



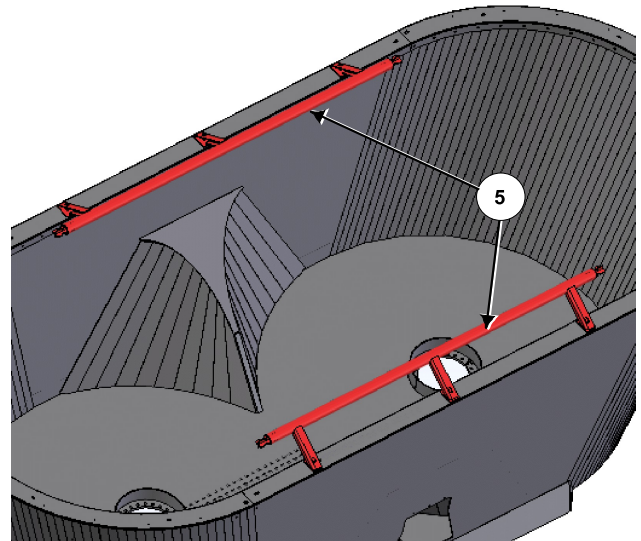
Shut down the tractor and remove the key before repairing, servicing, lubricating or cleaning the machine.

Relieve all hydraulic pressure in the hoses. Disconnect the hydraulic hoses from the tractor before going near the machine.

Securely block the machine to avoid any movement while doing the work.



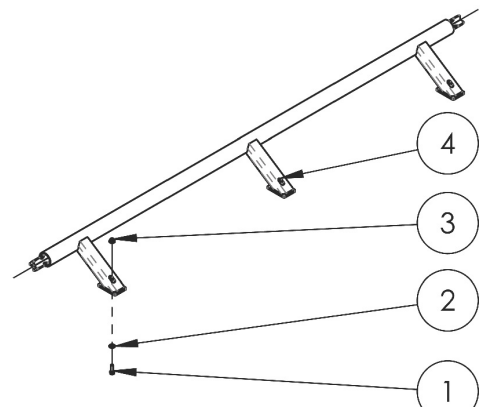
1. Remove any items that are bolted to the top ring of the tub.
 - These items can be installed again later.
2. Place the straight pieces (5) of the hay ring onto the center of the straight sections of the tub top ring.
 - Place the straight pieces (5) on the straight sections of the left and right side of the tub.
 - Place the ring straight piece (5) so that it leans inward toward the center of the tub.
 - Align the holes of the hay ring support legs (4) with the holes in the tub top ring.



Position the Straight Pieces on the Center of the Straight Side of the Tub Walls
(Missing Screws Not Shown for Clarity)

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3. Place a 1/2" flat washer (2) over a 1/2" x 1-1/2" hex bolt (1).
4. Place the bolt/washers up through the hole in the tub top ring and into the support leg of the hay ring.
5. Place a 1/2" flange locknut (3) onto the bolt.
 - Do not fully tighten at this time to allow for adjusting as the other pieces are installed.

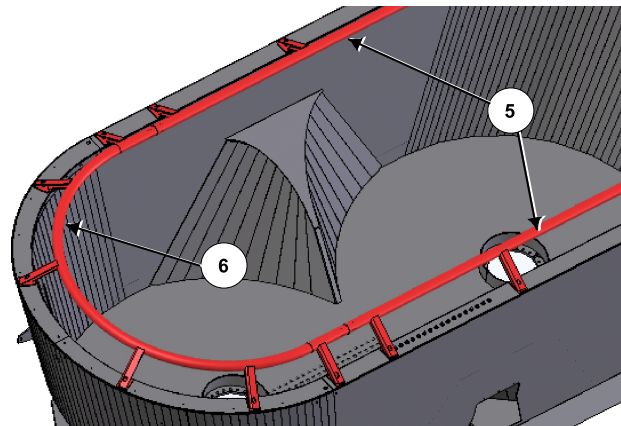


Fasteners for the Hay Ring

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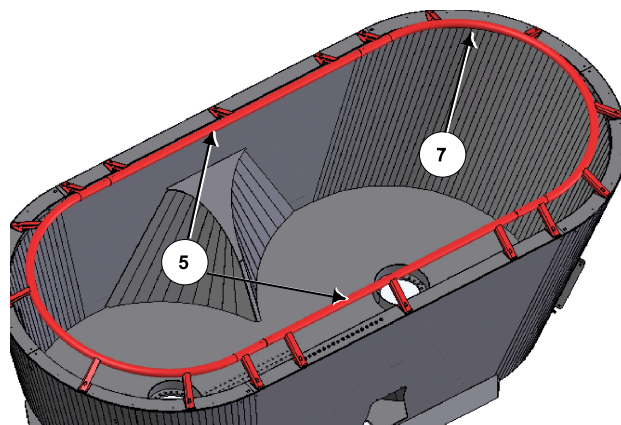
Installation of the Hay Ring - AMX850 & AMX690

6. On a curved piece (6) of the hay ring slide the tube ends over the splice that is on the straight pieces (5) of the hay ring.
7. Align the support legs of the curved piece of the ring with the holes in the curved tub top ring.
8. Place a ½" flat washer (2) over a ½" x 1-1/2" hex bolt (1).
9. Place the bolt/washers up through the hole in the tub top ring and into the support leg of the hay ring.
10. Place a ½" flange locknut (3) onto the bolt.
 - Do not fully tighten at this time to allow for adjusting as the other pieces are installed.
11. On the remaining curved piece (7) of the hay ring slide the tube ends over the splice that is on the straight pieces (5) of the hay ring.
12. Align the support legs of the curved piece of the ring with the holes in the curved tub top ring.
13. Place a ½" flat washer (2) over a ½" x 1-1/2" hex bolt (1).
14. Place the bolt/washers up through the hole in the bottom of the tub top ring and into the support leg of hay ring.
15. Place a ½" flange locknut (3) onto the bolt.
 - Do not fully tighten at this time to allow for adjusting as the other pieces are installed.
16. Adjust the pieces so they are fitting tightly together and aligning with the holes.



Join the Curved Piece of Hay Ring to the Straight Pieces of Hay Ring
(Missing Screws Not Shown for Clarity)

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Join the Remaining Curved Piece of Hay Ring to the Straight Pieces of Hay Ring
(Missing Screws Not Shown for Clarity)

48186_B3C

17. If there were items attached to the tub top ring that were taken off, remove the fasteners from the hay ring leg for that position and slide the item connection under the ring leg.
18. Tighten all the fasteners holding the hay ring to the tub.