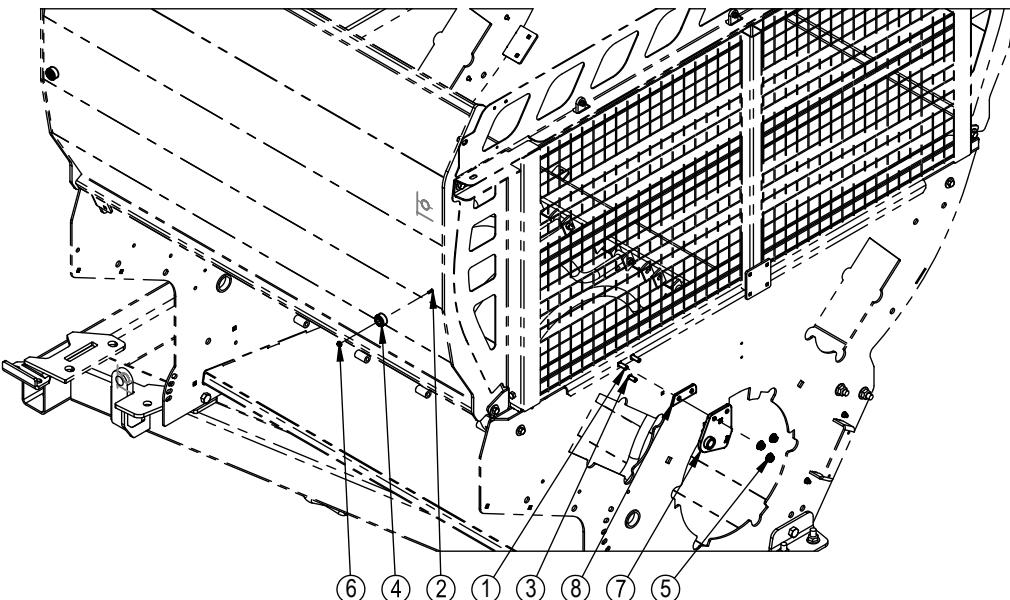
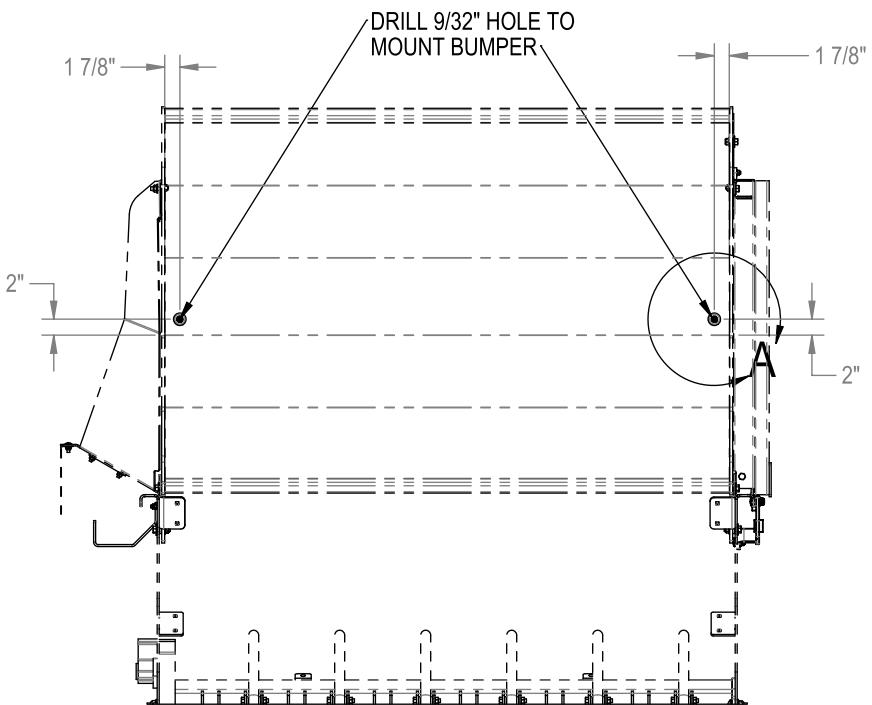
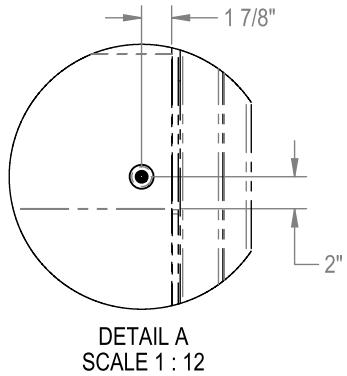


NOTE: INSTALL INSTRUCTION:

- LIFT DISCHARGE DOOR AND INSTALL LOCK
- RELIEVE CYLINDER PRESSURE AND REMOVE PIN FROM BASE
- REMOVE THE CYL MOUNT FROM TUB WALL AND INSTALL NEW MOUNT
- INSTALL PIN TO THE BASE OF THE CYLINDER THROUGH NEW MOUNT
- REMOVE DOOR LOCK AND FUNCTION DOOR LEAVING LOWERED
- MEASURE AND DRILL 9/32" X 2 IN THE SIDE SHEET
- INSTALL BUMPERS TO THE SIDE SHEET AND TIGHTEN HARDWARE



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	31008	BOLT,CARR,1/2X1-1/2,UNC,GR5,ZP	2
2	31033	BOLT,HEX,1/4X3/4,UNC,GR5,ZP	2
3	31154	BOLT,CARR,1/2X1-1/4,UNC,GR5,ZP	1
4	34908	RUBBER,1-1/2ODX1/4IDX.75	2
5	35236	NUT,FLG,LOCK,1/2,UNC,GR5,ZP	3
6	35816	NUT,FLG,LOCK,1/4,UNC,GR5,ZP	2
7	48861	WLDT,CYL LUG,UPPER DISCHARGE	1
8	E21962	PC,SPACER,MOUNT,CYL	1

ASSY INSTR E26124_A
Page 1 of 1

A	DESCRIPTION	DATE	MADE BY	APPROVAL
REV		25 SEP 25	DGW	25-613
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WELD ALL AROUND (UNLESS INDICATED OTHERWISE):		
THINNER PART (t)	THICKER PART (T)	MIN WELD SIZE
$t < 3/8"$	$T \leq 3/8"$	t
$t < 3/8"$	$T > 3/8"$	1/4"
$t \geq 3/8"$	$T \geq 3/8"$	5/16"

MATERIAL SPECIFICATION				
DESCRIPTION	SIZE	FILE	PART NO.	REV
RAW MATERIAL PART NO MANUFACTURED	A	48864	48864	A
SCALE 1:24	WEIGHT 4.891 LB	COLOR	SHEET 1 OF 1	