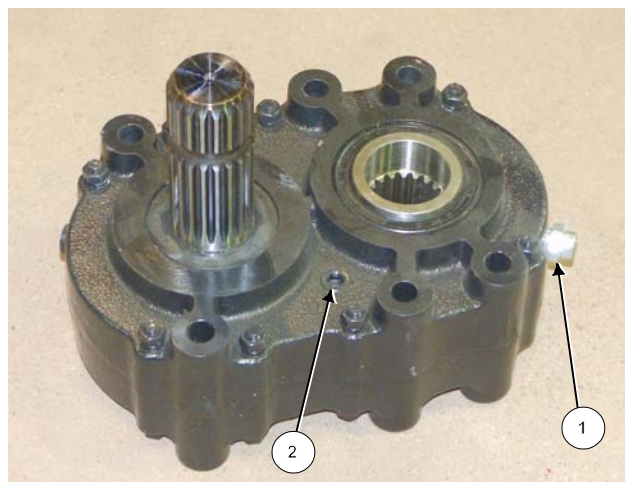


**Drivebox Vent Location for
CFR650, CFR651 CFR960, CFR1251
BP660, BP661, BP663, BP965**

- The vent on the drive box must be properly located for the machine it is being installed on.
- The drive box must be filled with oil prior to being used on the machine.

**For Use on the:
CFR650, CFR960
BP660, BP663, BP965**

1. Lay the drive box on a workbench.
 - Position the drive box with the splined drive shaft to the left as shown in the photo.
2. Verify that the vent (1) is located on the drive box housing near the open spline.
 - The vent needs to be on the right hand side of the drive box.
3. Fill the drive box with oil.
 - Use an allen key to remove the plug (2) located in the middle of the drive box.
 - Fill with 300 ml of 80W90 gear oil that meets or exceeds API service classification GL-4.
 - Replace the plug and tighten.



Vent Location CFR650, CFR960, BP660, BP663, BP965. Fill with Oil. 216221C

**Drivebox Vent Location for
CFR650, CFR651 CFR960, CFR1251
BP660, BP661, BP663, BP965**

**For Use on the:
CFR651, CFR1251
BP661**

The drivebox vent needs to be moved for use on the these machines

1. Lay the drive box on a workbench.
 - Position the drive box with the splined drive shaft to the left as shown in the photo.
2. Remove the vent (1) from the top of the drive box housing (near the open spline).
3. Remove the drain plug (2) on the bottom of the drive box (near the splined shaft).
4. Place the vent (1) into the bottom of the housing (near the splined shaft) where the drain plug was located.
5. Place the drain plug (2) in the top of the housing where the vent was located.
6. Fill the drive box with oil.
 - Use an allen key to remove the plug (3) located in the middle of the drive box.
 - Fill with 300 ml of 80W90 gear oil that meets or exceeds API service classification GL-4.
 - Replace the plug and tighten.



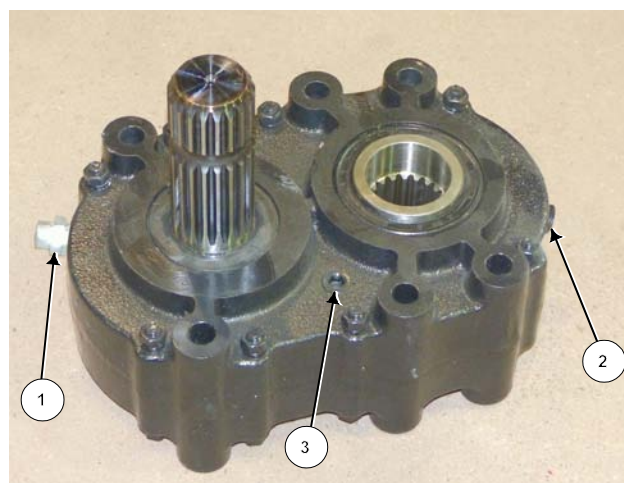
Position the Drive box to Move the Vent

216221



Remove the Vent and Drain Plug

216221C2



Install Vent and Drain Plug. Fill with Oil

216222C