



Shut down the tractor and remove the key before repairing, servicing, lubricating or cleaning the machine.

Relieve all hydraulic pressure in the hoses. Disconnect the hydraulic hoses from the tractor before going near the machine.

Securely block the machine to avoid any movement while doing the work.



Do not enter the tub while the mixers are turning.

Entering the tub when the mixers are turning will result in death or serious injury.

Do not contact the rotating screws.

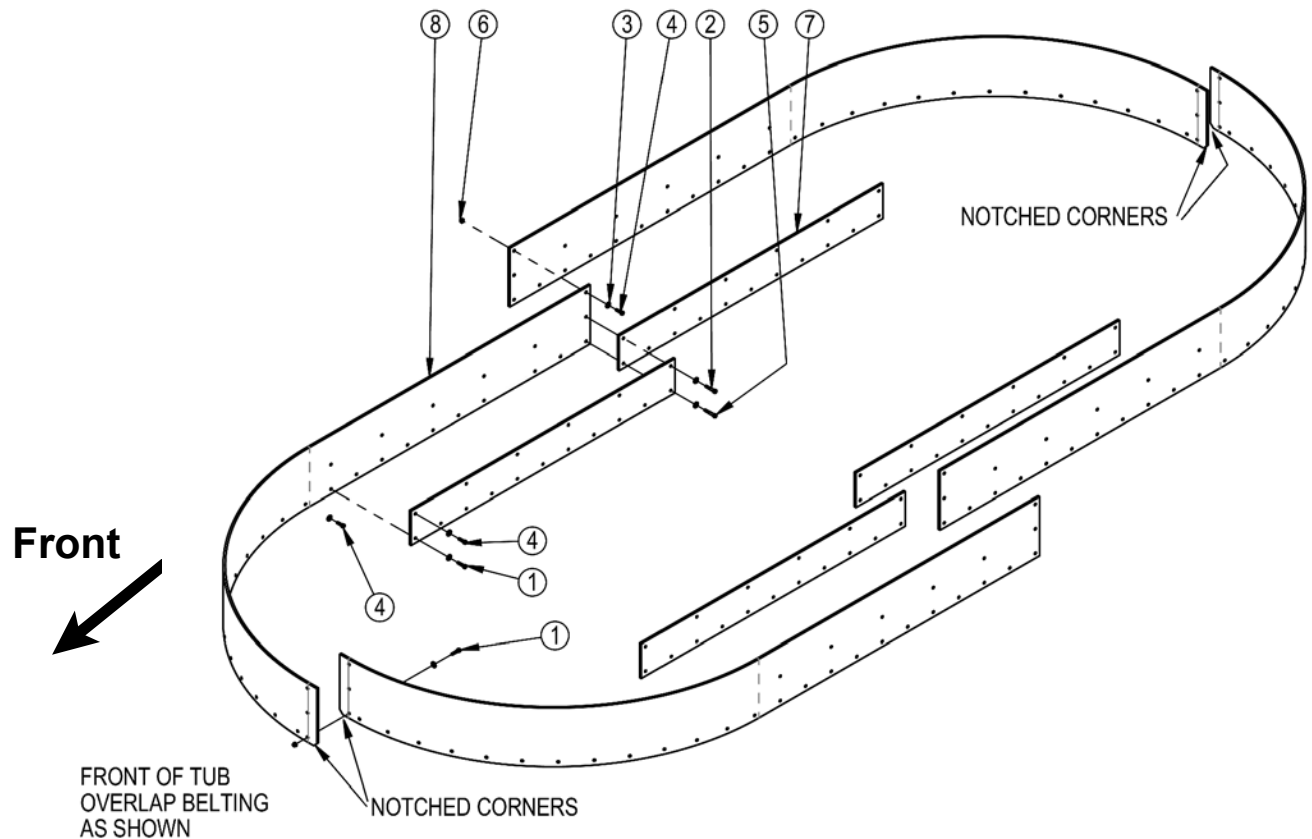
1. Install 4 of the longer outer rubber rings (8) to the inside ring of the tub wall with 3/8" x 1-1/4" hex bolts (4), flatwasher against the bolt head and flange locknuts. (See diagram and chart below).
 - Place the notched corners of the outer rings down at the front and back of the tub.
 - Overlap the notched ends of the outer rings as shown in the diagram below.
 - Fasten the overlapped portions to the inside ring of the tub wall with 3/8" x 1-1/2" hex bolts (1), flatwasher against the bolt head and flange locknuts.
 - In the remaining holes of the overlapped portions place 3/8" x 1-1/2" hex bolts, flatwasher against the bolt head and flange locknuts.



Installation of the AMX850T Tub Extension

- Fasten the sides of the longer outer rings (8) to the inside ring of the tub wall with 3/8" x 1-1/4" hex bolts (4), flatwasher against the bolt head and flange locknuts.
- At this time, do not place fasteners where the inner rubber pieces will attach.

ITEM	PART
1	BOLT,HEX,3/8X1-1/2,UNC,GR5,ZP
2	BOLT,HEX,3/8X2,UNC,GR5,ZP
3	WASHER,FLAT,3/8,ZP
4	BOLT,HEX,3/8X1-1/4,UNC,GR5,ZP
5	BOLT,HEX,3/8X2-1/4,UNC,GR5,ZP
6	NUT,FLG,LOCK,3/8,UNC,GR5,ZP
7	BELTING,TUB EXTENSION
8	BELTING,TUB EXTENSION,850T



Attach the Rubber Extensions to the Tub Wall

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Installation of the AMX850T Tub Extension

2. Overlap the longer outer pieces at the middle side of the tub.
 - Fasten the top of the rubbers with 3/8" x 1-1/4" hex bolts (4) flatwasher against the bolt head and flange locknuts.
3. Place the shorter pieces of rubber (7) on the inside of the longer pieces of rubber as shown in the diagram.
 - Overlap the ends at the middle of the tub.
4. At the middle of the tub, fasten the bottom of the 4 overlapping pieces (outer and inner pieces of rubber) to the tub wall with 3/8" x 2-1/4" hex bolts (5), flatwasher against the bolt head and flange locknuts.
5. At the middle of the tub, fasten the top of the inner ring overlapping pieces to the middle of the outer ring with 3/8" x 2" hex bolts (2), flatwasher against the bolt head and flange locknuts.
6. Place the remaining fasteners as shown in the diagram and chart above.



Installed Tub Extension

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