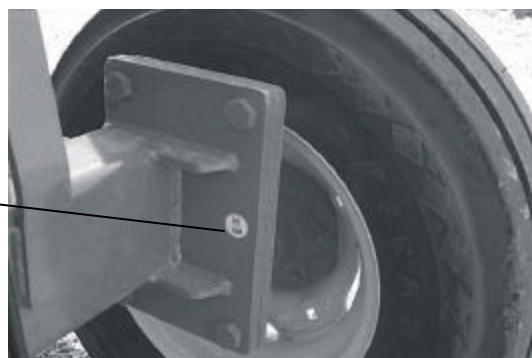
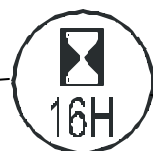
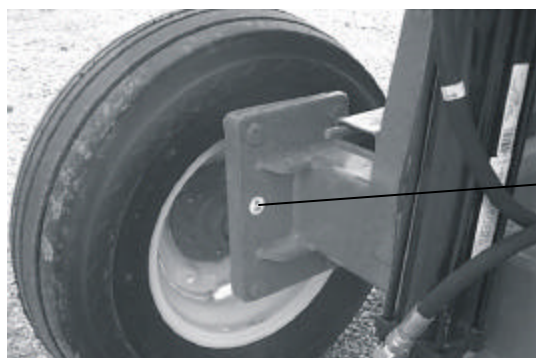
#### 1. Flail Drum Bearings



#### 2. Casted Pipe Clamps



#### 3. Wheel Hub Bearings



#### 4. Forks

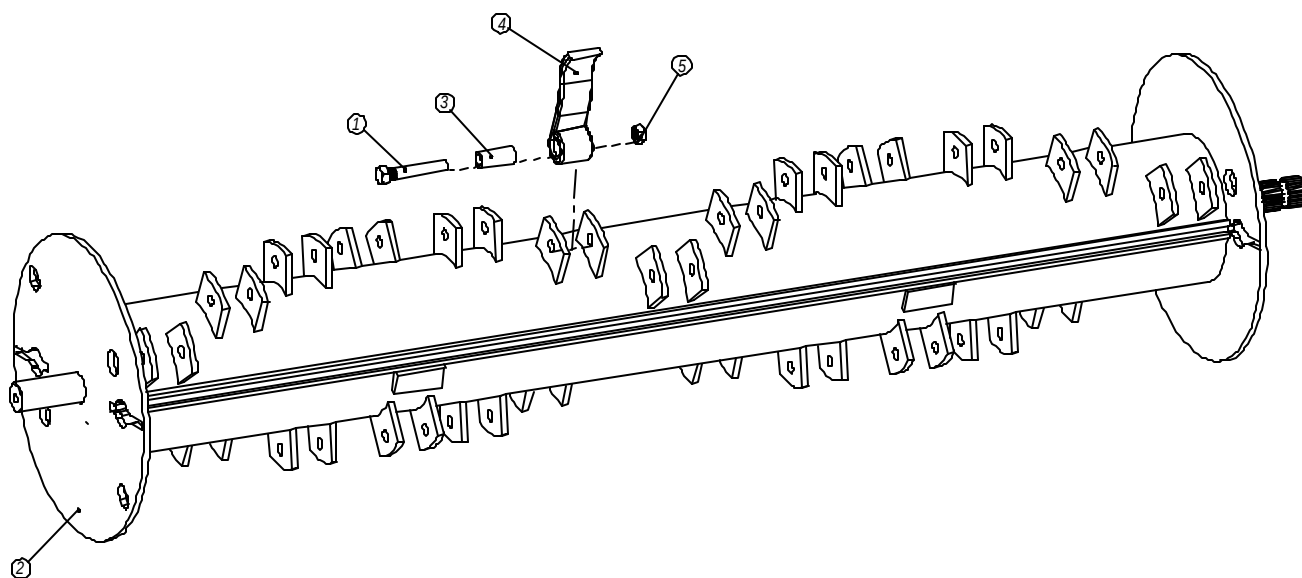


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## 4.0 Parts Information

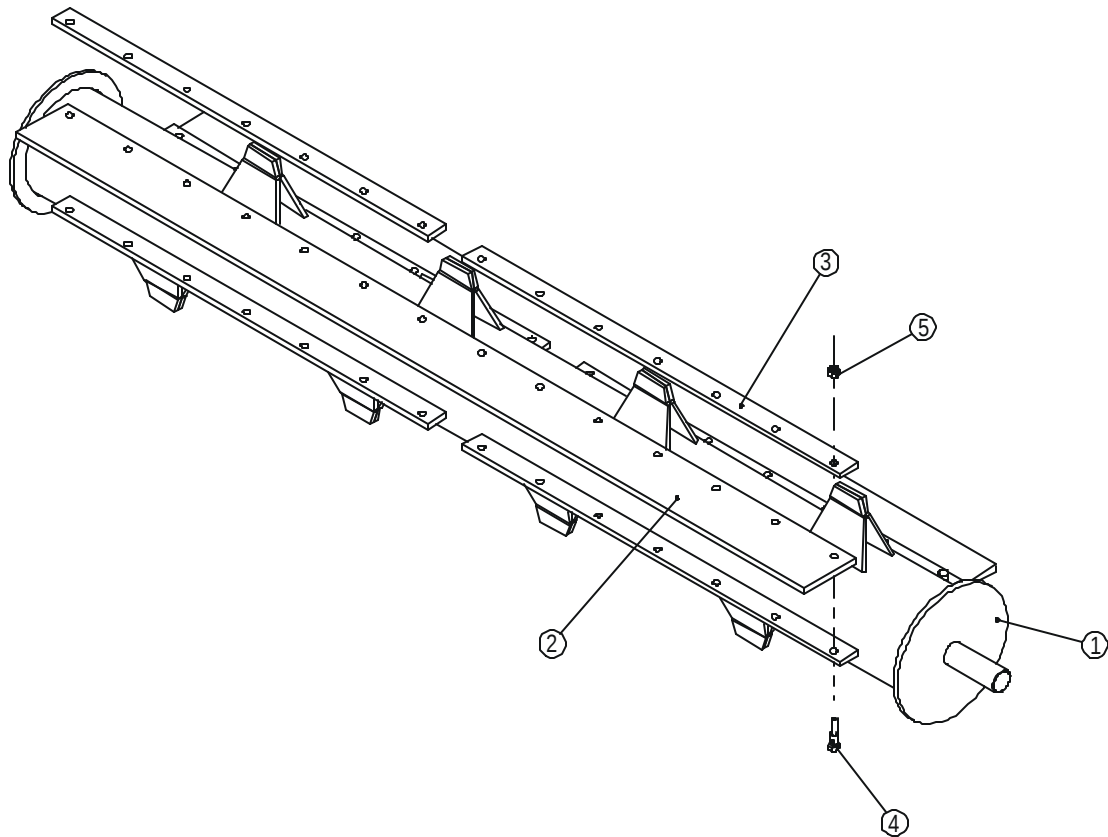
### 4.1 Flail Drum Assembly (Part No. 49160)

| ITEM NO. | PART NO. | DESCRIPTION                      | QTY. |
|----------|----------|----------------------------------|------|
| 1        | 45099    | BOLT, STUD, 5/8X3-3/4, UNF, GR 8 | 26   |
| 2        | 49159    | DRUM, FLAIL, WITH CUTTER         | 1    |
| 3        | E2083    | PIPE, CDBW, 1x.180x2-1/8L        | 26   |
| 4        | E5377    | FLAIL, TG, .447                  | 26   |
| 5        | 31170    | NUT, LOCK, STOVER, 5/8, UNF, ZP  | 26   |



**4.2 Feed Roller Assembly (Part No. 49017)**

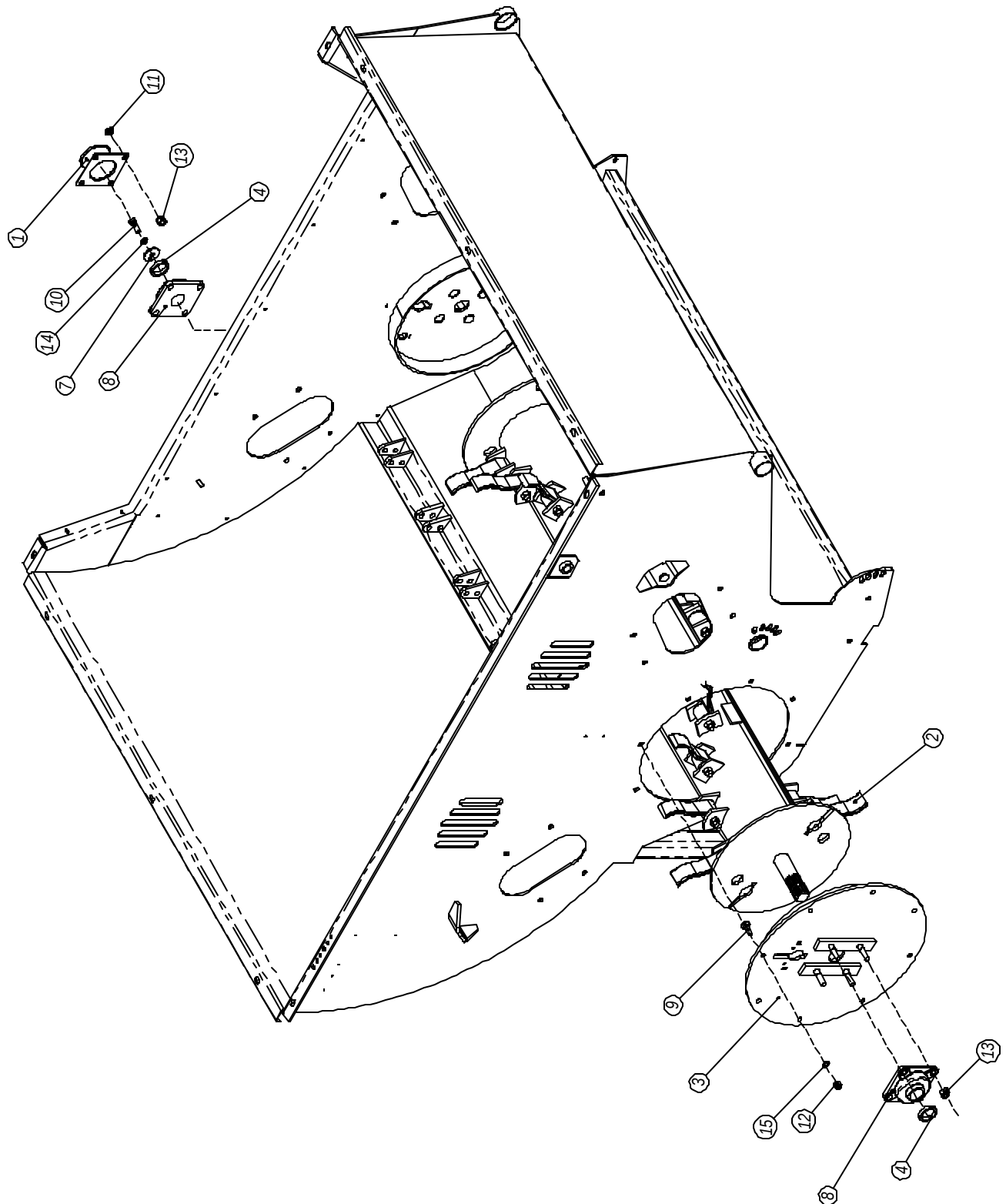
| ITEM NO. | PART NO. | DESCRIPTION                   | QTY. |
|----------|----------|-------------------------------|------|
| 1        | 49027    | ROLLER, FEED                  | 1    |
| 2        | E3581    | BELTING,ROLLER,FEED,14 HOLE   | 2    |
| 3        | E6526    | PLT,SCRAPER,RUBBER            | 4    |
| 4        | 31066    | BOLT,HEX,3/8X1-3/4,UNC,GR5,ZP | 28   |
| 5        | 31176    | NUT,NYLOCK,3/8,UNC,ZP         | 28   |



**4.3 Flail Drum Installation (Part No. 49177)**

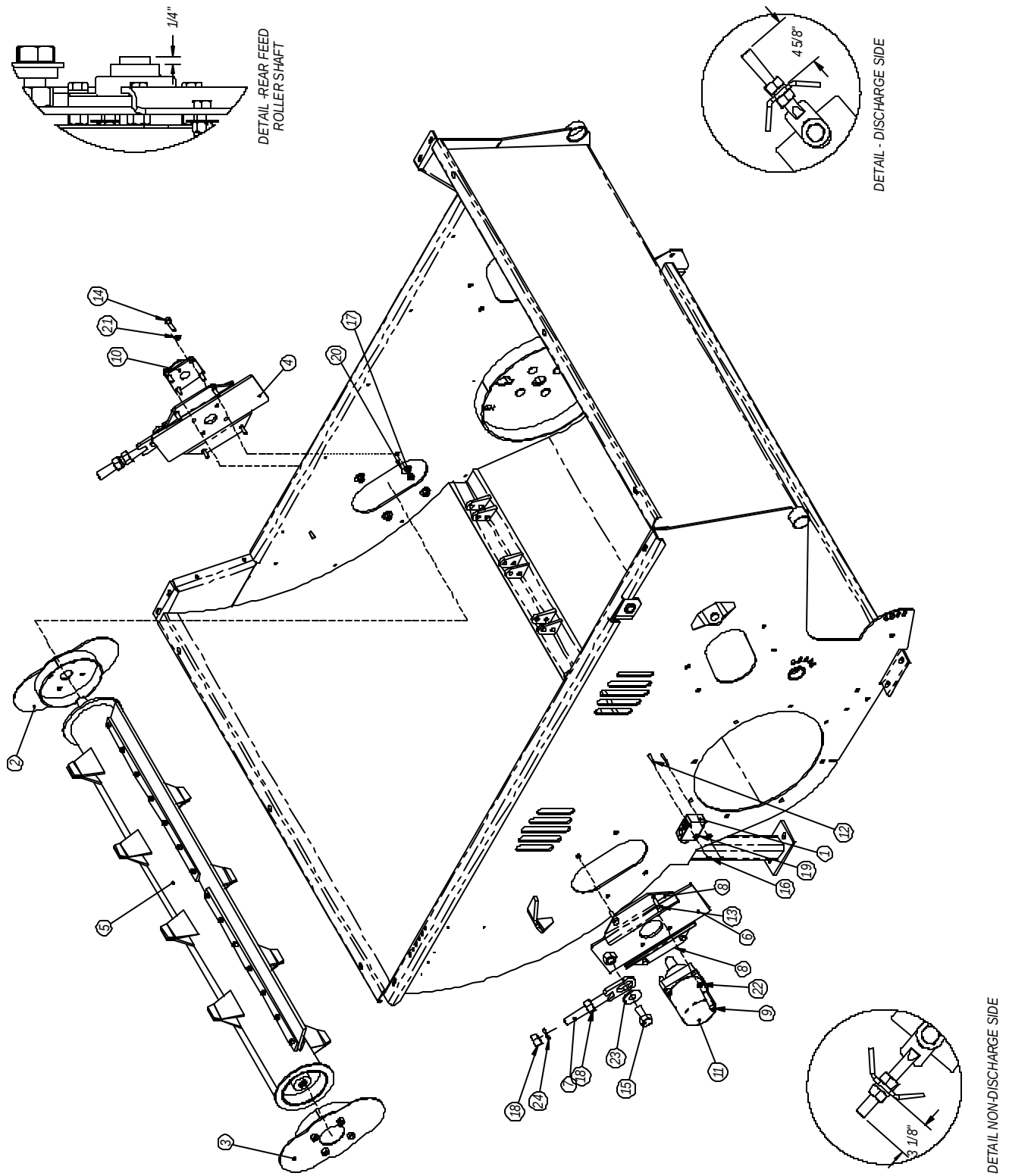
| ITEM NO. | PART NO. | DESCRIPTION                        | QTY. |
|----------|----------|------------------------------------|------|
| 1        | 49054    | GUARD, DRUM, FLAIL                 | 1    |
| 2        | 49160    | DRUM, FLAIL, WITH CUTTER, COMPLETE | 1    |
| 3        | 49163    | PLATE, BEARING, FRONT              | 1    |
| 4        | E3646    | PIPE,SMLS,2-1/4x.240x3/8L          | 2    |
| 5        | E6405    | PIPE,SMLS,2-1/4x.240x1/4L          | 1    |
| 6        | E6406    | PIPE,SMLS,2-1/4x.240x1/8L          | 1    |
| 7        | 92081    | WASHER,FLAT,3/16X2ODX9/16ID        | 1    |
| 8        | 92091    | DRV,BRG,FLANGE,1-3/4"              | 2    |
| 9        | 31008    | BOLT,CARR,1/2X1-1/2,UNC,GR5,ZP     | 8    |
| 10       | 31016    | BOLT,HEX,1/2X1-1/2,UNC,GR5,ZP      | 1    |
| 11       | 31168    | NUT,NYLOCK,JAM,5/8,UNC,ZP          | 4    |
| 12       | 31173    | NUT,NYLOCK,1/2,UNC,ZP              | 8    |
| 13       | 31178    | NUT,NYLOCK,5/8,UNC,ZP              | 8    |
| 14       | 31244    | WASHER,LOCK,1/2,ZP                 | 1    |
| 15       | 31894    | RETAINER,BOLT,1/2                  | 8    |

PART NUMBERS 6 (E6405) AND 7 (E6406) ARE  
NOT SHOWN AND ARE TO BE USED AS REQUIRED.



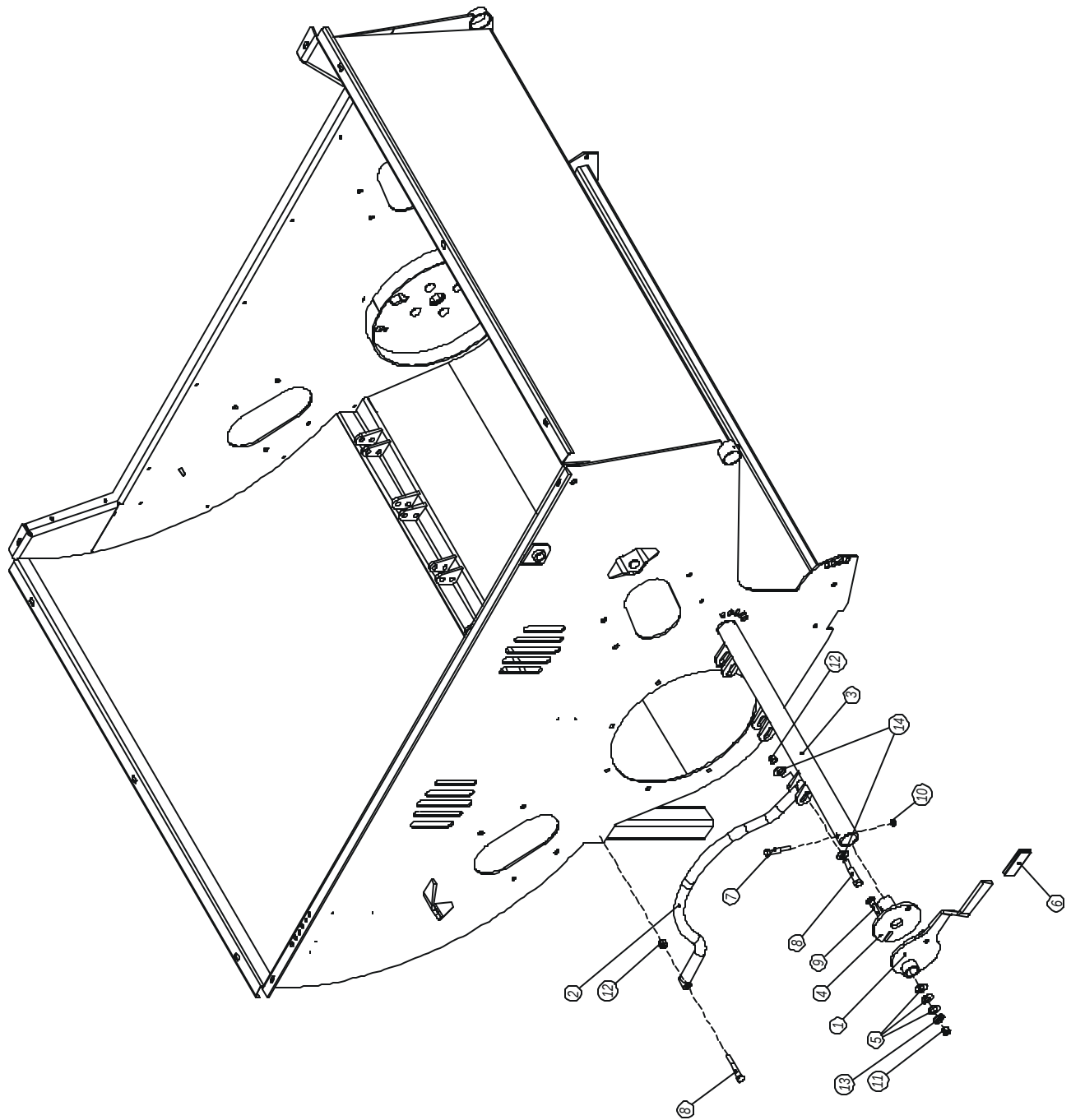
**4.4 Feed Roller Installation (Part No. 49589)**

| ITEM NO. | PART NO. | DESCRIPTION                    | QTY. |
|----------|----------|--------------------------------|------|
| 1        | 33149    | HYD,VALVE,FLOW DIVIDER         | 1    |
| 2        | 47012    | GUARD, TWINE, REAR             | 2    |
| 3        | 47019    | GUARD, TWINE, FRONT            | 2    |
| 4        | 49015    | PLATE, SLIDE, REAR             | 2    |
| 5        | 49017    | ROLLER, FEED, COMPLETE         | 2    |
| 6        | 49096    | PLATE, SLIDE, FRONT            | 2    |
| 7        | 49585    | ROD,ADJUSTMENT,UNC,1           | 4    |
| 8        | E2138    | PLATE, RETAINER, SLIDE         | 8    |
| 9        | 31059    | BOLT,SHCS,1/2X2-1/2,UNC,GR5,ZP | 8    |
| 10       | 92094    | DRV, BRG, FLANGE, 1-3/8"       | 2    |
| 11       | 92145    | HYD,MOTOR,RE3207050            | 2    |
| 12       | 31032    | BOLT,HEX,1/4X2-1/4,UNC,GR5,ZP  | 2    |
| 13       | 31016    | BOLT,HEX,1/2X1-1/2,UNC,GR5,ZP  | 16   |
| 14       | 31017    | BOLT,HEX,1/2X1-3/4,UNC,GR5,ZP  | 8    |
| 15       | 31448    | BOLT,HEX,1X2,UNC,GR8,ZP        | 4    |
| 16       | 31174    | NUT,NYLOCK,1/4,UNC,ZP          | 2    |
| 17       | 31173    | NUT,NYLOCK,1/2,UNC,ZP          | 16   |
| 18       | 31162    | NUT,HEX,1,UNC,GR5,ZP           | 8    |
| 19       | 31237    | WASHER,FLAT,1/4,ZP             | 2    |
| 20       | 31236    | WASHER,FLAT,1/2,ZP             | 16   |
| 21       | 31244    | WASHER,LOCK,1/2,ZP             | 8    |
| 22       | 33017    | WASHER,LOCK,HIGH-COLLAR,1/2,ZP | 8    |
| 23       | 31235    | WASHER,FLAT,1,ZP               | 4    |
| 24       | 31243    | WASHER,LOCK,1,ZP               | 4    |



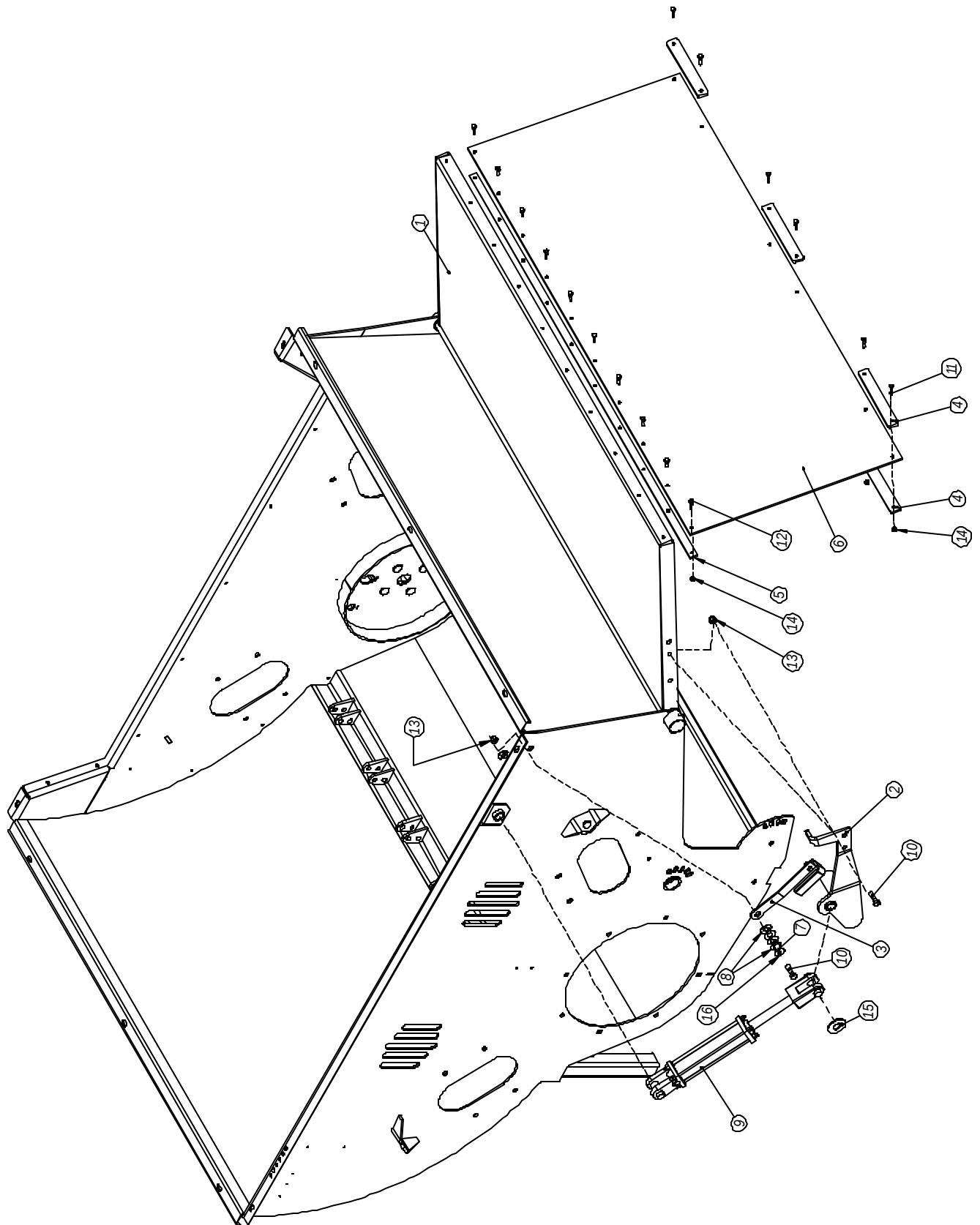
**4.5 Flail Guard Rod Assembly (Part No. 49178)**

| ITEM NO. | PART NO. | DESCRIPTION                    | QTY. |
|----------|----------|--------------------------------|------|
| 1        | 49101    | HANDLE, ADJ, ROD, FLAIL        | 1    |
| 2        | 49108    | GUARD, FLAIL                   | 6    |
| 3        | 49110    | BAR, ADJ, GUARD, FLAIL         | 1    |
| 4        | 49451    | PIN, ADJUSTMENT, ROD, FLAIL,HD | 1    |
| 5        | 31668    | WASHER,SPRING,3/4,342          | 4    |
| 6        | 92127    | COVER,VINYL,3/8X1-1/2          | 1    |
| 7        | 31020    | BOLT,HEX,1/2X2-3/4,UNC,GR5,ZP  | 1    |
| 8        | 31058    | BOLT,HEX,9/16X3-1/2,UNC,GR5,ZP | 12   |
| 9        | 31009    | BOLT,CARR,1/2X2,UNC,GR5,ZP     | 1    |
| 10       | 30611    | NUT,NYLOCK,JAM,1/2,UNC,ZP      | 1    |
| 11       | 31173    | NUT,NYLOCK,1/2,UNC,ZP          | 1    |
| 12       | 31179    | NUT,NYLOCK,9/16,UNC,ZP         | 12   |
| 13       | 31236    | WASHER,FLAT,1/2,ZP             | 1    |
| 14       | 31242    | WASHER,FLAT,9/16,ZP            | 12   |



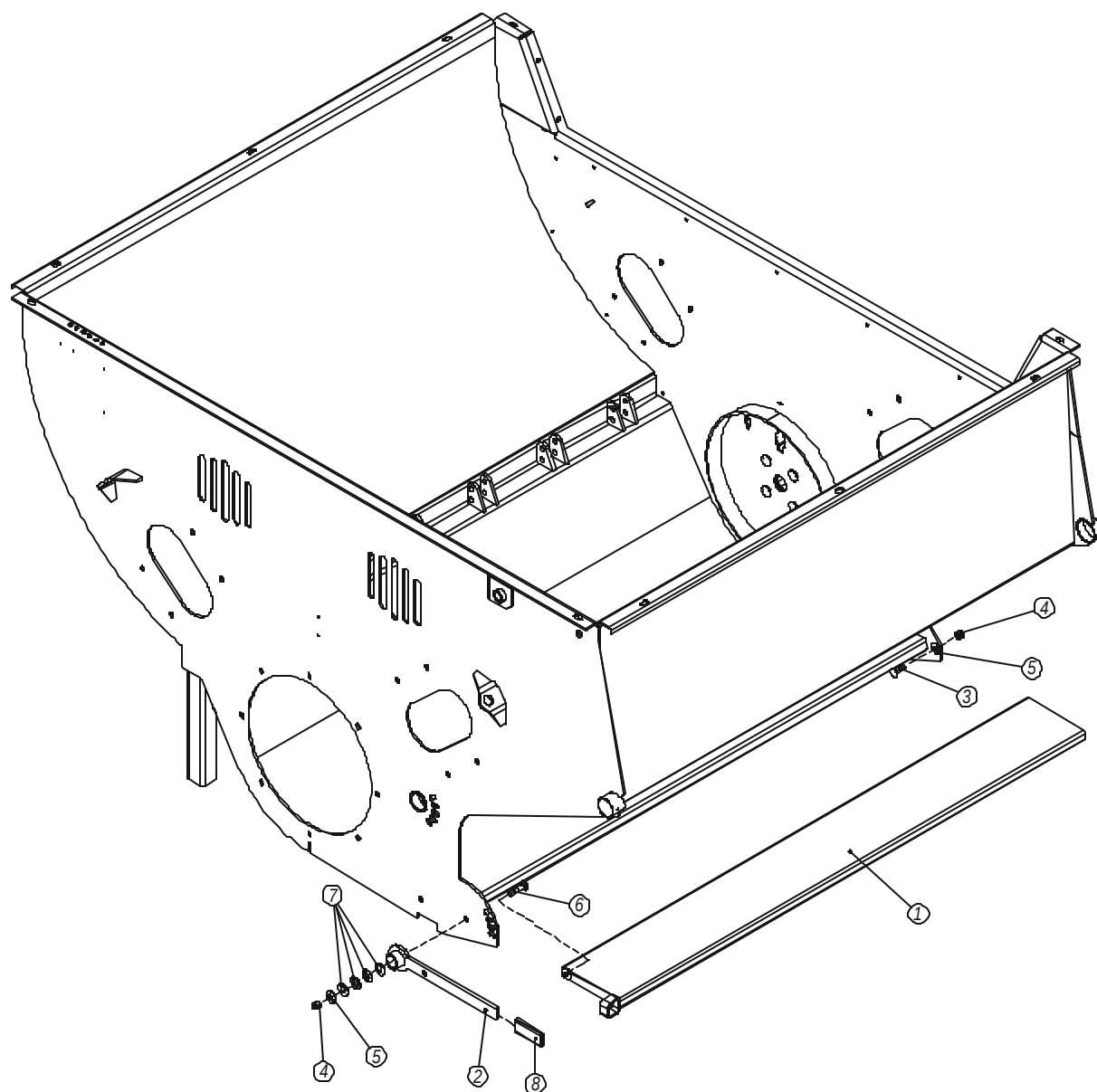
**4.6 Top Discharge Door Assembly (Part No. 49287)**

| ITEM NO. | PART NO. | DESCRIPTION                    | QTY. |
|----------|----------|--------------------------------|------|
| 1        | 49365    | WLDT,DOOR,DISCHARGE            | 1    |
| 2        | 49367    | WLDT,PIN,DOOR,FRONT            | 1    |
| 3        | 49368    | WLDT,LOCK,DOOR                 | 1    |
| 4        | E3003    | PLT,WEIGHT,BELTING             | 6    |
| 5        | E5017    | PLT,RETAINING,BELTING          | 1    |
| 6        | E5018    | BELTING,DISCHARGE              | 1    |
| 7        | E6188    | PIPE,SMLS,3/4x.120x7/8L        | 1    |
| 8        | 31668    | WASHER,SPRING,3/4,342          | 4    |
| 9        | 90104    | HYD,CYL,2X8,1.125,8FB          | 1    |
| 10       | 31017    | BOLT,HEX,1/2X1-3/4,UNC,GR5,ZP  | 2    |
| 11       | 31046    | BOLT,HEX,5/16X1-1/2,UNC,GR5,ZP | 6    |
| 12       | 31443    | BOLT,HEX,5/16X1-1/4,UNC,GR5,ZP | 10   |
| 13       | 31173    | NUT,NYLOCK,1/2,UNC,ZP          | 2    |
| 14       | 31177    | NUT,NYLOCK,5/16,UNC,ZP         | 16   |
| 15       | 31235    | WASHER,FLAT,1,ZP               | 1    |
| 16       | 31236    | WASHER,FLAT,1/2,ZP             | 2    |



#### 4.7 Bottom Discharge Door Assembly (Part No. 49181)

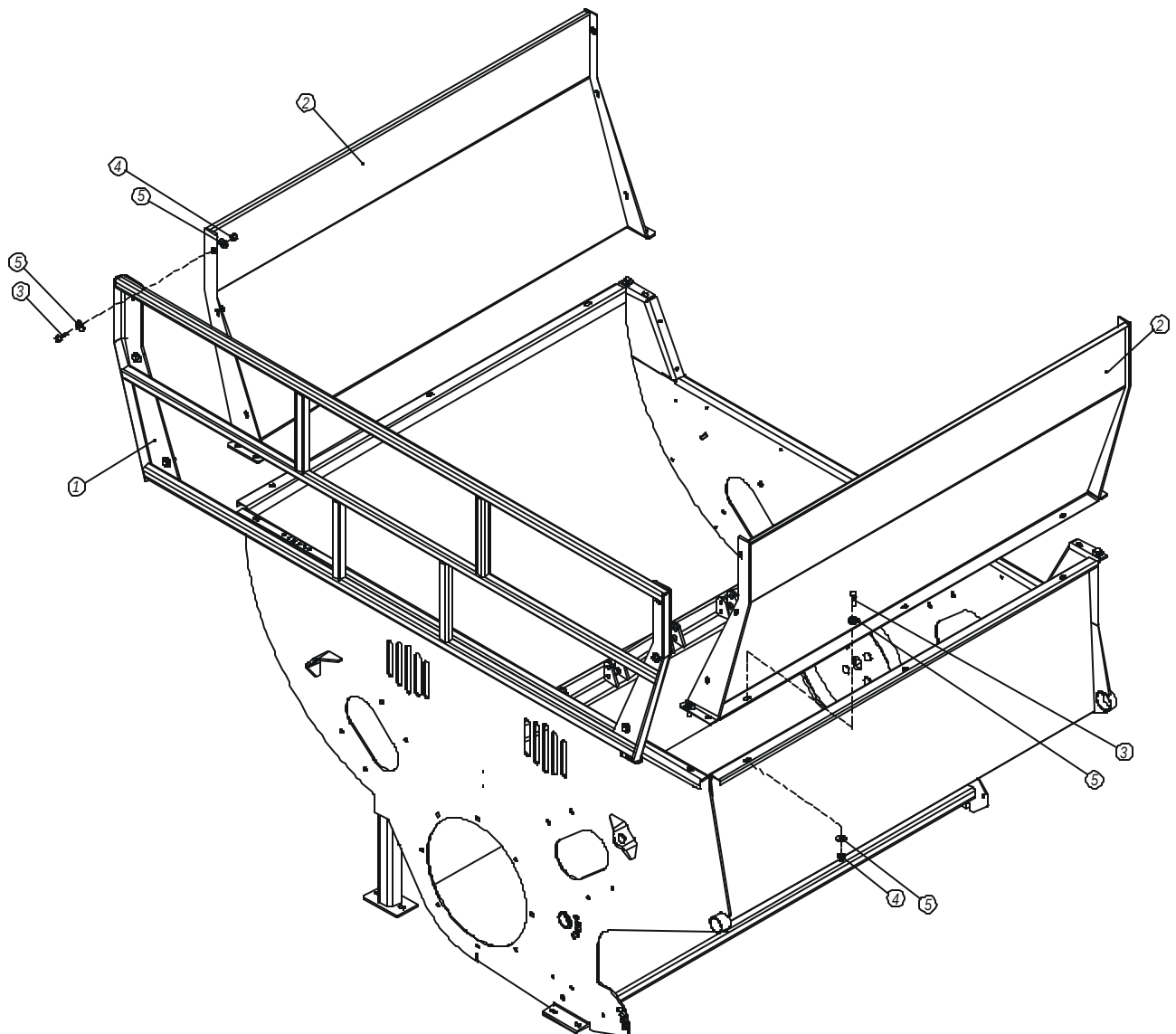
| ITEM NO. | PART NO. | DESCRIPTION                    | QTY. |
|----------|----------|--------------------------------|------|
| 1        | 49099    | DOOR, DISCHARGE, BOTTOM        | 1    |
| 2        | 49102    | HANDLE, DEFLECTOR, BOTTOM      | 1    |
| 3        | 31008    | BOLT,CARR,1/2X1-1/2,UNC,GR5,ZP | 1    |
| 4        | 31173    | NUT,NYLOCK,1/2,UNC,ZP          | 2    |
| 5        | 31236    | WASHER,FLAT,1/2,ZP             | 3    |
| 6        | 31431    | BOLT,CARR,1/2X2-1/4,UNC,GR5,ZP | 1    |
| 7        | 31668    | WASHER,SPRING,3/4,342          | 4    |
| 8        | 92127    | COVER,VINYL,3/8X1-1/2          | 1    |



**4.8 Bale Deflector and Spill Screen Assembly (Part No. 49593)**

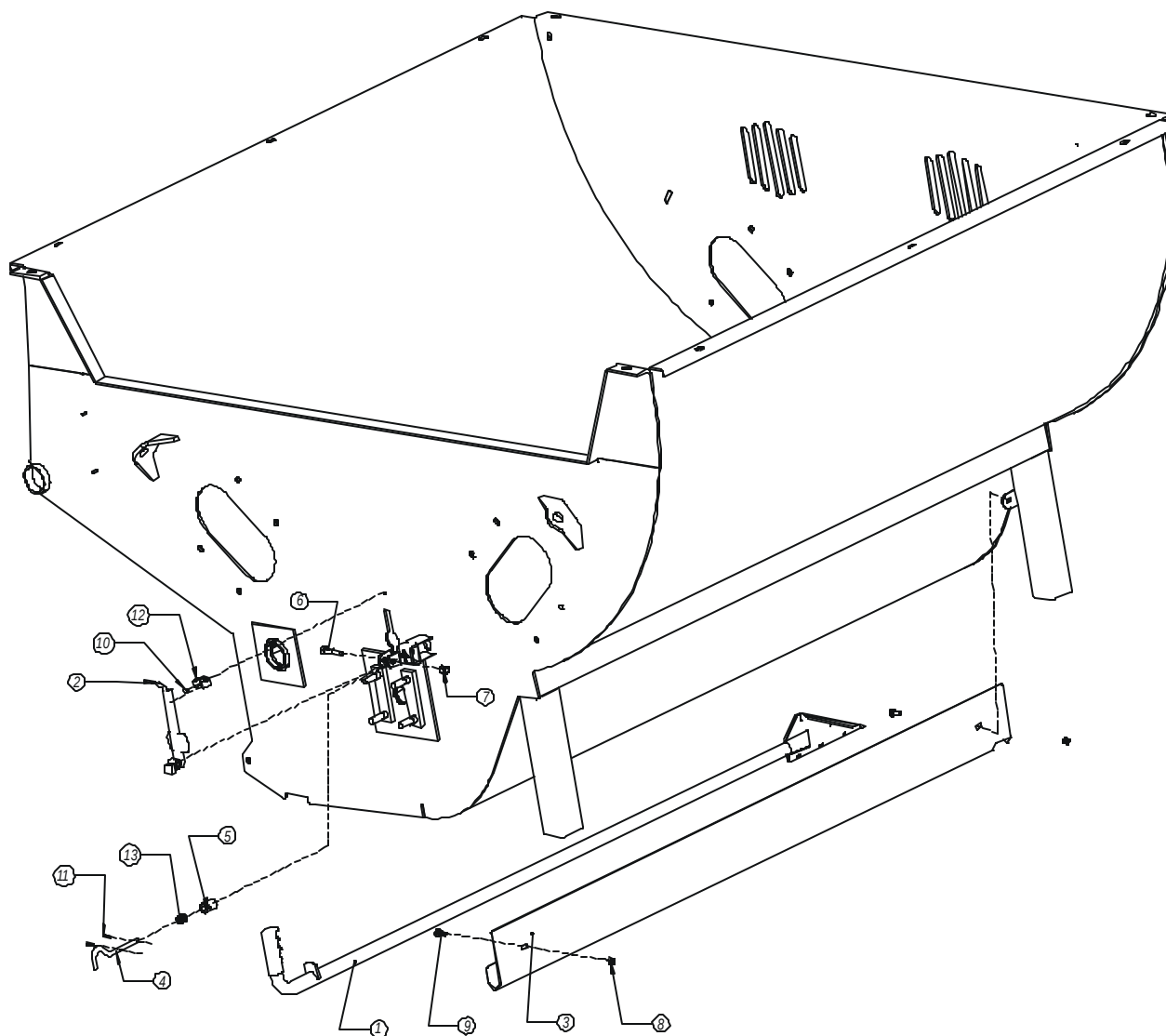
| ITEM NO. | PART NO. | DESCRIPTION                   | QTY. |
|----------|----------|-------------------------------|------|
| 1        | 49007    | SCREEN, SPILL                 | 1    |
| 2        | 49580    | WLDT,DEFLECTOR, BALE          | 2    |
| 3        | 31016    | BOLT,HEX,1/2X1-1/2,UNC,GR5,ZP | 18   |
| 4        | 31173    | NUT,NYLOCK,1/2,UNC,ZP         | 18   |
| 5        | 31236    | WASHER,FLAT,1/2,ZP            | 36   |

\* Mesh not shown on Spill Screen



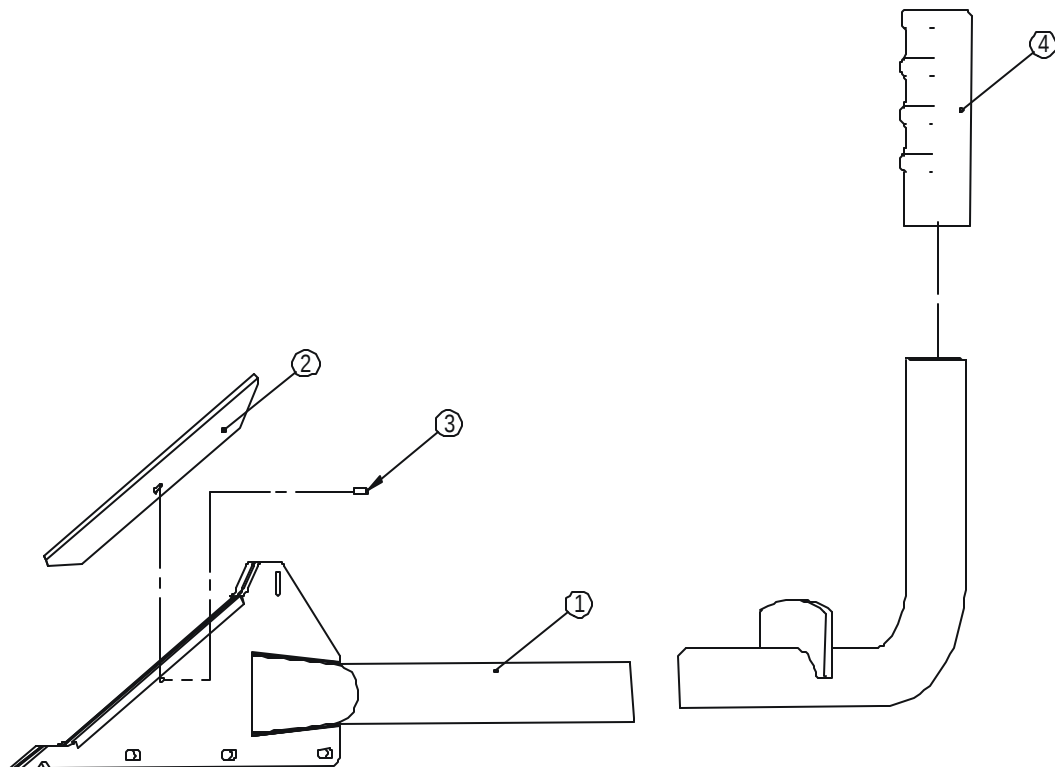
**4.9 Twine Cutter Assembly (Part No. 49288)**

| ITEM NO. | PART NO. | DESCRIPTION                        | QTY. |
|----------|----------|------------------------------------|------|
| 1        | 49165    | CUTTER, TWINE, COMPLETE            | 1    |
| 2        | 49285    | WLDT, COVER, CUTTER                | 1    |
| 3        | E5845    | SHT, HOLDER, TWINE CUTTER          | 1    |
| 4        | E5848    | LOCK, HANDLE, DRUM, FLAIL          | 1    |
| 5        | E5850    | LOCK, DRUM, FLAIL                  | 1    |
| 6        | 31150    | BOLT, HEX, 1/2X2-1/4, UNC, GR5, ZP | 1    |
| 7        | 31173    | NUT, NYLOCK, 1/2, UNC, ZP          | 1    |
| 8        | 31176    | NUT, NYLOCK, 3/8, UNC, ZP          | 2    |
| 9        | 31573    | BOLT, CARR, 3/8X1, UNC, GR5, ZP    | 2    |
| 10       | 31739    | RIVET, ST, 3/16x.565, .375 HEAD    | 1    |
| 11       | 31805    | PIN, SPRING, 3/16X1-1/2            | 2    |
| 12       | 31814    | CLIP, GRIPPER, 1 - 1-1/2           | 1    |
| 13       | 31860    | SPRING, COMPRESSION, 3/4x1-7/8"    | 1    |



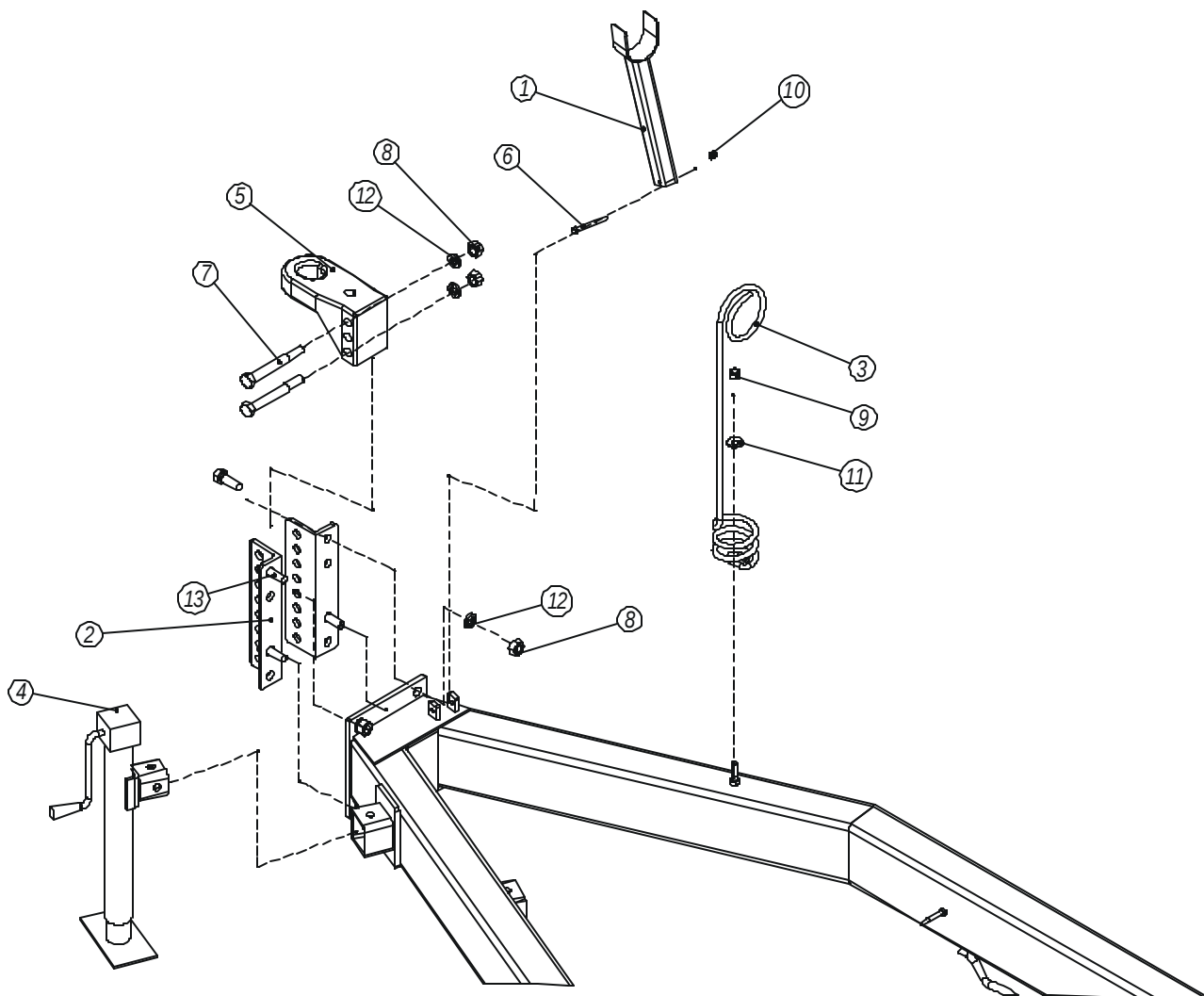
**4.9.1 Twine Cutter Tool Assembly (Part No. 49165)**

| ITEM NO. | PART NO. | DESCRIPTION                   | QTY. |
|----------|----------|-------------------------------|------|
| 1        | 49164    | CUTTER, TWINE                 | 1    |
| 2        | E5838    | BLADE, TWINE CUTTER           | 1    |
| 3        | 31809    | PIN, SPRING, 3/32X5/16        | 1    |
| 4        | 31810    | GRIP, HANDLE, 1-1/4ID X 4-1/2 | 1    |



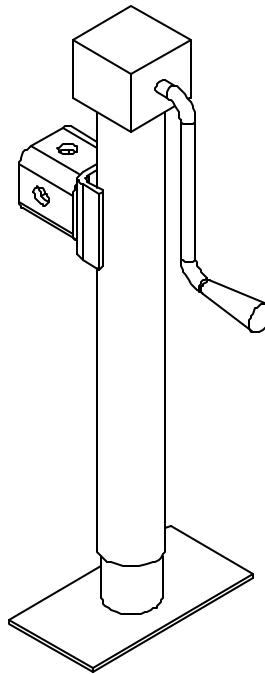
#### 4.10 Hitch and Jack Assembly (Part No. 49597)

| ITEM NO. | PART NO. | DESCRIPTION                    | QTY. |
|----------|----------|--------------------------------|------|
| 1        | 49586    | WLDT,HOLDER,CV                 | 1    |
| 2        | E6546    | ANGLE,BRIDLE,HITCH             | 2    |
| 3        | 30206    | HYD,HOLDER,HOSE,1/2            | 1    |
| 4        | 31800    | JACK,5000LBX15,SQ MNT,SIDEWIND | 1    |
| 5        | 31861    | HITCH,BASE,3 IN 1              | 1    |
| 6        | 30374    | BOLT,HEX,3/8X3,UNC,GR5,ZP      | 1    |
| 7        | 31042    | BOLT,HEX,3/4X6,UNC,GR5,ZP      | 2    |
| 8        | 31167    | NUT,HEX,3/4,UNC,GR5,ZP         | 6    |
| 9        | 31173    | NUT,NYLOCK,1/2,UNC,ZP          | 1    |
| 10       | 31176    | NUT,NYLOCK,3/8,UNC,ZP          | 1    |
| 11       | 31236    | WASHER,FLAT,1/2,ZP             | 1    |
| 12       | 31246    | WASHER,LOCK,3/4,ZP             | 6    |
| 13       | 31339    | BOLT,HEX,3/4X2,UNC,GR5,ZP      | 4    |



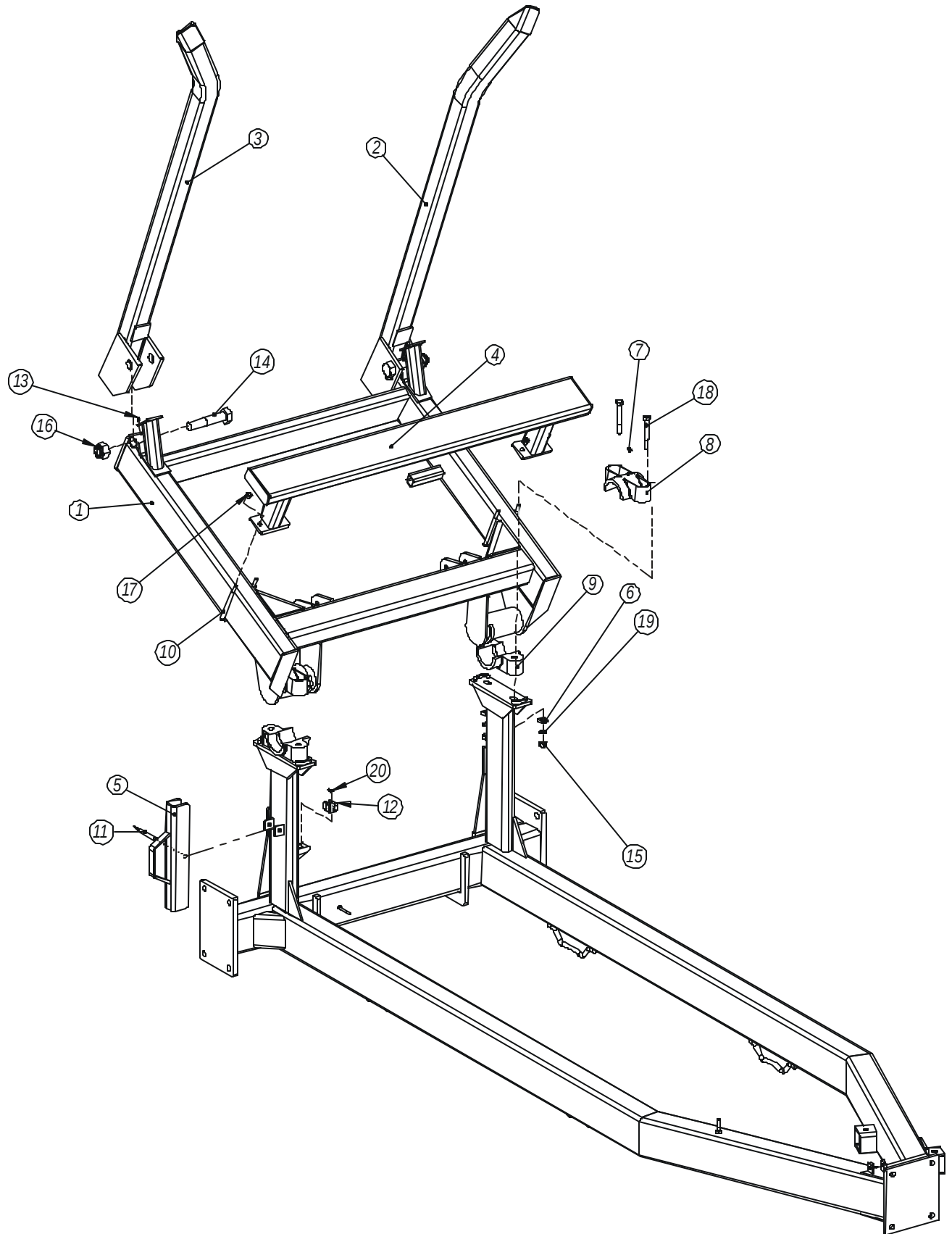
**4.10.1 Jack Assembly (Part No. 31800)**

| ITEM NO. | PART NO. | DESCRIPTION                    | QTY. |
|----------|----------|--------------------------------|------|
| 1        | 31800    | JACK,5000LBX15,SQ MNT,SIDEWIND | 1    |
| 2        | 33438    | KIT,PIN & CHAIN-5/8"X4.25"     | 1    |
| 3        | 33439    | KIT,5K BEARING REPLACEMENT     | 1    |
| 4        | 33440    | KIT,STD BEVEL GEAR REPLAC.     | 1    |
| 5        | 33441    | KIT,SW CRN CRANK REPLAC.       | 1    |
| 6        | 33442    | COVER,GEARBOX                  | 1    |



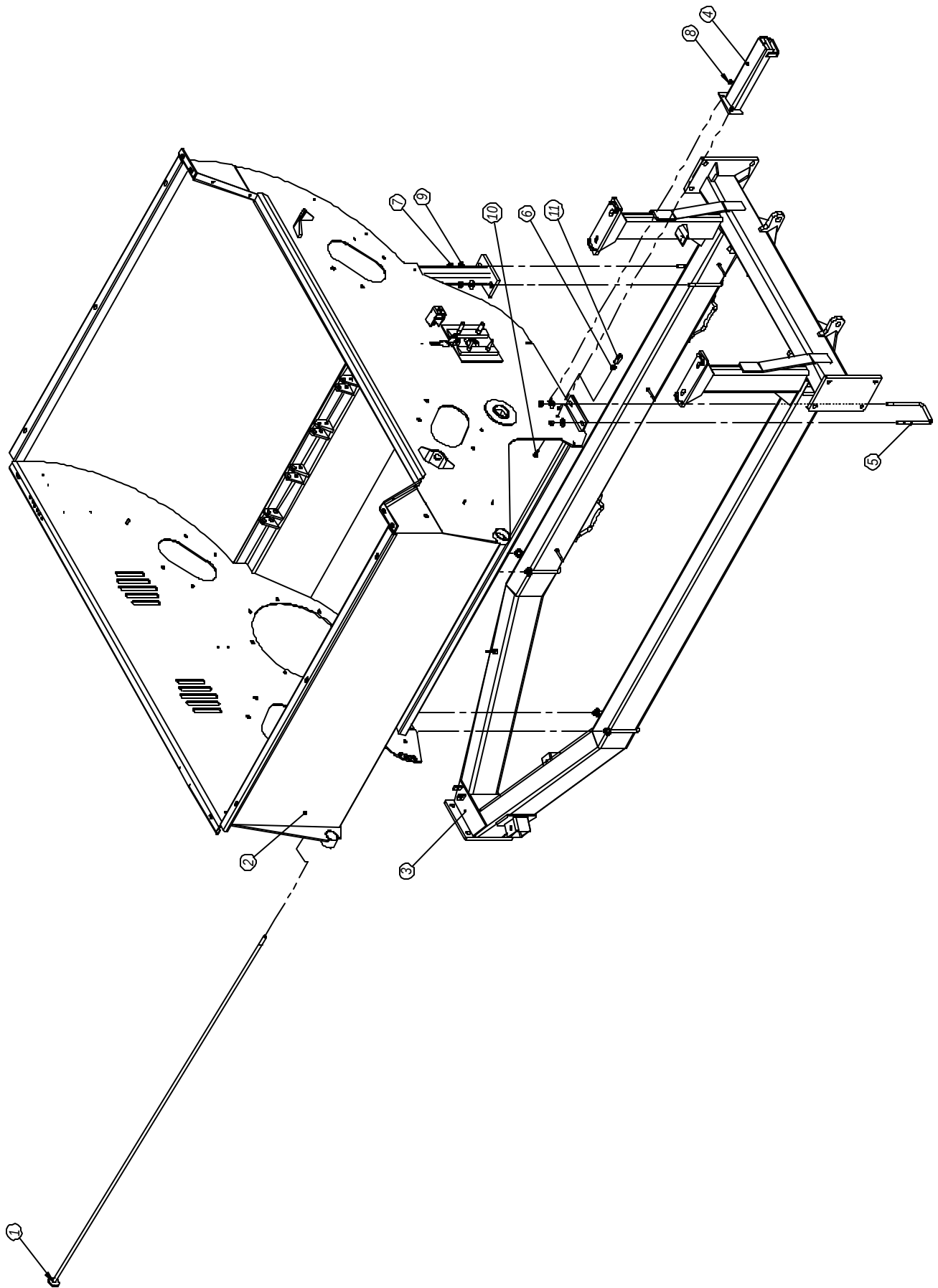
**4.11 Cart/Dump Assembly (Part No. 49595)**

| ITEM NO. | PART NO. | DESCRIPTION                      | QTY. |
|----------|----------|----------------------------------|------|
| 1        | 45192    | DUMP                             | 1    |
| 2        | 49093    | FORK, LEFT                       | 1    |
| 3        | 49094    | FORK, RIGHT                      | 1    |
| 4        | 49095    | BUMPER                           | 1    |
| 5        | 49196    | LOCK,CYLINDER,DUMP               | 1    |
| 6        | E3276    | PLT,S,CLAMP,BUSHING              | 4    |
| 7        | 30207    | ZERK,1/4-28,GF641,STRAIGHT       | 2    |
| 8        | 30230    | CLAMP,PIPE,TOP                   | 2    |
| 9        | 30231    | CLAMP, PIPE, BOTTOM              | 2    |
| 10       | 31061    | BOLT,U,SQ,1/2-13,3X7,1-1/4THREAD | 2    |
| 11       | 31813    | PIN,QUICK RELEASE,1/2X3,ZP       | 1    |
| 12       | 31814    | CLIP,GRIPPER,1 - 1-1/2           | 2    |
| 13       | 91703    | ZERK,1/4-28 X 45 °               | 2    |
| 14       | 31034    | BOLT,HEX,1-1/4X6,UNC,GR5,Z P     | 2    |
| 15       | 31169    | NUT,STOVER,5/8,UNC,GR5,Z P       | 4    |
| 16       | 31171    | NUT,NYLOCK,1-1/4,UNC,ZP          | 2    |
| 17       | 31173    | NUT,NYLOCK,1/2,UNC,ZP            | 4    |
| 18       | 31205    | BOLT,HEX,5/8X4-1/2,UNC,GR8,ZP    | 4    |
| 19       | 31218    | WASHER,LOCK,5/8,ZP               | 4    |
| 20       | 31739    | RIVET,ST,3/16x.565,.375 HEAD     | 2    |



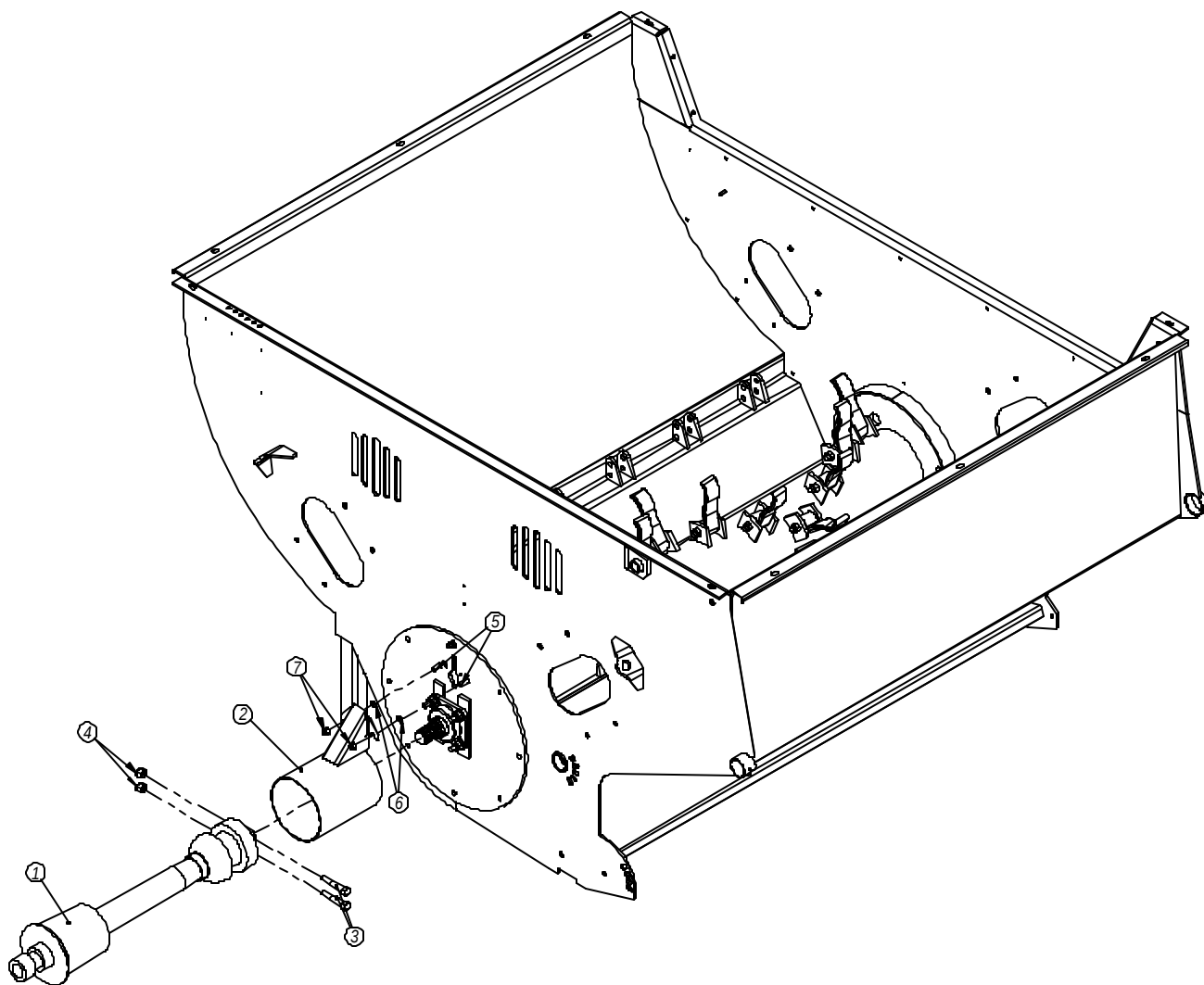
**4.12 Tub to Frame Assembly (Part No. 49594)**

| ITEM NO. | PART NO. | DESCRIPTION                | QTY. |
|----------|----------|----------------------------|------|
| 1        | 49384    | WLDT,ROD,SELECTOR          | 1    |
| 2        | 49591    | WLDT,TUB                   | 1    |
| 3        | 49592    | WLDT,FRAME,CART            | 1    |
| 4        | 49583    | WLDT,COVER,ROD             | 1    |
| 5        | 31945    | BOLT,U,SQ,1/2-13X4X7-1/2   | 4    |
| 6        | 31163    | NUT,HEX,1/2,UNC,GR5,Z P    | 1    |
| 7        | 31173    | NUT,NYLOCK,1/2,UNC,ZP      | 8    |
| 8        | 31176    | NUT,NYLOCK,3/8,UNC,ZP      | 2    |
| 9        | 31236    | WASHER,FLAT,1/2,ZP         | 8    |
| 10       | 31573    | BOLT,CARR,3/8X1,UNC,GR5,ZP | 2    |
| 11       | 31987    | NUT,COUPLING,1/2,UNC,ZP    | 1    |



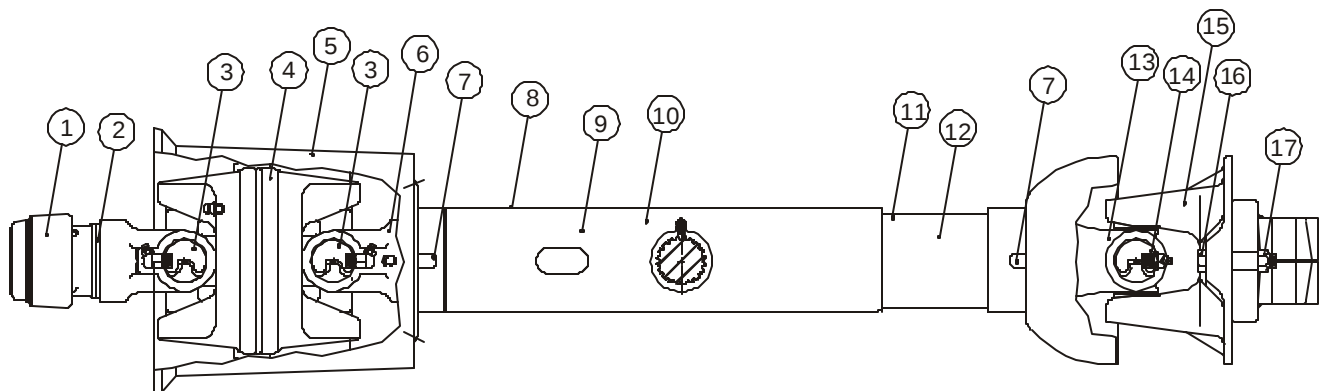
**4.13 CV Installation (Part No. 49292)**

| ITEM NO. | PART NO. | DESCRIPTION                         | QTY. |
|----------|----------|-------------------------------------|------|
| 1        | 45230    | DRV, DL, 35R, CV, CAT4, ROT         | 1    |
| 2        | 49464    | WLDT, GUARD, CV, 1 PIECE            | 1    |
| 3        | 31056    | BOLT, HEX, 5/8X3-1/2, UNC, GR5, ZP  | 2    |
| 4        | 31178    | NUT, NYLOCK, 5/8, UNC, ZP           | 2    |
| 5        | 31008    | BOLT, CARR, 1/2X1-1/2, UNC, GR5, ZP | 2    |
| 6        | 31894    | RETAINER, BOLT, 1/2                 | 2    |
| 7        | 31173    | NUT, NYLOCK, 1/2, UNC, ZP           | 2    |



**4.14 CV Assembly (Part No. 45230)**

| ITEM NO. | PART NO. | DESCRIPTION                     | QTY. |
|----------|----------|---------------------------------|------|
| 1        | 30352    | AUTO LOCK REPAIR KIT            | 1    |
| 2        | 30353    | AUTO LOCK YOKE ASSEMBLY         | 1    |
| 3        | 30354    | CAT4 80 DEGREE CROSS & BEARING  | 2    |
| 4        | 30355    | CENTER HOUSING                  | 1    |
| 5        | 30356    | BELL EXTENSION ( W CENTRALIZER) | 1    |
| 6        | 30357    | YOKE AND SHAFT                  | 1    |
| 7        | 30358    | NYLON REPAIR KIT                | 2    |
| 8        | 30359    | SAFETY SIGN                     | 1    |
| 9        | 30360    | CENTRALIZER                     | 1    |
| 10       | 30361    | OUTER GUARD                     | 1    |
| 11       | 30362    | INNER GUARD                     | 1    |
| 12       | 30363    | SAFETY SIGN                     | 1    |
| 13       | 30364    | YOKE,TUBE, & SLIP SLEEVE        | 1    |
| 14       | 30365    | 35R CROSS AND BEARING KIT       | 1    |
| 15       | 32991    | BALL SHEAR ASSEMBLY             | 1    |
| 16       | 30367    | 3/8 x 2-16 GR 5 BOLT            | 1    |
| 17       | 30368    | 3/8-16 LOCK NUT                 | 1    |

**IMPORTANT:**

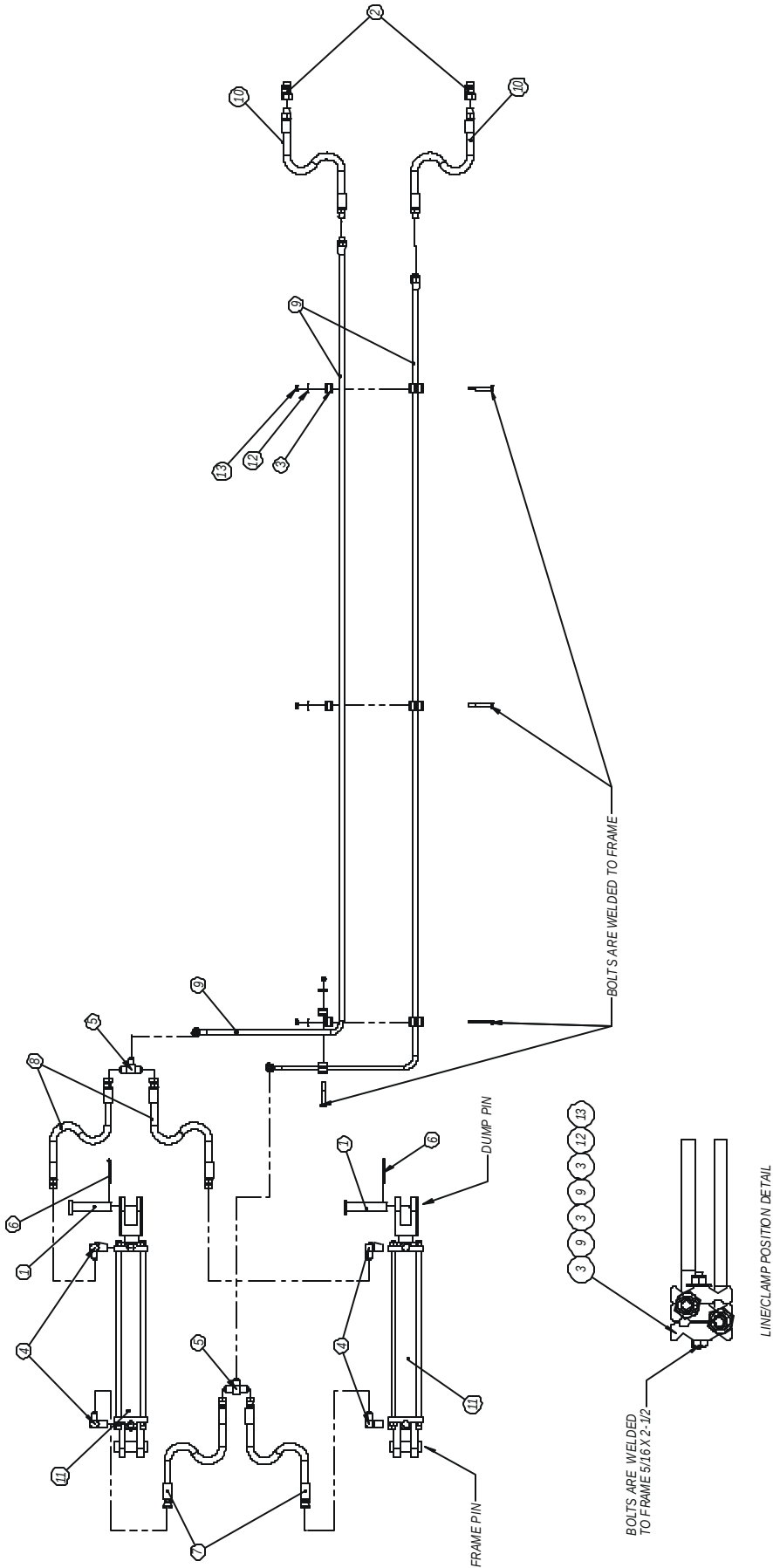
\*Ensure that the drawbar on the tractor is extended so that the drawbar pin is 17" from the groove on the tractor's PTO.

\*\*Ensure that the drawbar on the tractor is extended so that the drawbar pin is 15-1/2" from the groove on the tractor's PTO.

\*\*\*Ensure that the drawbar on the tractor is extended so that the drawbar pin is 21-1/2" from the groove on the tractor's PTO.

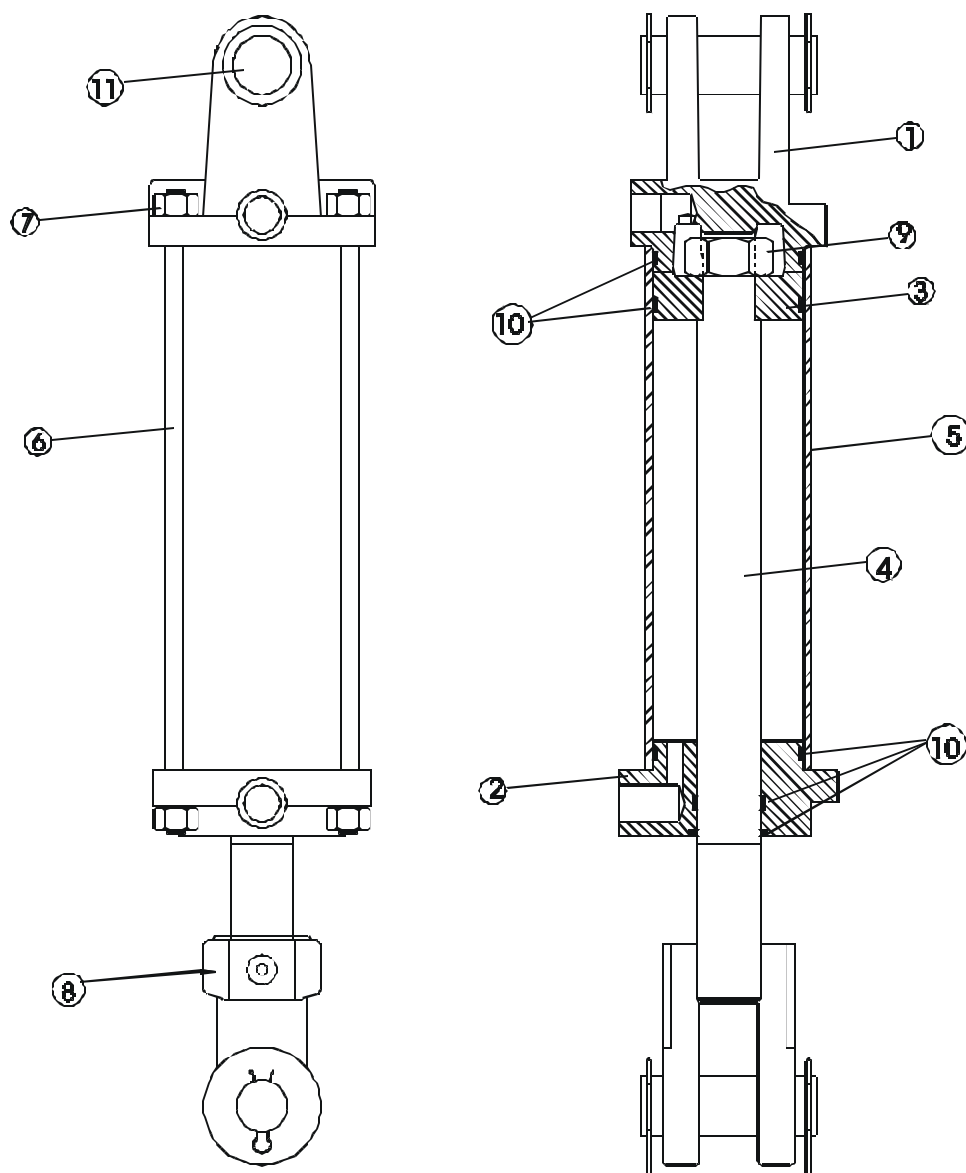
**4.15 Hydraulic Cylinder Assembly (Part No. 49576)**

| ITEM NO. | PART NO. | DESCRIPTION                     | QTY. |
|----------|----------|---------------------------------|------|
| 1        | 45185    | PIN, CYL, TOP                   | 2    |
| 2        | 30209    | HYD,FIT,PIONEER,MALE,8FP        | 2    |
| 3        | 30210    | HYD,CLAMP,HOSE,1/2              | 12   |
| 4        | 30212    | HYD,FIT,ELBOW,8MP-8MJ90         | 4    |
| 5        | 30313    | HYD,FIT,TEE,8MJ-8MJ-8MJ         | 2    |
| 6        | 31183    | PIN,COTTER,3/16X2               | 2    |
| 7        | 31981    | HYD,HOSE,3/8X28,8FJX-8FJX,2W    | 2    |
| 8        | 31982    | HYD,HOSE,3/8X20,8FJX-8FJX,2W    | 2    |
| 9        | 33326    | HYD,LINE,STEEL,104,1/2X.049,8FJ | 2    |
| 10       | 33328    | HYD,HOSE,3/8X102,8MJ-8MP,2W     | 2    |
| 11       | 90133    | Hyd,Cyl,3X16,1.5,8FP            | 2    |
| 12       | 31239    | WASHER,FLAT,5/16,ZP             | 4    |
| 13       | 31177    | NUT,NYLOCK,5/16,UNC,ZP          | 4    |



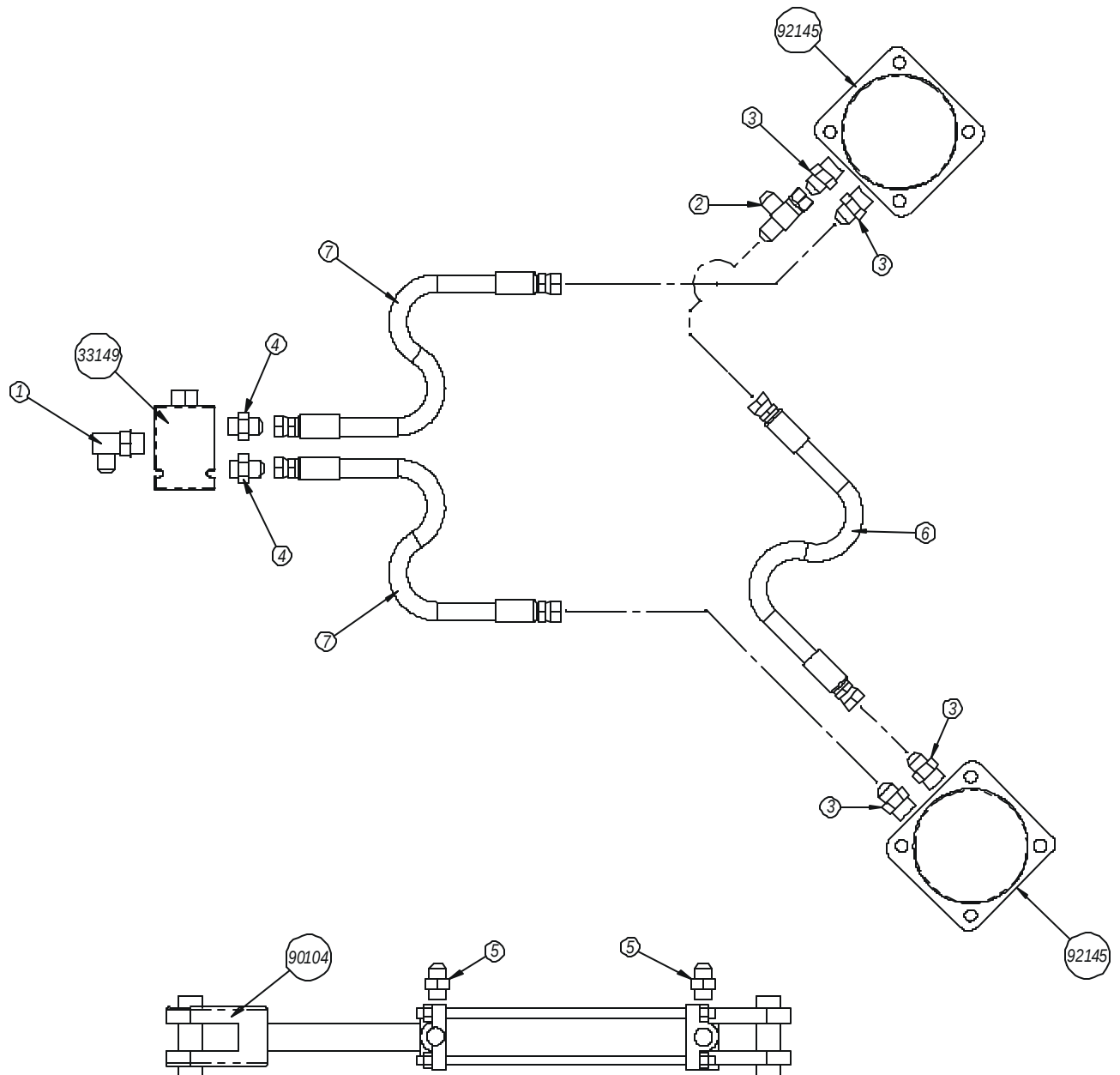
**4.16 Cylinder Assembly (Part No. 90133)**

| ITEM NO. | PART NO. | DESCRIPTION      | QTY. |
|----------|----------|------------------|------|
| 1        | 90991    | CLEVIS CAP       | 1    |
| 2        | 32257    | ROD CAP          | 1    |
| 3        | 90706    | PISTON           | 1    |
| 4        | 90846    | 1-1/2" ROD       | 1    |
| 5        | 90993    | CYLINDER TUBE    | 1    |
| 6        | 90802    | 1/2" TIE ROD     | 4    |
| 7        | 90800    | 1/2" NUT, UNF    | 8    |
| 8        | 90849    | ROD CLEVIS       | 1    |
| 9        | 90722    | 1-14 NUT, UNF    | 1    |
| 10       | 90676    | SEAL KIT         | 1    |
| 11       | 45185    | TOP CYLINDER PIN | 2    |



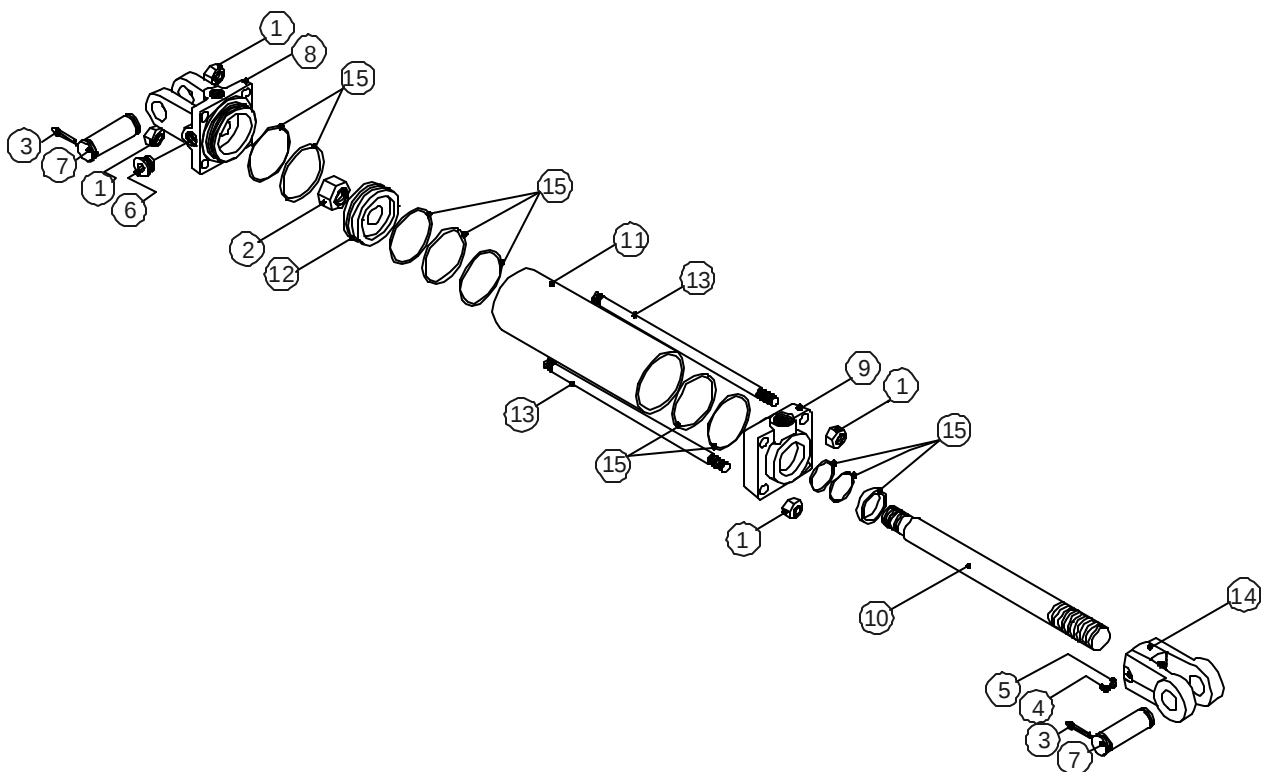
**4.17 Feed Roll and Discharge Door Hydraulics (Part No. 49598)**

| ITEM NO. | PART NO. | DESCRIPTION                             | QTY. |
|----------|----------|-----------------------------------------|------|
| 1        | 30145    | HYD, FIT, ELBOW, 10MB-8MJ90             | 1    |
| 2        | 30150    | HYD, FIT, TEE, 8FJX-8MJ-8MJ             | 1    |
| 3        | 30204    | HYD, FIT, ADAPTER, 10MB-8MJ             | 4    |
| 4        | 30215    | HYD, FIT, ADAPTER, 8MB-8MJ              | 2    |
| 5        | 33224    | HYD, FIT, ADAPTER, 8MB-8MJ, 031OR IFICE | 2    |
| 6        | 31955    | HYD, HOSE, 3/8X40, 8FJX-8FJX, 2W        | 1    |
| 7        | 31962    | HYD, HOSE, 3/8X36, 8FJX-8FJX, 2W        | 2    |



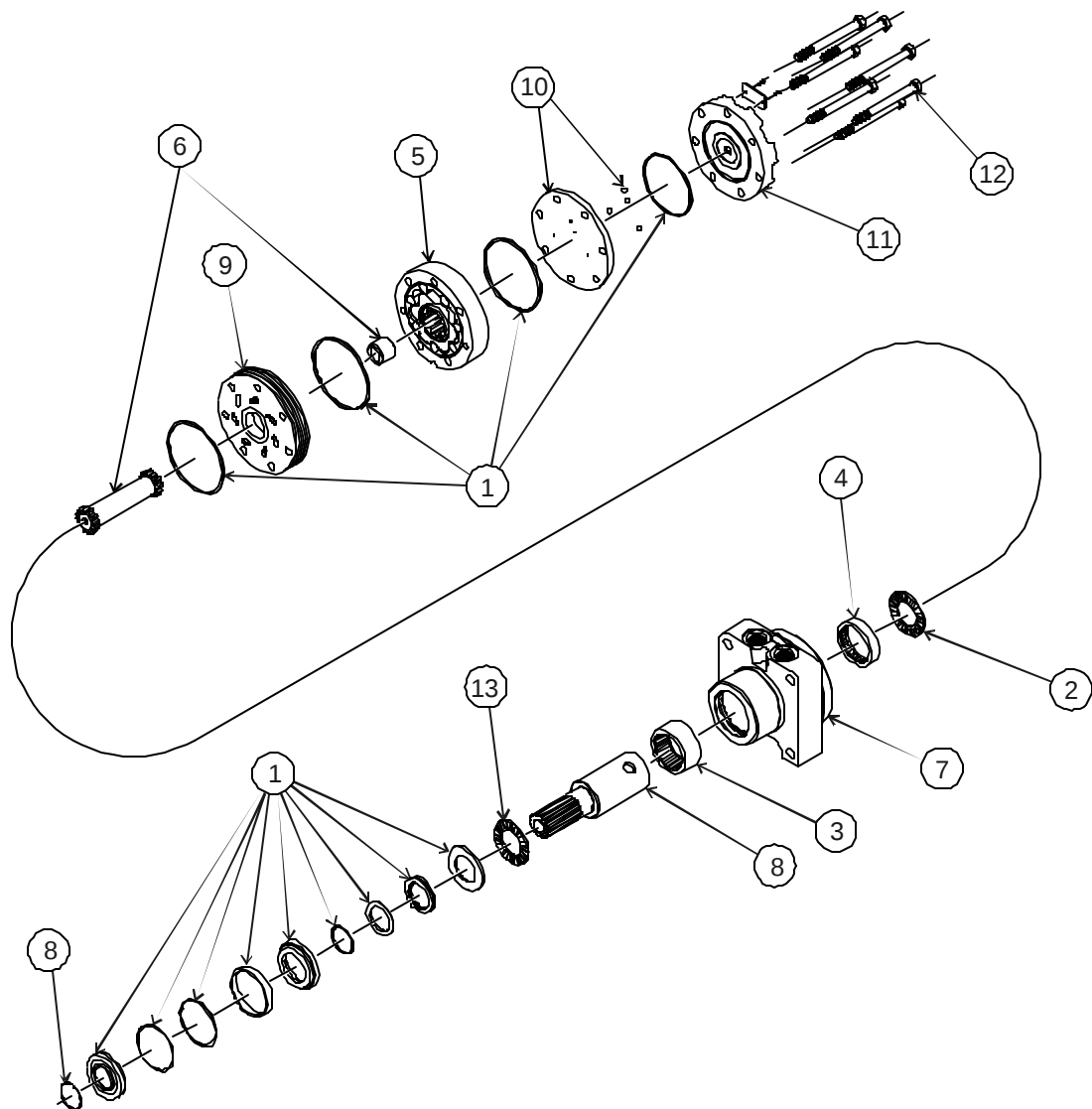
**4.17.1 2x8 Hydraulic Cylinder (Part No. 90104)**

| ITEM NO. | PART NO. | DESCRIPTION                   | QTY. |
|----------|----------|-------------------------------|------|
| 1        | 31485    | NUT,HEX,3/8,UNC,ZP            | 8    |
| 2        | 31588    | NUT,HEX,3/4,UNF               | 1    |
| 3        | 30238    | PIN,COTTER,3/16X1-1/2         | 4    |
| 4        | 30239    | SETSCREW,SOCKET,3/8X1-1/2KNUR | 1    |
| 5        | 30261    | LOCKTHREAD,NYLOCK             | 1    |
| 6        | 33026    | HYD,FIT,PLUG,8ORB,HOLLOWHEX   | 1    |
| 7        | 32250    | HYD,CYL,PIN,1                 | 2    |
| 8        | 33027    | HYD,CYL,CLEVIS,CAP,2,8ORB     | 1    |
| 9        | 33028    | HYD,CYL,CAP,ROD,2X1-1/8,8ORB  | 1    |
| 10       | 33029    | HYD,CYL,ROD,1-1/8X14-3/4      | 1    |
| 11       | 33030    | HYD,CYL,2X8,H6203             | 1    |
| 12       | 33031    | HYD,CYL,PISTON,2,H6688        | 1    |
| 13       | 33032    | HYD,CYL,TIEROD,3/8X8          | 4    |
| 14       | 33033    | HYD,CLEVIS,1-1/8,1PIN         | 1    |
| 15       | 33034    | HYD,CYL,SEALKIT,2,639572      | 1    |



**4.17.2 Orbit Motor Assembly (Part No. 92145)**

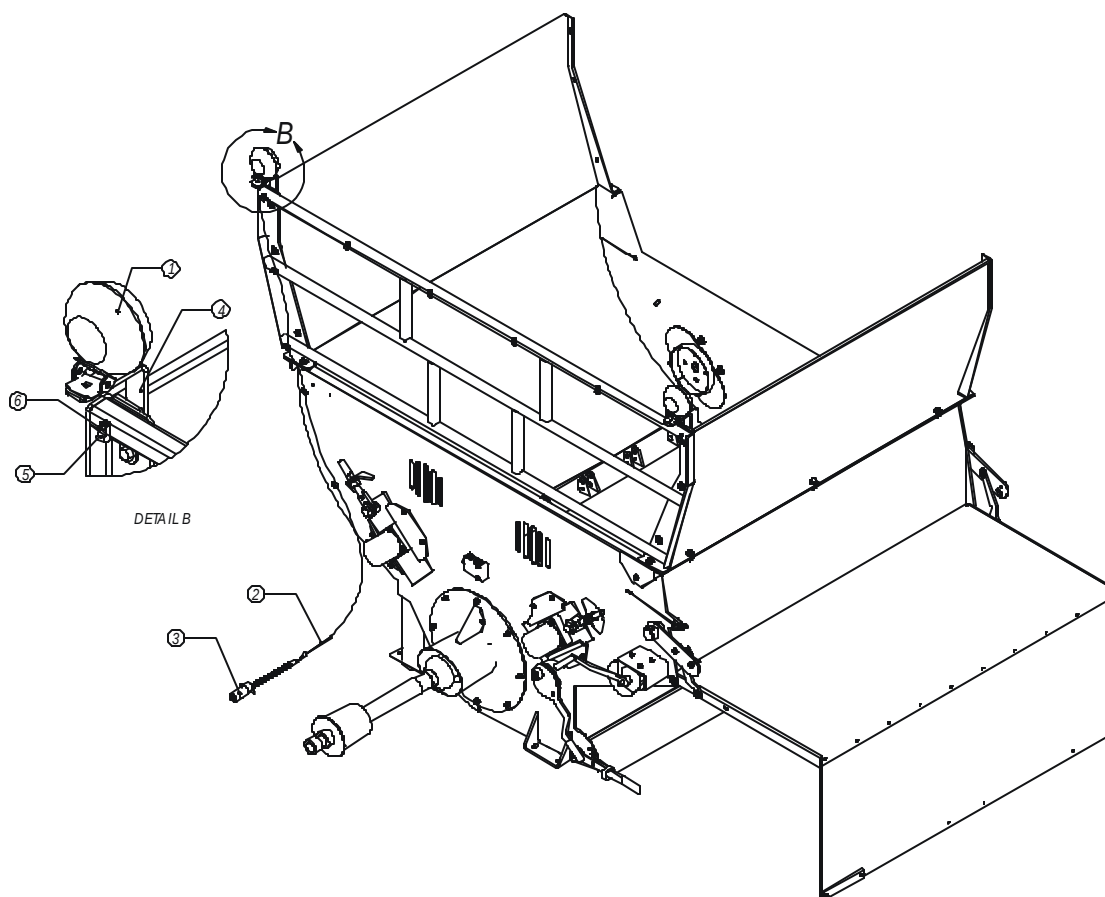
| ITEM NO. | PART NO. | DESCRIPTION              | QTY. |
|----------|----------|--------------------------|------|
| 1        | 32647    | SEAL KIT,ROLLER STATOR   | 1    |
| 2        | 32651    | BEARING,THRUST,REAR      | 1    |
| 3        | 32720    | BEARING,HOUSING,FRONT    | 1    |
| 4        | 32649    | BEARING,HOUSING,REAR,1/2 | 1    |
| 5        | 32643    | ROTOR KIT                | 1    |
| 6        | 32722    | DRIVE LINK KIT           | 1    |
| 7        | 32723    | HOUSING KIT              | 1    |
| 8        | 32653    | SHAFT KIT                | 1    |
| 9        | 32725    | MANIFOLD                 | 1    |
| 10       | 32726    | BALANCE PLATE & BALLS    | 1    |
| 11       | 32727    | END COVER                | 1    |
| 12       | 32655    | BOLT KIT                 | 1    |
| 13       | 32639    | BEARING,THRUST,FRONT     | 1    |



## 5.0 Options

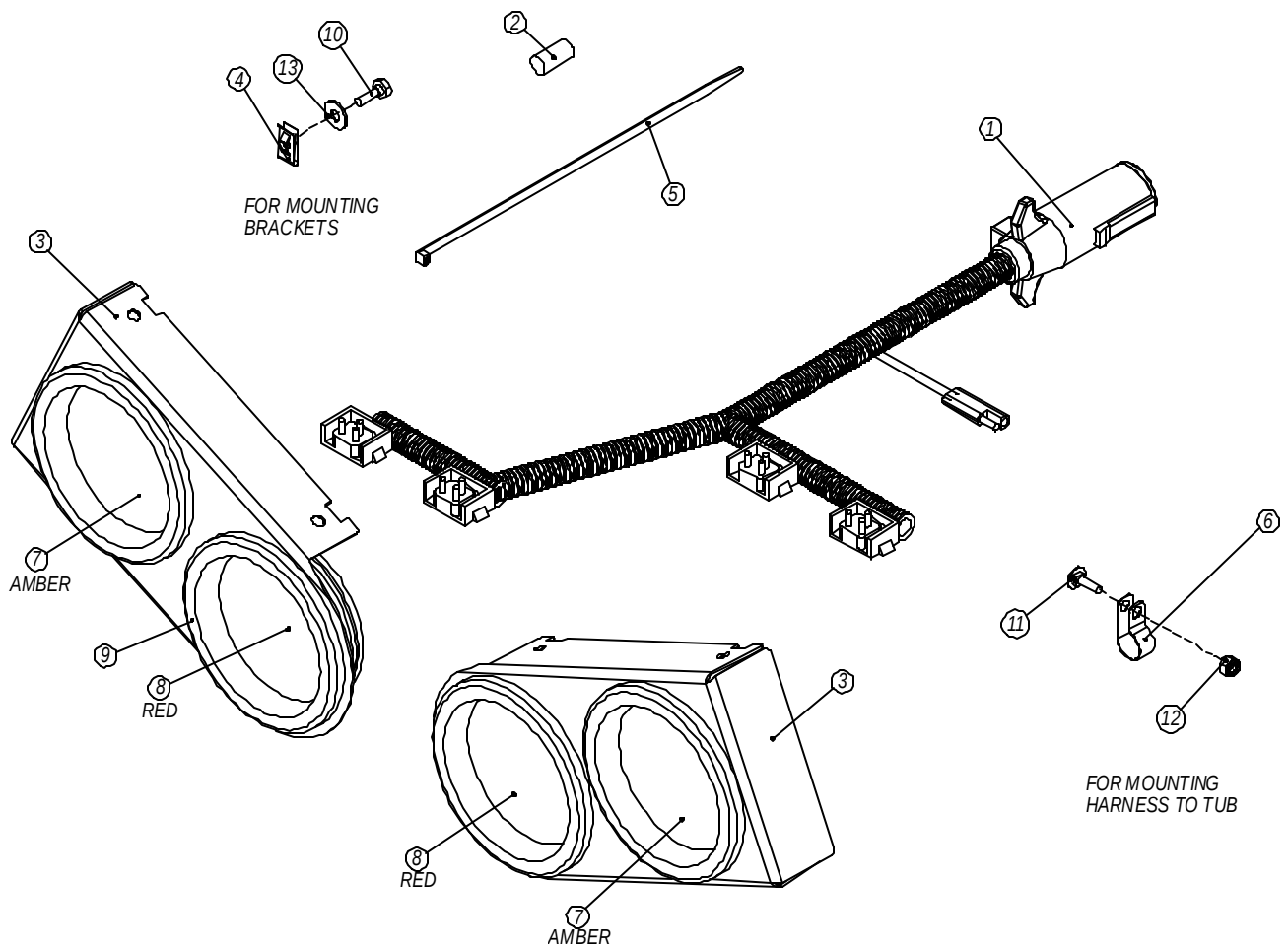
### 5.1 Field Light Option (Part No. BPORFL-3 (89003))

| ITEM NO. | PART NO. | DESCRIPTION                  | QTY. |
|----------|----------|------------------------------|------|
| 1        | 49204    | ELEC,LIGHT,12V,REWORKED      | 2    |
| 2        | 49205    | ELEC,HARNESS,LIGHT,OPTIONAL  | 1    |
| 3        | 49420    | ELEC,HARNESS,TRACTOR RFLIGHT | 1    |
| 4        | E5673    | BRACKET,MOUNT,LIGHT          | 2    |
| 5        | 31649    | ELEC,CLAMP,CABLE,1/2         | 11   |
| 6        | 30294    | SCREW,TEK,1/4X1              | 11   |



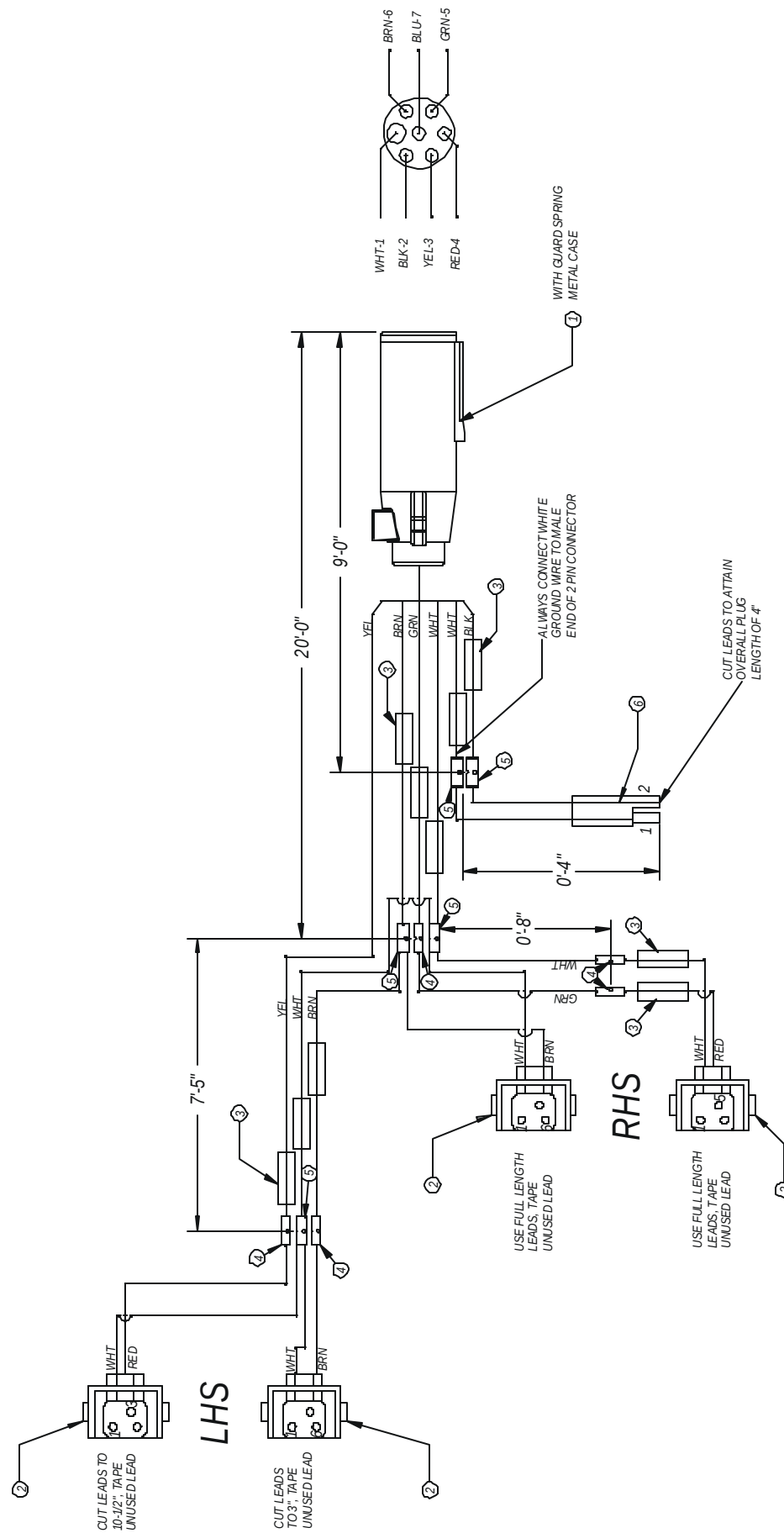
## 5.2 Clearance Light Option (Part No. BPOCL-3 (89002))

| ITEM NO. | PART NO. | DESCRIPTION                   | QTY. |
|----------|----------|-------------------------------|------|
| 1        | 49364    | ELEC,HARNESS,LIGHT,BP         | 1    |
| 2        | E3669    | SHAFT, 1/2x1                  | 4    |
| 3        | E6259    | MOUNT,LAMP,GROMMET,2X4-1/2    | 2    |
| 4        | 31593    | CLIP,AUTOMOTIVE,1/4,GR5,ZP    | 4    |
| 5        | 31613    | TIE,CABLE,NYLON,BLACK,11 1/2" | 4    |
| 6        | 31650    | ELEC,CLAMP,CABLE,3/4          | 9    |
| 7        | 31951    | ELEC_LIGHT,AMBER,4DIA,S/T/T   | 2    |
| 8        | 31952    | ELEC_LIGHT,RED,4DIA,S/T/T     | 2    |
| 9        | 31953    | GROMMET,LIGHT,4X4-1/2         | 4    |
| 10       | 31033    | BOLT,HEX,1/4X3/4,UNC,GR5,ZP   | 4    |
| 11       | 37998    | BOLT,CARR,1/4X3/4,UNC,GR5,ZP  | 9    |
| 12       | 31174    | NUT,NYLOCK,1/4,UNC,ZP         | 9    |
| 13       | 31237    | WASHER,FLAT,1/4,ZP            | 4    |



**5.2.1 Harness Schematic for Clearance Light Option (Part No. 49364)**

| ITEM NO. | PART NO. | DESCRIPTION                            | QTY.    |
|----------|----------|----------------------------------------|---------|
| 1        | 30556    | ELEC.CONN.7 WIRE,FEMALE                | 1       |
| 2        | 31853    | ELEC.PLUG,STOP/TURN,RIGHT ANGL         | 4       |
| 3        | 31976    | ELEC,HEAT SHRINK TUBE,DUAL WALL,1/4X48 | 12IN    |
| 4        | 31977    | ELEC.CONN.BUTT.16-14GA,NON INSULATED   | 5       |
| 5        | 31978    | ELEC.CONN,BUTT,12-10GA,NON INSULATED   | 5       |
| 6        | 37686    | ELEC.PLUG,2 POLE,10GA                  | 0.5     |
| 7        | 37980    | ELEC.WIRE,14GA,STAND.BLACK             | 9FT     |
| 8        | 37981    | ELEC.WIRE,14GA,STAND,WHITE             | 37.25FT |
| 9        | 92143    | ELEC,LOOM,1/2,SPLIT,CORRIGAT ED        | 30.42FT |
| 10       | 92153    | ELEC,WIRE,16,GR EEN,STRAND             | 20.83FT |
| 11       | 92154    | ELEC,WIRE,16,YELLOW,STRAND             | 27.42FT |
| 12       | 92155    | ELEC.WIRE,16,BROWN                     | 27.42FT |
| 13       | 92170    | TIE,CABLE,4".BLACK                     | 13      |



### 5.2.2 Mounting Clearance Light Option

Please refer to Clearance Light Option on the previous page.

The clearance light kit you have purchased has the grommets (Item 9), lights (Item 7 & 8), and clips (Item 4) already installed in the light brackets (Item 3).

Plug wiring harness pin connectors into lights making sure that red lights are connected to the inside connector on each branch. The branches of the harness will be fastened to the rear wall of the tub after you mount the light brackets. See Figure C

The wiring harness is designed in the shape of a "Y". The branches of the wire harness mount on the tub wall in different positions depending on the discharge model you have purchased. The HD model has the longer branch on the discharge side; the HDR has the longer branch on the non-discharge side. The longer branch of the harness has excess wire for the EZ Feed Option. If you do not have this option, wrap the excess harness inside the light bracket. (To determine excess harness position light in its mount location; it should be approx 16"). See Figure A

Fasten the light brackets to the tub ears on the rear wall (see Figure C) with the fasteners provided. Bolt (Item10) and washer (Item 13). See Figure B

As shown in Figure B, fasten the wiring harness to the tub using the fasteners and holes provided, keeping the bolt heads to the inside of the tub. Leave the fasteners loose so you can adjust the harness later. Bolt (Item 11), clamp (Item 6), and nut (Item 12)

After connecting the wire harness to the rear wall locate the hydraulic lines running under the tub. See Figure D, there are extra positions available in the hydraulic line clamps to run the harness to the front of the Bale Pro. Loosen the hydraulic line clamp (30210) and install the wire harness as shown. Install (Item 2, Fig D) in the opposing clamp hole as a spacer to keep the clamp vertical.

Plug wire harness into the tractor plug and check that the lights are operating correctly.

Tighten all fasteners down securely after adjusting harness for proper slack.

Figure A



Figure B

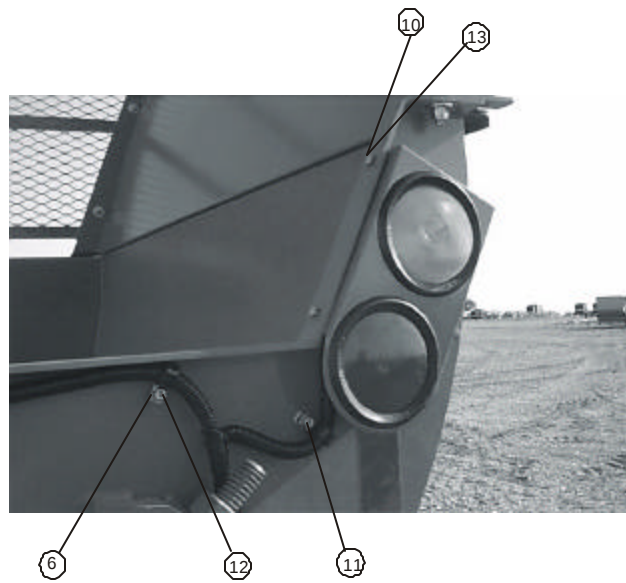
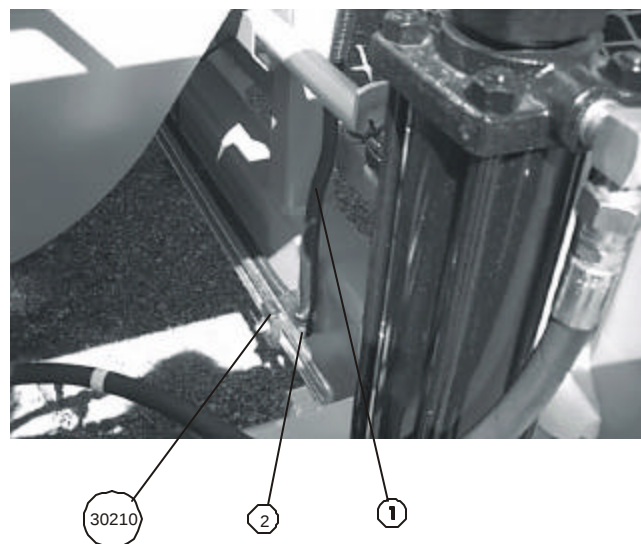


Figure C

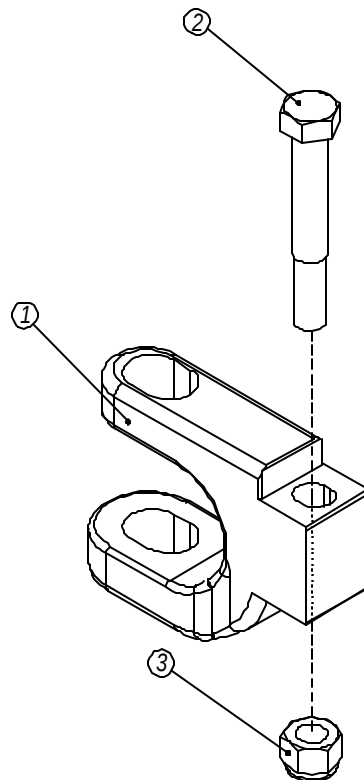


Figure D



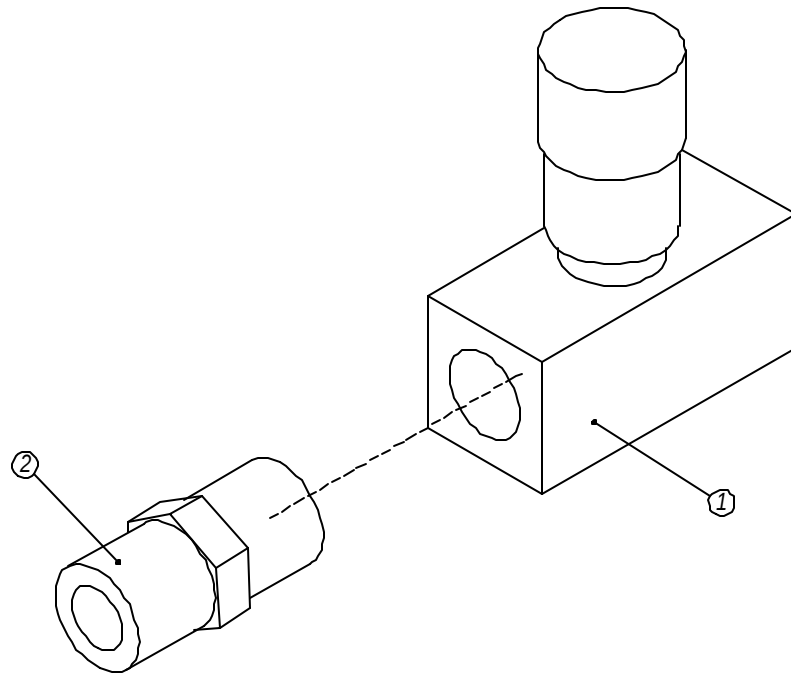
**5.3 Hitch Clevis Option (Part No. BPOHC-3 (89004))**

| ITEM NO. | PART NO. | DESCRIPTION               | QTY. |
|----------|----------|---------------------------|------|
| 1        | 31862    | CLEVIS,HITCH,3 IN 1       | 1    |
| 2        | 31486    | BOLT,HEX,3/4X5,UNC,GR5,ZP | 1    |
| 3        | 31175    | NUT,NYLOCK,3/4,UNC,ZP     | 1    |



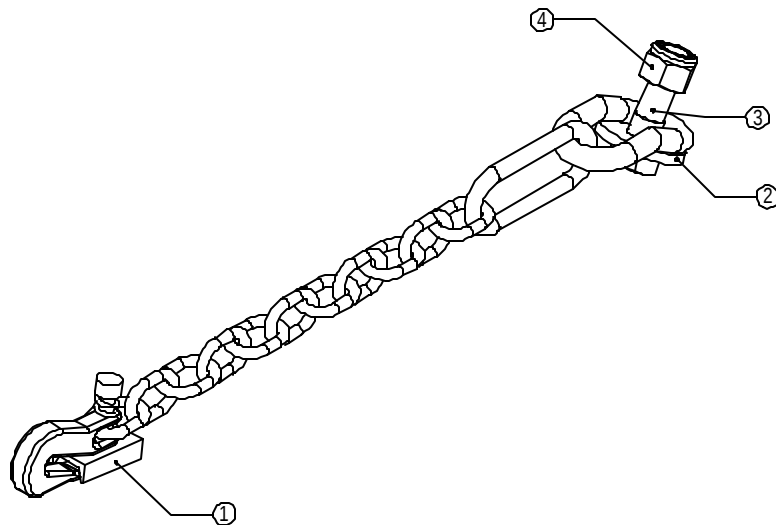
#### 5.4 Flow Control Option (Part No. BPOFC-3 (89005))

| ITEM NO. | PART NO. | DESCRIPTION                    | QTY. |
|----------|----------|--------------------------------|------|
| 1        | 32975    | HYD, VALVE, CONTROL, FLOW, 8FP | 1    |
| 2        | 32082    | HYD, FIT, ADAPTOR, 8MP-8MP     | 1    |



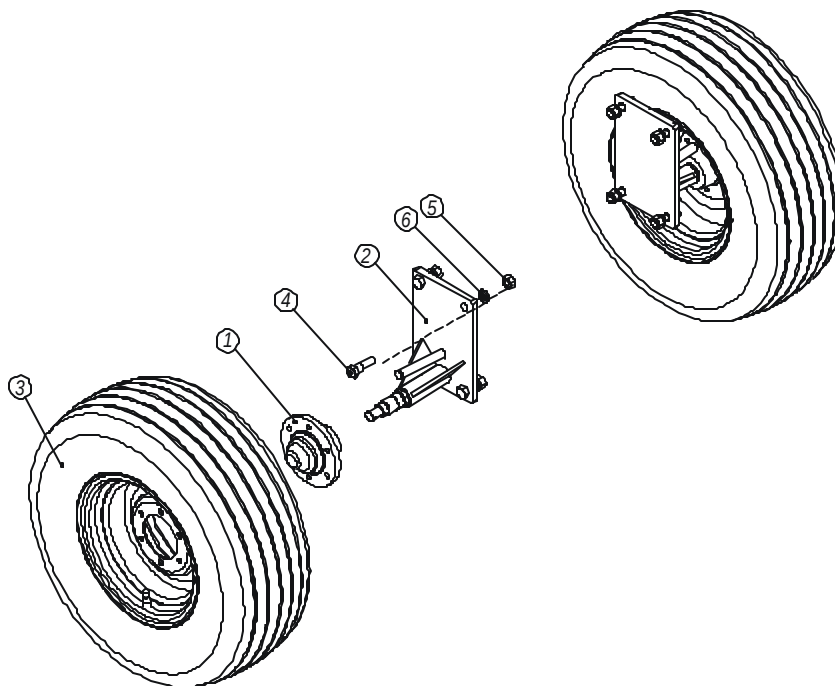
#### 5.5 Safety Chain Option (Part No. BPOSC-3 (89006))

| ITEM NO. | PART NO. | DESCRIPTION                        | QTY. |
|----------|----------|------------------------------------|------|
| 1        | 31590    | CHAIN, SAFETY, ASAE, 10100LB, 5'4" | 1    |
| 2        | E6150    | PLT, C, 1/4x13/16x2-1/4            | 1    |
| 3        | 31315    | BOLT, HEX, 3/4X2-1/2, GR8, ZP      | 1    |
| 4        | 31175    | NUT, NYLOCK, 3/4, UNC, ZP          | 1    |



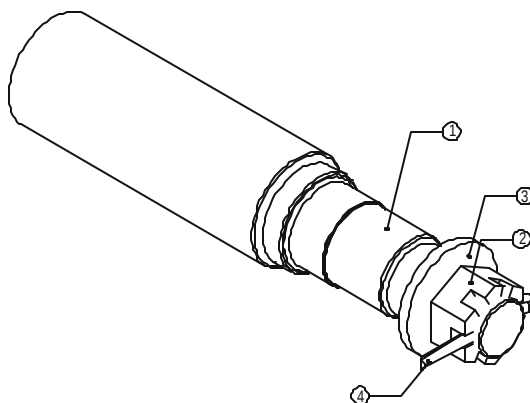
## 5.6 Standard Tire Assembly (Part No. BPOST-3 (89001))

| ITEM NO. | PART NO. | DESCRIPTION                   | QTY. |
|----------|----------|-------------------------------|------|
| 1        | 45224    | SUSP,HUB,H611, 3600lbs        | 2    |
| 2        | 49022    | AXLE                          | 2    |
| 3        | 49089    | WHEEL,COMPLETE,BP, OFF-WHITE  | 2    |
| 4        | 31040    | BOLT,HEX,3/4X2-1/2,UNC,GR5,ZP | 8    |
| 5        | 31167    | NUT,HEX,3/4,UNC,GR5,ZP        | 8    |
| 6        | 31246    | WASHER,LOCK,3/4,ZP            | 8    |



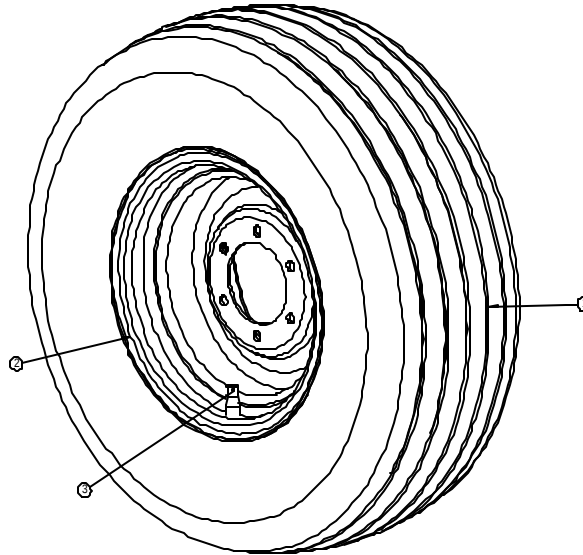
### 5.6.1 S611 Spindle Assembly (Part No. 45225)

| ITEM NO. | PART NO. | DESCRIPTION              | QTY. |
|----------|----------|--------------------------|------|
| 1        | 31900    | SUSP, SPINDLE ONLY, S611 | 1    |
| 2        | 30372    | NUT,CASTELLATED,BP6800   | 1    |
| 3        | 30371    | WASHER,FLAT,611 HUB      | 1    |
| 4        | 31183    | PIN,COTTER,3/16X2        | 1    |

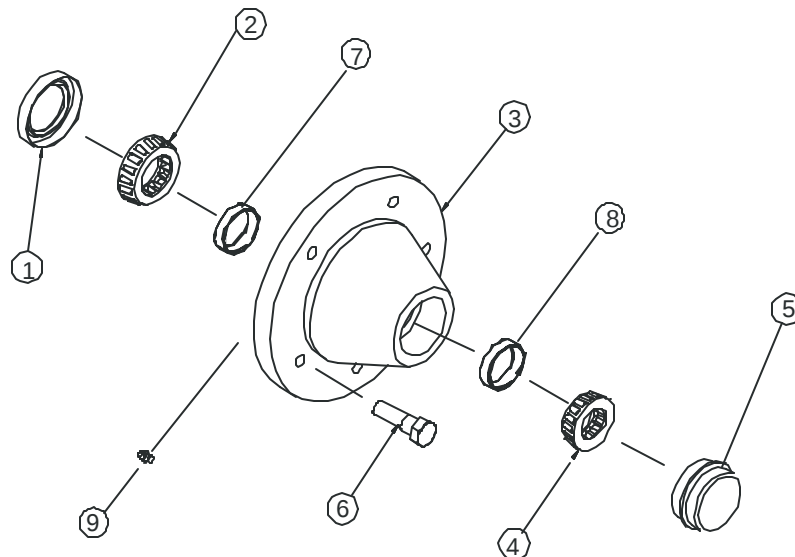


**5.6.2 Standard Tire (Part No. 49089)**

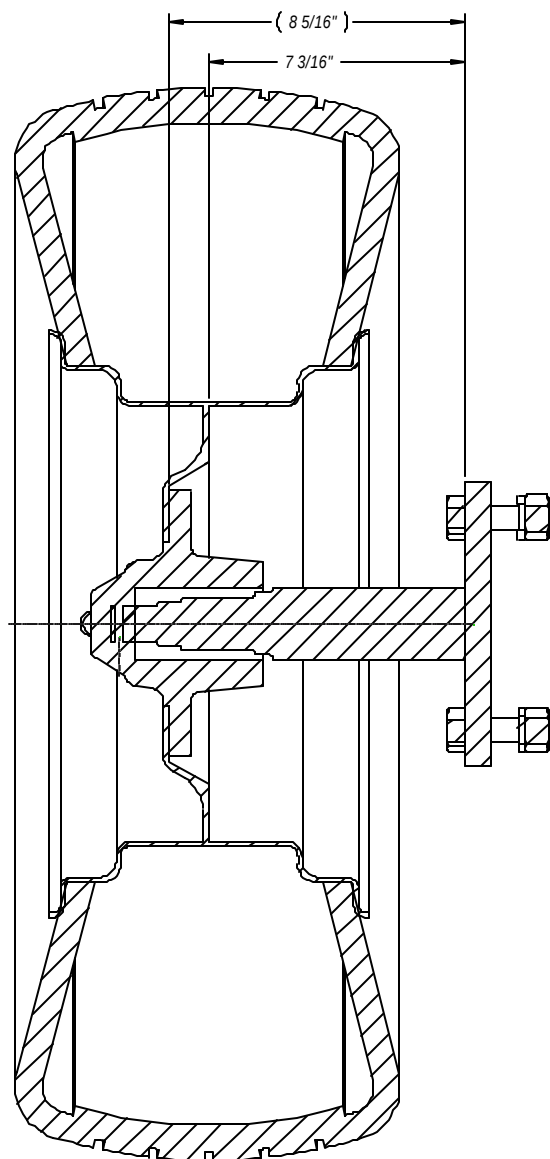
| ITEM NO. | PART NO | DESCRIPTION                  | QTY. |
|----------|---------|------------------------------|------|
| 1        | 45222   | SUSP, TIRE ,11LX 15FI,6PLY   | 1    |
| 2        | 45223   | SUSP, WHEEL,15X9LB,1.12OFF,6 | 1    |
| 3        | 91048   | SUSP, STEM,VALVE,TR801HP     | 1    |

**5.6.3 H611 Hub Assembly (Part No. 45224)**

| ITEM NO. | PART NO. | DESCRIPTION                      | QTY. |
|----------|----------|----------------------------------|------|
| 1        | 30346    | OIL SEAL                         | 1    |
| 2        | 30344    | BRG, 1-1/2, 611 HUB              | 1    |
| 3        | 30373    | SUSP, HUB,H611                   | 1    |
| 4        | 30345    | SUSP, BRG,1-1/4,611 HUB          | 1    |
| 5        | 30342    | SUSP, CAP, DUST,611 HUB          | 1    |
| 6        | 32336    | SUSP,BOLT,WHEEL,1/2x1-1/4x1-3/4L | 6    |
| 7        | 91150    | SUSP, BRG,RACE,LM29710           | 1    |
| 8        | 91130    | SUSP, BRG,RACE,LM67010           | 1    |
| 9        | 30207    | ZERK,1/4-28,GF641,STRAIGHT       | 1    |

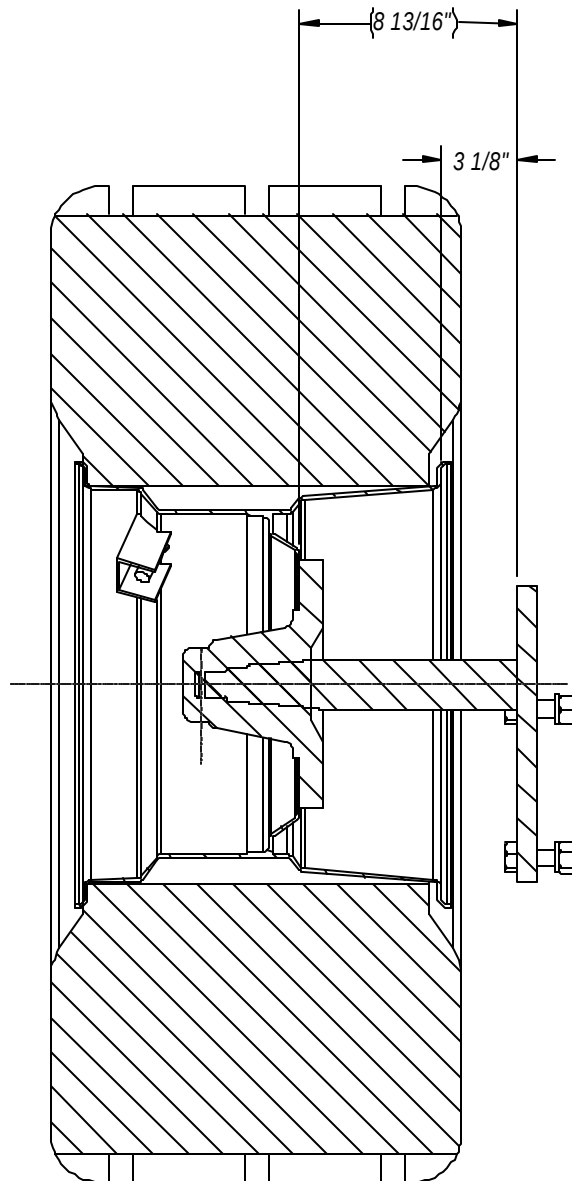


**STANDARD TIRE**  
**(6 Bolt Wheel Assembly)**



**NOTE: INSTALL STANDARD TIRE/RIM COMBINATION AS ORIENTED ABOVE. FAILURE TO DO SO MAY RESULT IN SPINDLE BREAKAGE AND VOID WARRANTY.**

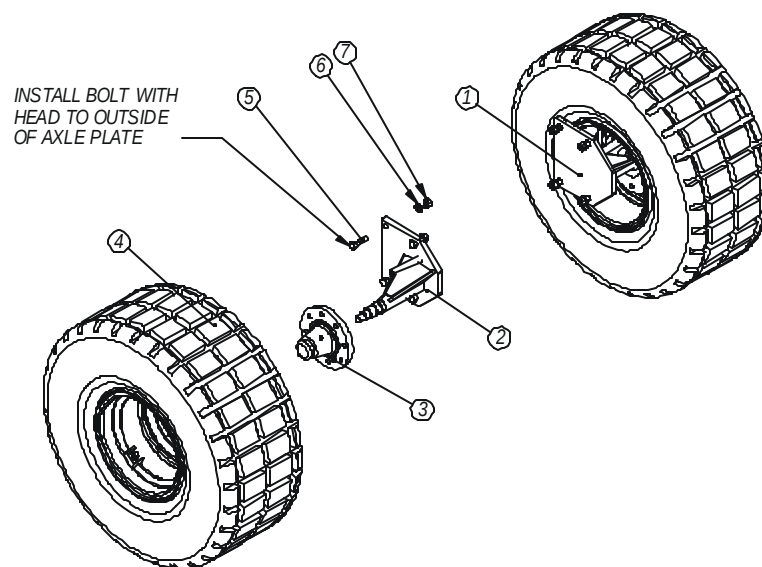
**LARGE TIRE**  
**(8 Bolt Wheel Assembly)**



**NOTE: INSTALL LARGE TIRE/RIM COMBINATION AS ORIENTED ABOVE. FAILURE TO DO SO MAY RESULT IN SPINDLE BREAKAGE AND VOID WARRANTY.**

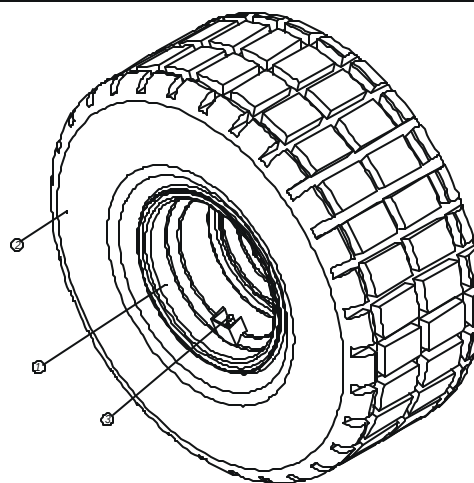
### 5.7 Large Tire Option (Part No. BPOLT-3 (89000))

| ITEM NO. | PART NO. | DESCRIPTION                   | QTY. |
|----------|----------|-------------------------------|------|
| 1        | 49581    | WLDT,AXLE,16.5L,RGT,13EM5500  | 1    |
| 2        | 49582    | WLDT,AXLE,16.5L,LFT,13EM5500  | 1    |
| 3        | 30102    | SUSP,HUB,COMPLETE,EM5500      | 2    |
| 4        | 32994    | WHEEL,16.5x16.1,-1.5,8,WH     | 2    |
| 5        | 31040    | BOLT,HEX,3/4X2-1/2,UNC,GR5,ZP | 8    |
| 6        | 31246    | WASHER,LOCK,3/4,ZP            | 8    |
| 7        | 31167    | NUT,HEX,3/4,UNC,GR5,ZP        | 8    |



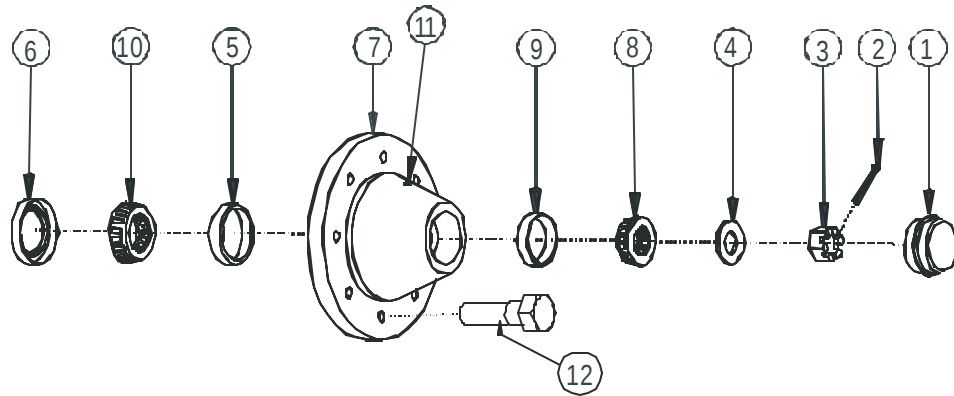
#### 5.7.1 Large Tire (Part No. 32994)

| ITEM NO. | PART NO. | DESCRIPTION                   | QTY. |
|----------|----------|-------------------------------|------|
| 1        | 32992    | SUSP,RIM,W14CX16.1,-1.5,8,WH  | 1    |
| 2        | 32324    | SUSP,TIRE,16.5LX16.1,ST2,6PLY | 1    |
| 3        | 91048    | SUSP,STEM,VALVE,TR801HP       | 1    |

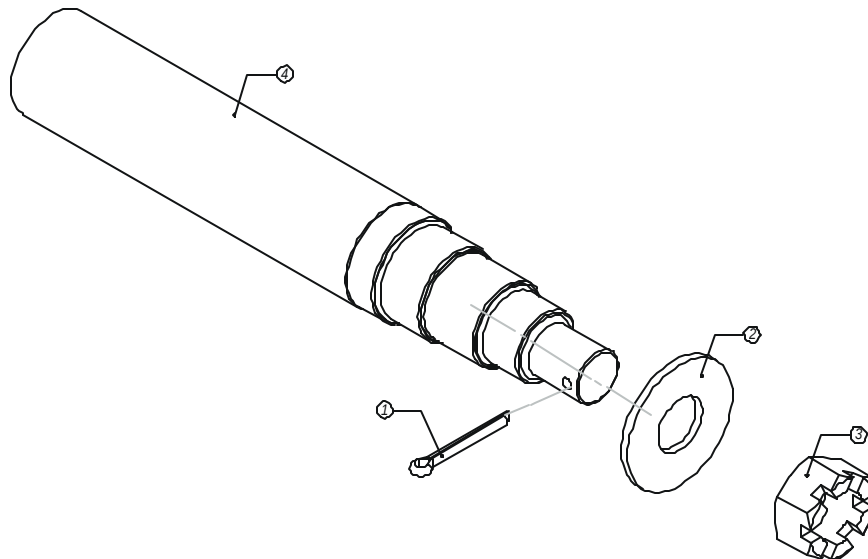


**5.7.2 EM5500 Hub Assembly (Part No. 30102)**

| ITEM NO. | PART NO. | DESCRIPTION                             | QTY. |
|----------|----------|-----------------------------------------|------|
| 1        | 30220    | SUSP, CAP, DUST                         | 1    |
| 2        | 30221    | PIN, COTTER, 3/16X1-3/4                 | 1    |
| 3        | 30222    | NUT, SLOTTED, 1, UNF                    | 1    |
| 4        | 30223    | WASHER, FLAT, 1IDX2OD, .2385            | 1    |
| 5        | 30226    | DRV, BRG, RACE, INNER, 1.781            | 1    |
| 6        | 30228    | DRV, BRG, SEAL, 1.98                    | 1    |
| 7        | 30229    | SUSP, HUB, EM5500, 8BOLT                | 1    |
| 8        | 91111    | DRV, BRG, TAPERED, OUTER, 1.375         | 1    |
| 9        | 91131    | DRV, BRG, RACE, OUTER, 1.375            | 1    |
| 10       | 91133    | DRV, BRG, TAPERED, INNER, 1.781         | 1    |
| 11       | 30207    | ZERK, 1/4-28, GF641, STRAIGHT           | 1    |
| 12       | 32301    | SUSP, BOLT, WHEEL, 9/16x1-1/4Tx1-13/16L | 8    |

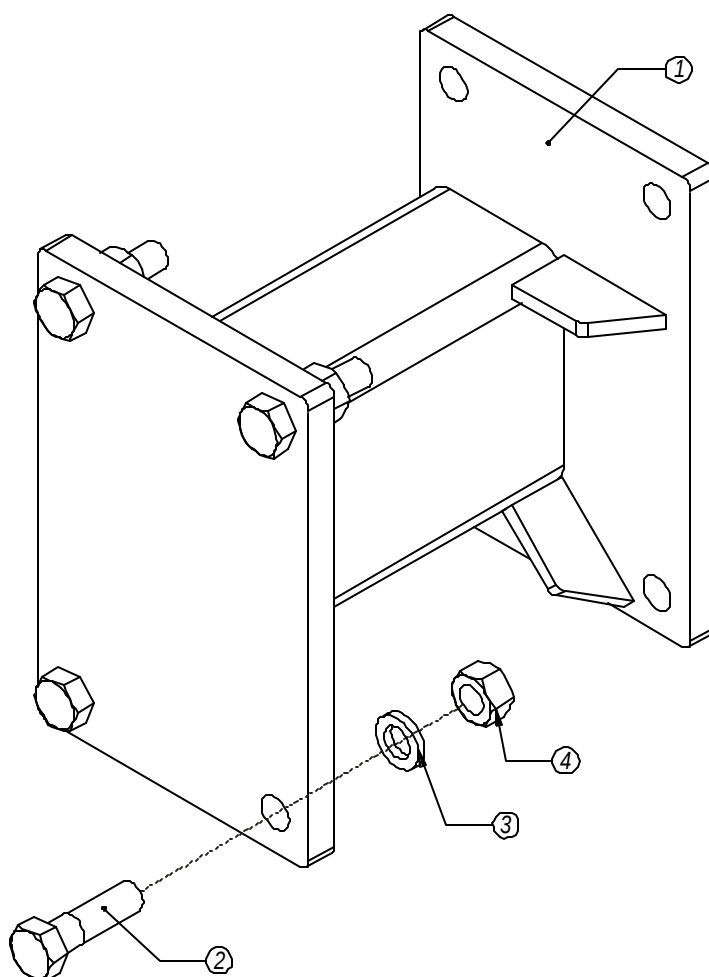
**5.7.3 EM5500 Spindle Assembly (Part No. 33327)**

| ITEM NO. | PART NO. | DESCRIPTION               | QTY. |
|----------|----------|---------------------------|------|
| 1        | 30221    | PIN, COTTER, 3/16X1-3/4   | 1    |
| 2        | 31235    | WASHER, FLAT, 1,ZP        | 1    |
| 3        | 32297    | NUT, SLOTTED, 1"-14 UNF   | 1    |
| 4        | 33327    | SUSP, SPINDLE, EM5500, 13 | 1    |



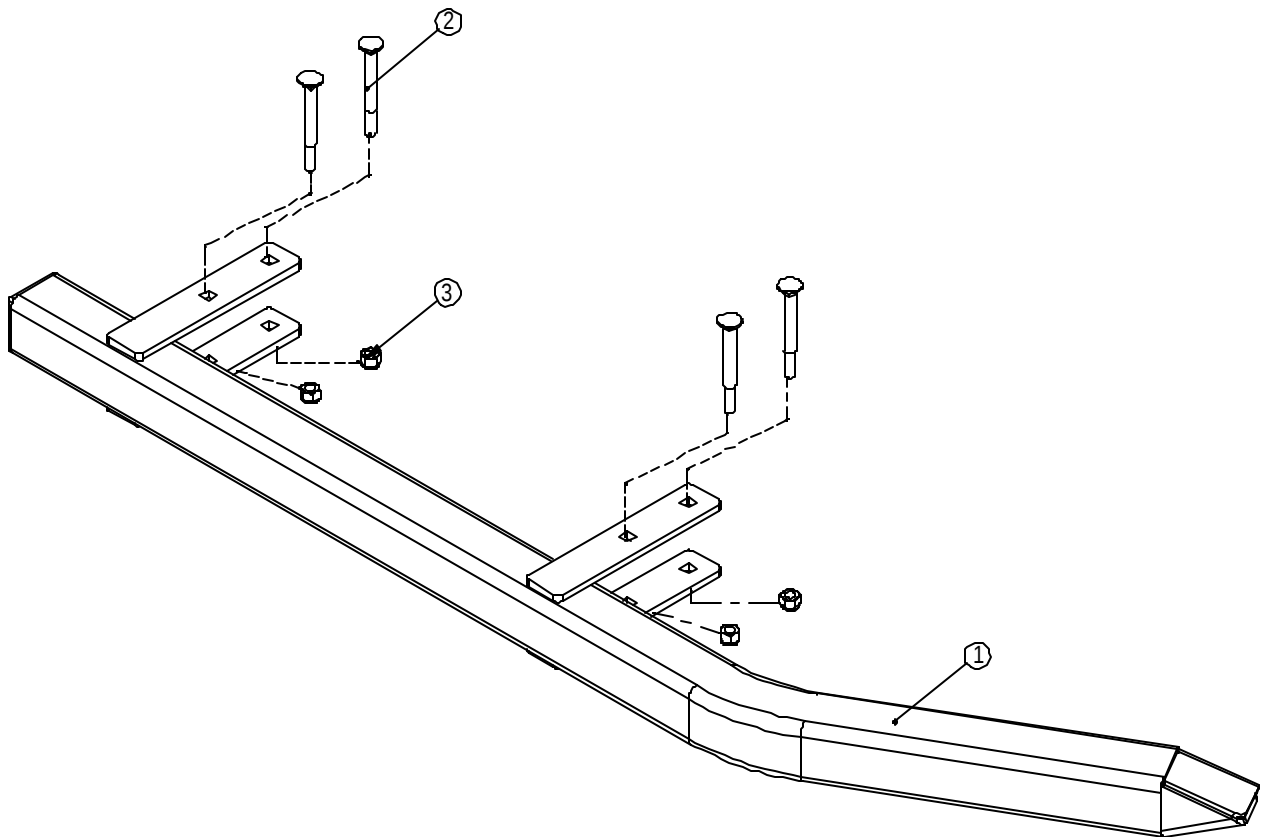
**5.8 12" Axle Extension Option (Part No. BPOAE12-3 (89007))**

| ITEM NO. | PART NO. | DESCRIPTION                   | QTY. |
|----------|----------|-------------------------------|------|
| 1        | 49065    | EXTENSION, AXLE, SHORT, BP    | 1    |
| 2        | 31315    | BOLT, HEX, 3/4X2-1/2, GR8, ZP | 4    |
| 3        | 31246    | WASHER, LOCK, 3/4, ZP         | 4    |
| 4        | 31777    | NUT, HEX, 3/4, UNC, GR8, ZP   | 4    |



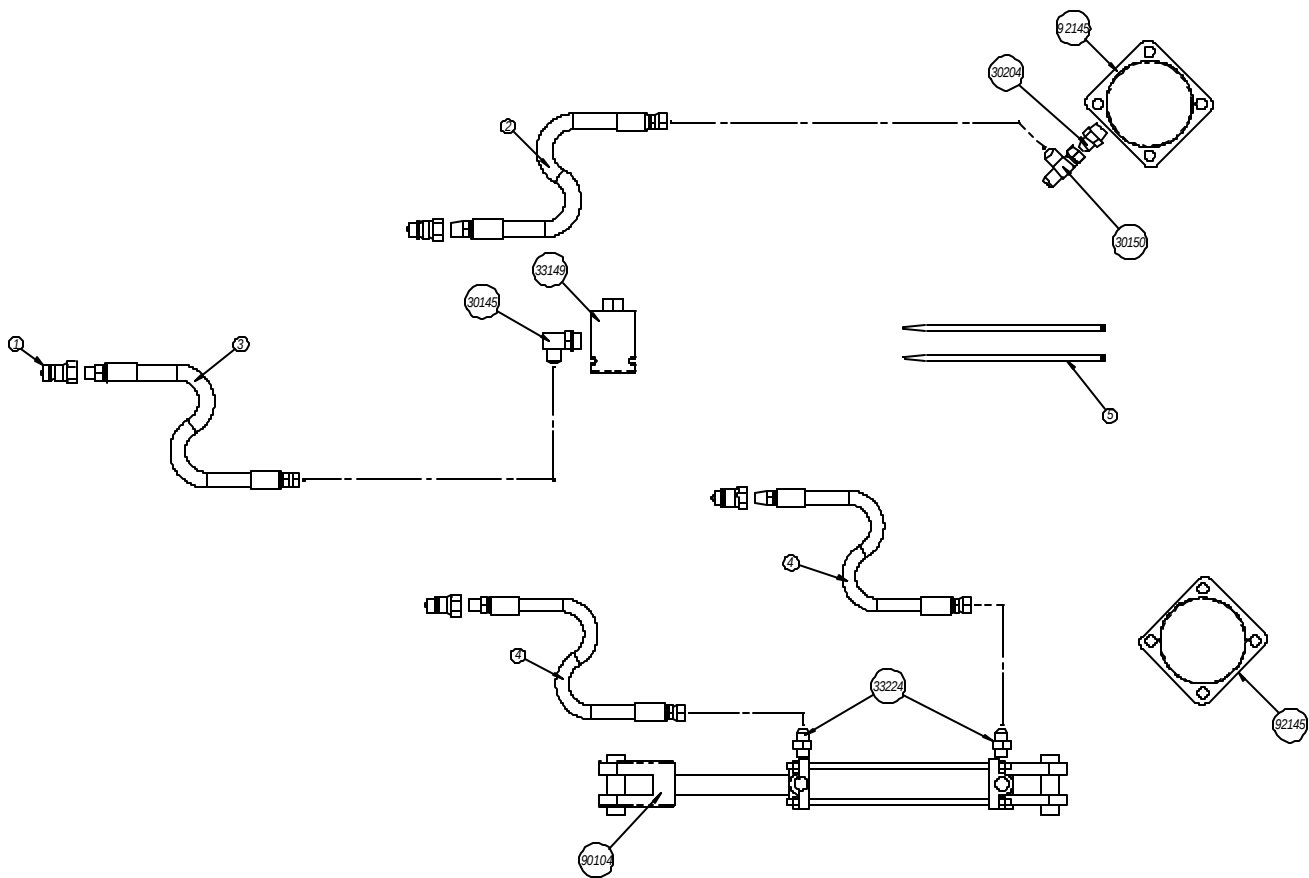
**5.9 Narrow Fork Option (Part No. BPONF-3 (89008))**

| ITEM NO. | PART NO. | DESCRIPTION                     | QTY. |
|----------|----------|---------------------------------|------|
| 1        | 49370    | WLDT,FORK,NARROW                | 1    |
| 2        | 31893    | BOLT,CARR,1/2x4-1/2,UNC,GR5,Z P | 4    |
| 3        | 31173    | NUT,NYLOCK,1/2,UNC,ZP           | 4    |

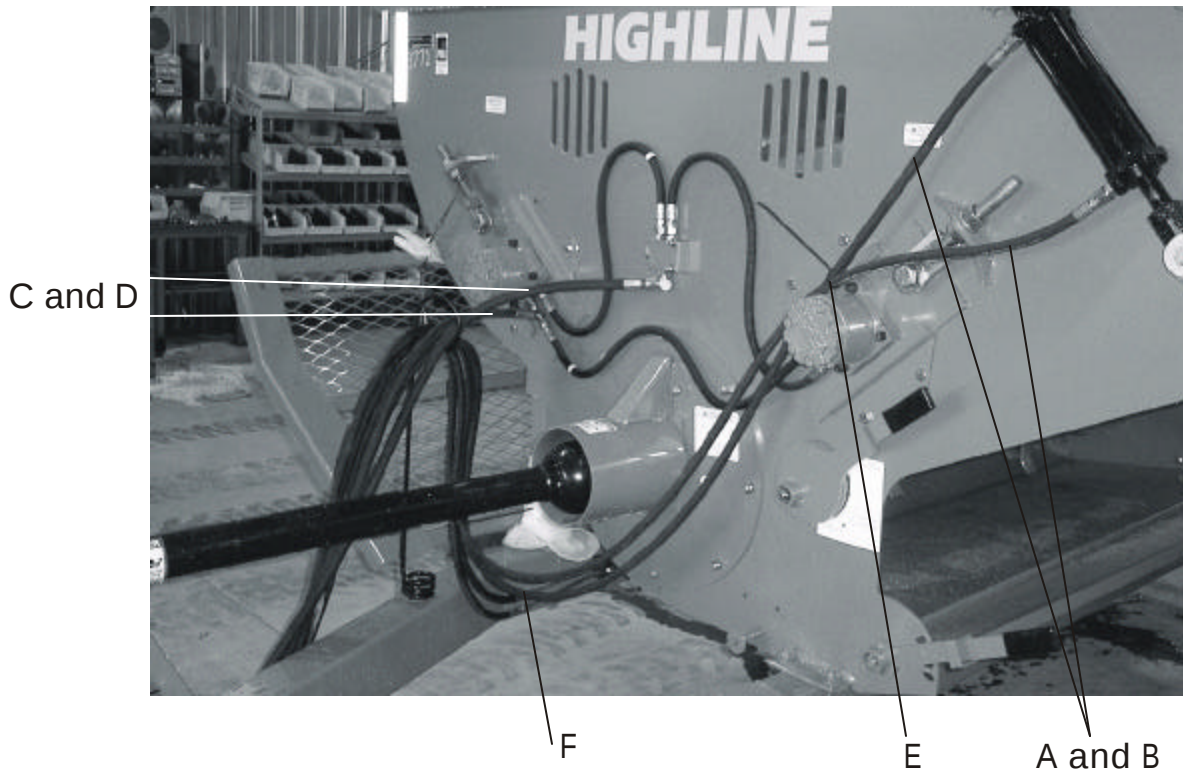


5.10 Three Remote Hydraulic Option (Part No. BPO3RH-3 (89009))

| ITEM NO. | PART NO. | DESCRIPTION                   | QTY. |
|----------|----------|-------------------------------|------|
| 1        | 30209    | HYD,FIT,PIONEER,MALE,8FP      | 4    |
| 2        | 30281    | HYD,HOSE,1/2X96,8MP-8FJX,2W   | 1    |
| 3        | 33147    | HYD,HOSE,1/2X108,8MP-8FJX,2W  | 1    |
| 4        | 33148    | HYD,HOSE,3/8X180,8MP-8FJX,2W  | 2    |
| 5        | 31613    | TIE,CABLE,NYLON,BLACK,11 1/2" | 2    |



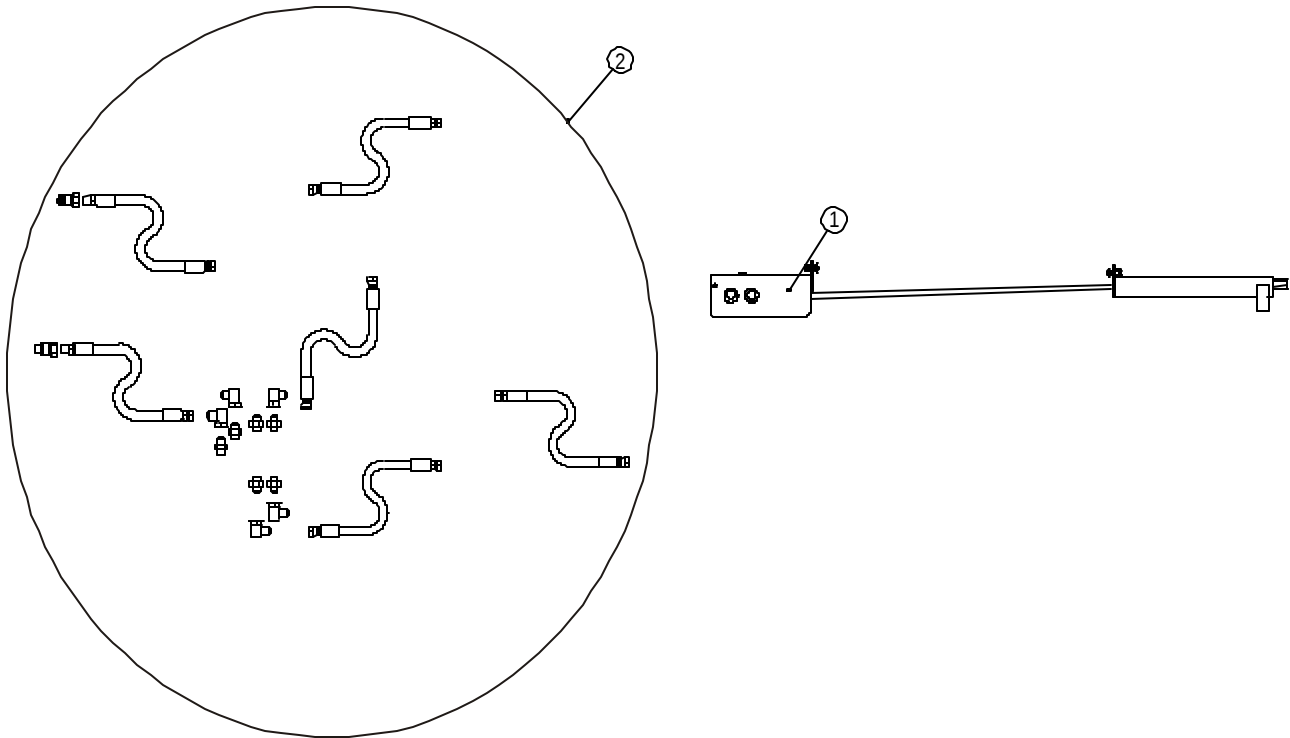
## HOSE ROUTING INSTRUCTIONS (Three Remote Hydraulic)



- Route the hoses (A and B) from door cylinder as shown.
- They should run above the hydraulic motor and then underneath the PTO guard; keeping the hoses as close to the front wall as possible.
- Cable tie the hoses near the motor (E) and near the steel lines (F). Leave some slack near motor so when feed roll floats and the hoses do not interfere.
- Route the hoses (C and D) through the pigtail to the front of the machine.

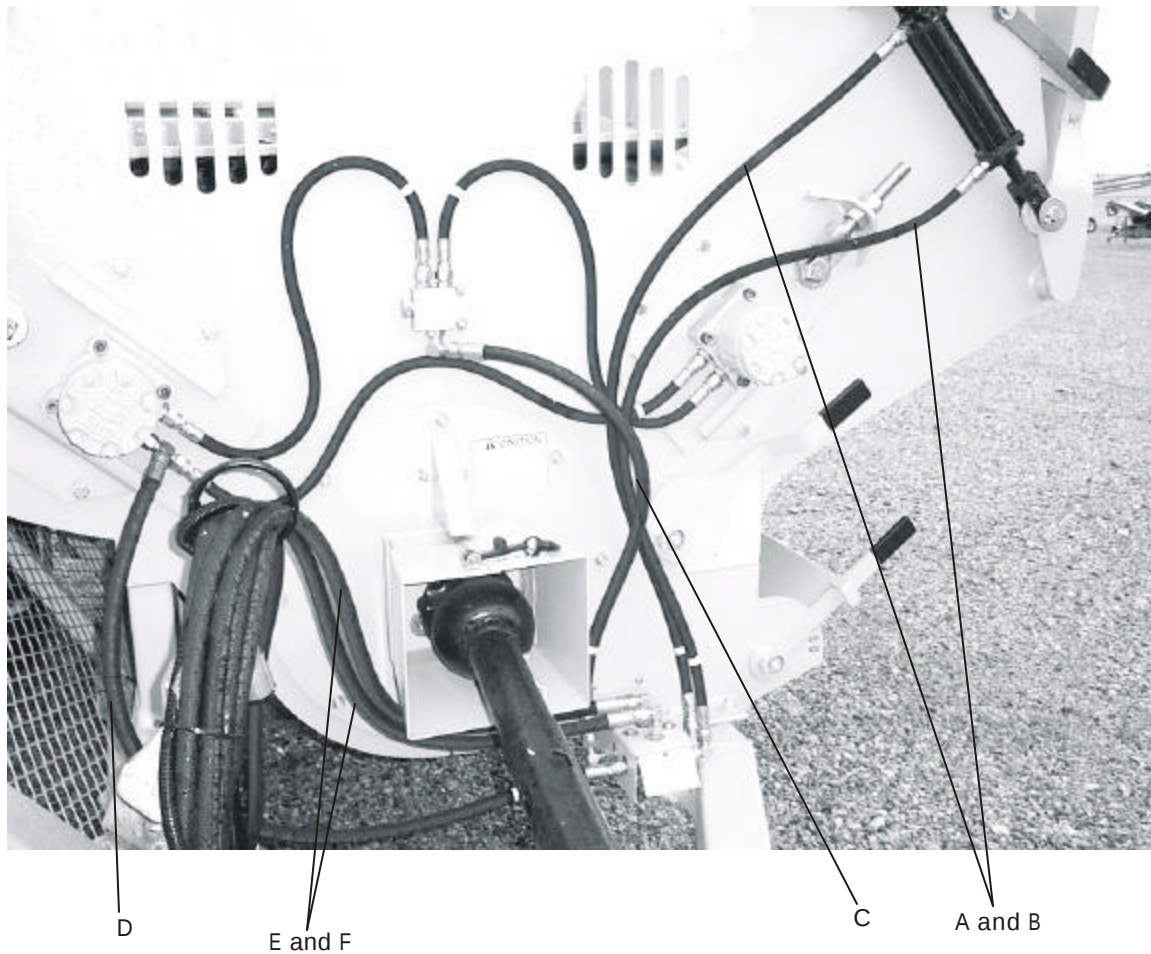
### 5.11 Mechanical Valve Option (Part No. BPOMAV-3 (89010))

| ITEM NO. | PART NO. | DESCRIPTION        | QTY. |
|----------|----------|--------------------|------|
| 1        | 49596    | ASSY, ROD,SELECTOR | 1    |
| 2        | 49599    | ASSY, HYD,SELECTOR | 1    |



## HOSE ROUTING INSTRUCTIONS (Mechanical Valve)

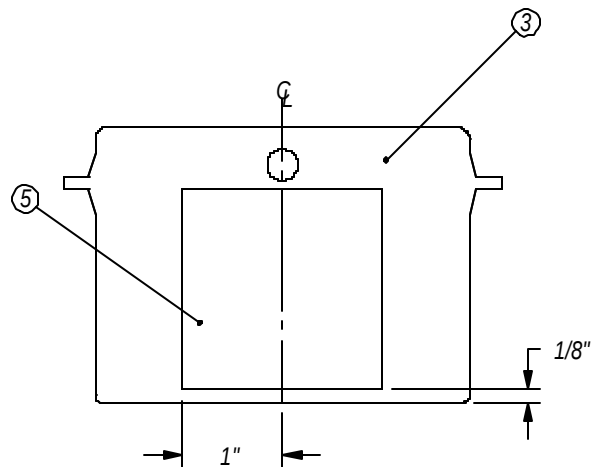
MACHINE MAY APPEAR DIFFERENT THEN PICTURE



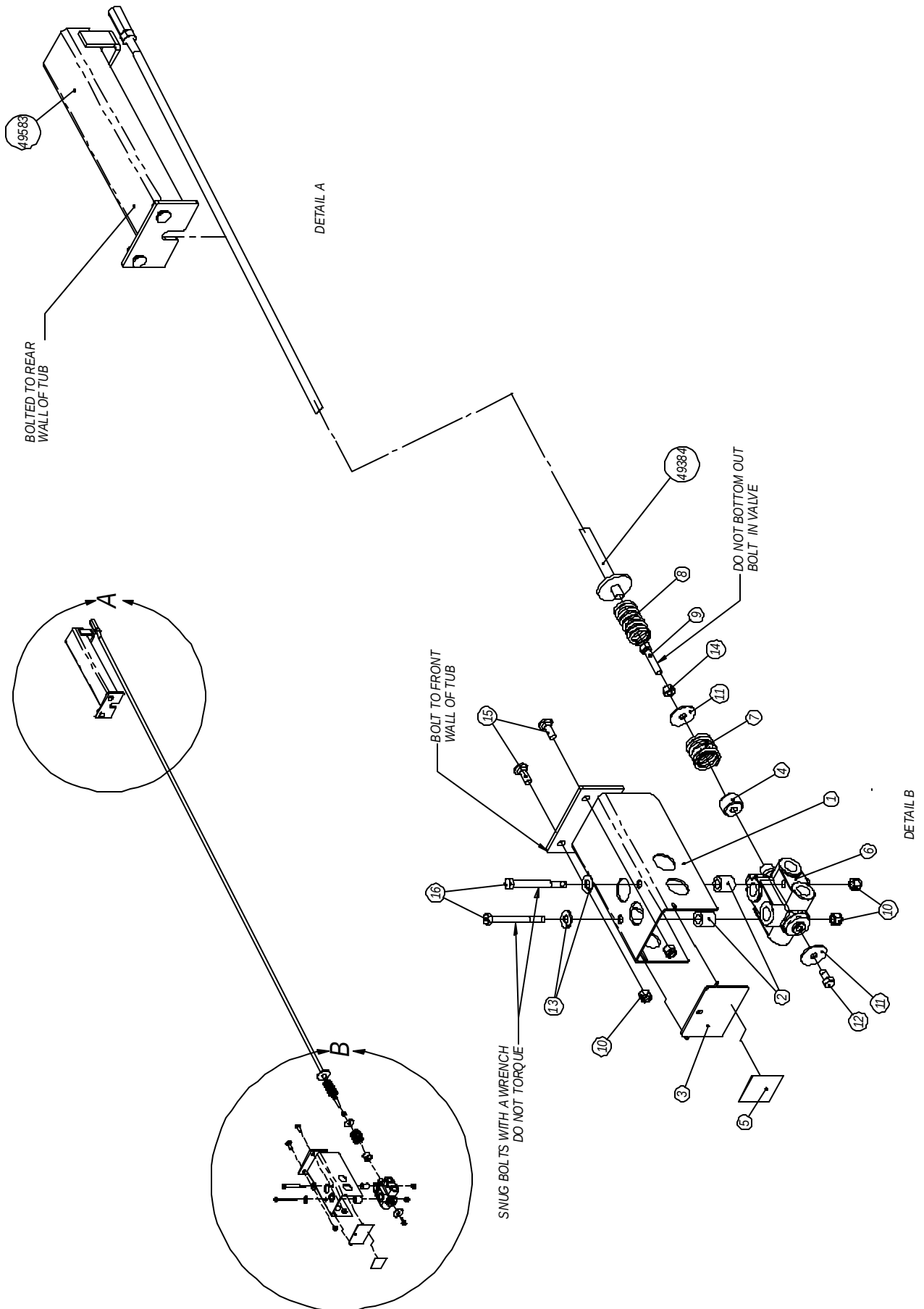
- Route the hoses (A and B) from door cylinder as shown (above hydraulic motor).
- Feed roll hoses should be routed above PTO guard (C and D).
- Supply and return lines should be routed under PTO guard (E and F).
- Route all hoses through the pigtail to the front of the machine.

**5.11.1 Selector Rod Assembly (Part No. 49596)**

| ITEM NO. | PART NO. | DESCRIPTION                       | QTY. |
|----------|----------|-----------------------------------|------|
| 1        | 49397    | WLDT,SELECTOR,SHIELD              | 1    |
| 2        | E7504    | PIPE,SMLS,7/8X.188X 7/8L          | 2    |
| 3        | E6264    | PLT ,INDICATOR,SELECTOR           | 1    |
| 4        | E6327    | BUSHING,SELECTOR                  | 1    |
| 5        | E6328    | REFLECTIVE,TAPE,SELECTOR          | 1    |
| 6        | 31965    | HYD,VALVE,DOUBLE_SELECTOR         | 1    |
| 7        | 32998    | SPRING,1.5X2.50X0.135             | 1    |
| 8        | 32999    | SPRING,1.25X2.31X0.148            | 1    |
| 9        | 30669    | BOLT ,HEX,3/8X1-3/4,UNC,GR5,ZP,FT | 1    |
| 10       | 31176    | NUT,NYLOCK,3/8,UNC,ZP             | 4    |
| 11       | 31234    | WASHER,SP,FLAT,25/64IDX1-1/2OD    | 2    |
| 12       | 31345    | BOLT ,HEX,3/8X3/4,UNC,GR5,ZP      | 1    |
| 13       | 31351    | WASHER,FLAT,3/8,ZP                | 2    |
| 14       | 31485    | NUT,HEX,3/8,UNC,GR5,ZP            | 1    |
| 15       | 31573    | BOLT ,CARR,3/8X1,UNC,GR5,ZP       | 2    |
| 16       | 31781    | BOLT ,HEX,3/8X3-1/2,UNC,GR5,ZP    | 2    |

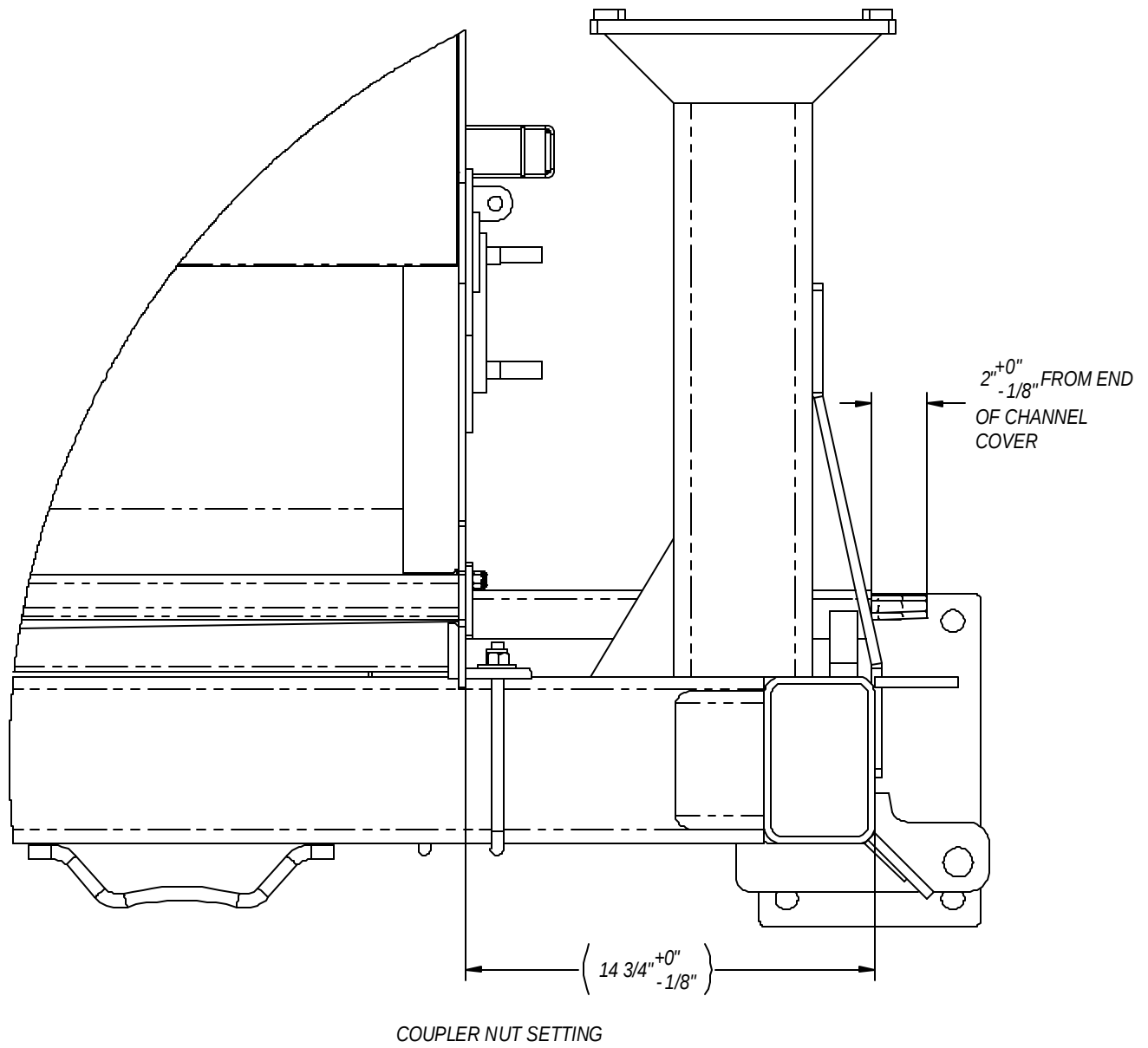


DECAL POSTION VIEW



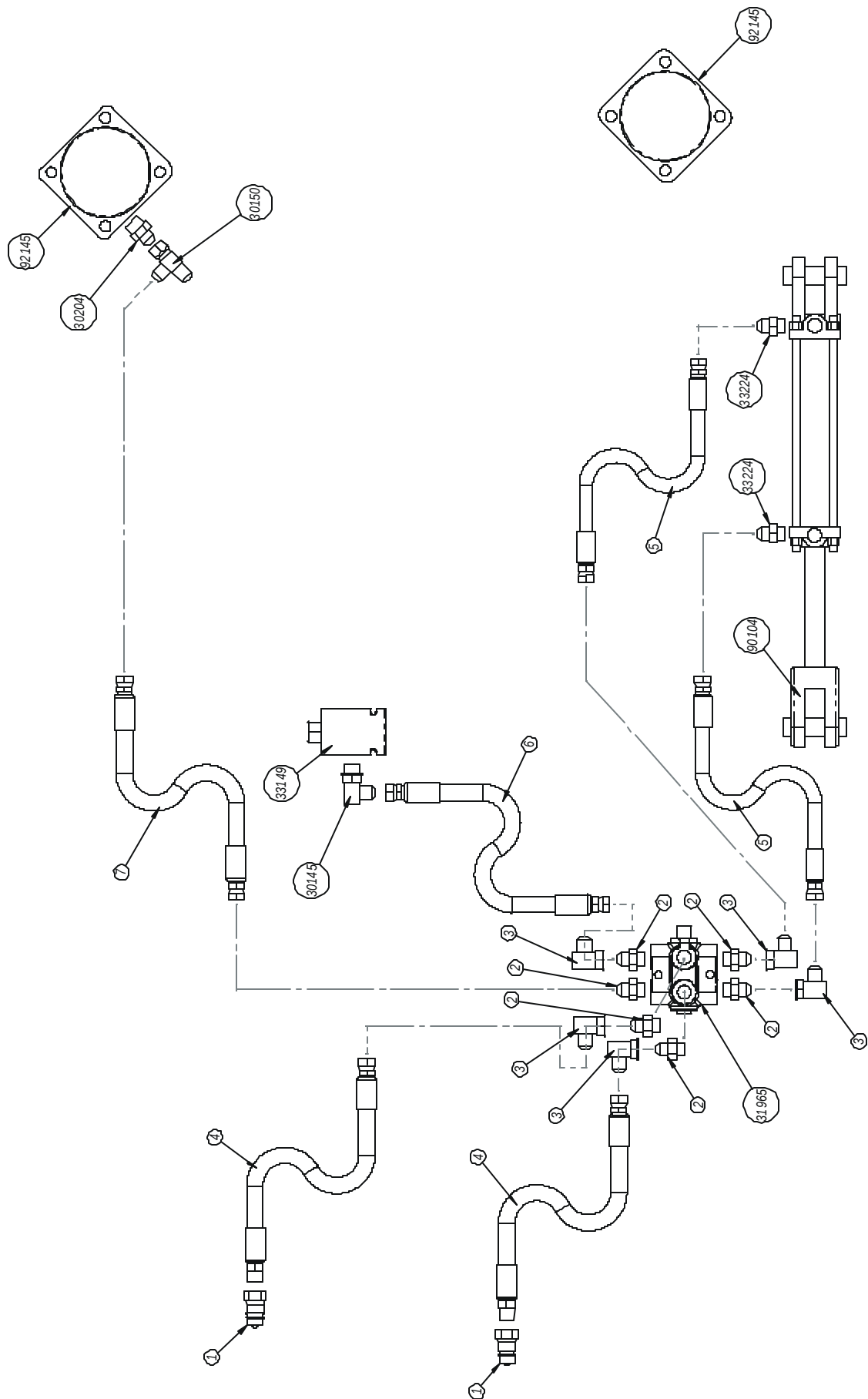
**5.11.2 Mechanical Valve Installation Instructions**

1. Hook the processor to a tractor and connect the bale lift hoses to the tractor. Raise the bale lift and install the cylinder lock.
2. Install item 14 and 15 on the on end of selector valve (item 8). Be sure not to bottom out item 15 inside the spool. Bottoming out the bolt could result in spool not shifting properly
3. Install item 6,9,14 and 17 into the valve (item 8). Fasten in place with item 11 keeping in mind again not to bottom bolt out in valve spool.
4. Take cover (item 2) and install indicator door (item 5) then fasten bushings (item 4), and valve (item 7) to the cover using the fasteners provided (items 19,16,13). Snug the bolts holding the valve to the cover. If these bolts are over torqued valve will no shift properly.
5. Refer to diagram 5.11.3. Connect all the adapter fittings (item 2) to the valve and tighten them ¼ turn past snug. Connect all elbows (item 3) to appropriate adapters on the valve. Attach the hoses to the valve as shown in the diagram and tighten securely.
6. Refer to 5.11.1 Install selector rod (item 1) through the front and rear wall of tub using the holes provided. They can be found toward the discharge side of the machine close to the frame member.
7. Refer to 5.11.1 diagram. Install the valve/cover/hose combination to the front of the tub wall at the location provided. Install spring (item 10) between valve washer (item 14) and selector rod (item 1). Fasten cover to front wall with fasteners provided (item 13, 18).
8. Refer to 5.11.1 diagram. Install rear cover to back tub wall using the fasteners provided (items 13,18).
9. Connect opposite hose ends as shown in figure 5.11.3.
10. Install items 12 and 20 on the end of the selector rod.
11. The selector rod assembly should be set at 2" from the end of the coupling nut to the edge of the selector rod cover at the point of engagement on the small spring. This should shift the valve fully to the door circuit, and allow, while the forks are completely lowered, for discharge door operation without any feed-roller movement. As well, you should not be able to "pull" the selector valve forward at all. See 5.11.2 diagram.
12. If the above conditions are not met then the selector rod may need adjusting. In most cases the selector rod will need to be lengthened. This is done by raising the forks, loosening the jam nut and threading the coupling nut out (making the rod longer). The coupling nut should be adjusted in small increments, one full turn or 1/16" at a time. The jam nut should be retightened, and then the forks lowered and the circuit rechecked for proper operation. If the circuit is still not operating properly repeat the above steps until proper operation is achieved.
13. Large adjustments made to the selector rod without checking circuit operation may result in damage to the selector rod, valve, and springs.



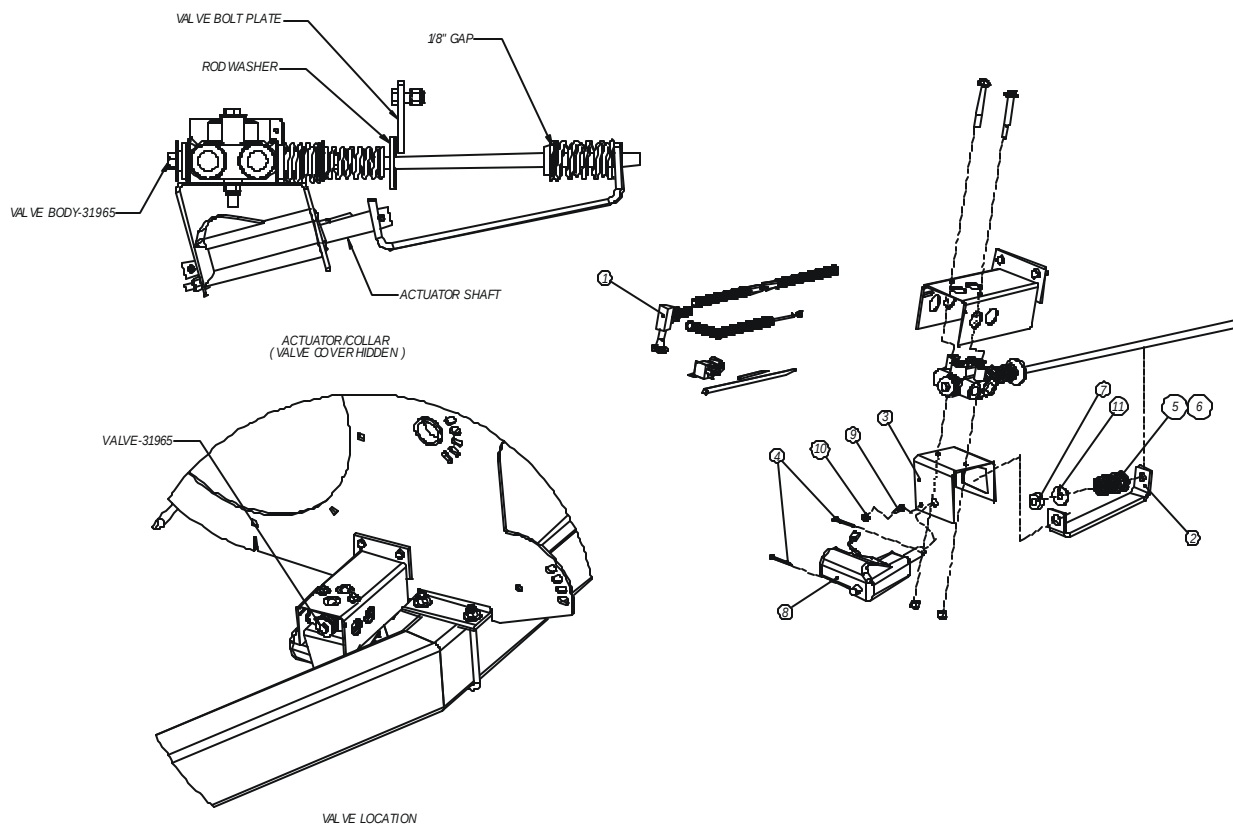
**5.11.3 Selector Hydraulics Schematic (Part No. 49599)**

| ITEM NO. | PART NO. | DESCRIPTION                  | QTY. |
|----------|----------|------------------------------|------|
| 1        | 30209    | HYD,FIT,PIONEER,MALE,8FP     | 2    |
| 2        | 30215    | HYD,FIT,ADAPTER,8MB-8MJ      | 6    |
| 3        | 30436    | HYD, FIT, ELBOW,8FJX-8MJ90   | 5    |
| 4        | 31954    | HYD,HOSE,1/2X120,8MP-8FJX,2W | 2    |
| 5        | 31956    | HYD,HOSE,3/8X56,8FJX-8FJX,2W | 2    |
| 6        | 31958    | HYD,HOSE,1/2X36,8FJX-8FJX,2W | 1    |
| 7        | 31961    | HYD,HOSE,1/2X52,8FJX-8FJX,2W | 1    |



### 5.12 Electric/Hydraulic Selector Valve Option (Part No. BPOEH-3 (89011))

| ITEM NO. | PART NO. | DESCRIPTION                 | QTY. |
|----------|----------|-----------------------------|------|
| 1        | 49575    | ELEC,HARNESS,SELECTOR VALVE | 1    |
| 2        | E6975    | PLT,S,LINK,ACTUATOR         | 1    |
| 3        | E6969    | PLT,S,MOUNT,ACTUATOR        | 1    |
| 4        | 30238    | PIN,COTTER,3/16X 1-1/2      | 2    |
| 5        | 32998    | SPRING,1.5X2.50X0.135       | 1    |
| 6        | 32999    | SPRING,1.25X2.31X0.148      | 1    |
| 7        | 33206    | COLLAR,SHAFT,1/2,2_PIECE    | 1    |
| 8        | 33403    | ACTUATOR,60LBSX2,12VDC      | 1    |
| 9        | 31033    | BOLT,HEX,1/4X3/4,UNC,GR5,ZP | 1    |
| 10       | 31174    | NUT,NYLOCK,1/4,UNC,ZP       | 1    |
| 11       | 31242    | WASHER,FLAT,9/16,ZP         | 1    |

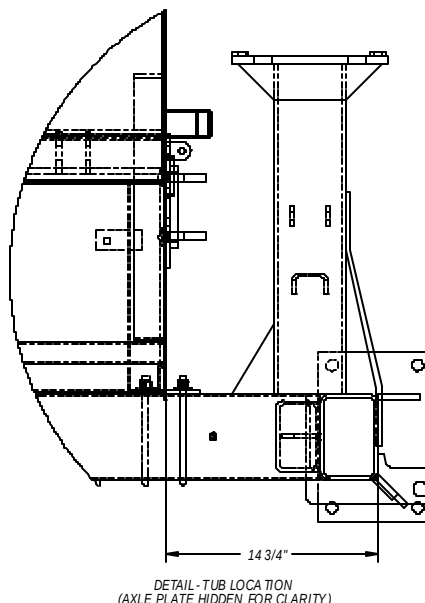


#### SHAFT COLLAR INSTALLATION INSTRUCTION:

1. FIND VALVE ON FRONT TUB WALL AS SHOWN IN THE DETAIL.
2. ENSURE ACTUATOR SHAFT IS FULLY EXTENDED.
3. ENSURE ROD WASHER IS TOUCHING VALVE BOLT PLATE.
4. SLIDE COILED TOGETHER SPRINGS (32998 & 32999) AND WASHER (31242) AGAINST LINK BAR (E6975).
5. INSTALL SHAFT COLLAR (33206) ON SELECTOR ROD BEHIND THE FRONT TUB WALL ALLOWING A 1/8" GAP BETWEEN THE WASHER (31242) AND COILED TOGETHER SPRINGS (32998 & 32999).

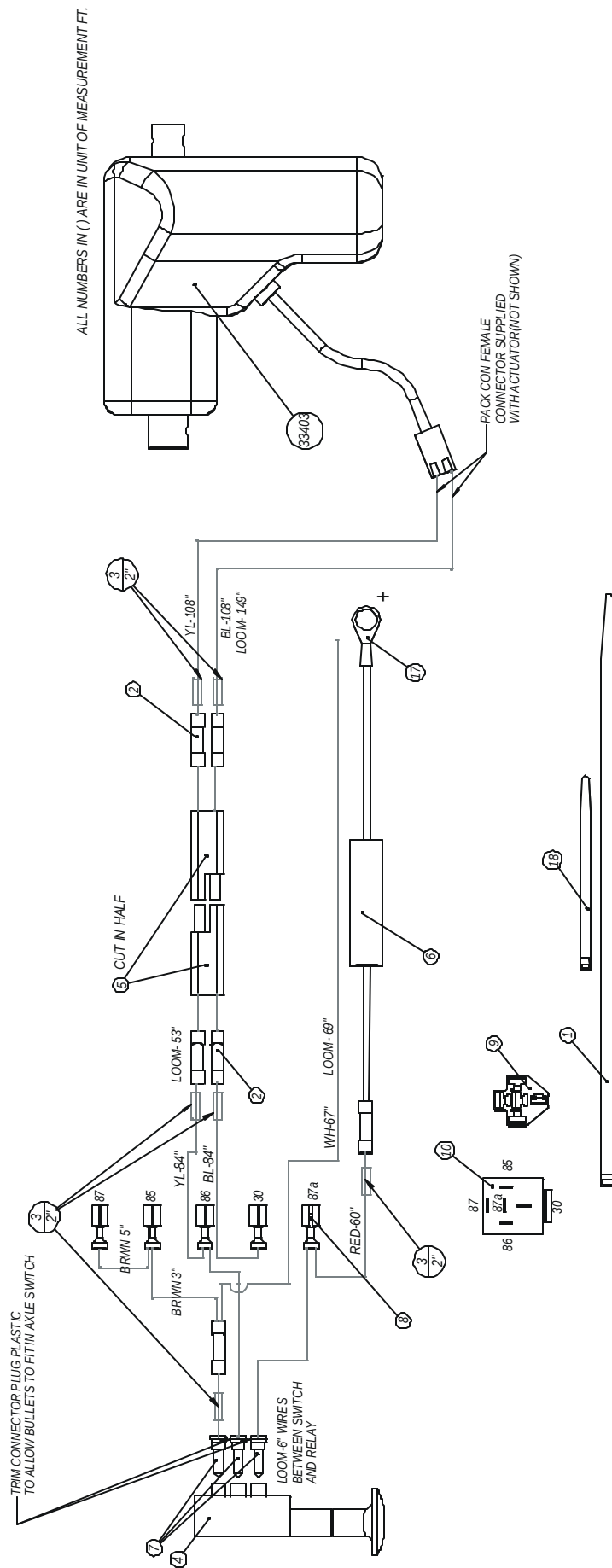
### 5.12.1 Electric/Hydraulic Selector Valve Option Installation Instructions

1. Unbolt valve with cover from the front wall and set it to the side.
2. Remove the hex and coupling nut from the end of the selector rod. See next page for the position of the coupling nut in relation to the rod end (for later installation).
3. Pull rod out at front of tub until only a few inches is left sticking through the front wall. Go to the discharge side of the machine and slide the spring and the end of the link bar onto the rod.
4. Reinstall the rod through the rear wall.
5. Install the nut and coupling nut on the selector rod end and set the coupling nut at its previous position in relation to the rod end.
6. Remove the bolts that hold the cover to the selector valve. Install the bracket on the bottom of the selector valve as shown. Reinstall bolts and nuts.
7. Remount the valve to the front wall.
8. Connect the wire harness to the actuator connector. Route the wire harness through the hose holder to the front of the processor.
9. Run the harness to the tractor and mount the switch in a suitable location inside the cab.
10. Route the red wire to the tractor's accessory power and the white wire to ground. You may need to adjust the length of the red or white wire that is inside the loom for easier routing.
11. When unhooking from the processor use the quick disconnect on the harness.
12. Attach the shaft collar on the rod at the distance shown on the next page.



**5.12.2 Harness Schematic for Elec/Hyd Selector Valve Option (Part No. 49575)**

| ITEM NO. | PART NO. | DESCRIPTION                          | QTY. |
|----------|----------|--------------------------------------|------|
| 1        | 31613    | TIE,CABLE,NYLON,BLACK,11 1/2"        | 3    |
| 2        | 30408    | ELEC,CONN,BUTT,16-14                 | 6    |
| 3        | 31976    | ELEC,HEAT SHRINK,DUAL WALL,1/4       | 1    |
| 4        | 33123    | ELEC,SWITCH,AXLE                     | 1    |
| 5        | 33125    | ELEC,CONN,2 POLE,FLAT,16GA           | 1    |
| 6        | 33127    | ELEC,HOLDER,FUSE,15AMP               | 1    |
| 7        | 33130    | ELEC,PLUG,BUL .156,90 DEG            | 3    |
| 8        | 33325    | ELEC,TERMINAL,FEMALE,VF4             | 5    |
| 9        | 33404    | ELEC,SOCKET,RELAY,VF4-45F11          | 1    |
| 10       | 92130    | ELEC_RELAY,12V,30A                   | 1    |
| 11       | 92149    | ELEC,WIRE,16GA,STRAND,BLACK          | 1    |
| 12       | 92150    | ELEC,WIRE,16GA,STRAND,WHITE          | 1    |
| 13       | 92151    | ELEC,WIRE,16GA,STRAND,RED            | 1    |
| 14       | 92154    | ELEC,WIRE,16GA,STRAND,YELLOW         | 1    |
| 15       | 92155    | ELEC,WIRE,16GA,STRAND,BROWN          | 1    |
| 16       | 92143    | ELEC,LOOM,1/2,SPLIT,CORRUGATED       | 1    |
| 17       | 92166    | ELEC_CONNECTOR,RING,3/8,16-14,ST,INS | 1    |
| 18       | 92170    | TIE,CABLE,4",BLACK                   | 6    |



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**6.0 Parts Index**

| <b>Part No.</b> | <b>Description</b>                | <b>Page</b> | <b>Item</b> |
|-----------------|-----------------------------------|-------------|-------------|
| 30102           | SUSP,HUB,COMPLETE,EM5500          | 66          | 3           |
| 30145           | HYD,FIT,ELBOW,10MB-8MJ90          | 51          | 1           |
| 30150           | HYD,FIT,TEE,8FJX-8MJ-8MJ          | 51          | 2           |
| 30204           | HYD,FIT,ADAPTER,10MB-8MJ          | 51          | 3           |
| 30206           | HYD,HOLDER,HOSE,1/2               | 40          | 3           |
| 30207           | ZERK,1/4-28,GF641,STRAIGHT        | 42          | 7           |
| 30207           | ZERK,1/4-28,GF641,STRAIGHT        | 63          | 9           |
| 30207           | ZERK,1/4-28,GF641,STRAIGHT        | 67          | 11          |
| 30208           | PLT,SERIAL#                       | 16          | 1           |
| 30209           | HYD,FIT,PIONEER,MALE,8FP          | 48          | 2           |
| 30209           | HYD,FIT,PIONEER,MALE,8FP          | 70          | 1           |
| 30209           | HYD,FIT,PIONEER,MALE,8FP          | 78          | 1           |
| 30210           | HYD,CLAMP,HOSE,1/2                | 48          | 3           |
| 30212           | HYD,FIT,ELBOW,8MP-8MJ90           | 48          | 4           |
| 30215           | HYD,FIT,ADAPTER,8MB-8MJ           | 51          | 4           |
| 30215           | HYD,FIT,ADAPTOR,8MB-8MJ           | 78          | 2           |
| 30220           | SUSP,CAP,DUST                     | 67          | 1           |
| 30221           | PIN,COTTER,3/16X1-3/4             | 67          | 1           |
| 30221           | PIN,COTTER,3/16X1-3/4             | 67          | 2           |
| 30222           | NUT,SLOTTED,1,UNF                 | 67          | 3           |
| 30223           | WASHER,FLAT,1IDX2OD,.2385         | 67          | 4           |
| 30226           | DRV,BRG,RACE,1.781                | 67          | 5           |
| 30228           | DRV,BRG,SEAL,1.98                 | 67          | 6           |
| 30229           | SUSP,HUB,EM5500,8BOLT             | 67          | 7           |
| 30230           | CLAMP,PIPE,TOP                    | 42          | 8           |
| 30231           | CLAMP,PIPE,BOTTOM                 | 42          | 9           |
| 30238           | PIN,COTTER,3/16X1-1/2             | 52          | 3           |
| 30238           | PIN,COTTER,3/16X1-1/2             | 80          | 4           |
| 30239           | SETSCREW,SOCKET,3/8X1-1/2KNUR     | 52          | 4           |
| 30261           | LOCKTHREAD,NYLOCK                 | 52          | 5           |
| 30271           | DECAL,DANGER,ROTATING DRIVE       | 16          | 2           |
| 30281           | HYD,HOSE,1/2X96,8MP-8FJX,2W       | 70          | 2           |
| 30285           | DECLA,DANGER,TO PREVENT           | 16          | 3           |
| 30294           | SCREW,TEK,1/4X1                   | 54          | 6           |
| 30313           | HYD,FIT,TEE,8MJ-8MJ-8MJ           | 48          | 5           |
| 30342           | SUSP,CAP,DUST,611 HUB             | 63          | 5           |
| 30344           | BRG,1-1/2,611 HUB                 | 63          | 2           |
| 30345           | SUSP,BRG,1-1/4,611 HUB            | 63          | 4           |
| 30346           | OIL SEAL                          | 63          | 1           |
| 30352           | AUTO LOCK REPAIR KIT              | 47          | 1           |
| 30353           | AUTO LOCK YOKE ASSEMBLY           | 47          | 2           |
| 30354           | CAT 4 80° CROSS AND BEARING       | 47          | 3           |
| 30355           | CENTER HOUSING                    | 47          | 4           |
| 30356           | BELL EXTENSION (WITH CENTRALIZER) | 47          | 5           |
| 30357           | YOKE AND SHAFT                    | 47          | 6           |
| 30358           | NYLON REPAIR KIT                  | 47          | 7           |
| 30359           | SAFETY SIGN                       | 47          | 8           |
| 30360           | CENTRALIZER                       | 47          | 9           |
| 30361           | OUTER GUARD                       | 47          | 10          |
| 30362           | INNER GUARD                       | 47          | 11          |

|       |                                   |    |    |
|-------|-----------------------------------|----|----|
| 30363 | SAFETY SIGN                       | 47 | 12 |
| 30364 | YOKE,TUBE AND SLIP SLEEVE         | 47 | 13 |
| 30365 | 35R CROSS AND BEARING KIT         | 47 | 14 |
| 30367 | 3/8"X2" - 16 GR5 BOLT             | 47 | 16 |
| 30368 | 3/8" - 16 LOCKNUT                 | 47 | 17 |
| 30371 | WASHER,FLAT,611 HUB               | 62 | 3  |
| 30372 | NUT,CASTELLATED,BP6800            | 62 | 2  |
| 30373 | SUSP,HUB,H611                     | 63 | 3  |
| 30374 | BOLT,HEX,3/8X3,UNC,GR5,ZP         | 40 | 6  |
| 30408 | ELEC,CONN,BUTT,16-14              | 82 | 2  |
| 30436 | HYD,FIT,ELBOW,8FJX-8MJ90          | 78 | 3  |
| 30556 | ELEC,CONN,7 WIRE,FEMALE           | 56 | 1  |
| 30577 | DECAL,RED REFL,2X9                | 16 | 4  |
| 30578 | DECAL,AMBER REFL,2X9              | 16 | 5  |
| 30611 | NUT,NYLOCK,JAM,1/2,UNC,ZP         | 32 | 10 |
| 30669 | BOLT,HEX,3/8X1-3/4,UNC,GR5,ZP,FT  | 74 | 9  |
| 31008 | BOLT,CARR,1/2X1-1/2,UNC,GR5,ZP    | 28 | 9  |
| 31008 | BOLT,CARR,1/2X1-1/2,UNC,GR5,ZP    | 36 | 3  |
| 31008 | BOLT,CARR,1/2X1-1/2,UNC,GR5,ZP    | 46 | 5  |
| 31009 | BOLT,CARR,1/2X2,UNC,GR5,ZP        | 32 | 9  |
| 31016 | BOLT,HEX,1/2X1-1/2,UNC,GR5,ZP     | 28 | 10 |
| 31016 | BOLT,HEX,1/2X1-1/2,UNC,GR5,ZP     | 30 | 13 |
| 31016 | BOLT,HEX,1/2X1-1/2,UNC,GR5,ZP     | 37 | 3  |
| 31017 | BOLT,HEX,1/2X1-3/4,UNC,GR5,ZP     | 30 | 14 |
| 31017 | BOLT,HEX,1/2X1-3/4,UNC,GR5,ZP     | 34 | 10 |
| 31020 | BOLT,HEX,1/2X2-3/4,UNC,GR5,ZP     | 32 | 7  |
| 31032 | BOLT,HEX,1/4X2-1/4,UNC,GR5,ZP     | 30 | 12 |
| 31033 | BOLT,HEX,1/4X3/4,UNC,GR5,ZP       | 55 | 10 |
| 31033 | BOLT,HEX,1/4X3/4,UNC,GR5,ZP       | 80 | 9  |
| 31034 | BOLT,HEX,1-1/4X6,UNC,GR5,ZP       | 42 | 14 |
| 31040 | BOLT,HEX,3/4X2-1/2,UNC,GR5,ZP     | 62 | 4  |
| 31040 | BOLT,HEX,3/4X2-1/2,UNC,GR5,ZP     | 66 | 5  |
| 31042 | BOLT,HEX,3/4X6,UNC,GR5,ZP         | 40 | 7  |
| 31046 | BOLT,HEX,5/16X1-1/2,UNC,GR5,ZP    | 34 | 11 |
| 31056 | BOLT,HEX,5/8X3-1/2,UNC,GR5,ZP     | 46 | 3  |
| 31058 | BOLT,HEX,9/16X3-1/2,UNC,GR5,ZP    | 32 | 8  |
| 31059 | BOLT,SHCS,1/2X2-1/2,UNC,GR5,ZP    | 30 | 9  |
| 31061 | BOLT,U,SQ,1/2-13,3X7,1-1/4 THREAD | 42 | 10 |
| 31066 | BOLT,HEX,3/8X1-3/4,UNC,GR5,ZP     | 27 | 4  |
| 31150 | BOLT,HEX,1/2X2-1/4,UNC,GR5,ZP     | 38 | 6  |
| 31162 | NUT,HEX,1,UNC,GR5,ZP              | 30 | 18 |
| 31163 | NUT,HEX,1/2,UNC,GR5,ZP            | 44 | 6  |
| 31167 | NUT,HEX,3/4,UNC,GR5,ZP            | 40 | 8  |
| 31167 | NUT,HEX,3/4,UNC,GR5,ZP            | 62 | 5  |
| 31167 | NUT,HEX,3/4,UNC,GR5,ZP            | 66 | 7  |
| 31168 | NUT,NYLOCK,JAM,5/8,UNC,ZP         | 28 | 11 |
| 31169 | NUT,STOVER,5/8,UNC,GR5,ZP         | 42 | 15 |
| 31170 | NUT,LOCK,STOVER,5/8,UNF,ZP        | 26 | 5  |
| 31171 | NUT,NYLOCK,1-1/4,UNC,ZP           | 42 | 16 |
| 31173 | NUT,NYLOCK,1/2,UNC,ZP             | 28 | 12 |
| 31173 | NUT,NYLOCK,1/2,UNC,ZP             | 30 | 17 |
| 31173 | NUT,NYLOCK,1/2,UNC,ZP             | 32 | 11 |
| 31173 | NUT,NYLOCK,1/2,UNC,ZP             | 34 | 13 |

|       |                                |    |    |
|-------|--------------------------------|----|----|
| 31173 | NUT,NYLOCK,1/2,UNC,ZP          | 36 | 4  |
| 31173 | NUT,NYLOCK,1/2,UNC,ZP          | 37 | 4  |
| 31173 | NUT,NYLOCK,1/2,UNC,ZP          | 38 | 7  |
| 31173 | NUT,NYLOCK,1/2,UNC,ZP          | 40 | 9  |
| 31173 | NUT,NYLOCK,1/2,UNC,ZP          | 42 | 17 |
| 31173 | NUT,NYLOCK,1/2,UNC,ZP          | 44 | 7  |
| 31173 | NUT,NYLOCK,1/2,UNC,ZP          | 46 | 7  |
| 31173 | NUT,NYLOCK,1/2,UNC,ZP          | 69 | 3  |
| 31174 | NUT,NYLOCK,1/4,UNC,ZP          | 30 | 16 |
| 31174 | NUT,NYLOCK,1/4,UNC,ZP          | 55 | 12 |
| 31174 | NUT,NYLOCK,1/4,UNC,ZP          | 80 | 10 |
| 31175 | NUT,NYLOCK,3/4,UNC,ZP          | 60 | 3  |
| 31175 | NUT,NYLOCK,3/4,UNC,ZP          | 61 | 4  |
| 31176 | NUT,NYLOCK,3/8,UNC,ZP          | 27 | 5  |
| 31176 | NUT,NYLOCK,3/8,UNC,ZP          | 38 | 8  |
| 31176 | NUT,NYLOCK,3/8,UNC,ZP          | 40 | 10 |
| 31176 | NUT,NYLOCK,3/8,UNC,ZP          | 44 | 8  |
| 31176 | NUT,NYLOCK,3/8,UNC,ZP          | 74 | 10 |
| 31177 | NUT,NYLOCK,5/16,UNC,ZP         | 34 | 14 |
| 31177 | NUT,NYLOCK,5/16,UNC,ZP         | 48 | 13 |
| 31178 | NUT,NYLOCK,5/8,UNC,ZP          | 28 | 13 |
| 31178 | NUT,NYLOCK,5/8,UNC,ZP          | 46 | 4  |
| 31179 | NUT,NYLOCK,9/16,UNC,ZP         | 32 | 12 |
| 31183 | PIN,COTTER,3/16X2              | 48 | 6  |
| 31183 | PIN,COTTER,3/16X2              | 62 | 4  |
| 31205 | BOLT,HEX,5/8X4-1/2,UNC,GR8,ZP  | 42 | 18 |
| 31218 | WASHER,LOCK,5/8,ZP             | 42 | 19 |
| 31234 | WASHER,SP,FLAT,25/64IDX1-1/2OD | 74 | 11 |
| 31235 | WASHER,FLAT,1,ZP               | 30 | 23 |
| 31235 | WASHER,FLAT,1,ZP               | 34 | 15 |
| 31235 | WASHER,FLAT,1,ZP               | 67 | 2  |
| 31236 | WASHER,FLAT,1/2,ZP             | 30 | 20 |
| 31236 | WASHER,FLAT,1/2,ZP             | 32 | 13 |
| 31236 | WASHER,FLAT,1/2,ZP             | 34 | 16 |
| 31236 | WASHER,FLAT,1/2,ZP             | 36 | 5  |
| 31236 | WASHER,FLAT,1/2,ZP             | 37 | 5  |
| 31236 | WASHER,FLAT,1/2,ZP             | 40 | 11 |
| 31236 | WASHER,FLAT,1/2,ZP             | 44 | 9  |
| 31237 | WASHER,FLAT,1/4,ZP             | 30 | 19 |
| 31237 | WASHER,FLAT,1/4,ZP             | 55 | 13 |
| 31239 | WASHER,FLAT,5/16,ZP            | 48 | 12 |
| 31242 | WASHER,FLAT,9/16,ZP            | 32 | 14 |
| 31242 | WASHER,FLAT,9/16,ZP            | 80 | 11 |
| 31243 | WASHER,LOCK1,1ZP               | 30 | 24 |
| 31244 | WASHER,LOCK,1/2,ZP             | 28 | 14 |
| 31244 | WASHER,LOCK,1/2,ZP             | 30 | 21 |
| 31246 | WASHER,LOCK,3/4,ZP             | 40 | 12 |
| 31246 | WASHER,LOCK,3/4,ZP             | 62 | 6  |
| 31246 | WASHER,LOCK,3/4,ZP             | 66 | 6  |
| 31246 | WASHER,LOCK,3/4,ZP             | 68 | 3  |
| 31315 | BOLT,HEX,3/4X2-1/2,GR8,ZP      | 61 | 3  |
| 31315 | BOLT,HEX,3/4X2-1/2,GR8,ZP      | 68 | 2  |
| 31339 | BOLT,HEX,3/4X2,UNC,GR5,ZP      | 40 | 13 |

|       |                                |    |    |
|-------|--------------------------------|----|----|
| 31345 | BOLT,HEX,3/8X3/4,UNC,GR5,ZP    | 74 | 12 |
| 31351 | WASHER,FLAT,3/8,ZP             | 74 | 13 |
| 31431 | BOLT,CARR,1/2X2-1/4,UNC,GR5,ZP | 36 | 6  |
| 31443 | BOLT,HEX,5/16X1-1/4,UNC,GR5,ZP | 34 | 12 |
| 31448 | BOLT,HEX,1X2,UNC,GR5,ZP        | 30 | 15 |
| 31485 | NUT,HEX,3/8,UNC,ZP             | 52 | 1  |
| 31485 | NUT,HEX,3/8,UNC,GR5,ZP         | 74 | 14 |
| 31486 | BOLT,HEX,3/4X5,UNC,GR5,ZP      | 60 | 2  |
| 31573 | BOLT,CARR,3/8X1,UNC,GR5,ZP     | 38 | 9  |
| 31573 | BOLT,CARR,3/8X1,UNC,GR5,ZP     | 44 | 10 |
| 31573 | BOLT,CARR,3/8X1,UNC,GR5,ZP     | 74 | 15 |
| 31588 | NUT,HEX,3/4,UNF                | 52 | 2  |
| 31590 | CHAIN,SAFETY,ASAE,10100LB,5'4" | 61 | 1  |
| 31593 | CLIP,AUTOMOTIVE,1/4,GR5,ZP     | 55 | 4  |
| 31613 | TIE,CABLE,NYLON,BLACK,11-1/2"  | 55 | 5  |
| 31613 | TIE,CABLE,NYLON,BLACK,11-1/2"  | 70 | 5  |
| 31613 | TIE,CABLE,NYLON,BLACK,11-1/2"  | 82 | 1  |
| 31649 | ELEC,CLAMP,CABLE,1/2           | 54 | 5  |
| 31650 | ELEC,CLAMP,CABLE,3/4           | 55 | 6  |
| 31668 | WASHER,SPRING,3/4,342          | 32 | 5  |
| 31668 | WASHER,SPRING,3/4,342          | 34 | 8  |
| 31668 | WASHER,SPRING,3/4,342          | 36 | 7  |
| 31739 | RIVET,ST,3/16X.565,.375 HEAD   | 38 | 10 |
| 31739 | RIVET,ST,3/16X.565,.375 HEAD   | 42 | 20 |
| 31777 | NUT,HEX,3/4,UNC,GR8,ZP         | 68 | 4  |
| 31781 | BOLT,HEX,3/8X3-1/2,UNC,GR5,ZP  | 74 | 16 |
| 31800 | JACK,5000LBX15,SQ MNT,SIDEWIND | 40 | 4  |
| 31800 | JACK,5000LBX15,SQ MNT,SIDEWIND | 41 | 1  |
| 31805 | PIN,SPRING,3/16X1-1/2          | 38 | 11 |
| 31809 | PIN,SPRING,3/32X5/16           | 39 | 3  |
| 31810 | GRIP,HANDLE,1-1/4IDX4-1/2      | 39 | 4  |
| 31813 | PIN,QUICK RELEASE,1/2X3,ZP     | 42 | 11 |
| 31814 | CLIP,GRIPPER,1 - 1-1/2         | 38 | 12 |
| 31814 | CLIP,GRIPPER,1 - 1-1/2         | 42 | 12 |
| 31853 | ELEC,PLUG,STOP/TURN,RIGHT ANGL | 56 | 2  |
| 31860 | SPRING,COMPRESSION,3/4X1-7/8"  | 38 | 13 |
| 31861 | HITCH,BASE,3 IN 1              | 40 | 5  |
| 31862 | CLEVIS,HITCH,3 IN 1            | 60 | 1  |
| 31893 | BOLT,CARR,1/2X4-1/2,UNC,GR5,ZP | 69 | 2  |
| 31894 | RETAINER,BOLT,1/2              | 28 | 15 |
| 31894 | RETAINER,BOLT,1/2              | 46 | 6  |
| 31900 | SUSP,SPINDLE ONLY,S611         | 62 | 1  |
| 31945 | BOLT,U,SQ,1/2-13X4X7-1/2       | 44 | 5  |
| 31951 | ELEC_LIGHT,AMBER,4DIA,S/T/T    | 55 | 7  |
| 31952 | ELEC_LIGHT,RED,4DIA,S/T/T      | 55 | 8  |
| 31953 | GROMMET,LIGHT,4X4-1/2          | 55 | 9  |
| 31954 | HYD,HOSE,1/2X120,8MP-8FJX,2W   | 78 | 4  |
| 31955 | HYD,HOSE,3/8X40,8FJX-8FJX,2W   | 51 | 6  |
| 31956 | HYD,HOSE,3/8X56,8FJX-8FJX,2W   | 78 | 5  |
| 31958 | HYD,HOSE,1/2X36,8FJX-8FJX,2W   | 78 | 6  |
| 31961 | HYD,HOSE,1/2X52,8FJX-8FJX,2W   | 78 | 7  |
| 31962 | HYD,HOSE,3/8X36,8FJX-8FJX,2W   | 51 | 7  |
| 31965 | HYD,VALVE,DOUBLE SELECTOR      | 74 | 6  |

|       |                                         |    |    |
|-------|-----------------------------------------|----|----|
| 31976 | ELEC, HEAT SHRINK TUBE,DUAL WALL,1/4X48 | 56 | 3  |
| 31976 | ELEC,HEAT SHRINK,DUAL WALL,1/4          | 82 | 3  |
| 31977 | ELEC,CONN,BUTT,16-14GA,NON INSULATED    | 56 | 4  |
| 31978 | ELEC,CONN,BUTT,12-10GA,NON INSULATED    | 56 | 5  |
| 31981 | HYD,HOSE,3/8X28,8FJX-8FJX,2W            | 48 | 7  |
| 31982 | HYD,HOSE,3/8X20,8FJX-8FJX,2W            | 48 | 8  |
| 31987 | NUT,COUPLING,1/2,UNC,ZP                 | 44 | 11 |
| 32082 | HYD,FIT,ADAPTER,8MP-8MP                 | 61 | 2  |
| 32250 | HYD,CYL,PIN,1                           | 52 | 7  |
| 32257 | ROD CAP                                 | 50 | 2  |
| 32297 | NUT,SLOTTED,1"-14,UNF                   | 67 | 3  |
| 32301 | SUSP,BOLT,WHEEL,9/16X1-1/4TX1-13/16L    | 67 | 12 |
| 32324 | SUSP,TIRE,16.5LX16.1,ST2,6PLY           | 66 | 2  |
| 32336 | SUSP,BOLT,WHEEL,1/2X1-1/4X1-3/4L        | 63 | 6  |
| 32639 | BEARING,THRUST,FRONT                    | 53 | 13 |
| 32643 | ROTOR KIT                               | 53 | 5  |
| 32647 | SEAL KIT,ROLLER,STATOR                  | 53 | 1  |
| 32649 | BEARING,HOUSING,REAR,1/2                | 53 | 4  |
| 32651 | BEARING,THRUST,REAR                     | 53 | 2  |
| 32653 | SHAFT KIT                               | 53 | 8  |
| 32655 | BOLT KIT                                | 53 | 12 |
| 32720 | BEARING,HOUSING,FRONT                   | 53 | 3  |
| 32722 | DRIVE LINK KIT                          | 53 | 6  |
| 32723 | HOUSING KIT                             | 53 | 7  |
| 32725 | MANIFOLD                                | 53 | 9  |
| 32726 | BALANCE PLATE & BALLS                   | 53 | 10 |
| 32727 | END COVER                               | 53 | 11 |
| 32975 | HYD,VALVE,CONTROL,FLOW,8FP              | 61 | 1  |
| 32981 | DECAL,PIMA                              | 16 | 6  |
| 32991 | BALL SHEAR ASSEMBLY                     | 47 | 15 |
| 32992 | SUSP,RIM,W14CX16.1,-1.5,8,WH            | 66 | 1  |
| 32994 | WHEEL,16.5X16.1,-1.5,8,WH               | 66 | 4  |
| 32998 | SPRING,1.5X2.50X0.135                   | 74 | 7  |
| 32998 | SPRING,1.5X2.50X0.135                   | 80 | 5  |
| 32999 | SPRING,1.25X2.31X0.148                  | 74 | 8  |
| 32999 | SPRING,1.25X2.31X0.148                  | 80 | 6  |
| 33017 | WASHER,LOCK,HIGH-COLLAR,1/2,ZP          | 30 | 22 |
| 33026 | HYD,FIT,PLUG,8ORB,HOLLOWHEX             | 52 | 6  |
| 33027 | HYD,CYL,CLEVIS,CAP,2,8ORBF              | 52 | 8  |
| 33028 | HYD,CYL,CAP,ROD,2X1-1/8,8ORBF           | 52 | 9  |
| 33029 | HYD,CYL,ROD,1-1/8X14-3/4                | 52 | 10 |
| 33030 | HYD,CYL,2X8                             | 52 | 11 |
| 33031 | HYD,CYL,PISTON,2                        | 52 | 12 |
| 33032 | HYD,CYL,TIEROD,3/8X8                    | 52 | 13 |
| 33033 | HYD,CLEVIS,1-1/8,1PIN                   | 52 | 14 |
| 33034 | HYD,CYL,SEALKIT2                        | 52 | 15 |
| 33123 | ELEC,SWITCH,AXLE                        | 82 | 4  |
| 33125 | ELEC,CONN,2 POLE,FLAT,16GA              | 82 | 5  |
| 33127 | ELEC,HOLDER,FUSE,15AMP                  | 82 | 6  |
| 33130 | ELEC,PLUG,BUL.156,90DEG                 | 82 | 7  |
| 33147 | HYD,HOSE,1/2X108,8MP-8FJX,2W            | 70 | 3  |
| 33148 | HYD,HOSE,1/2X180,8MP-8FJX,2W            | 70 | 4  |
| 33149 | HYD,VAVLE,FLOW_DIVIDER                  | 30 | 1  |

|       |                                     |    |    |
|-------|-------------------------------------|----|----|
| 33206 | COLLAR,SHAFT,1/2,2 PIECE            | 80 | 7  |
| 33224 | HYD,FIT,ADAPTER,8MB-8MJ,031 ORIFICE | 51 | 5  |
| 33325 | ELEC,TERMINAL,FEMALE,VF4            | 82 | 8  |
| 33326 | HYD,LINE,STEEL,104,1/2X.049,8FJ     | 48 | 9  |
| 33327 | SUSP,SPINDLE,EM5500,13              | 67 | 4  |
| 33328 | HYD,HOSE,3/8X102,8MJ-8MP,2W         | 48 | 10 |
| 33403 | ACTUATOR,60LBSX2,12VDC              | 80 | 8  |
| 33404 | ELEC,SOCKET,,RELAY,VF4-45F11        | 82 | 9  |
| 33438 | KIT,PIN&CHAIN-5/8"X4.25"            | 41 | 2  |
| 33439 | KIT,5K BEARING REPLACEMENT          | 41 | 3  |
| 33440 | KIT,STD BEVEL GEAR REPLAC.          | 41 | 4  |
| 33441 | KIT,SW CRN CRANK REPLAC.            | 41 | 5  |
| 33442 | COVER,GEARBOX                       | 41 | 6  |
| 37686 | ELEC,PLUG,2 POLE,10GA               | 56 | 6  |
| 37980 | ELEC,WIRE,14GA,STAND,BLACK          | 56 | 7  |
| 37981 | ELEC,WIRE,14GA,STAND,WHITE          | 56 | 8  |
| 37998 | BOLT,CARR,1/4X3/4,UNC,GR5,ZP        | 55 | 11 |
| 45099 | BOLT,STUD,5/8X3-3/4,UNF,GR8         | 26 | 1  |
| 45185 | PIN,CYL,TOP                         | 48 | 1  |
| 45185 | TOP CYLINDER PIN                    | 50 | 11 |
| 45192 | DUMP                                | 42 | 1  |
| 45222 | SUSP,TIRE,11LX15FI,6PLY             | 63 | 1  |
| 45223 | SUSP,WHEEL,15X9LB,1.12OFF,6         | 63 | 2  |
| 45224 | SUSP,HUB,H611,3600LBS               | 62 | 1  |
| 45230 | DRV,DL,35R,CV,CAT4,ROT              | 46 | 1  |
| 47012 | GUARD,TWINE,REAR                    | 30 | 2  |
| 47019 | GUARD,TWINE,FRONT                   | 30 | 3  |
| 49007 | SCREEN,SPILL                        | 37 | 1  |
| 49015 | PLATE,SLIDE,REAR                    | 30 | 4  |
| 49017 | ROLLER,FEED,COMPLETE                | 30 | 5  |
| 49022 | AXLE                                | 62 | 2  |
| 49027 | ROLLER,FEED                         | 27 | 1  |
| 49054 | GUARD,DRUM,FLAIL                    | 28 | 1  |
| 49065 | EXTENSION,AXLE,SHORT,BP             | 68 | 1  |
| 49089 | WHEEL,COMPLETE,BP,OFF-WHITE         | 62 | 3  |
| 49093 | FORK,LEFT                           | 42 | 2  |
| 49094 | FORK,RIGHT                          | 42 | 3  |
| 49095 | BUMPER                              | 42 | 4  |
| 49096 | PLATE,SLIDE,FRONT                   | 30 | 6  |
| 49099 | DOOR,DISCHARGE,BOTTOM               | 36 | 1  |
| 49101 | HANDLE,ADJ,ROD,FLAIL                | 32 | 1  |
| 49102 | HANDLE,DEFLECTOR,BOTTOM             | 36 | 2  |
| 49108 | GUARD,FLAIL                         | 32 | 2  |
| 49110 | BAR,ADJ,GUARD,FLAIL                 | 32 | 3  |
| 49159 | DRUM,FLAIL,WITH CUTTER              | 26 | 2  |
| 49160 | DRUM,FLAIL,WITH CUTTER,COMPLETE     | 28 | 2  |
| 49163 | PLATE,BEARING,FRONT                 | 28 | 3  |
| 49164 | CUTTER,TWINE                        | 39 | 1  |
| 49165 | CUTTER,TWINE,COMPLETE               | 38 | 1  |
| 49196 | LOCK,CYLINDER,DUMP                  | 42 | 5  |
| 49204 | ELEC,LIGHT,12V,REWORKED             | 54 | 1  |
| 49205 | ELEC,HARNESS,LIGHT,OPTIONAL         | 54 | 2  |
| 49285 | WLDT,COVER,CUTTER                   | 38 | 2  |

|       |                                |    |    |
|-------|--------------------------------|----|----|
| 49364 | ELEC,HARNESS,LIGHT,BP          | 55 | 1  |
| 49365 | WLDT,DOOR,DISCHARGE            | 34 | 1  |
| 49367 | WLDT,PIN,DOOR,FRONT            | 34 | 2  |
| 49368 | WLDT,LOCK,DOOR                 | 34 | 3  |
| 49370 | WLDT,FORK,NARROW               | 69 | 1  |
| 49384 | WLDT,ROD,SELECTOR              | 44 | 1  |
| 49397 | WLDT,ELECTOR,SHIELD            | 74 | 1  |
| 49420 | ELEC,HARNESS,TRACTOR RFLIGHT   | 54 | 3  |
| 49451 | PIN,ADJUSTMENT,ROD,FLAIL,HD    | 32 | 4  |
| 49464 | WLDT,GUARD,CV,1_PIECE          | 46 | 2  |
| 49575 | ELEC,HARNESS,SELECTOR,VALVE    | 80 | 1  |
| 49580 | WLDT,DEFLECTOR,BALE            | 37 | 2  |
| 49581 | WLDT,AXLE,16.5L,RGT,13EM5500   | 66 | 1  |
| 49582 | WLDT,AXLE,16.5L,LFT,13EM5500   | 66 | 2  |
| 49583 | WLDT,COVER,ROD                 | 44 | 4  |
| 49585 | ROD,ADJUSTMENT,UNC,1           | 30 | 7  |
| 49586 | WLDT,HOLDER,CV                 | 40 | 1  |
| 49591 | WLDT,TUB                       | 44 | 2  |
| 49592 | WLDT,FRAME,CART                | 44 | 3  |
| 49596 | ASSY,ROD,SELECTOR              | 72 | 1  |
| 49599 | ASSY,HYD,SELECTOR              | 72 | 2  |
| 90104 | HYD,CYL,2X8,1.125,8FB          | 34 | 9  |
| 90133 | HYD,CYL,3X16,1.5,8FP           | 48 | 11 |
| 90676 | SEAL KIT                       | 50 | 10 |
| 90706 | PISTON                         | 50 | 3  |
| 90722 | 1-14 NUT,UNF                   | 50 | 9  |
| 90800 | 1/2" NUT,UNF                   | 50 | 7  |
| 90802 | 1/2" TIE ROD                   | 50 | 6  |
| 90846 | 1-1/2" ROD                     | 50 | 4  |
| 90849 | ROD CLEVIS                     | 50 | 8  |
| 90991 | CLEVIS CAP                     | 50 | 1  |
| 90993 | CYLINDER TUBE                  | 50 | 5  |
| 91048 | SUSP,STEM,VALVE,TR801HP        | 63 | 3  |
| 91048 | SUSP,STEM,VALVE,TR801HP        | 66 | 3  |
| 91111 | DRV,BRG,TAPERED,OUTER,1.375    | 67 | 8  |
| 91130 | SUSP,BRG,RACE,LM67010          | 63 | 8  |
| 91131 | DRV,BRG,RACE,OUTER,1.375       | 67 | 9  |
| 91133 | DRV,BRG,TAPERED,INNER,1.781    | 67 | 10 |
| 91150 | SUSP,BRG,RACE,LM29710          | 63 | 7  |
| 91703 | ZERK,1/4-28 X 45°              | 42 | 13 |
| 92028 | SIGN,SLOWMOVING                | 16 | 7  |
| 92081 | WASHER,FLAT,3/16X2ODX9/16ID    | 28 | 7  |
| 92091 | BRV,BRG,FLANGE1-3/4"           | 28 | 8  |
| 92094 | DRV,BRG,FLANGE,1-3/8"          | 30 | 10 |
| 92127 | COVER,VINYL,3/8X1-1/2          | 32 | 6  |
| 92127 | COVER,VINYL,3/8X1-1/2          | 36 | 8  |
| 92130 | ELEC RELAY,12V,30A             | 82 | 10 |
| 92143 | ELEC,LOOM,1/2,SPLIT,CORRIGATED | 56 | 9  |
| 92143 | ELEC,LOOM,1/2,SPLIT,CORRIGATED | 82 | 16 |
| 92145 | HYD,MOTOR                      | 30 | 11 |
| 92149 | ELEC,WIRE,16GA,STRAND,BLACK    | 82 | 11 |
| 92150 | ELEC,WIRE,16GA,STRAND,WHITE    | 82 | 12 |
| 92151 | ELEC,WIRE,16GA,STRAND,RED      | 82 | 13 |

|       |                                      |    |    |
|-------|--------------------------------------|----|----|
| 92153 | ELEC,WIRE,16,GREEN,STRAND            | 56 | 10 |
| 92154 | ELEC,WIRE,16,YELLOW,STRAND           | 56 | 11 |
| 92154 | ELEC,WIRE,16GA,STRAND,YELLOW         | 82 | 14 |
| 92155 | ELEC,WIRE,16,BROWN                   | 56 | 12 |
| 92155 | ELEC,WIRE,16GA,STRAND,BROWN          | 82 | 15 |
| 92166 | ELEC_CONNECTOR,RING,3/8,16-14,ST,INS | 82 | 17 |
| 92170 | TIE,CABLE,4",BLACK                   | 56 | 13 |
| 92170 | TIE,CABLE,4",BLACK                   | 82 | 18 |
| 92558 | DECAL,WARNING,FOR ADJUSTMENT         | 16 | 8  |
| 92562 | DECAL,WARNING,HITCH,JACK             | 16 | 9  |
| 92573 | DECAL,DANGER,OCTAGON                 | 16 | 10 |
| 92579 | DECAL,HIGHLINE,4X30                  | 16 | 11 |
| E2083 | PIPE,CDBW,1X.180X2-1/8L              | 26 | 3  |
| E2138 | PLATE,RETAINER,SLIDE                 | 30 | 8  |
| E3003 | PLT,WEIGHT,BELTING                   | 34 | 4  |
| E3265 | DECAL,GREASEZERK,8H                  | 16 | 12 |
| E3266 | DECAL,GREASEZERK,16H                 | 16 | 13 |
| E3276 | PLT,S,CLAMP,BUSHING                  | 42 | 6  |
| E3581 | BELTING,ROLLER,FEED,14 HOLE          | 27 | 2  |
| E3646 | PIPE,SMLS,2-1/4X.240X3/8L            | 28 | 4  |
| E3669 | SHAFT,1/2X1                          | 55 | 2  |
| E3834 | DECAL,DANGER,DO NOT STAND            | 16 | 14 |
| E5017 | PLT,RETAINING,BELTING                | 34 | 5  |
| E5018 | BELTING,DISCHARGE                    | 34 | 6  |
| E5057 | DECAL,HIGHLINE,71X10                 | 16 | 15 |
| E5377 | FLAIL,TG,.447                        | 26 | 4  |
| E5673 | BRACKET,MOUNT,LIGHT                  | 54 | 4  |
| E5838 | BLADE,TWINE CUTTER                   | 39 | 2  |
| E5845 | SHT,HOLDER,TWINE CUTTER              | 38 | 3  |
| E5848 | LOCK,HANDLE,DRUM,FLAIL               | 38 | 4  |
| E5850 | LOCK,DRUM,FLAIL                      | 38 | 5  |
| E5857 | DECAL,TWINE CUTTER                   | 16 | 16 |
| E5868 | DECAL,LOCK,CYLINDER                  | 16 | 17 |
| E6105 | DECAL,WARNING,CV ANGLE               | 16 | 18 |
| E6150 | PLT,C,1/4X13/16X2-1/4                | 61 | 2  |
| E6188 | PIPE,SMLS,3/4X.120X7/8L              | 34 | 7  |
| E6258 | DECAL,BALE_PR_7000HD                 | 16 | 19 |
| E6259 | MOUNT,LAMP,GROMMET,2X4-1/2           | 55 | 3  |
| E6264 | PLT,INDICATOR,SELECTOR               | 74 | 3  |
| E6327 | BUSHING,SELECTOR                     | 74 | 4  |
| E6328 | REFLECTIVE,TAPE,SELECTOR             | 74 | 5  |
| E6402 | DECAL,ROD ADJ,HD                     | 16 | 20 |
| E6405 | PIPE,SMLS,2-1/4X.240X1/4L            | 28 | 5  |
| E6406 | PIPE,SMLS,2-1/4X.240X1/8L            | 28 | 6  |
| E6526 | PLT,SCRAPER,RUBBER                   | 27 | 3  |
| E6546 | ANGLE,BRIDLE,HITCH                   | 40 | 2  |
| E6969 | PLT,S,MOUNT,ACTUATOR                 | 80 | 3  |
| E6975 | PLT,S,LINK,ACTUATOR                  | 80 | 2  |
| E7504 | PIPE,SMLS,7/8X.188X7/8L              | 74 | 2  |

## **7.0 Specifications**

|                                        |                                                      |
|----------------------------------------|------------------------------------------------------|
| Minimum Horse Power:                   | 85 HP                                                |
| Capacity:                              | 2 bales - 6' long x 6' diameter - max. 2000 lbs each |
| Flail Drum Length:                     | 71"                                                  |
| Flail Drum Diameter:                   | 24 1/4" Balanced                                     |
| Flails:                                | 26 - 7/16" x 6 7/16" Tempered Spring Steel           |
| Tires:                                 | 2 - 11L X 15 Highway Service (Inflate to 45 psi)     |
| Floatation Tires (Optional):           | 2 - 16.5LX 16.1 Softrac (Inflate to 24 psi)          |
| Height:                                | 105 - 1/2" (Fully Assembled)                         |
| Width:                                 | 106"                                                 |
| Length:                                | 186 - 1/2"                                           |
| Weight:                                | 4200 lbs                                             |
| Hitch Weight (Empty):                  | 1380 lbs                                             |
| Drawbar Weight (with bale in chamber): | 2650 lbs                                             |
| PTO Requirements:                      | 1000 RPM PTO                                         |
| Dual Hydraulics:                       | Dual remote, 2000 psi                                |
| Cylinders:                             | 2 - 3" x 16", 1 1/2" Rod Diameter                    |

**Dealer Information**

Dealer: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_

Province / State: \_\_\_\_\_

Postal Code / Zip Code: \_\_\_\_\_

Phone: \_\_\_\_\_



**Identification Numbers**

Model Number: \_\_\_\_\_

Serial Number: \_\_\_\_\_

## Dealer Checklist

**Bale Pro 7HD-3 Dealer Checklist**

Options: ☐ BPO3RH-3    ☐ BPOEH-3    ☐ BPOHC-3    ☐ BPORFL-3    ☐ BPONF-3  
☐ BPOMAV-3    ☐ BPOST-3    ☐ BPOAE12-3    ☐ EZFEED S# \_\_\_\_\_  
☐ BPOLT-3    ☐ BPOFC-3    ☐ BPOSC-3    ☐ BPOCL-3

| N/A | ✓ | Check List Item                                                                                   |
|-----|---|---------------------------------------------------------------------------------------------------|
|     |   | Flail rod adjustment handle moves freely and will hit all 5 adjustment holes.                     |
|     |   | Anchor Guard Position - bottom hole                                                               |
|     |   | Bottom deflector door moves freely and will hit all 4 adjustment holes.                           |
|     |   | Free and proper movement of selector rod. Refer to Assembly Drawing 49295                         |
|     |   | Transport lock for deflector door is installed and functional.                                    |
|     |   | Position feed rollers. Refer to Assembly Drawing 49286                                            |
|     |   | Ensure all grease points are lubricated and grease point decals installed                         |
|     |   | Ensure lift assembly is against frame when cylinders are retracted.                               |
|     |   | Safety decals & reflective stripes installed per specifications and drawings.                     |
|     |   | Check tire pressure as specified on tire.                                                         |
|     |   | Ensure flail drum lock engages the flail drum in both positions and disengages freely.            |
|     |   | Ensure twine cutter can be passed through the full length of tub (both top/bottom of flail drum). |
|     |   | Ensure twine cutter is secured in storage position for shipping.                                  |
|     |   | Gripper clip for extension guide is installed and functional.                                     |
|     |   | Full library of manuals (operators, and parts) shipped with machine (When applicable).            |

| N/A | ✓ | PACKAGING LIST                                                                           |
|-----|---|------------------------------------------------------------------------------------------|
|     |   | 1-49093 Fork,Left and 1-49094 Fork,Right                                                 |
|     |   | 2-49580 Wldt,Deflector,Bale                                                              |
|     |   | 1-E5018 Belting,Discharge (6-E3003 Plt.Weight,Belting and 1-E5017 Plt.Retaining,Belting) |
|     |   | Mount 49007 Screen,Spill - on right hand side of tubs.                                   |
|     |   | 16-31016 Bolt,Hex,1/2x1 1/2,UNC,GR5,ZP and 16-31173 Nut,Nylock,1/2,UNC,ZP                |
|     |   | 10-31443 Bolt,Hex,5/16x1 1/4,UNC,GR5,ZP and 10-31177 Nut,Nylock,5/16,UNC,ZP              |
|     |   | 32-31236 Washer,Flat,1/2,ZP                                                              |

| N/A | ✓ | OPERATIONAL CHECK                                                                 |
|-----|---|-----------------------------------------------------------------------------------|
|     |   | - feed rollers (slide easily in slide retainers)                                  |
|     |   | - flail drum (not binding on twine guards)                                        |
|     |   | - discharge door activates (when dump is down)                                    |
|     |   | - feed rollers activate (when dump is up)                                         |
|     |   | - flails not hitting tub or rods - test 1 in 10 using tractor                     |
|     |   | Feed Rollers turn in both directions-unison (same direction)                      |
|     |   | Ensure free movement of BP forks (not binding).                                   |
|     |   | Ensure cylinder transport lock fits with forks in transport position.             |
|     |   | Hydraulic motors to be operated and checked for leaks and free movement.          |
|     |   | Cycle all cylinders a minimum of 3 times, check for leaks and clearance problems. |
|     |   | Discharge Door - CylinderCleviss adjusted                                         |